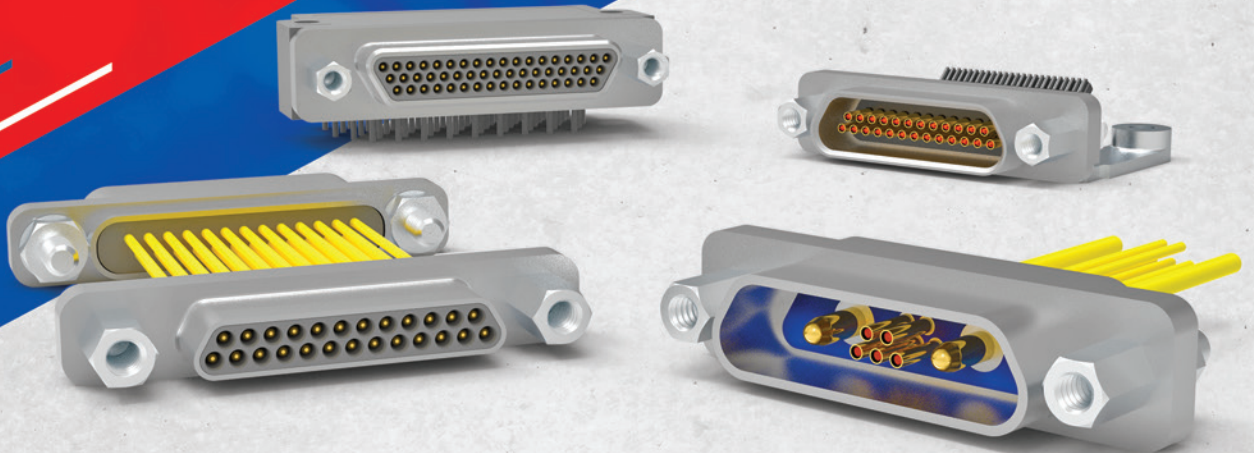


# M Series

Microminatures — 0.050" (1.27mm)

 **AirBorn**  
High-Reliability Interconnect Solutions



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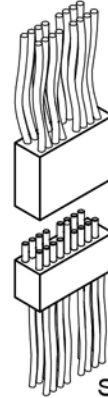
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**Micro-Strip  
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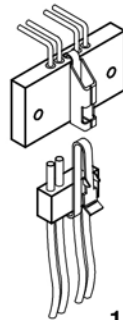


**1 Row**  
Sizes: 3 thru 60  
Page: M-11

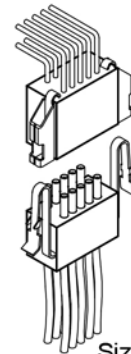


**2 Row**  
Sizes: 4 thru 128  
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**Micro-Strip  
Connectors  
Board to Cable**

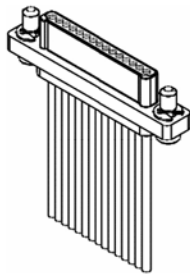


**1 Row**  
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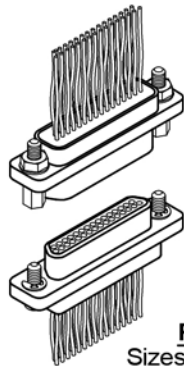


**2 Row**  
Sizes: 4 thru 128  
Page: M-25

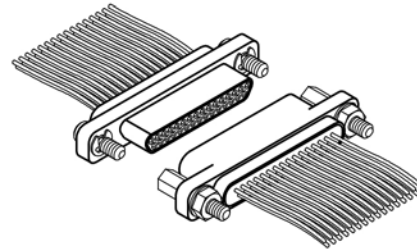
**Micro-D  
Connectors  
Cable to Cable**



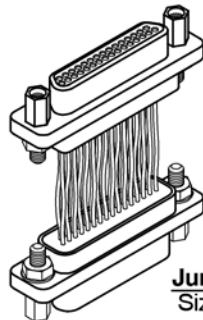
Single Row Micro  
Sizes: 4 thru 25  
Page: M-127



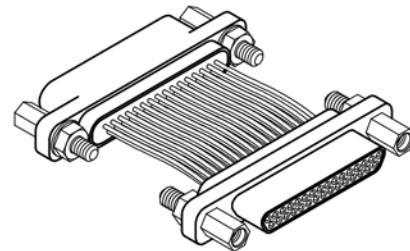
**Rugged**  
Sizes: 9 thru 100  
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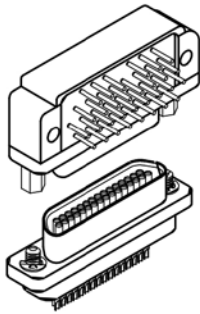
**Low Profile**  
Sizes: 9 thru 51  
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Page: MHT-9



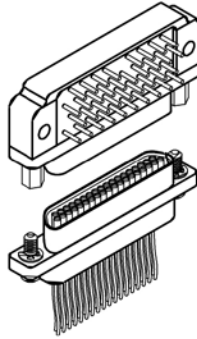
**Rugged,  
Jumper Assembly**  
Sizes: 9 thru 100  
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**Low Profile, Jumper Assembly**  
Sizes: 9 thru 51  
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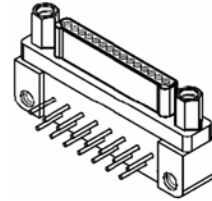


**Rugged Right Angle,  
Narrow Footprint**  
 Sizes: 9 thru 100  
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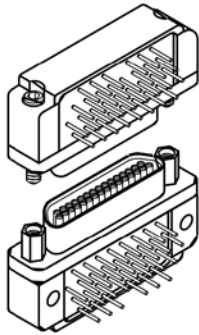


**Low Profile Right Angle,  
Narrow Footprint**  
 Sizes: 9 thru 51  
 Pages: M-51 & M-54  
 High Temperature Sizes: 9 thru 51  
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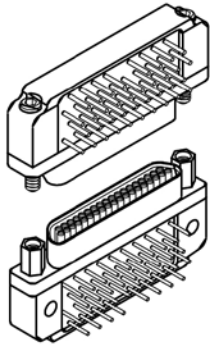
**Micro-D  
Connectors  
Board to Cable**



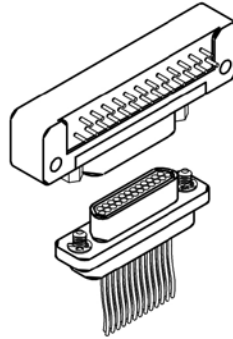
Single Row Micro  
 Sizes: 4 thru 25  
 Page: M-129



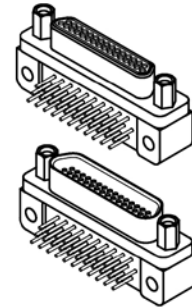
**Rugged, Flex Cable**  
 Sizes: 9 thru 100  
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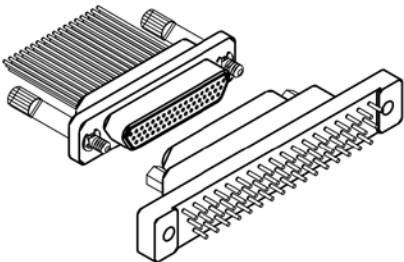
**Low Profile, Flex Cable**  
 Sizes: 9 thru 51  
 Page: M-55



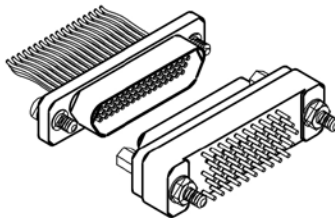
**Rugged Right Angle,  
Standard Footprint**  
 Sizes: 9 thru 100  
 Pages: M-61 & M-63



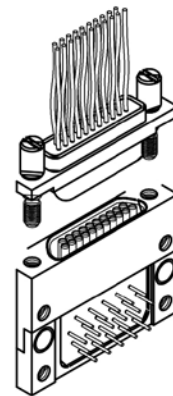
**Rear Panel Mount  
Compressed Footprint**  
 Sizes: 9 thru 100  
 Pages: M-60.1 & M-60.4



**Rugged Straight,  
Narrow Footprint**  
 Sizes: 9 thru 100  
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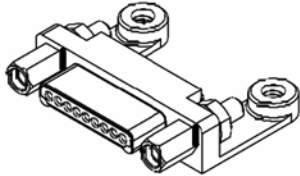


**Rugged Straight,  
Standard Footprint**  
 Sizes: 9 thru 100  
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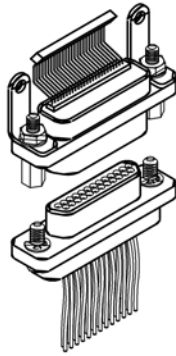


**Low Profile, Radius Shell**  
 High Temperature Sizes: 9 thru 51  
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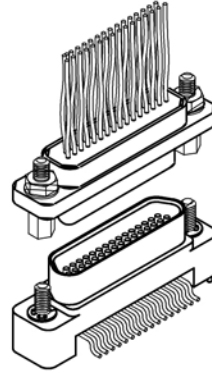
**Micro-D  
Connectors  
Surface Mount  
Board to Cable**



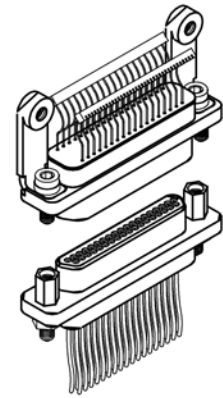
**Sing Row Micro**  
Sizes 4 thru 25  
Pages: M-133



**Rugged Horizontal,  
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Sizes: 9 thru 51  
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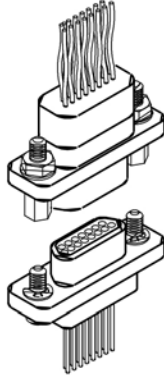


**Rugged Vertical,  
Surface Mount**  
Sizes: 9 thru 51  
Pages: M-89 & M-91



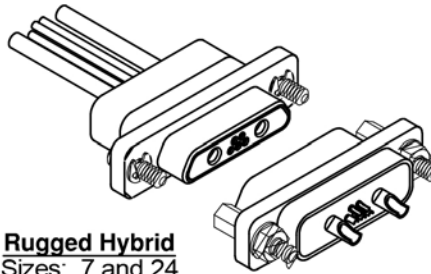
**Rugged  
Card Edge Mount**  
Sizes: 9 thru 100  
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**Micro-D  
Connectors  
Filtered Cable**



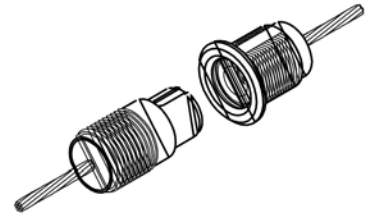
**Rugged Filtered**  
Sizes: 9 thru 37  
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**Micro-D  
Connectors  
Hybrid Cable**



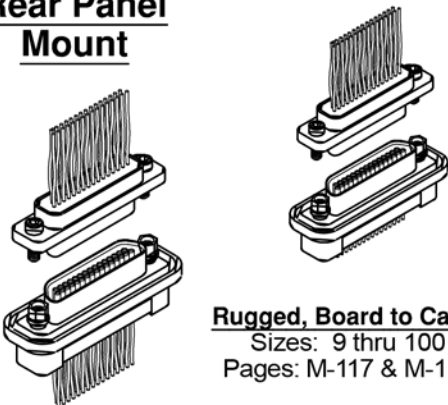
**Rugged Hybrid**  
Sizes: 7 and 24  
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**Circular Cable  
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**Circular**  
Sizes: 7 & 19  
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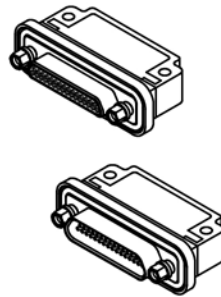
**Micro-D  
Connectors  
Rear Panel  
Mount**



**Rugged, Cable to Cable**  
Sizes: 9 thru 100  
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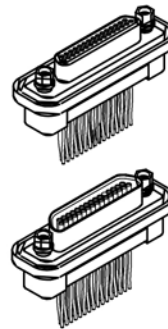
**Rugged, Board to Cable**  
Sizes: 9 thru 100  
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**Right Angle  
Boardmount**



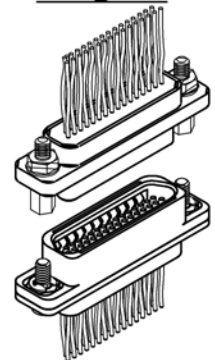
**Rear Panel Mount**  
Sizes: 9 thru 100  
Page: M-122.1 & M-122.4

**Micro-D  
Connectors  
Sealing**

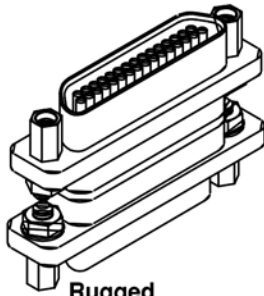


**Rugged, I/O**  
Sizes: 9 thru 100  
Page: M-125

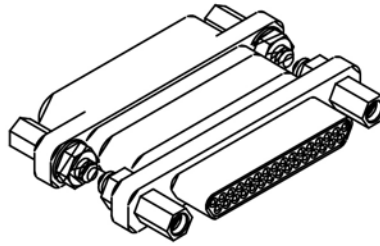
**Micro-D  
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Grounding  
Fingers**



**Rugged, I/O**  
Sizes: 9 thru 100  
Page: M-36.1

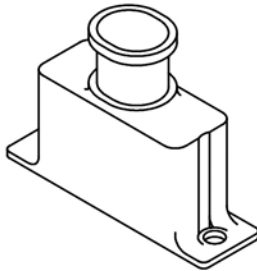


**Rugged**  
 Sizes: 9 thru 100  
 Page: MA-11

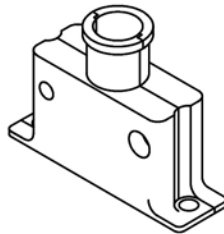


**Low Profile**  
 Sizes: 9 thru 51  
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**Micro-D  
 Connectors  
 Connector Savers**

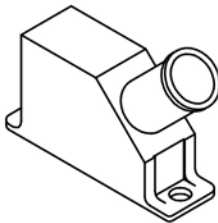


**Rugged**  
 Page MA-15

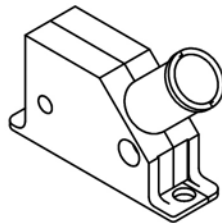


**Low Profile**  
 Page MA-21

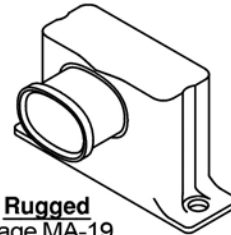
**EMI / RFI Straight  
 Backshells**



**Rugged**  
 Page MA-17



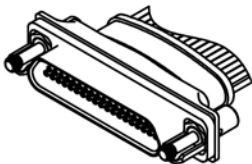
**Micro-D  
 EMI / RFI 45°  
 Backshells**



**Rugged**  
 Page MA-19

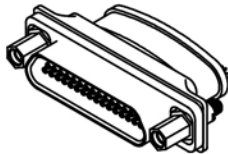
**Micro-D  
 EMI / RFI 90°  
 Backshells**

**Integral Shield  
 Termination**

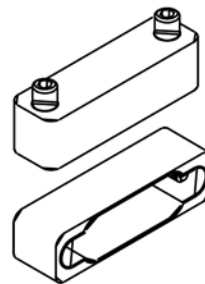


**Rugged**  
 Page M-36.3

**Integral Shield  
 Termination  
 with Solder Cups**

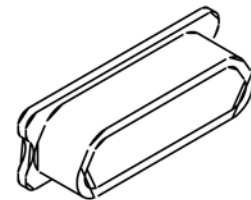


**Rugged**  
 Page M-36.5



**Rugged**  
 Page MA-23

**Dust  
 Covers**



**ESD  
 Rugged & Low Profile**  
 Page MA-25

**"M" SERIES - .050"**  
**MIL-DTL-83513**





## Specifications

### Materials and Finishes \*

<b>Contacts:</b>	Pins: BeCu alloy strip per ASTM B194 Sockets: Brass per ASTM B121 / B121M or ASTM B16 / B16M or ASTM B453
<b>Contact Finish:**</b>	Gold plate per ASTM B488
<b>Shells:</b>	Aluminum Alloy 6061-T6 per SAE AMS-QQ-A-250/11 or 6061-T6511 per SAE AMS-QQ-A-200/8 or Stainless Steel 300 series per ASTM A484 / A484M and ASTM A582 / A582M Passivated per SAE AMS2700
<b>Aluminum Shell Finishes:**</b>	Electroless Nickel per SAE AMS2404, Class 3, 500 $\mu$ " min Electrodeposited Cadmium per SAE AMS-QQ-P-416, Type II, Class 3 Black Anodized per MIL-A-8625, Type III, Class 2 Gold per MIL-DTL-45204, Type II, Grade C, Class 0 Zinc Nickel Alloy per ASTM B841, over a suitable underplate Pure Electrodeposited Aluminum per MIL-DTL-83488, type 2 High Phosphorus Nickel with Fluorocarbon Polymer additive per SAE AMS2454, Grade 2E, Type V (9% MIN Phosphorus content by weight)
<b>Molded Insulators:</b>	Glass filled polyphenylene sulfide per MIL-M-24519 Glass filled Liquid Crystal Polymer per ASTM D5138 (One row only)
<b>Embedment:</b>	Frey Engineering Co. insulating compound CF3003-80 and L-II-49 or equivalent
<b>Jack screws, Jackposts and Nuts:</b>	Corrosion resistant steel per ASTM A320 or ASTM A484 / A484M and ASTM A582 / A582M Passivated per SAE AMS2700
<b>Clips and Washers:</b>	Corrosion resistant steel per ASME 18.24 or NASM35333 or ASTM A484/A484M and ASTM A582/A582M (For reference only: ASME 18.24 CRS per ASTM A693 and NASM35333 CRS per ASTM A240) Passivated per ASME 18.24 or NASM35333 or SAE AMS2700 (For reference only: ASME 18.24 and NASM35333 passivated per SAE AMS2700)
<b>Guide Pins</b>	Corrosion resistant steel per ASTM A484 / A484M and ASTM A582 / A582M Passivated per SAE AMS2700
<b>Latches</b>	Beryllium copper in accordance with ASTM B194 Electroless Nickel plate per SAE AMS2404
<b>Interfacial Seal Gaskets:</b>	Fluorosilicone per MIL-DTL-25988
<b>Tolerances:**</b>	Unless otherwise specified: Fractions = $\pm 1/64$ " Decimals = $\pm .010$ " Angles = $\pm 5^\circ$ Wire lengths: insulated/stranded = $+1.0"/-0.0$ " uninsulated/solid = $+0.2"/-0.0$ "

Note: AirBorn can manufacture special configurations for your exact specifications.

\* = Reference the above listed specifications or an equivalent industry standard when applicable

\*\* = When ordering to Mil Spec P/N, Mil Spec requirements apply

## Performance Reference MIL-DTL-83513

AirBorn "M" Series meets or exceeds MIL-DTL-83513 Performance Specifications

<b>Contact Rating:</b>	3-amperes maximum
<b>Solderability:</b>	Terminals (except crimp) tested in accordance with MIL-STD-202, Method 208
<b>Wire Size:</b>	Stranded #26 AWG or solid #25 AWG standard (consult factory for other sizes and types)
<b>Test Voltage:</b>	600 V, RMS, 60 Hz
<b>Operating Temperature:</b>	-55° C to +125° C
<b>Insulation Resistance:</b>	5,000 megohms minimum @ 500 VDC
<b>Durability:</b>	500 connector mating cycles
<b>Vibration:</b>	Tested in accordance with MIL-STD-1344, Method 2005, Condition IV, according to MIL-83513
<b>Shock:</b>	Tested in accordance with MIL-STD-1344, Method 2004, Condition E, according to MIL-83513
<b>Salt Spray:</b>	Mated connectors tested in accordance with MIL-STD-1344, Method 1001, Test Condition B
<b>Humidity:</b>	Mated connectors tested in accordance with MIL-STD-1344, Method 1002, Type II (except steps 7a and 7b)
<b>Thermal Shock:</b>	Tested to the temperature extremes of MIL-STD-1344, Method 1003, Test Condition A (except step 3, temperature shall be 125° C)
<b>Contact Resistance:</b>	0.065 volt maximum drop @ 2.5 amps (.026 ohms)
<b>Contact Engaging Force:</b>	6.0 ounce maximum, with .0221 diameter test sleeve per contact
<b>Contact Separating Force:</b>	0.5 ounce minimum, with .0230 diameter test sleeve per contact
<b>Crimp Strength:</b>	5 pound minimum tensile strength
<b>Mating &amp; Unmating Force:</b>	10 ounces maximum per contact

## Part Number Description

Each part number consists of at least five elements: series, body description, size (number of contacts), type of contacts, and type of hardware. A sixth element is added whenever special modifications or options are available.

Each catalog page shows the choices available for each of these elements. By selecting one option from each category on the page, you can build a set of connectors to meet your requirements.

Each element is identified by a combination of letters and/or numbers in fixed field lengths, and separated by a hyphen (-). Each space must be filled in to complete the number. When the size, for example, is less than 100, indicate as 009, 051, etc.

### **Series:**

This will always be a two letter designator, and will identify the connector series. All .050" connectors begin with the letter "M". The second letter designates the various styles of .050" connectors.

### **Body:**

Each digit of the Body Designator will normally identify (1) the number of rows, (2) the style of body, and (3) the body materials. The three digit number to identify the body consists of one digit from each group.

### **Size:**

The size is determined by the number of contacts in the connector, and is an integral part of the part number. Order only sizes shown on the catalog page unless otherwise noted.

### **Contacts:**

Each page also identifies all contact options for a given connector. The first two digits designate the type of contacts and terminations; the third digit designates the plating option.

### **Hardware:**

The hardware designator is four digits; two for style of hardware and two for polarization or wiring instruction. Follow the choices for each connector.

### **Special Instructions (Options):**

Special instructions are referenced by a three or four digit number added to the end of the part number. The last three or four digits are included only when applicable. AirBorn will provide individual code numbers as needed.

### **Note:**

Each page is as comprehensive as possible. However, if you do not find a particular connector size or option, please contact the factory for further assistance.

Symbolizes options that are not RoHS compliant.



## Mating Matrix for AirBorn "M" Series Connectors

### RECEPTACLES

	MA (Strip)	MC (Circular)	MM (Hybrid)	MK (Metal) PC Board	ML (Plastic) PC Board	MM (Metal) I/O	MN (Plastic) I/O	MP (Plastic) I/O	MQ (Metal) I/O	MR (Plastic) PC Board	MS (Metal) PC Board	
P L U G S	MA (Strip)	XX										
	MC (Circular)		XX									
	MM (Hybrid)			XX								
	MK (Metal) PC Board				BB	BB	BI	BI				
	ML (Plastic) PC Board				BB	BB	BI	BI				
	MM (Metal) I/O				IB	IB	II	II				
	MN (Plastic) I/O				IB	IB	II	II				
	MP (Plastic) I/O								II	II	IB	IB
	MQ (Metal) I/O								II	II	IB	IB
	MR (Plastic) PC Board								BI	BI	BB	BB
	MS (Metal) PC Board								BI	BI	BB	BB

I/O Connectors

MM-MN-MP-MQ

PC Board Mounted Connectors

MK-ML-MR-MS

Inter-mateable Connectors

MK-ML-MM-MN  
MP-MQ-MR-MS

#### KEY:

BB = PC Board Mounted Plug with PC Board Mounted Receptacle

BI = PC Board Mounted Plug with I/O Receptacle

IB = I/O Plug with PC Board Mounted Receptacle

II = I/O Plug with I/O Receptacle

For Military Configurations, See pages MIL-1 thru MIL-22

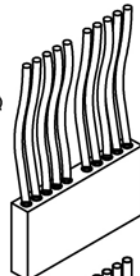
## 1 • ROW Strip Connectors Cable to Cable

.050"

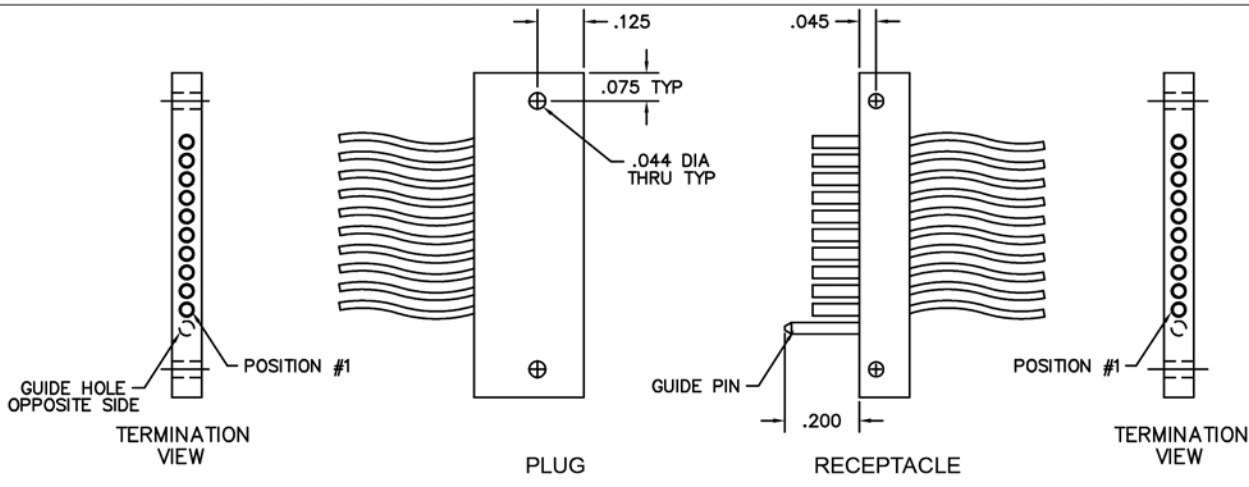
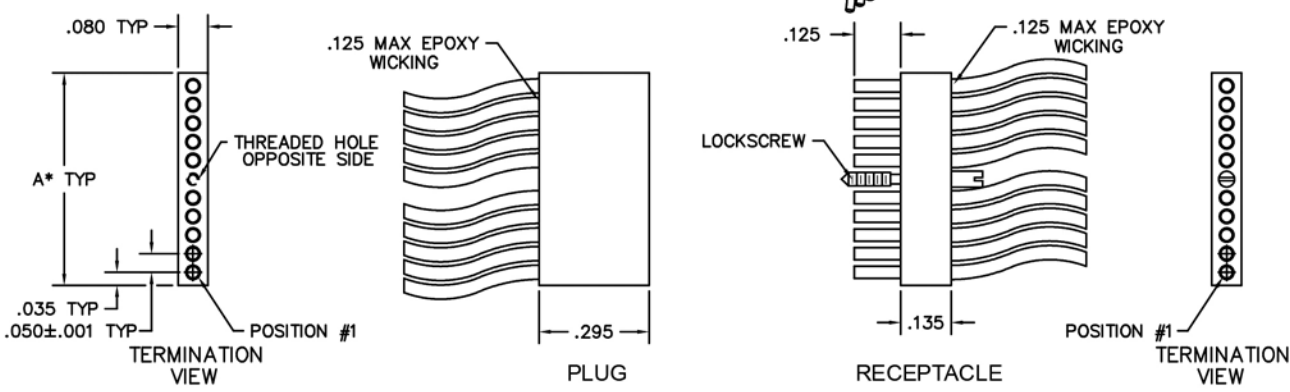
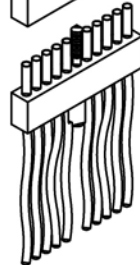
**MA-1**

2 thru 60 Contacts

MA-131-010-161-A69WQ



MA-141-010-261-A72WQ



OPTIONAL MOUNTING HOLES & GUIDE PIN

**DIMENSIONS**

To determine connector length (Dim "A"):  
 Multiply the number of cavities in one row by .050" ..... " "  
 Add fixed end lengths (constant, .010" x 2) ..... 0.02"  
 Add .150" for each mounting hole ..... " "  
 Total Length: ..... " "

Notes:  
 Length over 2" may require support to insure alignment.  
 When using one lock screw, use centermost available hole.  
 \* = Maximum length is 3.020". Maximum number of contacts must be reduced to accommodate hardware and mounting holes.



PLUG: MA-131-010-161-A69WQ  
 RECEPTACLE: MA-141-010-261-A72WQ  
 XX-XXX-XXX-XXX-XXXXX

PLUG		RECEPTACLE	
<b>SERIES</b>			
MA .050" Microminiature Strip Connector		MA .050" Microminiature Strip Connector	
<b>BODY</b>			
1 1-Row		1 1-Row	
BODY STYLE: (Material: Polyphenylene sulfide)		BODY STYLE: (Material: Polyphenylene sulfide)	
11 Plug, straight, with mounting holes		21 Receptacle, straight, with mounting holes	
31 Plug, straight, without mounting holes		41 Receptacle, straight, without mounting holes	
<b>SIZE</b>			
XXX 002 - 060		XXX 002 - 060	
Note: Maximum number of contacts is reduced when using hardware or mounting holes. See dimension chart on M-11.			
<b>CONTACTS</b>			
TYPE CONTACTS/TERMINATIONS:		TYPE CONTACTS/TERMINATIONS:	
11 Pin, straight, solder cup		21 Socket, straight, solder cup	
14 Pin, straight, .500" pigtails (.018 dia)		24 Socket, straight, .500" pigtails (.018 dia)	
15 Pin, straight, 1.000" pigtails (.018 dia)		25 Socket, straight, 1.000" pigtails (.018 dia)	
16 Pin, straight, crimped wire		26 Socket, straight, crimped wire	
PLATING OPTIONS:		PLATING OPTIONS:	
1 50 μ" Au contacts (crimp wire)		1 50 μ" Au contacts (crimp wire)	
3 50 μ" Au contacts: 10 μ" Au terminations (solder cup, pigtail)		3 50 μ" Au contacts: 10 μ" Au terminations (solder cup, pigtail)	
5 50 μ" Au contacts; Sn/Pb alloy terminations (pigtail) <input checked="" type="checkbox"/>		5 50 μ" Au contacts; Sn/Pb alloy terminations (pigtail) <input checked="" type="checkbox"/>	
7 50 μ" Au contacts; SAC305 terminations (pigtail)		7 50 μ" Au contacts; SAC305 terminations (pigtail)	
<b>HARDWARE</b>			
STYLE OF HARDWARE:		STYLE OF HARDWARE:	
A00 None		A00 None	
A01-A49 Latch box, side mounted (cavity number location)		A01-A49 Latch spring, side mounted (cavity number location)	
A50 Latch boxes (two end cavities)		A51 Latch springs (two end cavities)	
A64 One guide hole (centered)*		A61 One guide pin (centered)*	
A65 One guide hole (first cavity)		A62 One guide pin (first cavity)	
A66 One guide hole (last cavity)		A63 One guide pin (last cavity)	
A68 Two guide holes (two end cavities)		A67 Two guide pins (two end cavities)	
A69 One threaded hole (centered)*		A72 One lock screw (centered)*, uninstalled	
AHX One guide hole (cavity #2 - #9)		APX One guide pin (cavity #2 - #9)	
ATX One threaded hole (cavity #2 - #9)		ALX One lock screw (cavity #2 - #9), uninstalled	
POLARIZATION / WIRING:		POLARIZATION / WIRING:	
00 None		00 None	
XX For wiring codes, see pages MA-3 & MA-4		XX For wiring codes, see pages MA-3 & MA-4	

\* = To determine location, divide the total number of cavities by two and round to the next whole number, if result is a fraction. See page M-15. See MA strip guidelines, page M-15, for location examples & visual clarification.

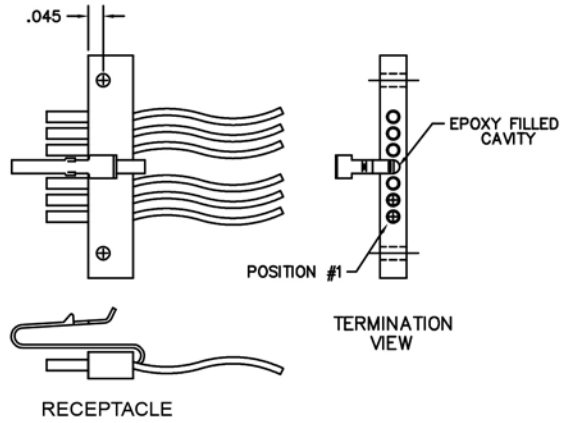
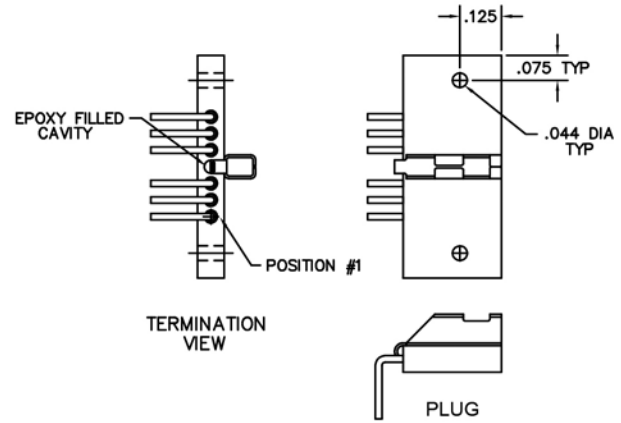
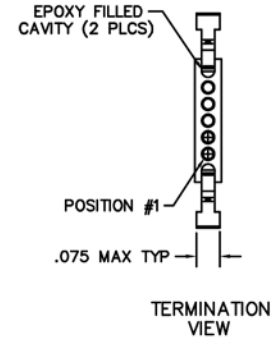
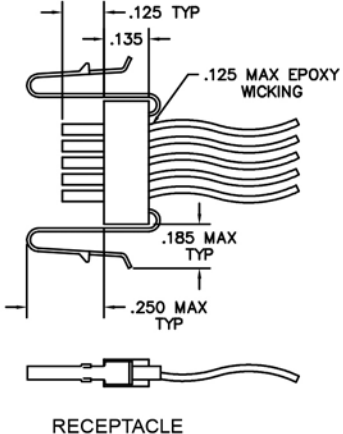
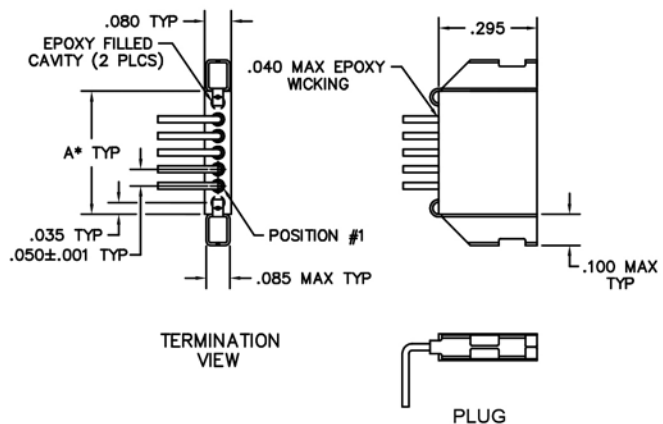
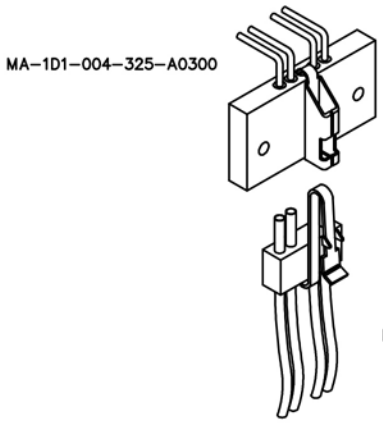
= Option not RoHS compliant

## 1 • ROW Strip Connectors Board to Cable

.050"

**MA-1**

2 thru 60 Contacts



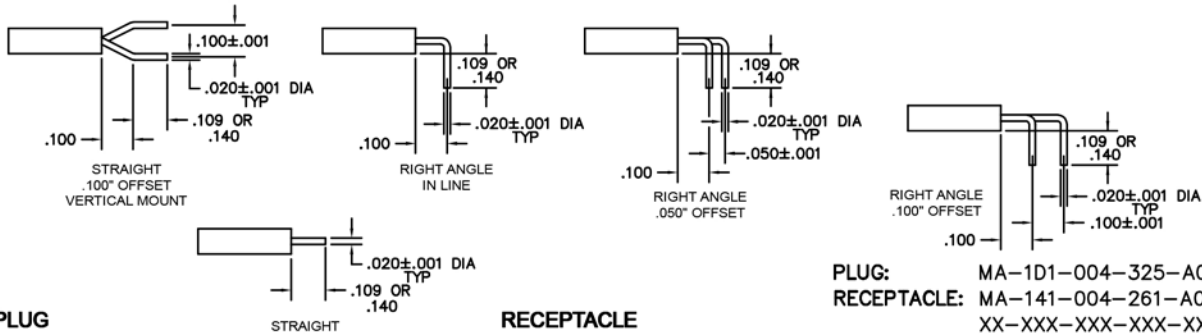
OPTIONAL MOUNTING HOLES

**DIMENSIONS**

To determine connector length (Dim "A"):  
 Multiply the number of cavities in one row by .050" ..... " "  
 Add fixed end lengths (constant, .010" x 2) ..... 0.02" "  
 Add .150" for each mounting hole ..... " "  
 Total Length: ..... " "

Notes:  
 Length over 2" may require support to insure alignment.  
 When using one lock screw, use centermost available hole.  
 \* = Maximum length is 3.020". Maximum number of contacts must be reduced to accommodate hardware and mounting holes.

**LEAD CONFIGURATION OPTIONS**



**PLUG:** MA-1D1-004-325-A0300  
**RECEPTACLE:** MA-141-004-261-A03WS  
 XX-XXX-XXX-XXX-XXXXXX

<b>PLUG</b>		<b>RECEPTACLE</b>	
<b>SERIES</b>			
MA .050" Microminiature Strip Connector		MA .050" Microminiature Strip Connector	
<b>BODY</b>			
1 1-Row	1 1-Row	1 1-Row	1 1-Row
BODY STYLE: (Material: Polyphenylene sulfide)		BODY STYLE: (Material: Polyphenylene sulfide)	
11 Plug, straight, with mounting holes	21 Receptacle, straight, with mounting holes	41 Receptacle, straight, without mounting holes	61 Receptacle, right angle, .050" offset, with mounting holes
31 Plug, straight, without mounting holes	41 Receptacle, straight, without mounting holes	61 Receptacle, right angle, .050" offset, with mounting holes	81 Receptacle, right angle, .100" offset, with mounting holes
51 Plug, right angle, .050" offset, with mounting holes	61 Receptacle, right angle, .050" offset, with mounting holes	81 Receptacle, right angle, .100" offset, with mounting holes	A1 Receptacle, right angle, .050" offset, without mounting holes
71 Plug, right angle, .100" offset, with mounting holes	81 Receptacle, right angle, .100" offset, with mounting holes	A1 Receptacle, right angle, .050" offset, without mounting holes	C1 Receptacle, right angle, .100" offset, without mounting holes
91 Plug, right angle, .050" offset, without mounting holes	A1 Receptacle, right angle, .050" offset, without mounting holes	C1 Receptacle, right angle, .100" offset, without mounting holes	E1 Receptacle, right angle, in line, with mounting holes
B1 Plug, right angle, .100" offset, without mounting holes	C1 Receptacle, right angle, .100" offset, without mounting holes	E1 Receptacle, right angle, in line, with mounting holes	G1 Receptacle, right angle, in line, without mounting holes
D1 Plug, right angle, in line, with mounting holes	E1 Receptacle, right angle, in line, with mounting holes	G1 Receptacle, right angle, in line, without mounting holes	J 1 Receptacle, straight, .100" offset, without mounting holes
F1 Plug, right angle, in line, without mounting holes	G1 Receptacle, right angle, in line, without mounting holes	J 1 Receptacle, straight, .100" offset, without mounting holes	
H1 Plug, straight, .100" offset, without mounting holes	J 1 Receptacle, straight, .100" offset, without mounting holes		
<b>SIZE</b>			
XXX 002 - 060		XXX 002 - 060	
Note: Maximum number of contacts is reduced when using hardware or mounting holes. See dimension chart on M-13.			
<b>CONTACTS</b>			
TYPE CONTACTS/TERMINATIONS:		TYPE CONTACTS/TERMINATIONS:	
11 Pin, straight, solder cup	21 Socket, straight, solder cup	22 Socket, straight, PCB leads, .109"	23 Socket, straight, PCB leads, .140"
12 Pin, straight, PCB leads, .109"	22 Socket, straight, PCB leads, .109"	24 Socket, straight, .500" pigtails (.018 dia)	25 Socket, straight, 1.000" pigtails (.018 dia)
13 Pin, straight, PCB leads, .140"	23 Socket, straight, PCB leads, .140"	26 Socket, straight, crimped wire	43 Socket, right angle, PCB leads, .109"
14 Pin, straight, .500" pigtails (.018 dia)	24 Socket, straight, .500" pigtails (.018 dia)	44 Socket, right angle, PCB leads, .140"	
15 Pin, straight, 1.000" pigtails (.018 dia)	25 Socket, straight, 1.000" pigtails (.018 dia)		
16 Pin, straight, crimped wire	26 Socket, straight, crimped wire		
32 Pin, right angle, PCB leads, .109"	43 Socket, right angle, PCB leads, .109"		
33 Pin, right angle, PCB leads, .140"	44 Socket, right angle, PCB leads, .140"		
PLATING OPTIONS:		PLATING OPTIONS:	
1 50 μ" Au contacts (crimp wire)	1 50 μ" Au contacts (crimp wire)	3 50 μ" Au contacts; 10 μ" Au terminations (solder cup, pigtail, PCB leads)	5 50 μ" Au contacts; Sn/Pb alloy terminations (dip solder, pigtail, PCB leads) ☒
3 50 μ" Au contacts; 10 μ" Au terminations (solder cup, pigtail, PCB leads)	3 50 μ" Au contacts; 10 μ" Au terminations (solder cup, pigtail, PCB leads)	5 50 μ" Au contacts; Sn/Pb alloy terminations (dip solder, pigtail, PCB leads) ☒	7 50 μ" Au contacts; SAC305 terminations (pigtail, PCB leads)
5 50 μ" Au contacts; Sn/Pb alloy terminations (dip solder, pigtail, PCB leads) ☒	5 50 μ" Au contacts; Sn/Pb alloy terminations (dip solder, pigtail, PCB leads) ☒	7 50 μ" Au contacts; SAC305 terminations (pigtail, PCB leads)	
7 50 μ" Au contacts; SAC305 terminations (pigtail, PCB leads)	7 50 μ" Au contacts; SAC305 terminations (pigtail, PCB leads)		
<b>HARDWARE</b>			
STYLE OF HARDWARE:		STYLE OF HARDWARE:	
A00 None	A00 None	A01-A49 Latch box, side mounted (cavity number location)	A51 Latch springs (two end cavities)**
A01-A49 Latch box, side mounted (cavity number location)	A01-A49 Latch spring, side mounted (cavity number location)	A61 One guide hole (centered)*	A62 One guide pin (centered)*
A50 Latch boxes (two end cavities)**	A51 Latch springs (two end cavities)**	A65 One guide hole (first cavity)	A63 One guide pin (last cavity)
A64 One guide hole (centered)*	A61 One guide pin (centered)*	A66 One guide hole (last cavity)	A67 Two guide pins (two end cavities)
A65 One guide hole (first cavity)	A62 One guide pin (centered)*	A68 Two guide holes (two end cavities)	A72 One lockscrew (centered)*
A66 One guide hole (last cavity)	A63 One guide pin (last cavity)	A69 One threaded hole (centered)*	APX One guide pin (cavity #2 - #9)
A68 Two guide holes (two end cavities)	A67 Two guide pins (two end cavities)	AHX One guide hole (cavity #2 - #9)	ALX One lockscrew (cavity #2 - #9)
A69 One threaded hole (centered)*	A72 One lockscrew (centered)*	ATX One threaded hole (cavity #2 - #9)	
AHX One guide hole (cavity #2 - #9)	APX One guide pin (cavity #2 - #9)		
ATX One threaded hole (cavity #2 - #9)	ALX One lockscrew (cavity #2 - #9)		
POLARIZATION / WIRING:		POLARIZATION / WIRING:	
00 None	00 None	XX For wiring codes, see pages MA-3 & MA-4	XX For wiring codes, see pages MA-3 & MA-4
XX For wiring codes, see pages MA-3 & MA-4	XX For wiring codes, see pages MA-3 & MA-4		

\* = To determine location, divide the total number of cavities by two and round to the next whole number, if result is a fraction. See page M-15.

\*\* = Not available with mounting holes.

See MA strip guidelines, page M-15, for location examples & visual clarification.

☒ = Option not RoHS compliant

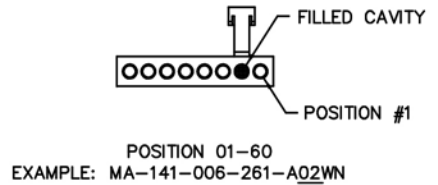
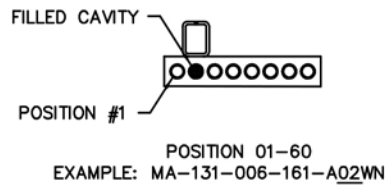
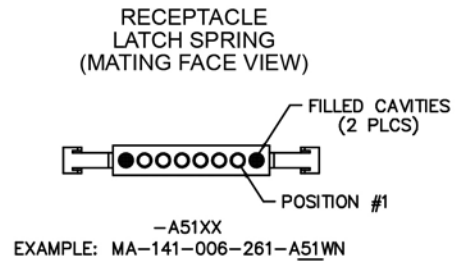
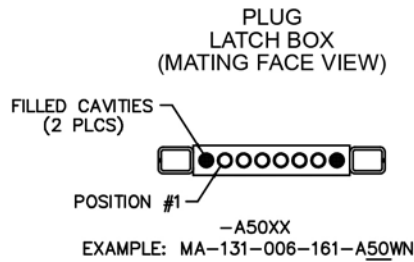


## 1 • ROW Strip Connectors with Latches

.050"

**MA-1**

3 thru 60 Contacts



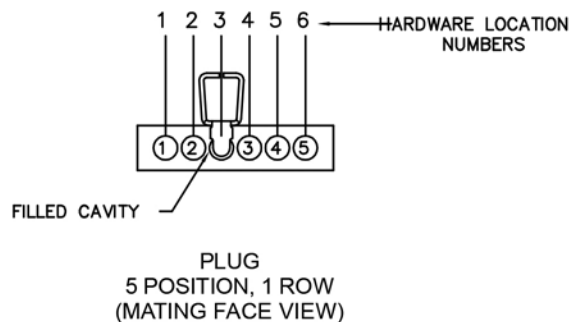
## MA Strip Guidelines

### For "A" designator in hardware portion of part number

1. Any cavity that has a contact is considered an electrical position (including dummy contact).
2. All hardware locations, holes and/or epoxy filled cavities are considered mechanical positions.
3. Omit holes on board layout for mechanical positions and renumber board layout accordingly, except connectors with mechanical position(s) in end cavity(ies).  
See board layout examples, pages M-16 thru M-22.
4. These guidelines apply for all hardware options, including guide holes (mechanical locations).
5. Do not skip wire colors on stranded wire assemblies.
6. Spacers underneath the connector are recommended when R/A PCB mount connectors with mounting holes are used and the PCB had irregularities greater than .004" underneath the connector.

#### To determine hardware location number:

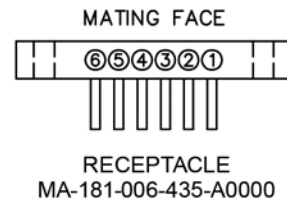
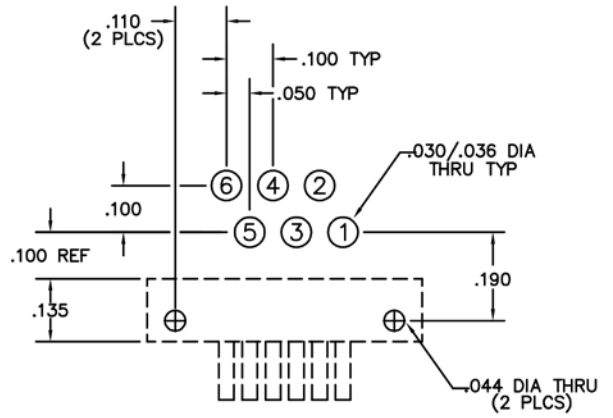
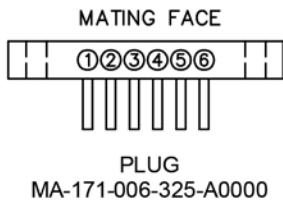
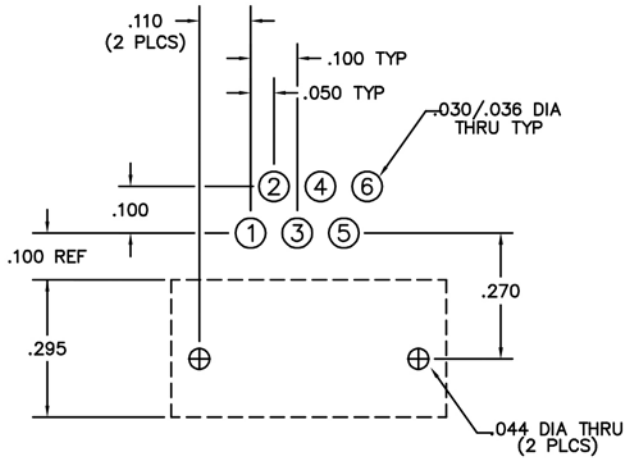
1. Divide the total number of cavities by two (including hardware cavity).
2. Round to the next whole number if result is a fraction.



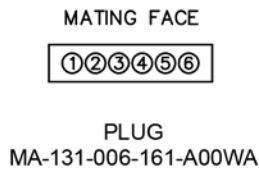
The connector above has 6 cavities with 5 live contacts.  
(5 electrical positions & 1 mechanical position)

To determine the hardware location number:  
 $6 \text{ cavities} \div 2 = 3$   
 Hardware would be placed in location #3

**Board mount connectors, right angle offset (.100") with mounting holes  
(6 electrical positions)**



**Crimped wire connectors, straight without mounting holes  
(6 electrical positions)**

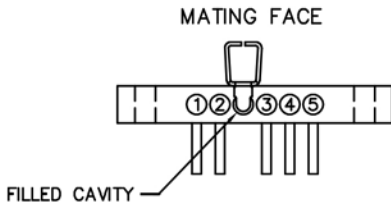
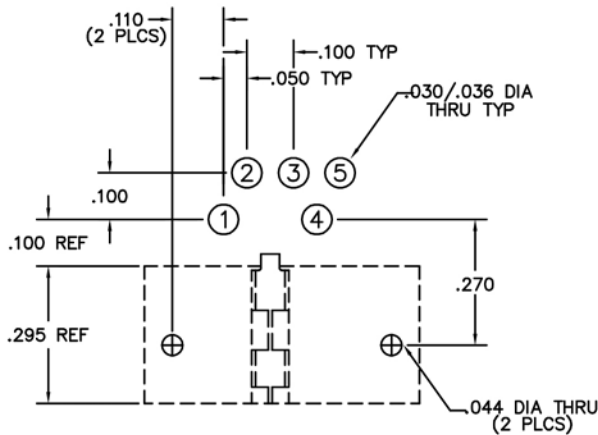


WIRE CONNECT CHART

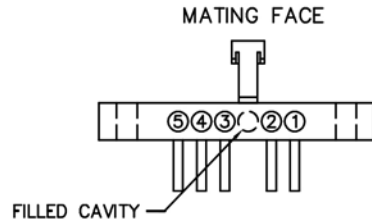
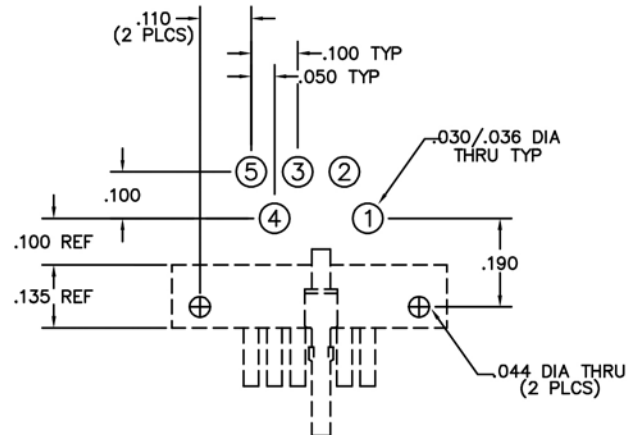
- 1 — BLK
- 2 — BRN
- 3 — RED
- 4 — ORN
- 5 — YEL
- 6 — GRN

## Board mount connectors, right angle offset (.100") with mounting holes. Side mount latch, centered.

(5 electrical positions, 1 mechanical positions)



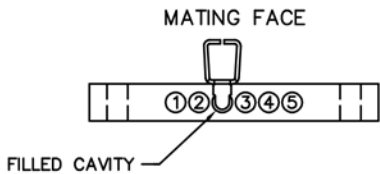
PLUG  
MA-171-005-325-A0300



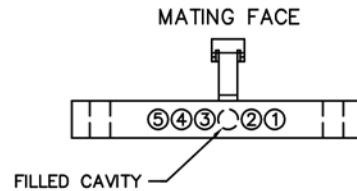
RECEPTACLE  
MA-181-005-435-A0300

## Crimped wire connectors, straight with mounting holes. Side mount latch, centered.

(5 electrical positions, 1 mechanical positions)



PLUG  
MA-111-005-161-A03WA

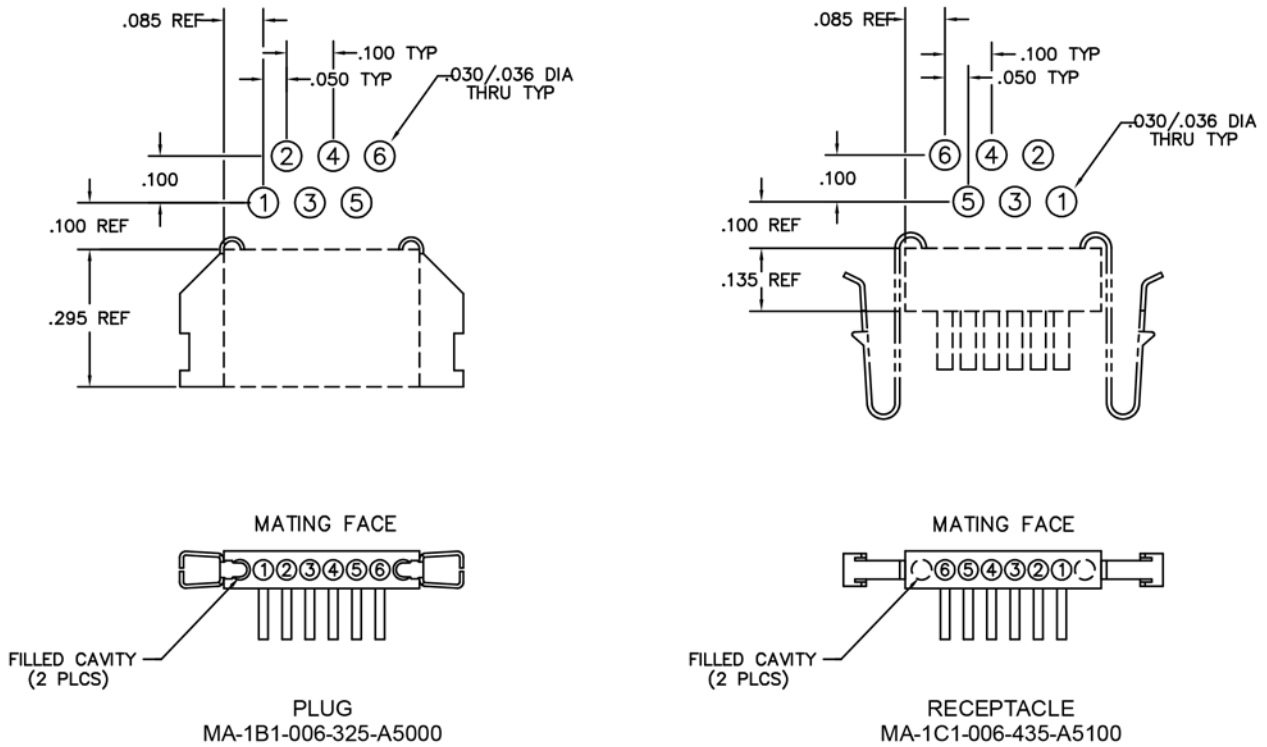


RECEPTACLE  
MA-121-005-261-A03WA

### WIRE CONNECT CHART

- 1 — BLK
- 2 — BRN
- 3 — RED
- 4 — ORN
- 5 — YEL

**Board mount connectors, right angle offset (.100") without mounting holes**  
**End mount latches, 2 end cavities\***  
**(6 electrical positions, 2 mechanical positions)**



\* = THIS IS THE EXCEPTION AS NOTED IN "MA STRIP GUIDELINES", PAGE M-15, NOTE 3.

**Crimped wire connectors, straight without mounting holes**  
**End mount latches, 2 end cavities**  
**(3 electrical positions, 2 mechanical positions)**

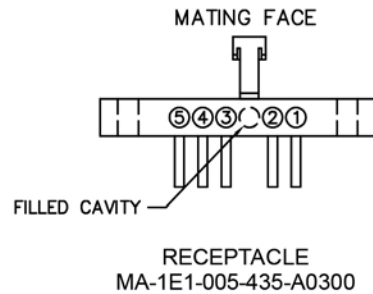
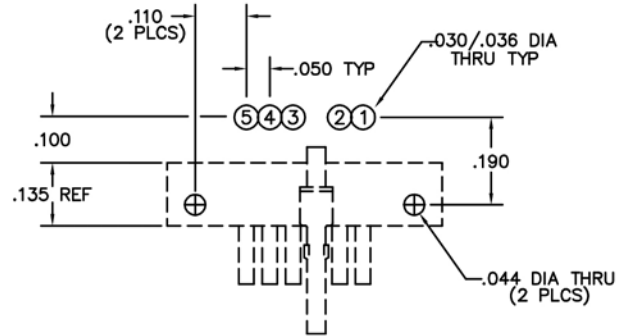
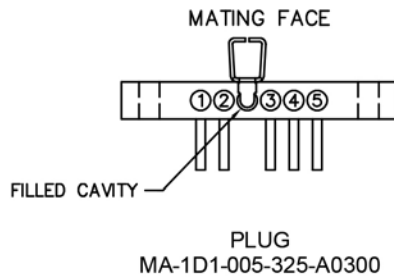
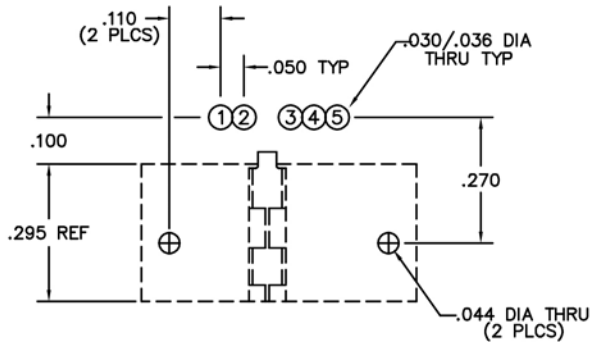


WIRE CONNECT CHART

- 1 — BLK
- 2 — BRN
- 3 — RED

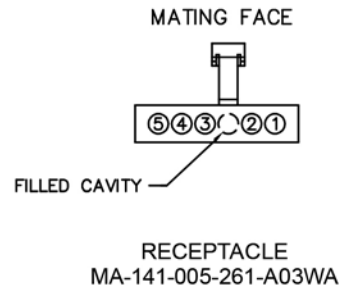
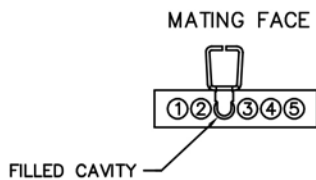
## Board mount connectors, right angle inline (.100") with mounting holes Side mount latch, centered

(5 electrical positions, 1 mechanical positions)



## Crimped wire connectors, straight without mounting holes Side mount latch, centered

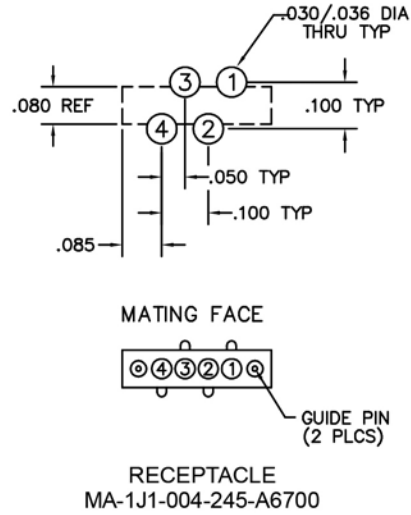
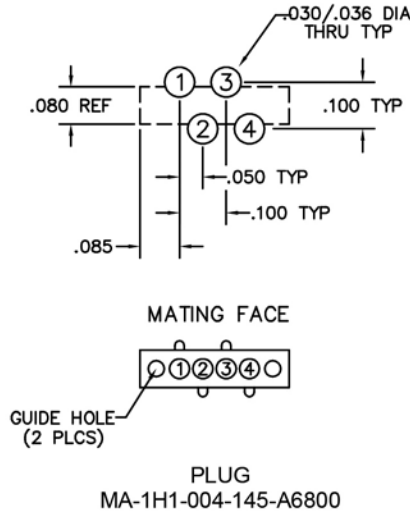
(5 electrical positions, 1 mechanical positions)



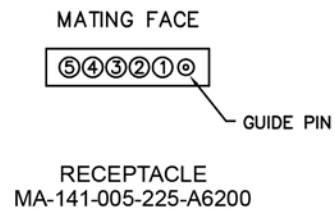
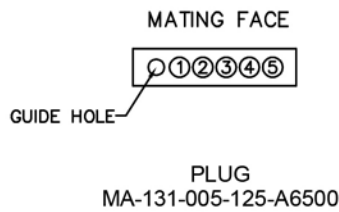
### WIRE CONNECT CHART

1	—	BLK
2	—	BRN
3	—	RED
4	—	ORN
5	—	YEL

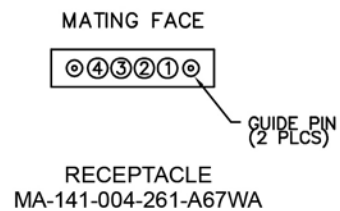
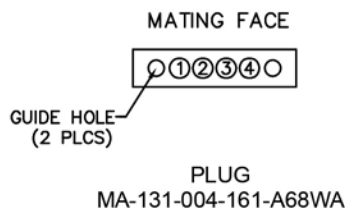
**Board mount connectors, straight offset (.100") without mounting holes**  
**Two guide holes/two end cavities**  
 (4 electrical positions, 2 mechanical positions)



**Board mount connectors, straight without mounting holes**  
**One guide hole/pin, first cavity**  
 (5 electrical positions, 1 mechanical position)



**Crimped wire connectors, straight without mounting holes**  
**Two guide holes/two end cavities**  
 (4 electrical positions, 2 mechanical positions)

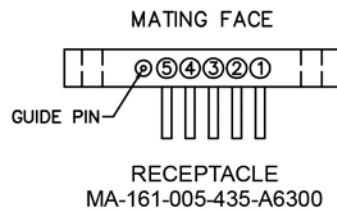
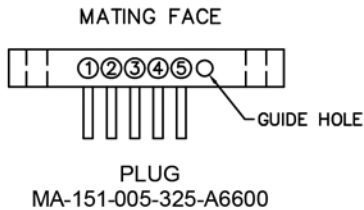
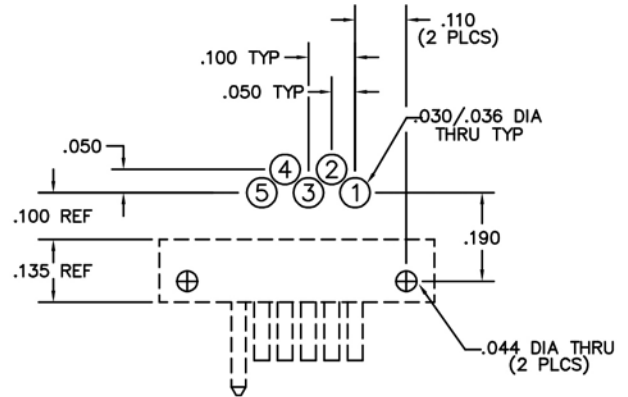
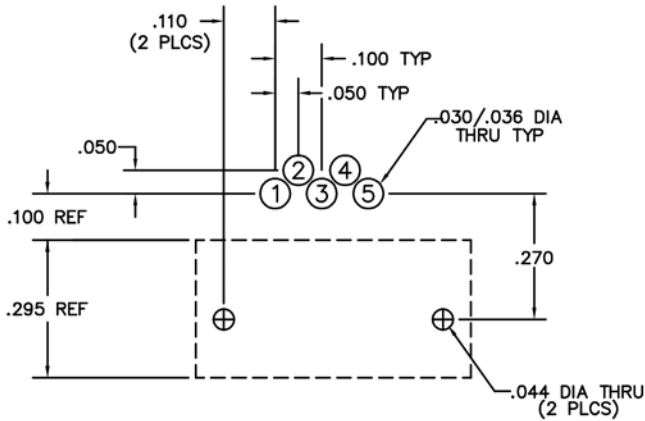


WIRE CONNECT CHART

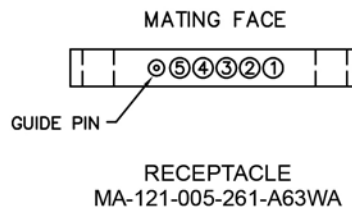
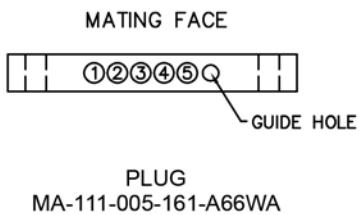
- 1 — BLK
- 2 — BRN
- 3 — RED
- 4 — ORN



**Board mount connectors, right angle offset (.050") with mounting holes**  
**Guide hole/pin, last cavity**  
 (5 electrical positions, 1 mechanical positions)



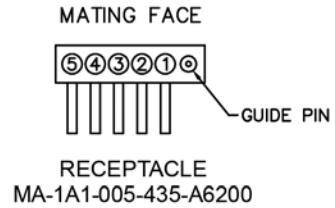
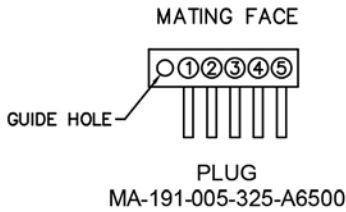
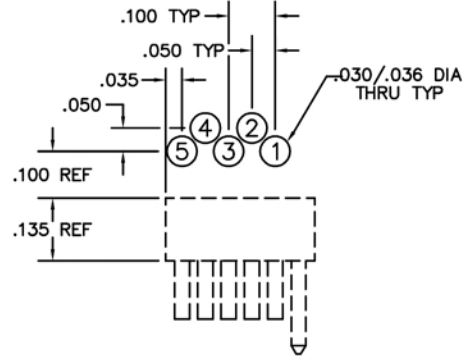
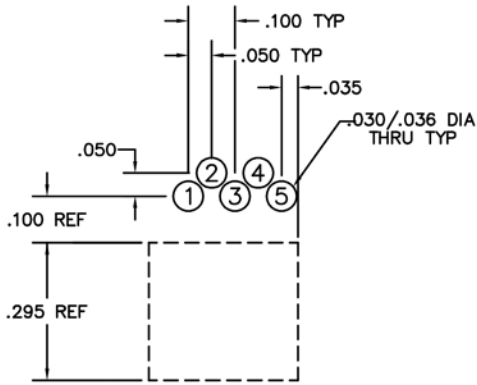
**Crimped wire connectors, straight with mounting holes**  
**Guide hole/pin, last cavity**  
 (5 electrical positions, 1 mechanical positions)



WIRE CONNECT CHART

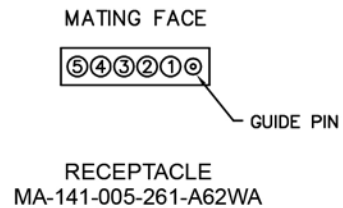
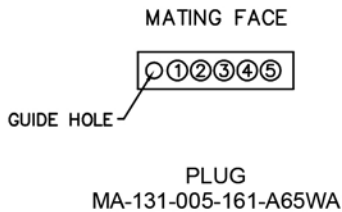
- 1 — BLK
- 2 — BRN
- 3 — RED
- 4 — ORN
- 5 — YEL

**Board mount connectors, right angle offset (.050") without mounting holes**  
**Guide hole/pin, first cavity\***  
 (5 electrical positions, 1 mechanical positions)



\* = THIS IS THE EXCEPTION AS NOTED IN "MA STRIP GUIDELINES", PAGE M-15, NOTE 3.

**Crimped wire connectors, straight without mounting holes**  
**Guide hole/pin, first cavity**  
 (5 electrical positions, 1 mechanical positions)



WIRE CONNECT CHART

- 1 — BLK
- 2 — BRN
- 3 — RED
- 4 — ORN
- 5 — YEL



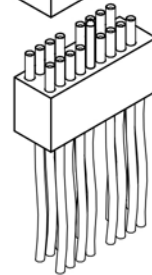
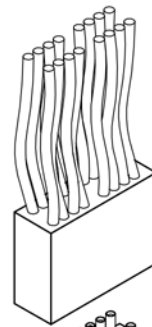


# 2 • ROW Strip Connectors Cable to Cable

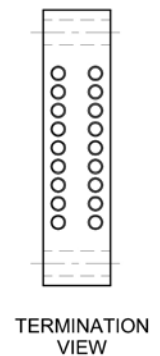
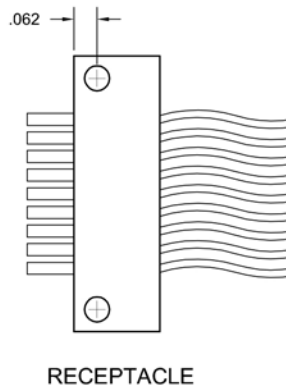
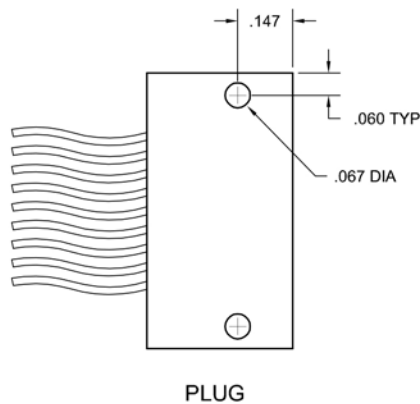
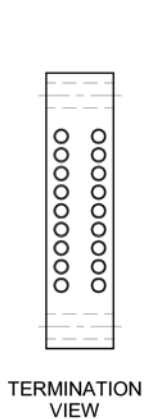
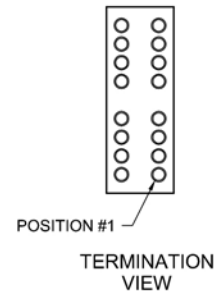
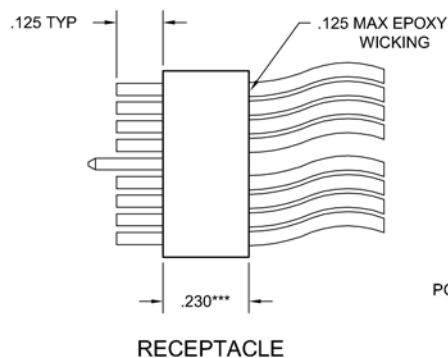
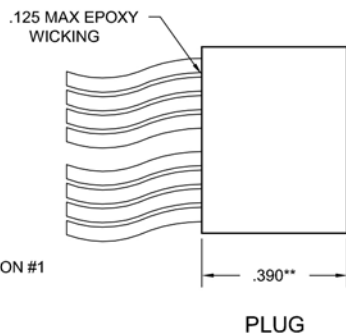
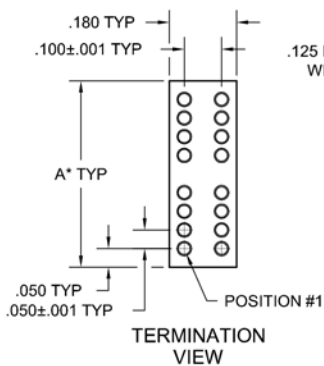
.050"  
**MA-2**

4 thru 128 Contacts

MA-231-016-161-A64WS



MA-241-016-261-A61WS



### OPTIONAL MOUNTING HOLES

**DIMENSIONS**

To determine connector length (Dim "A"):  
 Multiply the number of cavities in one row by .050" ..... "

Add fixed end lengths (constant, .025" x 2) .....	0.05"
Add .085" for each mounting hole .....	"
Total Length: .....	"

Notes:  
 Length over 2" may require support to insure alignment.  
 \* = Maximum length is 3.420". Maximum number of contacts must be reduced to accommodate hardware and mounting holes.  
 \*\* = For solder cup or board mount applications, .390" becomes .295"  
 \*\*\* = For solder cup or board mount applications, .230" becomes .135"

PLUG: MA-231-016-161-A64WS  
 RECEPTACLE: MA-241-016-261-A61WS  
 XX-XXX-XXX-XXX-XXXXX

PLUG		RECEPTACLE	
<b>SERIES</b>			
MA .050" Microminiature Strip Connector		MA .050" Microminiature Strip Connector	
<b>BODY</b>			
2 2-Row		2 2-Row	
BODY STYLE: (Material: Polyphenylene sulfide)		BODY STYLE: (Material: Polyphenylene sulfide)	
11 Plug, straight, with mounting holes		21 Receptacle, straight, with mounting holes	
31 Plug, straight, without mounting holes		41 Receptacle, straight, without mounting holes	
<b>SIZE</b>			
XXX 004 -128		XXX 004 -128	
Note: Maximum number of contacts is reduced when using hardware or mounting holes. See dimension chart on M-23.			
<b>CONTACTS</b>			
TYPE CONTACTS/TERMINATIONS:		TYPE CONTACTS/TERMINATIONS:	
11 Pin, straight, solder cup		21 Socket, straight, solder cup	
14 Pin, straight, .500" pigtails (.018 dia)		24 Socket, straight, .500" pigtails (.018 dia)	
15 Pin, straight, 1.000" pigtails (.018 dia)		25 Socket, straight, 1.000" pigtails (.018 dia)	
16 Pin, straight, crimped wire		26 Socket, straight, crimped wire	
PLATING OPTIONS:		PLATING OPTIONS:	
1 50 μ" Au contacts (crimp wire)		1 50 μ" Au contacts (crimp wire)	
3 50 μ" Au contacts; 10 μ" Au terminations (solder cup, pigtail)		3 50 μ" Au contacts; 10 μ" Au terminations (solder cup, pigtail)	
5 50 μ" Au contacts; Sn/Pb alloy terminations (pigtail) <input checked="" type="checkbox"/>		5 50 μ" Au contacts; Sn/Pb alloy terminations (pigtail) <input checked="" type="checkbox"/>	
7 50 μ" Au contacts; SAC305 terminations (pigtail)		7 50 μ" Au contacts; SAC305 terminations (pigtail)	
<b>HARDWARE</b>			
STYLE OF HARDWARE:		STYLE OF HARDWARE:	
A00 None		A00 None	
ABC Latch box, side mounted (centered)* See page M-27		ALC Latch spring, side mounted (centered)* See page M-27	
A50 Latch boxes (two end cavities). See page M-27**		A51 Latch springs, (two end cavities). See page M-27**	
A52 Latch boxes (two end cavities). See page M-27**		A53 Latch springs, (two end cavities). See page M-27**	
A54 Latch boxes (two end cavities). See page M-27**		A55 Latch springs, (two end cavities). See page M-27**	
A56 Latch boxes (two end cavities). See page M-27**		A57 Latch springs, (two end cavities). See page M-27**	
A64 One guide hole (centered)*		A61 One guide pin (centered)*	
A65 One guide hole (first cavity)		A62 One guide pin (first cavity)	
A66 One guide hole (last cavity)		A63 One guide pin (last cavity)	
A68 Two guide holes (first & last cavity)		A67 Two guide pins (first & last cavity)	
AHX One guide hole (cavity #2 - #9)		APX One guide pin (cavity #2 - #9)	
POLARIZATION / WIRING:		POLARIZATION / WIRING	
00 None		00 None	
XX For wiring codes, see page MA-3 & MA-4		XX For wiring codes, see page MA-3 & MA-4	

\* = To determine location, divide the total number of cavities (in one row) by two and round to the next whole number, if result is a fraction. See page M-28.

\*\* = Not available with mounting holes.

See MA strip guidelines, page M-28, for location examples & visual clarification.

Connector part number must have even number of contacts.

Consult factory for non-standard requirements.

= Option not RoHS compliant

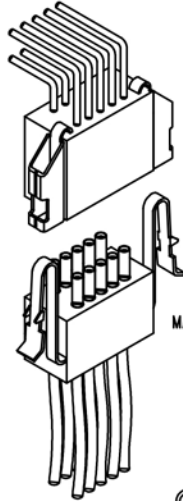
## 2 • ROW Strip Connectors Board to Cable

.050"

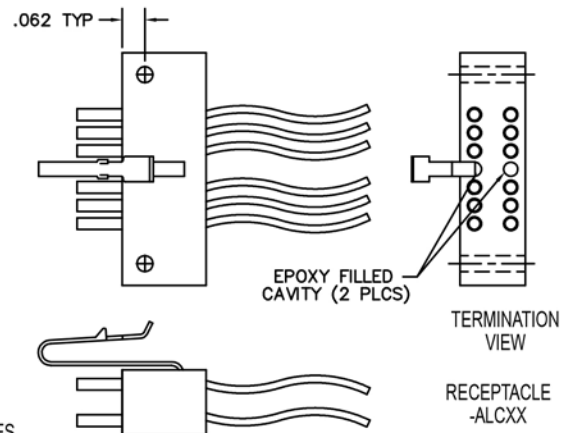
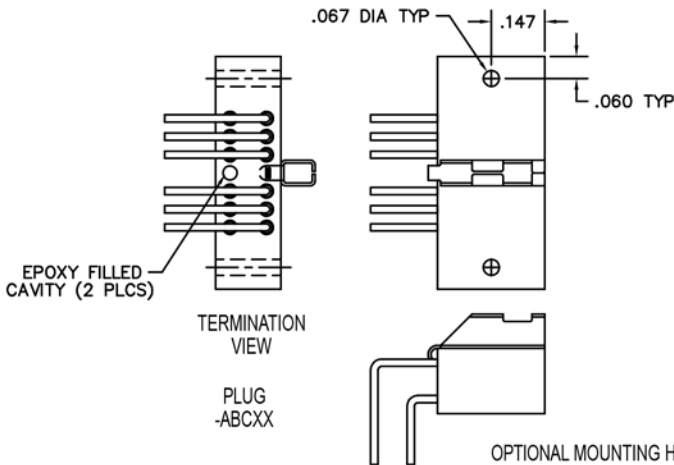
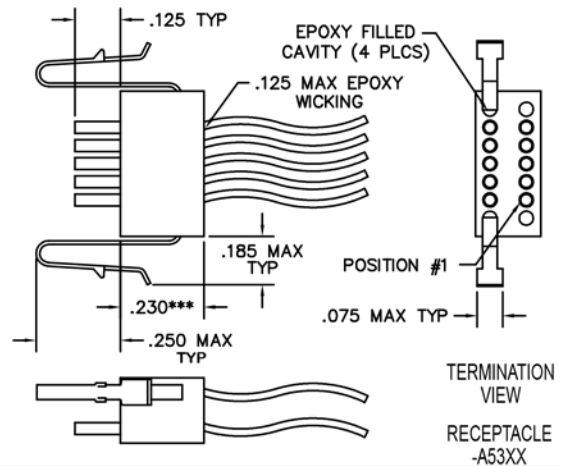
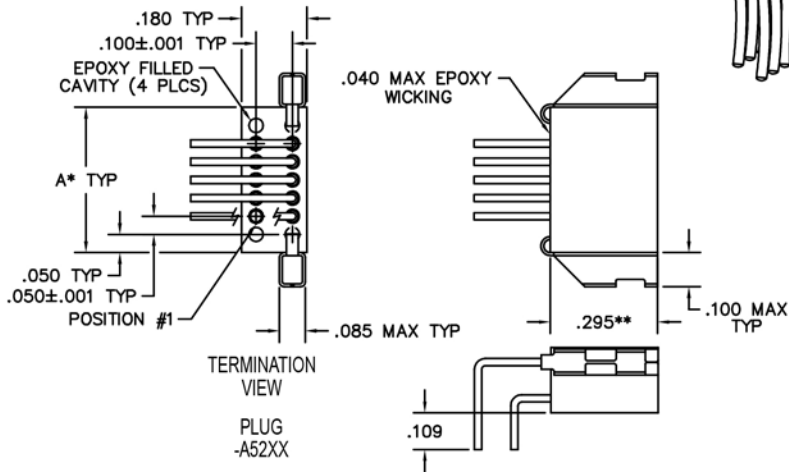
**MA-2**

4 thru 128 Contacts

MA-2F1-010-325-A5200



MA-241-010-261-A53WA

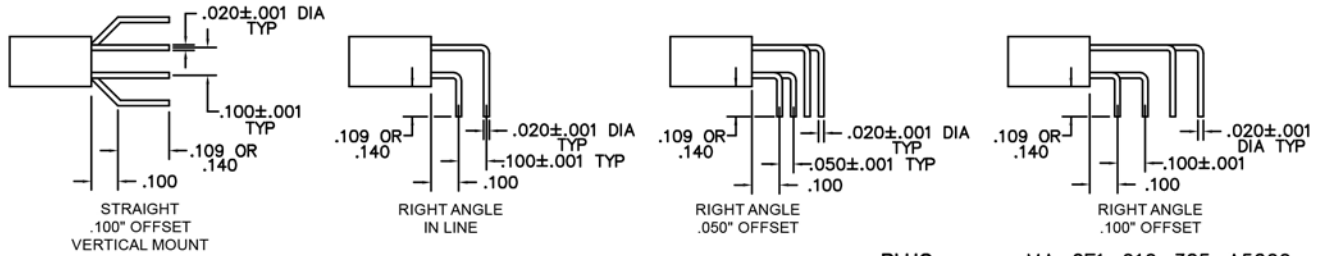


**DIMENSIONS**

To determine connector length (Dim "A"):  
 Multiply the number of cavities in one row by .050" ..... " "  
 Add fixed end lengths (constant, .025" x 2) ..... 0.05"  
 Add .085" for each mounting hole ..... " "  
 Total Length: ..... " "

Notes:  
 Length over 2" may require support to insure alignment  
 \* = Maximum length is 3.420". Maximum number of contacts must be reduced to accommodate hardware and mounting holes.  
 \*\* = For cable applications, .295" becomes .390"  
 \*\*\* = For solder cup or board mount applications, .230" becomes .135"

## LEAD CONFIGURATION OPTIONS



PLUG: MA-2F1-010-325-A5200  
 RECEPTACLE: MA-241-010-261-A53WA  
 XX-XXX-XXX-XXX-XXXXX

PLUG		RECEPTACLE	
<b>SERIES</b>			
MA .050" Microminiature Strip Connector		MA .050" Microminiature Strip Connector	
<b>BODY</b>			
2 2-Row	2 2-Row	2 2-Row	2 2-Row
BODY STYLE: (Material: Polyphenylene sulfide)		BODY STYLE: (Material: Polyphenylene sulfide)	
11 Plug, straight, with mounting holes	21 Receptacle, straight, with mounting holes	41 Receptacle, straight, without mounting holes	61 Receptacle, right angle, .050" offset, with mounting holes
31 Plug, straight, without mounting holes	41 Receptacle, straight, without mounting holes	61 Receptacle, right angle, .050" offset, without mounting holes	81 Receptacle, right angle, .100" offset, with mounting holes
51 Plug, right angle, .050" offset, with mounting holes	61 Receptacle, right angle, .050" offset, with mounting holes	A1 Receptacle, right angle, .050" offset, without mounting holes	C1 Receptacle, right angle, .100" offset, without mounting holes
71 Plug, right angle, .100" offset, with mounting holes	81 Receptacle, right angle, .100" offset, with mounting holes	E1 Receptacle, right angle, in line, with mounting holes	G1 Receptacle, right angle, in line, without mounting holes
91 Plug, right angle, .050" offset, without mounting holes	A1 Receptacle, right angle, .050" offset, without mounting holes	J1 Receptacle, straight, .100" offset, without mounting holes	
B1 Plug, right angle, .100" offset, without mounting holes	C1 Receptacle, right angle, .100" offset, without mounting holes		
D1 Plug, right angle, in line, with mounting holes	E1 Receptacle, right angle, in line, with mounting holes		
F1 Plug, right angle, in line, without mounting holes	G1 Receptacle, right angle, in line, without mounting holes		
H1 Plug, straight, .100" offset, without mounting holes	J1 Receptacle, straight, .100" offset, without mounting holes		
<b>SIZE</b>			
XXX 004- 128		XXX 004-128	
Note: Maximum number of contacts is reduced when using hardware or mounting holes. See dimension chart on M-25.			
<b>CONTACTS</b>			
TYPE CONTACTS/TERMINATIONS:		TYPE CONTACTS/TERMINATIONS:	
11 Pin, straight, solder cup	21 Socket, straight, solder cup	22 Socket, straight, PCB leads, .109"	23 Socket, straight, PCB leads, .140"
12 Pin, straight, PCB leads, .109"	22 Socket, straight, PCB leads, .109"	24 Socket, straight, .500" pigtailed (.018 dia)	25 Socket, straight, 1.000" pigtailed (.018 dia)
13 Pin, straight, PCB leads, .140"	23 Socket, straight, PCB leads, .140"	26 Socket, straight, crimped wire	43 Socket, right angle, PCB leads, .109"
14 Pin, straight, .500" pigtailed (.018 dia)	24 Socket, straight, .500" pigtailed (.018 dia)	44 Socket, right angle, PCB leads, .140"	
15 Pin, straight, 1.000" pigtailed (.018 dia)	25 Socket, straight, 1.000" pigtailed (.018 dia)		
16 Pin, straight, crimped wire	26 Socket, straight, crimped wire		
32 Pin, right angle, PCB leads, .109"	43 Socket, right angle, PCB leads, .109"		
33 Pin, right angle, PCB leads, .140"	44 Socket, right angle, PCB leads, .140"		
PLATING OPTIONS:		PLATING OPTIONS:	
1 50 μ" Au contacts (crimp wire)	1 50 μ" Au contacts (crimp wire)	3 50 μ" Au contacts; 10 μ" Au terminations (solder cup, pigtail, PCB leads)	5 50 μ" Au contacts; Sn/Pb alloy terminations (pigtail, PCB leads) ☒
3 50 μ" Au contacts; 10 μ" Au terminations (solder cup, pigtail, PCB leads)	3 50 μ" Au contacts; 10 μ" Au terminations (solder cup, pigtail, PCB leads)	7 50 μ" Au contacts; SAC305 terminations (pigtail, PCB leads)	7 50 μ" Au contacts; SAC305 terminations (pigtail, PCB leads)
5 50 μ" Au contacts; Sn/Pb alloy terminations (pigtail, PCB leads) ☒	5 50 μ" Au contacts; Sn/Pb alloy terminations (pigtail, PCB leads) ☒		
7 50 μ" Au contacts; SAC305 terminations (pigtail, PCB leads)	7 50 μ" Au contacts; SAC305 terminations (pigtail, PCB leads)		
<b>HARDWARE</b>			
STYLE OF HARDWARE:		STYLE OF HARDWARE:	
A00 None	A00 None	ALC Latch spring, side mounted (centered)* See page M-27	A51 Latch springs, (two end cavities). See page M-27**
ABC Latch box, side mounted (centered)* See page M-27	ALC Latch spring, side mounted (centered)* See page M-27	A52 Latch boxes (two end cavities). See page M-27**	A53 Latch springs, (two end cavities). See page M-27**
A50 Latch boxes (two end cavities). See page M-27**	A51 Latch springs, (two end cavities). See page M-27**	A54 Latch boxes (two end cavities). See page M-27**	A55 Latch springs, (two end cavities). See page M-27**
A52 Latch boxes (two end cavities). See page M-27**	A53 Latch springs, (two end cavities). See page M-27**	A56 Latch boxes (two end cavities). See page M-27**	A57 Latch springs, (two end cavities). See page M-27**
A54 Latch boxes (two end cavities). See page M-27**	A55 Latch springs, (two end cavities). See page M-27**	A64 One guide hole (centered)*	A61 One guide pin (centered)*
A56 Latch boxes (two end cavities). See page M-27**	A57 Latch springs, (two end cavities). See page M-27**	A65 One guide hole (first cavity)	A62 One guide pin (first cavity)
A64 One guide hole (centered)*	A61 One guide pin (centered)*	A66 One guide hole (last cavity)	A63 One guide pin (last cavity)
A65 One guide hole (first cavity)	A62 One guide pin (first cavity)	A68 Two guide holes (first & last cavity)	A67 Two guide pins (first & last cavity)
A66 One guide hole (last cavity)	A63 One guide pin (last cavity)	AHX One guide hole (cavity #2 - #9)	APX One guide pin (cavity #2 - #9)
POLARIZATION / WIRING:	POLARIZATION / WIRING:		
00 None	00 None		
XX For wiring codes, see page MA-3 & MA-4	XX For wiring codes, see page MA-3 & MA-4		

\* = To determine location, divide the total number of cavities (in one row) by two and round to the next whole number, if result is a fraction. See page M-28.

\*\* = Not available with mounting holes.

See MA strip guidelines, page M-28, for location examples & visual clarification.

Connector part number must have even number of contacts.

Consult factory for non-standard requirements.

☒ = Option not RoHS compliant

## 2 • ROW Strip Connectors with Latches

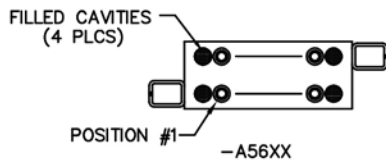
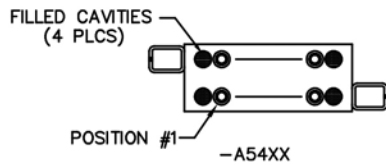
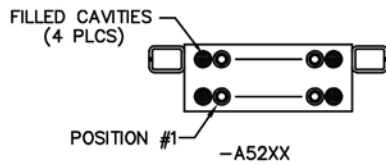
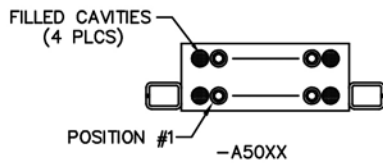
.050"

**MA-2**

4 thru 128 Contacts

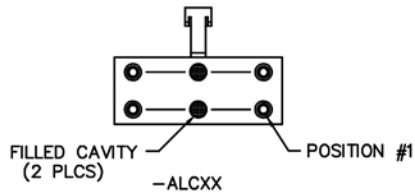
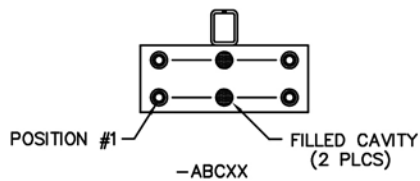
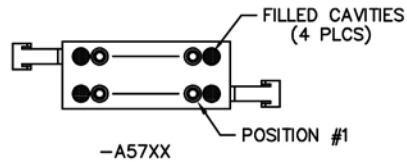
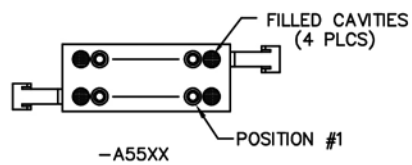
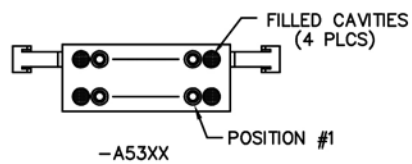
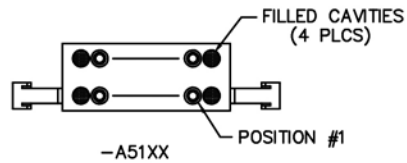
### PLUG LATCH BOX

EXAMPLE: MA-231-012-161-A50WN



### RECEPTACLE LATCH SPRING

EXAMPLE: MA-241-012-261-A51WN



NOTE: ALL DRAWINGS VIEWED FROM MATING FACE

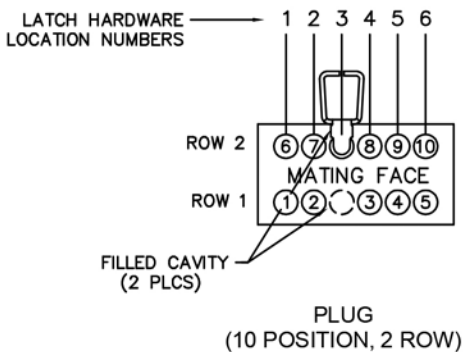
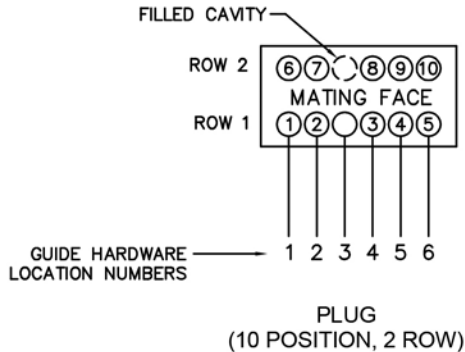
# MA Strip Guidelines

## For "A" designator in hardware portion of part number

1. Any cavity that has a contact is considered an electrical position (including dummy contact).
2. All hardware locations, holes and/or epoxy filled cavities are considered mechanical positions.
3. The cavity adjacent to a mechanical hole, in opposite row, will be an epoxy filled cavity (two row only).
4. Side mount latch will always be in row two of connector (two row only).
5. Connector must always have an even number of contacts for standard part number (two row only). Consult factory for non-standard requirements.
6. Omit holes on board layout for mechanical positions and renumber board layout accordingly, except connectors with mechanical position(s) in end cavity(ies).  
See board layout examples, pages M-29 thru M-34.
7. These guidelines apply for all hardware options, including guide holes (mechanical locations).
8. Do not skip wire colors on stranded wire assemblies.
9. Spacers underneath the connector are recommended when R/A PCB mount connectors with mounting holes are used and the PCB had irregularities greater than .004" underneath the connector.

To determine centered hardware location number:

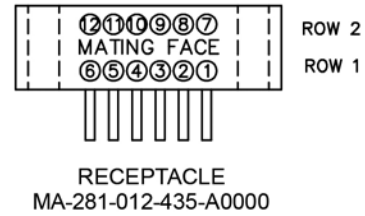
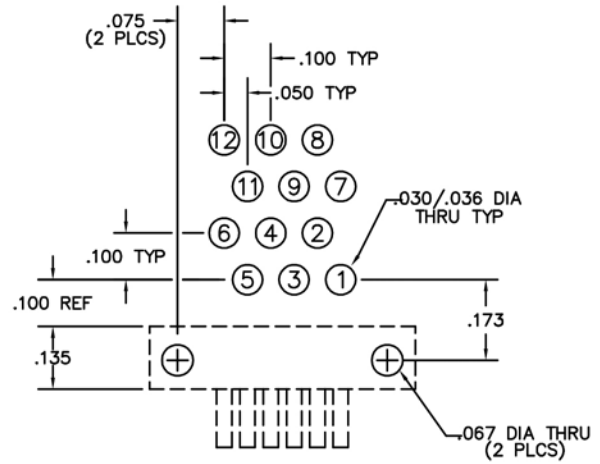
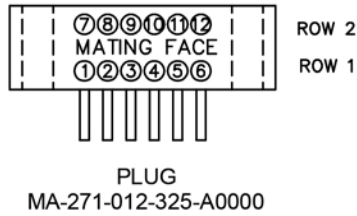
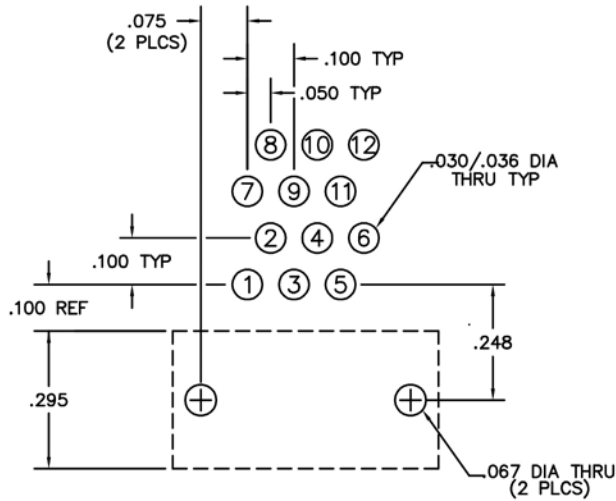
1. Divide the total number of cavities in one row by two (including hardware cavity).
2. Round to the next whole number if result is a fraction.
3. Guide hardware will be located in Row 1 and Latch hardware will be in Row 2.



The example above shows 12 cavities with 10 live contacts.  
(10 electrical positions & 2 mechanical positions)

To determine the hardware location number:  
 $6 \text{ cavities (in one row)} \div 2 = 3$   
 Hardware would be placed in location #3.

**Board mount connectors, right angle offset (.100") with mounting holes  
(12 electrical positions)**



**Crimped wire connectors, straight without mounting holes  
(12 electrical positions)**



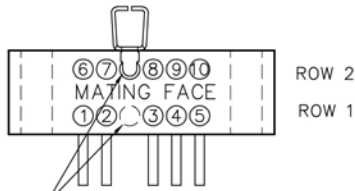
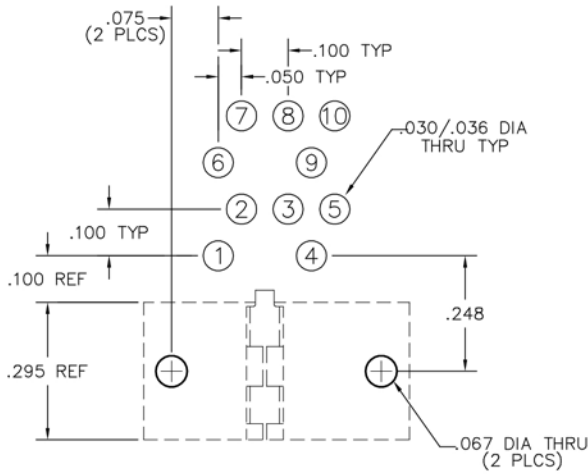
**WIRE CONNECT CHART**

1 — BLK	7 — BLU
2 — BRN	8 — VIO
3 — RED	9 — GRY
4 — ORN	10 — WHT
5 — YEL	11 — WHT/BLK
6 — GRN	12 — WHT/BRN

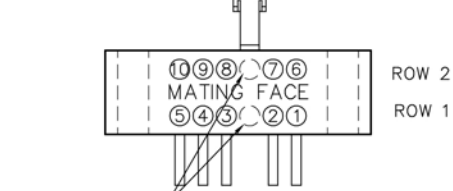
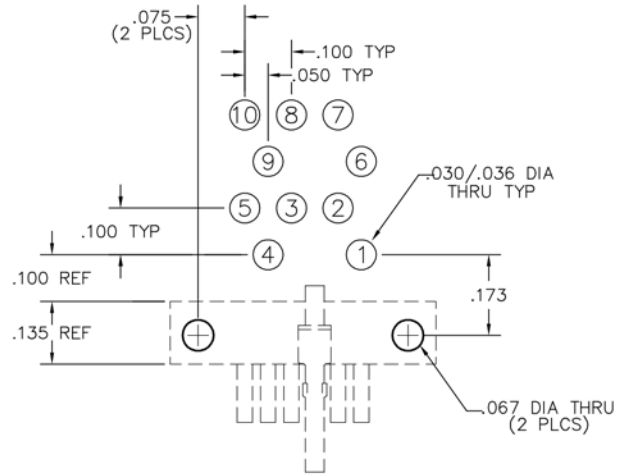
**Board mount connectors, right angle offset (.100") with mounting holes.  
Side mount latch, centered.**

Note: Side mount latch will always be in row #2 of connector. Not recommended on row #1 for board mount applications.

(10 electrical positions, 2 mechanical positions)



PLUG  
MA-271-010-325-ABC00

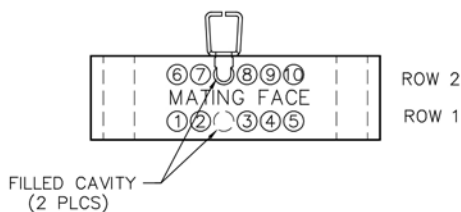


RECEPTACLE  
MA-281-010-435-ALC00

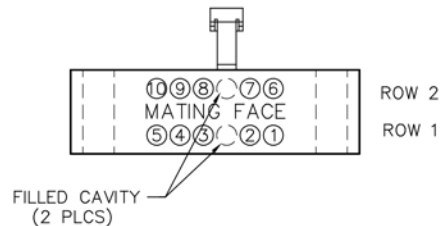
**Crimped wire connectors, straight with mounting holes.  
Side mount latch, centered.**

Note: Side mount latch will always be in row #2 of connector.

(10 electrical positions, 2 mechanical positions)



PLUG  
MA-211-010-161-ABCWA



RECEPTACLE  
MA-221-010-261-ALCWA

WIRE CONNECT CHART

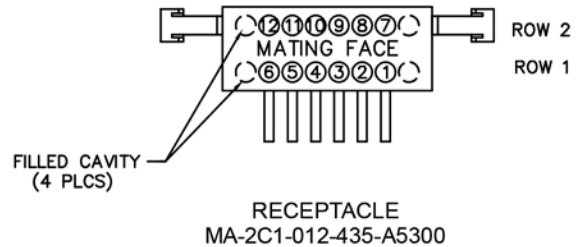
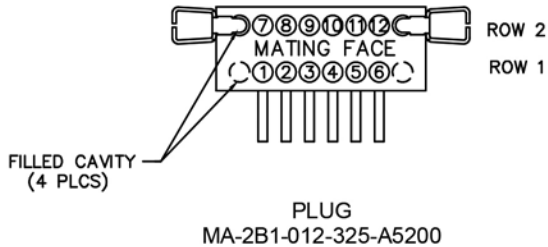
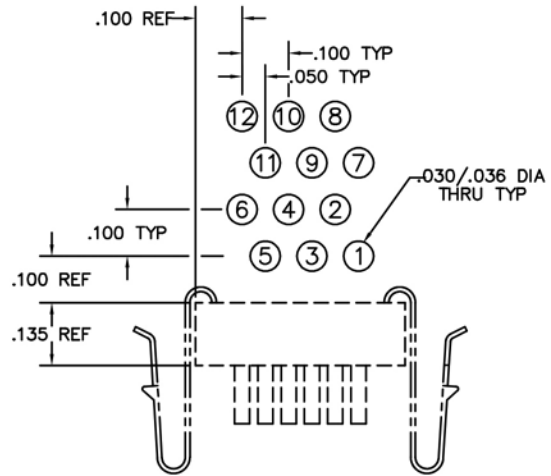
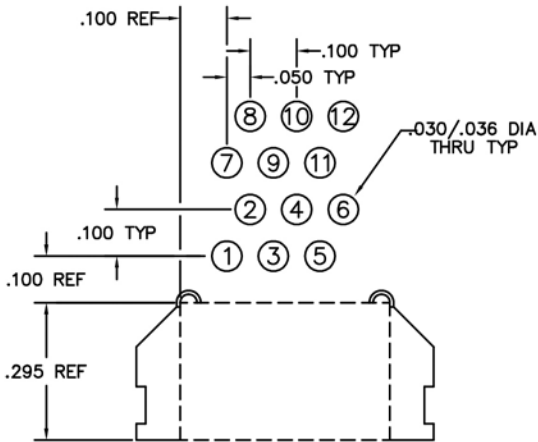
1 — BLK	6 — GRN
2 — BRN	7 — BLU
3 — RED	8 — VIO
4 — ORN	9 — GRY
5 — YEL	10 — WHT





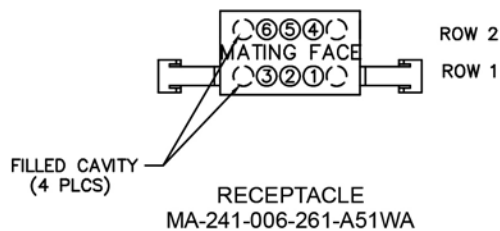
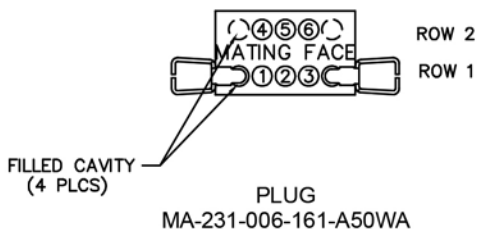
**Board mount connectors, right angle offset (.100") without mounting holes**  
**End mount latches, 2 end cavities\***

(12 electrical positions, 4 mechanical positions)



\* = THIS IS THE EXCEPTION AS NOTED IN "MA STRIP GUIDELINES", PAGE M-28, NOTE 6.

**Crimped wire connectors, straight without mounting holes**  
**End mount latches, 2 end cavities**  
**(6 electrical positions, 4 mechanical positions)**



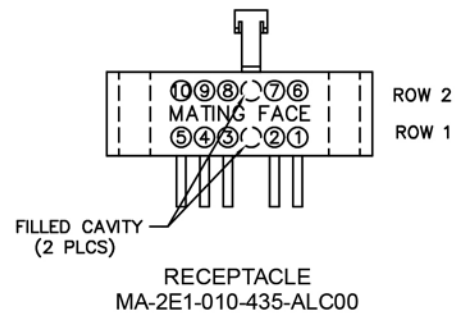
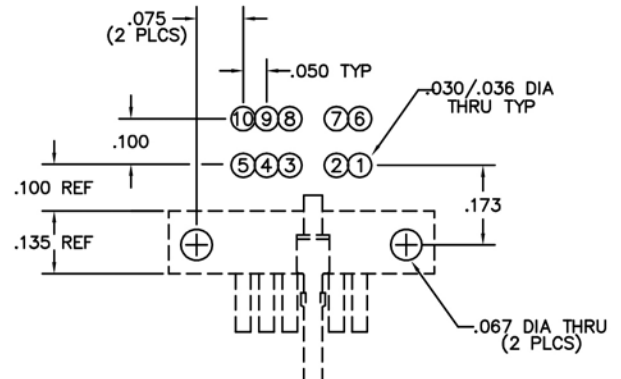
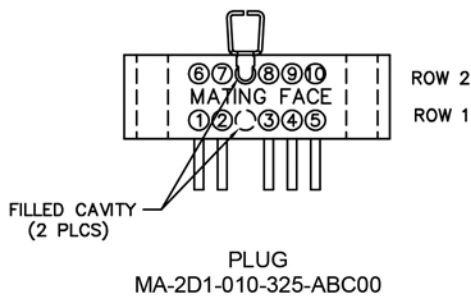
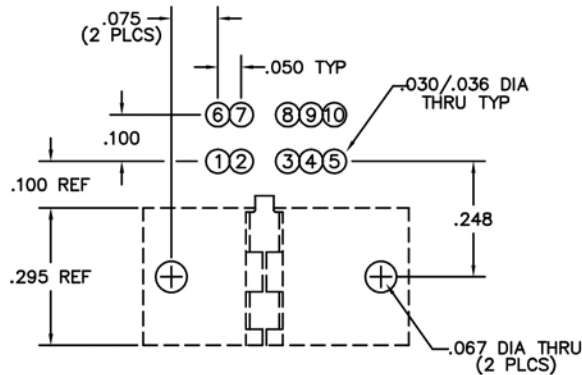
WIRE CONNECT CHART

- 1 — BLK
- 2 — BRN
- 3 — RED
- 4 — ORN
- 5 — YEL
- 6 — GRN

## Board mount connectors, right angle inline (.100") with mounting holes Side mount latch, centered

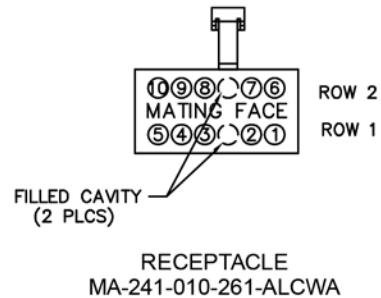
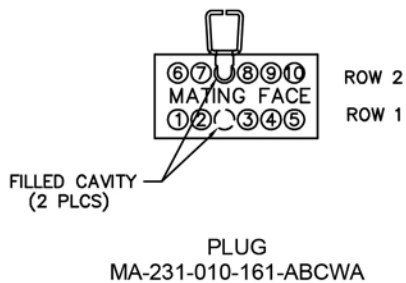
Note: Side mount latch will always be in row #2 of connector. Not recommended on row #1 for board mount applications.

(10 electrical positions, 2 mechanical positions)



## Crimped wire connectors, straight without mounting holes Side mount latch, centered

(10 electrical positions, 2 mechanical positions)

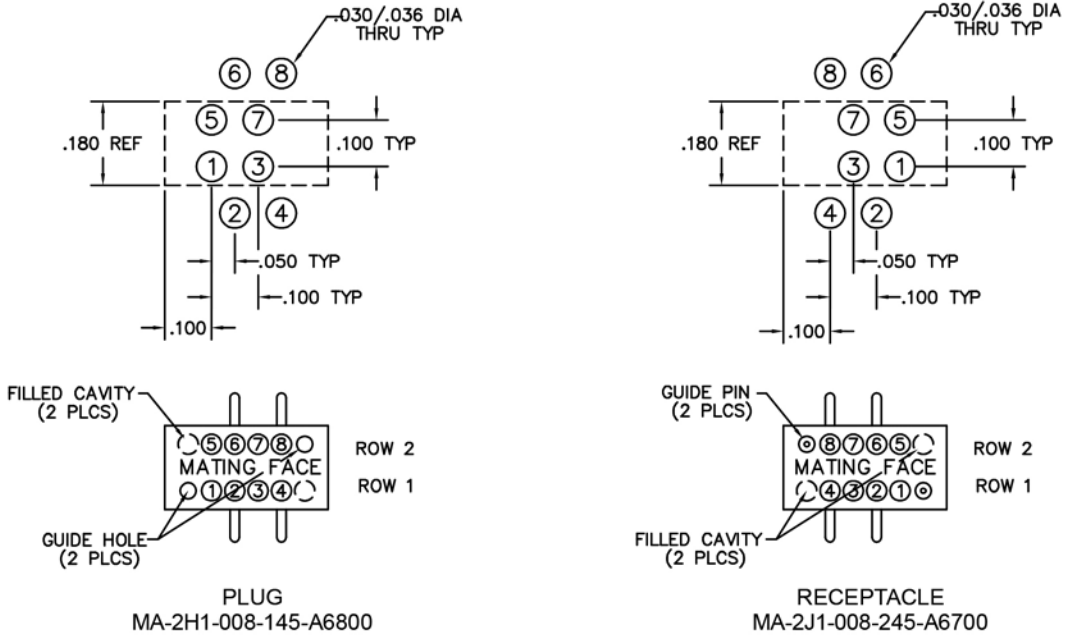


### WIRE CONNECT CHART

1 — BLK	6 — GRN
2 — BRN	7 — BLU
3 — RED	8 — VIO
4 — ORN	9 — GRY
5 — YEL	10 — WHT



**Board mount connectors, straight offset (.100") without mounting holes**  
**Two guide holes/pins, first & last cavities**  
**(8 electrical positions, 4 mechanical positions)**



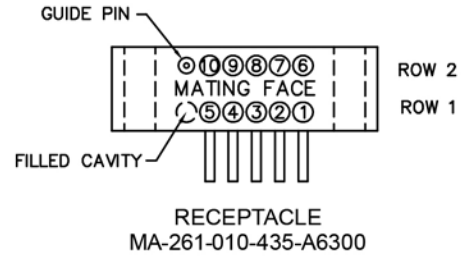
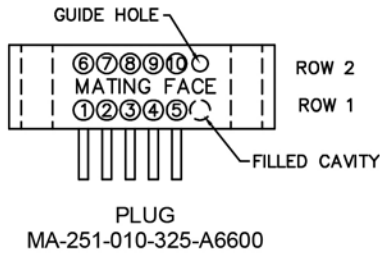
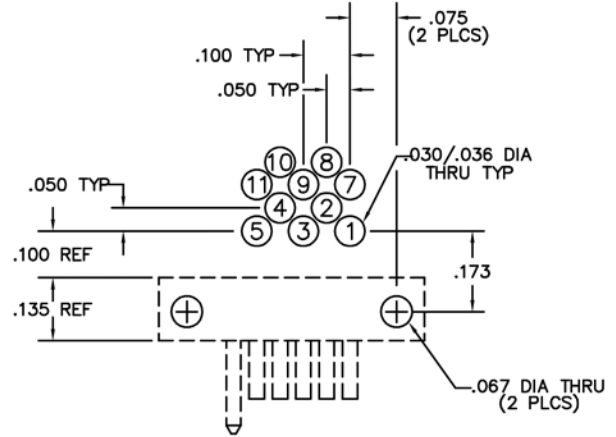
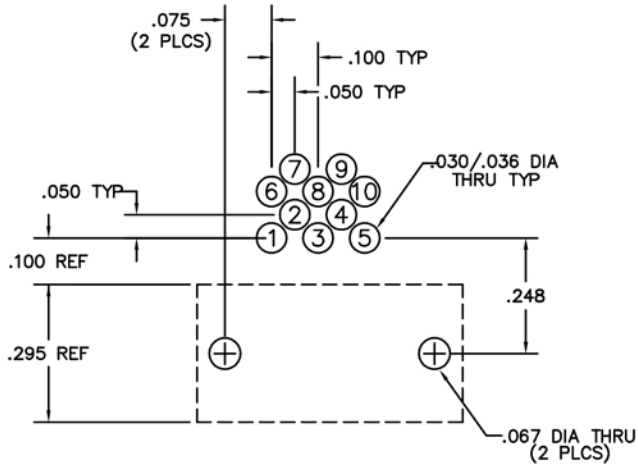
**Crimped wire connectors, straight without mounting holes**  
**Two guide holes/pins, first & last cavities**  
**(8 electrical positions, 4 mechanical positions)**



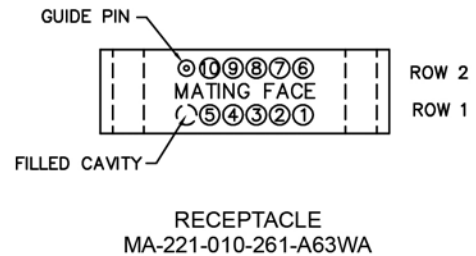
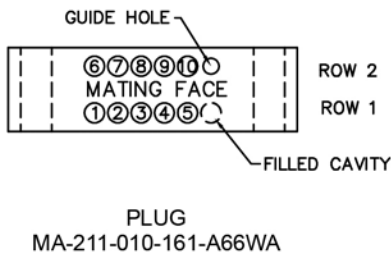
WIRE CONNECT CHART

1 — BLK	5 — YEL
2 — BRN	6 — GRN
3 — RED	7 — BLU
4 — ORN	8 — VIO

**Board mount connectors, right angle offset (.050") with mounting holes**  
**Guide hole/pin, last cavity**  
 (10 electrical positions, 2 mechanical positions)



**Crimped wire connectors, straight with mounting holes**  
**Guide hole/pin, last cavity**  
 (10 electrical positions, 2 mechanical positions)



**WIRE CONNECT CHART**

1 — BLK	6 — GRN
2 — BRN	7 — BLU
3 — RED	8 — VIO
4 — ORN	9 — GRY
5 — YEL	10 — WHT

## Cable to Cable

**.050"**

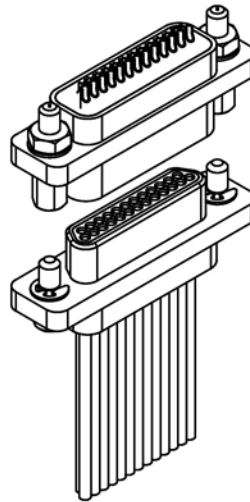
9 thru 100 Contacts

**Rugged Metal**

**MM**

**Rugged Plastic**

**MN**

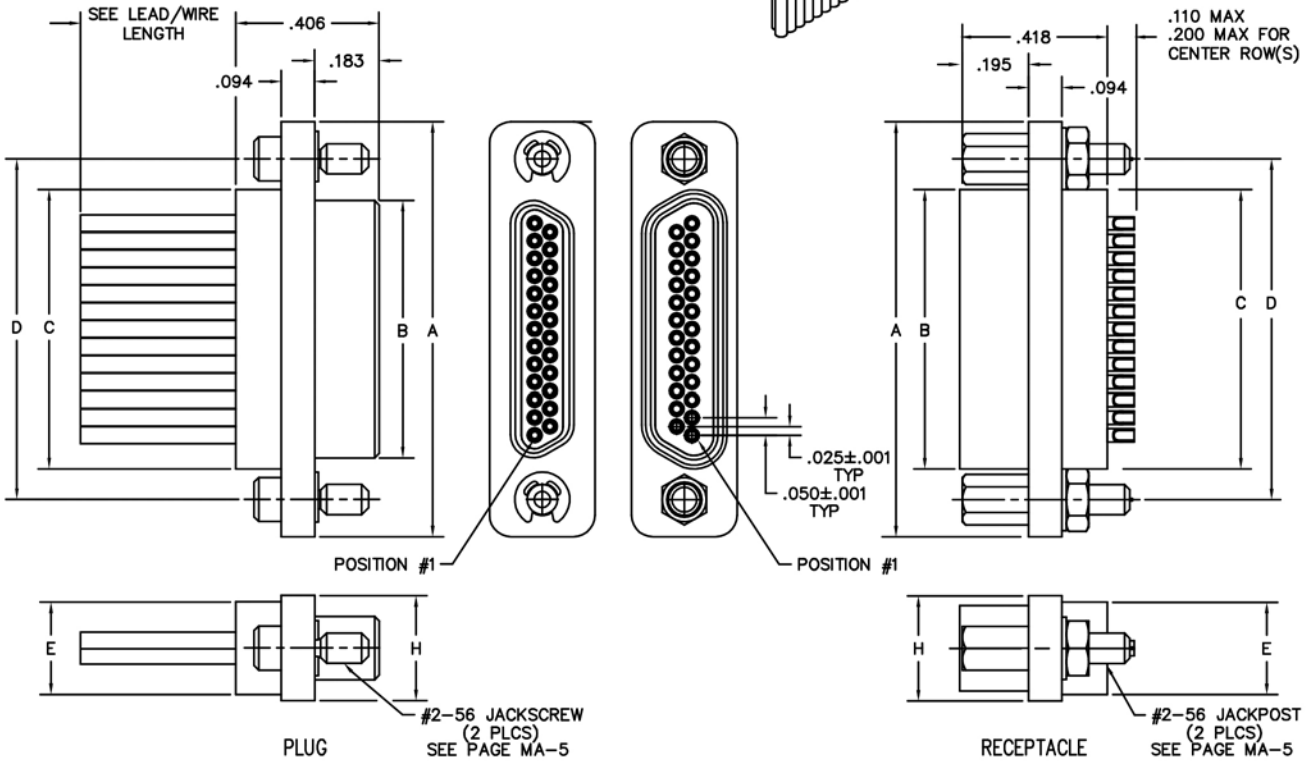


MM-223-025-2A3-2200  
(METAL)

MN-221-025-2A3-2200  
(PLASTIC)

MM-212-025-161-41WA  
(METAL)

MN-211-025-161-41WA  
(PLASTIC)



SIZE	CONTACT ROWS	DIMENSIONS						
		A	B		C	D	E	H
			PLUG MAX	RCPT MAX				
9	2	.775	.334	.400	.390	.565	.270	.298
15		.925	.484	.550	.540	.715		
21		1.075	.634	.700	.690	.865		
25		1.175	.734	.800	.790	.965		
31		1.325	.884	.950	.940	1.115		
37		1.475	1.034	1.100	1.090	1.265		
51**	3	1.825	1.384	1.450	1.440	1.615	.310	.341
51		1.425	.984	1.050	1.040	1.215		
69		1.725	1.284	1.350	1.340	1.515		
100	4	2.160	1.384	1.508	1.432	1.800	.360	.384

\* = 69 POSITION CONNECTORS ARE AVAILABLE IN METAL ONLY.

\*\* = 2 ROW, 51 POSITION CONNECTORS ARE AVAILABLE IN METAL ONLY, (NON MIL-SPEC INTERFACE).



**PLUG:** MM-212-031-161-41WA  
**RECEPTACLE:** MM-222-031-2G3-4500  
**PLUG:** MN-211-031-161-41WA  
**RECEPTACLE:** MN-221-031-2G3-4500  
 XX-XXX-XXX-XXX-XXXX-XXX

PLUG		RECEPTACLE	
<b>SERIES</b>			
MM .050" Rugged Metal I/O Connector	MM .050" Rugged Metal I/O Connector	MN .050" Rugged Plastic I/O Connector	MN .050" Rugged Plastic I/O Connector
(MM & MN mate with MK, ML, MM, MN receptacles)		(MM & MN mate with MK, ML, MM, MN plugs)	
<b>BODY</b>			
2 2-Row (Sizes 9 thru 51****)	2 2-Row (Sizes 9 thru 51****)	3 3-Row (Size 51 & 69****)	3 3-Row (Size 51 & 69****)
3 3-Row (Size 51 & 69****)	4 4-Row (Size 100)	4 4-Row (Size 100)	
<b>BODY STYLE:</b>		<b>BODY STYLE:</b>	
1 Plug, straight, with ears	2 Receptacle, straight, with ears		
<b>BODY MATERIAL:</b>		<b>BODY MATERIAL:</b>	
1 Polyphenylene Sulfide (MN only)	1 Polyphenylene Sulfide (MN only)	2 Polyphenylene Sulfide with electroless nickel shell	2 Polyphenylene Sulfide with electroless nickel shell
2 Polyphenylene Sulfide with electroless nickel shell	3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/>	3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/>	4 Polyphenylene Sulfide with hard anodized black shell
3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/>	4 Polyphenylene Sulfide with hard anodized black shell	5 Polyphenylene Sulfide with stainless steel shell	5 Polyphenylene Sulfide with stainless steel shell
4 Polyphenylene Sulfide with hard anodized black shell	5 Pure Electro-Deposited Aluminum	A Pure Electro-Deposited Aluminum	K Zinc Nickel Plating
5 Polyphenylene Sulfide with stainless steel shell	K Zinc Nickel Plating	T Nickel Polymer Plating	T Nickel Polymer Plating
A Pure Electro-Deposited Aluminum	T Nickel Polymer Plating		
K Zinc Nickel Plating			
T Nickel Polymer Plating			
<b>SIZE</b>			
XXX 009, 015, 021, 025, 031, 037, 051****, 069****, 100	XXX 009, 015, 021, 025, 031, 037, 051****, 069****, 100		
<b>CONTACTS</b>			
<b>TYPE CONTACTS/TERMINATIONS:</b>		<b>TYPE CONTACTS/TERMINATIONS:</b>	
11 Pin, straight, 26 awg solder cup	21 Socket, straight, 26 awg solder cup	1A Pin, straight, 24 awg solder cup	2A Socket, straight, 24 awg solder cup
1D Pin, straight, .109" Lead Length (.018 dia)	2D Socket, straight, .109" Lead Length (.018 dia)	1E Pin, straight, .125" Lead Length (.018 dia)	2E Socket, straight, .125" Lead Length (.018 dia)
1F Pin, straight, .140" Lead Length (.018 dia)	2F Socket, straight, .140" Lead Length (.018 dia)	1G Pin, straight, .156" Lead Length (.018 dia)	2G Socket, straight, .156" Lead Length (.018 dia)
1H Pin, straight, .172" Lead Length (.018 dia)	2H Socket, straight, .172" Lead Length (.018 dia)	1J Pin, straight, .187" Lead Length (.018 dia)	2J Socket, straight, .187" Lead Length (.018 dia)
13 Pin, straight, .250" Lead Length (.018 dia)	23 Socket, straight, .250" Lead Length (.018 dia)	1K Pin, straight, .375" Lead Length (.018 dia)	2K Socket, straight, .375" Lead Length (.018 dia)
14 Pin, straight, .500" Lead Length (.018 dia)	2L Socket, straight, .500" Lead Length (.018 dia)	15 Pin, straight, 1.000" Lead Length (.018 dia)	2M Socket, straight, 1.000" Lead Length (.018 dia)
16 Pin, straight, crimped wire	26 Socket, straight, crimped wire		
<b>PLATING OPTIONS:</b>		<b>PLATING OPTIONS:</b>	
1 50 μ" Au contacts (crimp wire)	1 50 μ" Au contacts (crimp wire)	3 50 μ" Au contacts (solder cup, pigtail)	3 50 μ" Au contacts (solder cup, pigtail)
3 50 μ" Au contacts (solder cup, pigtail)	5 50 μ" Au contacts; Sn/Pb alloy terminations <input checked="" type="checkbox"/>	5 50 μ" Au contacts; Sn/Pb alloy terminations <input checked="" type="checkbox"/>	7 50 μ" Au contacts; SAC305 terminations
5 50 μ" Au contacts; Sn/Pb alloy terminations <input checked="" type="checkbox"/>	7 50 μ" Au contacts; SAC305 terminations		
7 50 μ" Au contacts; SAC305 terminations			
<b>HARDWARE</b>			
<b>STYLE OF HARDWARE:</b>		<b>STYLE OF HARDWARE:</b>	
00 None	00 None	22 Two fixed jacknut assemblies (62")	22 Two fixed jacknut assemblies (62")
22 Two fixed jacknut assemblies (62")	41 Two turning jackscrews, allen head, retaining ring (81")	41 Two turning jackscrews, allen head, retaining ring (81")	42 Two long turning jackscrews, allen head, retaining ring (82")
41 Two turning jackscrews, allen head, retaining ring (81")	42 Two long turning jackscrews, allen head, retaining ring (82")	43 Two turning jackscrews, slot head, retaining ring (83")	43 Two turning jackscrews, slot head, retaining ring (83")
42 Two long turning jackscrews, allen head, retaining ring (82")	44 Two long turning jackscrews, slot head, retaining ring (84")	44 Two long turning jackscrews, slot head, retaining ring (84")	45 Two turning jackscrews, allen head, captivated** (85") *****
43 Two turning jackscrews, slot head, retaining ring (83")	45 Two turning jackscrews, allen head, captivated** (85") *****	99 Keying hardware, see options below. (Body material 2, 3 and 4 only)	99 Keying hardware, see options below. (Body material 2, 3 and 4 only)
44 Two long turning jackscrews, slot head, retaining ring (84")	99 Keying hardware, see options below. (Body material 2, 3 and 4 only)		
45 Two turning jackscrews, allen head, captivated** (85") *****			
99 Keying hardware, see options below. (Body material 2, 3 and 4 only)			
<b>POLARIZATION / WIRING</b>		<b>POLARIZATION / WIRING</b>	
00 None	00 None	XX For wiring codes, see page MA-3 & MA-4	XX For wiring codes, see page MA-3 & MA-4
XX For wiring codes, see page MA-3 & MA-4			
<b>OPTIONS</b>			
KSXX Two turning jackscrews. See page MA-6 for keying options (KJ*)	KSXX Two turning jackscrews and interfacial sealing gasket. See page MA-6 for keying options (KJ*)	KPXX Two fixed jacknuts. See page MA-6 for keying options (KN*)	KPXX Two fixed jacknuts and interfacial sealing gasket. See page MA-6 for keying options (KN*)
900 Interfacial sealing gasket			

\* = Use numbers or letters in parenthesis when ordering size 100.  
 \*\* = Captive hardware is factory installed and non-removable.  
 \*\*\* = 69 position connectors are available in metal only.  
 \*\*\*\* = 2 row, 51 position connectors are available in metal only (non Mil-Spec interface).  
 \*\*\*\*\* = Not a valid combination for MN series.  
 = Option not RoHS compliant

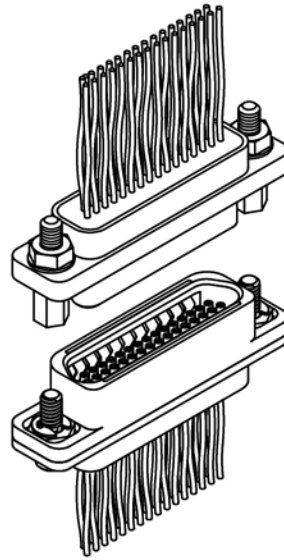


# Cable to Cable Grounding Fingers

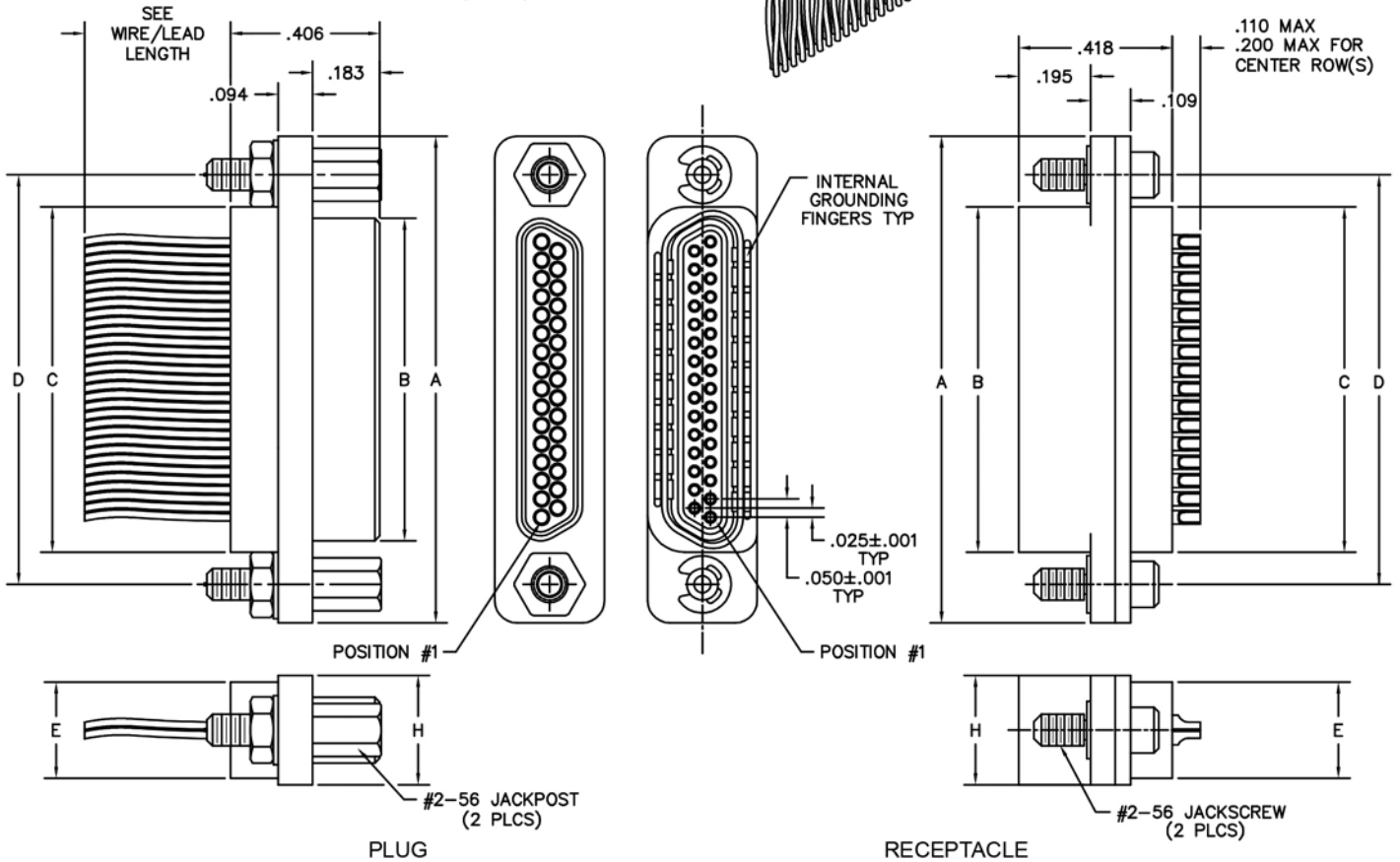
.050"  
9 thru 100 Contacts  
Rugged Metal

**MM**

MM-212-031-161-22WQ  
(METAL)



MM-2D2-031-261-41WA  
(METAL)



SIZE	CONTACT ROWS	DIMENSIONS							
		A	B		C	D	E POTTING WELL MAX	H	HARDWARE
			PLUG MAX	RCPT MAX					
9	2	.775	.334	.400	.390	.565	.270	.298	#2-56 UNC THD (.092 DIA THRU)
15		.925	.484	.550	.540	.715			
21		1.075	.634	.700	.690	.865			
25		1.175	.734	.800	.790	.965			
31		1.325	.884	.950	.940	1.115			
37		1.475	1.034	1.100	1.090	1.265			
51	3	1.425	.984	1.050	1.040	1.215	.310	.341	#4-40 UNC THD (.147 DIA THRU)
69		1.725	1.284	1.350	1.340	1.515			
100		2.160	1.384	1.508	1.432	1.800			



PLUG: MM-212-031-161-22WQ  
 RECEPTACLE: MM-2D2-031-261-41WA  
 XX-XXX-XXX-XXX-XXXX-XXX

PLUG		RECEPTACLE	
<b>SERIES</b>			
MM .050" Rugged Metal I/O Connector (MM mates with MK, ML, MM, MN receptacles)		MM .050" Rugged Metal I/O Connector (MM mates with MK, ML, MM, MN plugs)	
<b>BODY</b>			
2 2-Row (Sizes 9 thru 37)	2 2-Row (Sizes 9 thru 37)	3 3-Row (Size 51 & 69)	3 3-Row (Size 51 & 69)
3 3-Row (Size 51 & 69)	4 4-Row (Size 100)	4 4-Row (Size 100)	
BODY STYLE: 1 Plug, straight, with ears		BODY STYLE: D Receptacle, straight, with grounding fingers	
BODY MATERIAL: 2 Polyphenylene Sulfide with electroless nickel shell 3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/> 6 Polyphenylene Sulfide with gold plated shell		BODY MATERIAL: 2 Polyphenylene Sulfide with electroless nickel shell 3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/> 6 Polyphenylene Sulfide with gold plated shell	
<b>SIZE</b>			
XXX 009, 015, 021, 025, 031, 037, 051, 069, 100		XXX 009, 015, 021, 025, 031, 037, 051, 069, 100	
<b>CONTACTS</b>			
TYPE CONTACTS/TERMINATIONS: 11 Pin, straight, solder cup 1A Pin, straight, 24 awg solder cup 1D Pin, straight, .109" Lead Length (.018 dia) SEE NOTE 1 1E Pin, straight, .125" Lead Length (.018 dia) SEE NOTE 1 1F Pin, straight, .140" Lead Length (.018 dia) SEE NOTE 1 12 Pin, straight, .150" Lead Length (.018 dia) SEE NOTE 1 1G Pin, straight, .156" Lead Length (.018 dia) SEE NOTE 1 1H Pin, straight, .172" Lead Length (.018 dia) SEE NOTE 1 1J Pin, straight, .187" Lead Length (.018 dia) SEE NOTE 1 13 Pin, straight, .250" Lead Length (.018 dia) SEE NOTE 1 1K Pin, straight, .375" Lead Length (.018 dia) SEE NOTE 1 14 Pin, straight, .500" pigtails (.018 dia) SEE NOTE 1 15 Pin, straight, 1.000" pigtails (.018 dia) SEE NOTE 1 16 Pin, straight, crimped wire		TYPE CONTACTS/TERMINATIONS: 21 Socket, straight, solder cup 2A Socket, straight, 24 awg solder cup 2D Socket, straight, .109" Lead Length (.018 dia) 2E Socket, straight, .125" Lead Length (.018 dia) 2F Socket, straight, .140" Lead Length (.018 dia) 22 Socket, straight, .150" Lead Length (.018 dia) 2G Socket, straight, .156" Lead Length (.018 dia) 2H Socket, straight, .172" Lead Length (.018 dia) 2J Socket, straight, .187" Lead Length (.018 dia) 23 Socket, straight, .250" Lead Length (.018 dia) 2K Socket, straight, .375" Lead Length (.018 dia) 2L Socket, straight, .500" Lead Length (.018 dia) 2M Socket, straight, 1.000" Lead Length (.018 dia) 24 Socket, straight, .500" pigtails (.018 dia) SEE NOTE 1 25 Socket, straight, 1.000" pigtails (.018 dia) SEE NOTE 1 26 Socket, straight, crimped wire	
PLATING OPTIONS: 1 50 μ" Au contacts (crimp wire) 3 50 μ" Au contacts (solder cup, pigtail) 5 50 μ" Au contacts; Sn/Pb alloy terminations (pigtail) <input checked="" type="checkbox"/> 7 50 μ" Au contacts; SAC305 terminations (pigtail)		PLATING OPTIONS: 1 50 μ" Au contacts (crimp wire) 3 50 μ" Au contacts (solder cup, pigtail) 5 50 μ" Au contacts; Sn/Pb alloy terminations (pigtail) <input checked="" type="checkbox"/> 7 50 μ" Au contacts; SAC305 terminations (pigtail)	
<b>HARDWARE</b>			
STYLE OF HARDWARE: 00 None 22 Two fixed jacknut assemblies (62*) 41 Two turning jackscrews, allen head, retaining ring (81*) 42 Two long turning jackscrews, allen head, retaining ring (82*) 43 Two turning jackscrews, slot head, retaining ring (83*) 44 Two long turning jackscrews, slot head, retaining ring (84*) 45 Two turning jackscrews, allen head, captivated** (85*) 99 Keying hardware, see options below. (Body material 2 and 3 only)		STYLE OF HARDWARE: 00 None 22 Two fixed captive jacknut assemblies** (62*) 41 Two turning jackscrews, allen head, retaining ring (81*) 42 Two long turning jackscrews, allen head, retaining ring (82*) 43 Two turning jackscrews, slot head, retaining ring (83*) 44 Two long turning jackscrews, slot head, retaining ring (84*) 45 Two turning jackscrews, allen head, captivated** (85*) 99 Keying hardware, see options below. (Body material 2 and 3 only)	
POLARIZATION / WIRING: 00 None XX For wiring codes, see page MA-3 & MA-4		POLARIZATION / WIRING: 00 None XX For wiring codes, see page MA-3 & MA-4	
<b>OPTIONS</b>			
KSXX Two turning jackscrews. See page MA-6 for keying options (KJ*) KPXX Two fixed jacknuts. See page MA-6 for keying options (KN*)		KSXX Two turning jackscrews and interfacial sealing gasket. See page MA-6 for keying options (KJ*) KPXX Two fixed jacknuts and interfacial sealing gasket. See page MA-6 for keying options (KN*) 900 Interfacial sealing gasket	

\* = Use numbers or letters in parenthesis when ordering size 100.  
 \*\* = Captive hardware is factory installed and non-removable.

NOTE 1 = The leads on these contacts are soft copper suitable for forming.

= Option not RoHS compliant

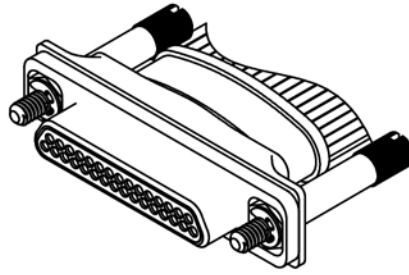




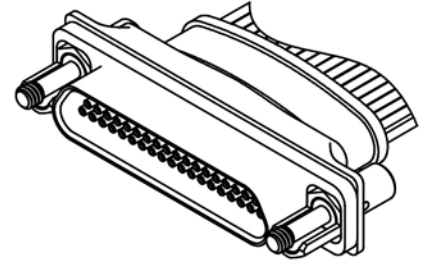
# Rugged Metal I/O (Integral Shield Termination)

.050"  
9 thru 100 Contacts

**MM**

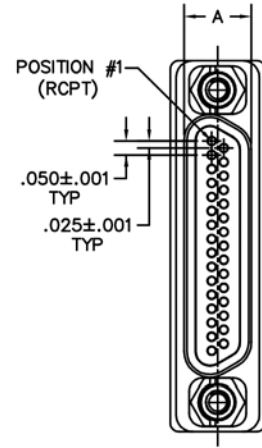
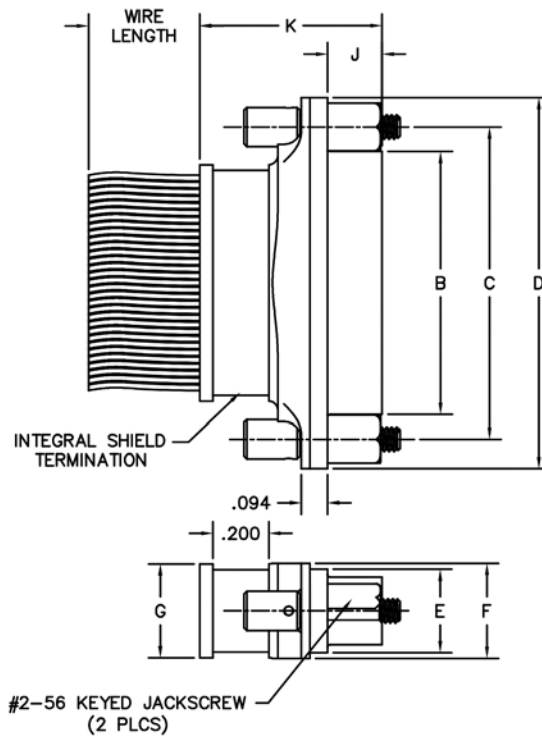
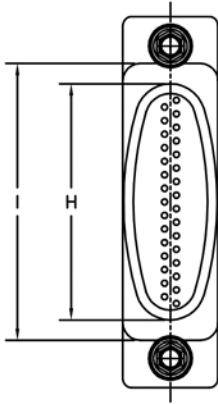


MM-2P2-031-161-44WA  
(PLUG)



MM-2Q2-031-261-99WA-KS11  
(RECEPTACLE)

MATING MATRIX	
CONNECTOR	MATES WITH
MM-2P...	MK, ML, MM, MN receptacles
MM-2Q...	MK, ML, MM, MN plugs



SIZE	CONTACT ROWS	DIMENSIONS																
		A		B		C	HARDWARE	D	E	F	G	H	I	J		K		
PLUG MAX	RCPT MAX	PLUG MAX	RCPT MAX	PLUG MAX	RCPT MAX									PLUG	RCPT	PLUG	RCPT	
9	2	.185	.251	.334	.400	.565	#2-56 UNC THD (.092 DIA THRU)	.775	.298	.340	.335	.290	.290	.440	.183	.195	.640	.652
15				.484	.550	.715		.925				.445	.590					
21				.634	.700	.865		1.075				.595	.740					
25				.734	.800	.965		1.175				.695	.840					
31				.884	.950	1.115		1.325				.845	.990					
37				1.034	1.100	1.265		1.475				.995	1.140					
51	3	.228	.294	1.384	1.450	1.615	#4-40 UNC THD (.147 DIA THRU)	1.825	.341	.380	.367	1.345	1.490	.945	1.090	1.245	1.390	
51				.984	1.050	1.215		1.425				.945	1.090					
69				1.284	1.350	1.515		1.725				1.245	1.390					
100	4	.271	.394	1.384	1.508	1.800	#4-40 UNC THD (.147 DIA THRU)	2.160	.381	.430	.417	1.457	1.522					



PLUG: MM-2P2-031-161-44WA  
 RECEPTACLE: MM-2Q2-031-261-99WA-KS11



**PLUG**

**SERIES**

MM .050" Rugged Metal I/O Connector

**BODY**

- 2 2-Row (Sizes 9 thru 37, 51)\*\*\*
- 3 3-Row (Sizes 51 thru 69)
- 4 4-Row (Size 100)

**BODY STYLE:**

P Plug, straight, with ears and integral shield termination

**BODY MATERIAL:**

- 2 Polyphenylene Sulfide with electroless nickel shell
- 3 Polyphenylene Sulfide with electrodeposited cadmium shell

**SIZE**

XXX 009, 015, 021, 025, 031, 037, 051, 069, 100

**CONTACTS**

**CONTACTS/PLATING/TERMINATIONS:**

161 Pin, straight, 50 μ" Au contacts (crimped stranded wire)

**HARDWARE & WIRING**

**STYLE OF HARDWARE:**

- 00 None
- 22 Two fixed jacknut assemblies (62)\*\*
- 41 Two turning jackscrews, allen head, retaining ring (81)\*\*
- 42 Two long turning jackscrews, allen head, retaining ring (82)\*\*
- 43 Two turning jackscrews, slot head, retaining ring (83)\*\*
- 44 Two long turning jackscrews, slot head, retaining ring (84)\*\*
- 45 Two turning jackscrews, allenhead,captivated\* (85)\*\*
- 99 Keying hardware, see options below

**WIRING:**

XX For wiring codes, see page MA-3 & MA-4

**OPTIONS**

- KSXX Two turning jackscrews  
See page MA-6 for keying options (KJ)\*\*
- KPXX Two fixed jacknuts  
See page MA-6 for keying options (KN)\*\*

**NOTES**

See page MA-5 & MA-7 for hardware dimensions.  
 Reference PTB44 for band-it termination installation

Stainless steel micro band for shield termination, shipped with each connector  
 AirBorn part number CDG10026 1/8" short, CDG17492 1/8" long  
 Band-it application tool - AirBorn part number CDG10027

- \* = Captive hardware is factory installed and non-removable.
- \*\* = Use numbers or letters in parenthesis when ordering size 100.
- \*\*\* = 2 Row, 51 position connectors are NON MIL-SPEC interface
- = Option not RoHS compliant

**RECEPTACLE**

**SERIES**

MM .050" Rugged Metal I/O Connector

**BODY**

- 2 2-Row (Sizes 9 thru 37, 51)\*\*\*
- 3 3-Row (Sizes 51 thru 69)
- 4 4-Row (Size 100)

**BODY STYLE:**

Q Receptacle, straight, with ears and integral shield termination

**BODY MATERIAL:**

- 2 Polyphenylene Sulfide with electroless nickel shell
- 3 Polyphenylene Sulfide with electrodeposited cadmium shell

**SIZE**

XXX 009, 015, 021, 025, 031, 037, 051, 069, 100

**CONTACTS**

**CONTACTS/PLATING/TERMINATIONS:**

261 Socket, straight, 50 μ" Au contacts (crimped stranded wire)

**HARDWARE & WIRING**

**STYLE OF HARDWARE:**

- 00 None
- 22 Two fixed jacknut assemblies (62)\*\*
- 41 Two turning jackscrews, allen head, retaining ring (81)\*\*
- 42 Two long turning jackscrews, allen head, retaining ring (82)\*\*
- 43 Two turning jackscrews, slot head, retaining ring (83)\*\*
- 44 Two long turning jackscrews, slot head, retaining ring (84)\*\*
- 45 Two turning jackscrews, allenhead,captivated\* (85)\*\*
- 99 Keying hardware, see options below

**WIRING:**

XX For wiring codes, see page MA-3 & MA-4

**OPTIONS**

- 900 Interfacial seal
- KSXX Two turning jackscrews & interfacial sealing gasket  
See page MA-6 for keying options (KJ)\*\*
- KPXX Two fixed jacknuts & interfacial sealing gasket  
See page MA-6 for keying options (KN)\*\*

**NOTES**

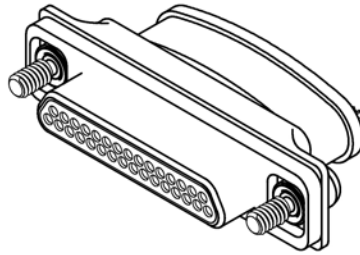
See page MA-5 & MA-7 for hardware dimensions.  
 Reference PTB44 for band-it termination installation



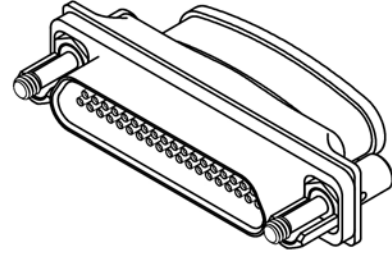
# Rugged Metal Solder Cup (Integral Shield Termination)

.050"  
9 thru 100 Contacts

**MM**

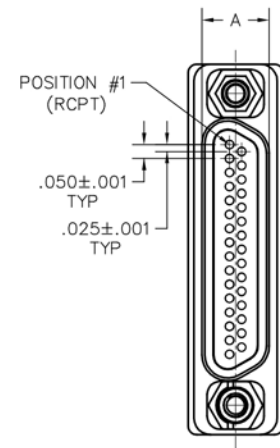
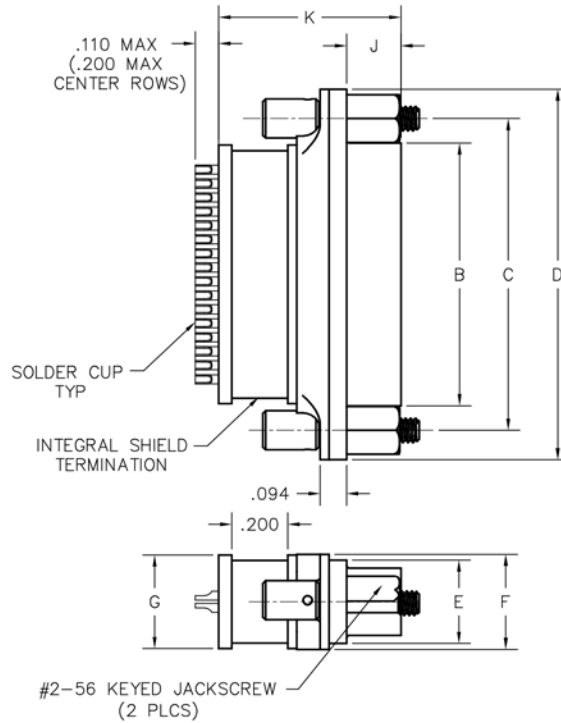
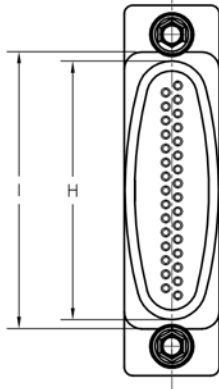


MM-2P2-031-113-4500  
(PLUG)



MM-2Q2-031-213-KS44  
(RECEPTACLE)

MATING MATRIX	
CONNECTOR	MATES WITH
MM-2P...	MK, ML, MM, MN receptacles
MM-2Q...	MK, ML, MM, MN plugs



SIZE	CONTACT ROWS	DIMENSIONS															
		A		B		C	HARDWARE	D	E	F	G	H	I	J		K	
PLUG MAX	RCPT MAX	PLUG MAX	RCPT MAX	PLUG	RCPT									PLUG	RCPT		
9	2	.185	.251	.334	.400	.565	#2-56 UNC THD (.092 DIA THRU)	.775	.298	.340	.335	.375	.440	.183	.195	.640	.652
15				.484	.550	.715		.925				.525	.590				
21				.634	.700	.865		1.075				.675	.740				
25				.734	.800	.965		1.175				.775	.840				
31				.884	.950	1.115		1.325				.925	.990				
37				1.034	1.100	1.265		1.475				1.075	1.140				
51				1.384	1.450	1.615		1.825				1.425	1.490				
51	3	.228	.294	.984	1.050	1.215	1.425	.341	.380	.367	.1025	1.090	.183	.195	.640	.652	
69				1.284	1.350	1.515					1.725	1.325					1.390
100	4	.271	.394	1.384	1.508	1.800	#4-40 UNC THD (.147 DIA THRU)	2.160	.381	.430	.417	1.457	1.522				



PLUG: MM-2P2-031-113-4500  
 RECEPTACLE: MM-2Q2-031-213-2200  
 XX-XXX-XXX-XXX-XXXX

SERIES | SIZE | HARDWARE & WIRING  
 BODY | CONTACTS

**PLUG**

**RECEPTACLE**

**SERIES**

MM .050" Rugged Metal Solder Cup Connector

**SERIES**

MM .050" Rugged Metal Solder Cup Connector

**BODY**

2 2-Row (Sizes 9 thru 37, 51)\*\*\*  
 3 3-Row (Sizes 51 thru 69)  
 4 4-Row (Size 100)  
 BODY STYLE:  
 P Plug, straight, with ears and integral shield termination  
 BODY MATERIAL:  
 2 Polyphenylene Sulfide with electroless nickel shell  
 3 Polyphenylene Sulfide with electrodeposited cadmium shell ☒

**BODY**

2 2-Row (Sizes 9 thru 37, 51)\*\*\*  
 3 3-Row (Sizes 51 thru 69)  
 4 4-Row (Size 100)  
 BODY STYLE:  
 Q Receptacle, straight, with ears and integral shield termination  
 BODY MATERIAL:  
 2 Polyphenylene Sulfide with electroless nickel shell  
 3 Polyphenylene Sulfide with electrodeposited cadmium shell ☒

**SIZE**

XXX 009, 015, 021, 025, 031, 037, 051, 069, 100

**SIZE**

XXX 009, 015, 021, 025, 031, 037, 051, 069, 100

**CONTACTS**

CONTACTS/PLATING/TERMINATIONS:  
 113 Pin, straight, 50 μ" Au contacts, 10 μ" Au termination  
 26 AWG solder cup

**CONTACTS**

CONTACTS/PLATING/TERMINATIONS:  
 213 Socket, straight, 50 μ" Au contacts, 10 μ" Au termination  
 26 AWG solder cup

**HARDWARE & WIRING**

STYLE OF HARDWARE:  
 00 None  
 22 Two fixed jacknut assemblies (62)\*\*  
 41 Two turning jackscrews, allen head, retaining ring (81)\*\*  
 43 Two turning jackscrews, slot head, retaining ring (83)\*\*  
 45 Two turning jackscrews, allenhead,captivated\* (85)\*\*  
 99 Keying hardware, see options below  
 WIRING:  
 00 None

**HARDWARE & WIRING**

STYLE OF HARDWARE:  
 00 None  
 22 Two fixed jacknut assemblies (62)\*\*  
 41 Two turning jackscrews, allen head, retaining ring (81)\*\*  
 43 Two turning jackscrews, slot head, retaining ring (83)\*\*  
 45 Two turning jackscrews, allenhead,captivated\* (85)\*\*  
 99 Keying hardware, see options below  
 WIRING:  
 00 None

**OPTIONS**

KPXX Two fixed jacknuts  
 See page MA-6 for keying options (KN)\*\*  
 KSXX Two turning jackscrews.  
 See page MA-6 for keying options (KP)\*\*

**OPTIONS**

900 Interfacial seal  
 KPXX Two fixed jacknuts & interfacial sealing gasket  
 See page MA-6 for keying options (KN)\*\*  
 KSXX Two turning jackscrews & interfacial sealing gasket  
 See page MA-6 for keying options (KJ)\*\*

**NOTES**

See page MA-5 & MA-7 for hardware dimensions.  
 Reference PTB43 for solder cup termination  
 Reference PTB44 for band-it termination installation

**NOTES**

See page MA-5 & MA-7 for hardware dimensions.  
 Reference PTB43 for solder cup termination  
 Reference PTB44 for band-it termination installation

Stainless steel micro band for shield termination, shipped with each connector  
 AirBorn part number CDG10026 1/8" short, CDG17492 1/8" long  
 Band-it application tool - AirBorn part number CDG10027

\* = Captive hardware is factory installed and non-removable.  
 \*\* = Use numbers or letters in parenthesis when ordering size 100.  
 \*\*\* = 2 Row, 51 position connectors are NON MIL-SPEC interface  
 ☒ = Option not RoHS compliant



# Cable to Cable (Jumper Assembly)

.050"  
9 thru 100 Contacts

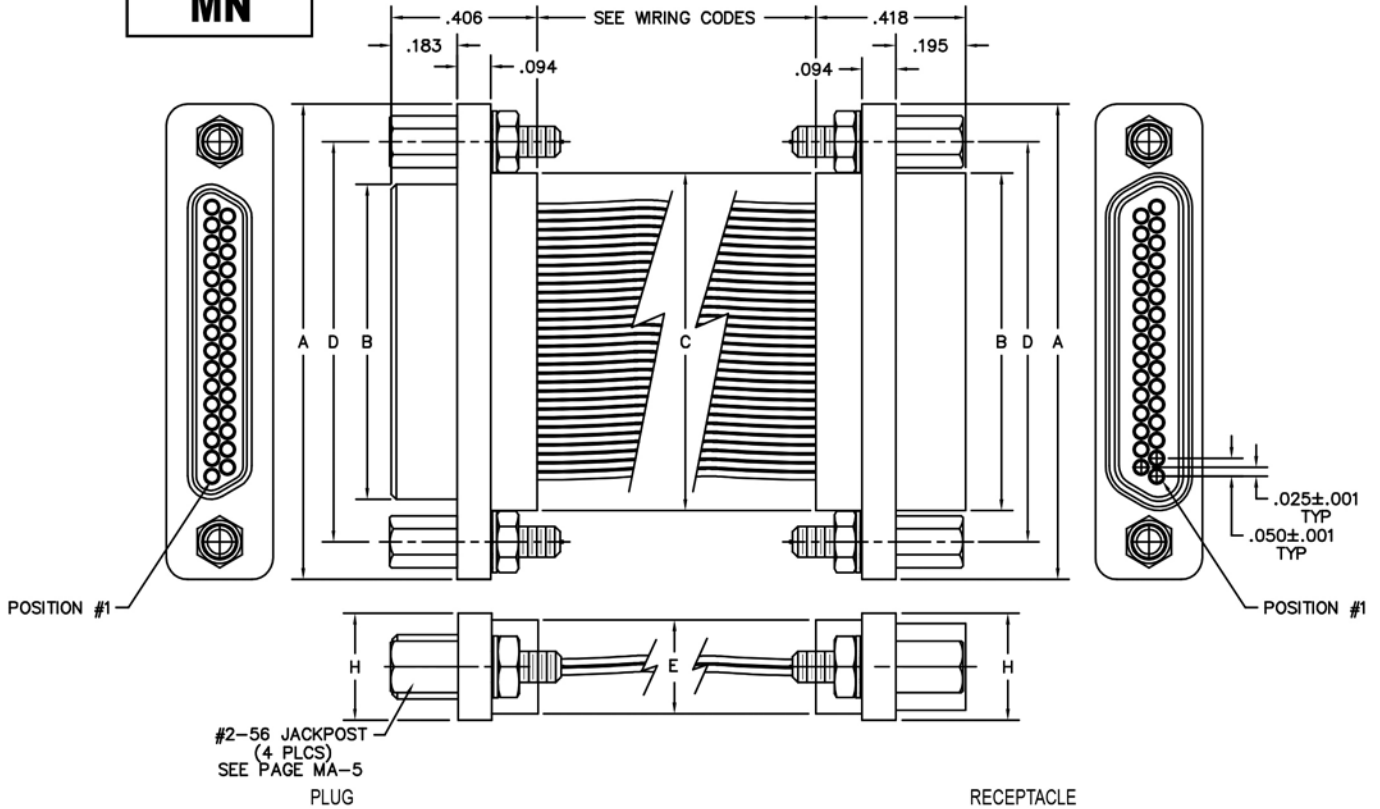
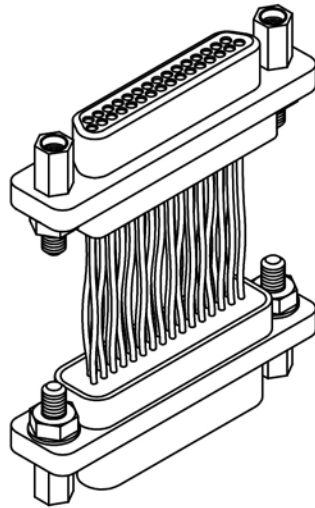
Rugged Metal

**MM**

Rugged Plastic

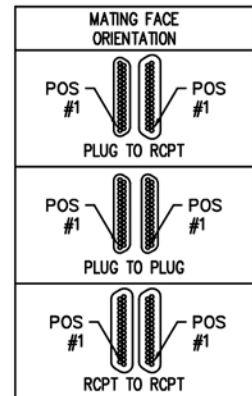
**MN**

MM-2J2-031-PS1-22WA  
(METAL)  
MN-2J1-031-PS1-22WA  
(PLASTIC)



SIZE	CONTACT ROWS	DIMENSIONS					H	HARDWARE	
		A	B		C	D			
			PLUG MAX	RCPT MAX					
9	2	.775	.334	.400	.390	.565	.270	.298	#2-56 UNC THD (.092 DIA THRU)
15		.925	.484	.550	.540	.715			
21		1.075	.634	.700	.690	.865			
25		1.175	.734	.800	.790	.965			
31		1.325	.884	.950	.940	1.115			
37		1.475	1.034	1.100	1.090	1.265			
51**		1.825	1.384	1.450	1.440	1.615			
51	3	1.425	.984	1.050	1.040	1.215	.310	.341	
69*		1.725	1.284	1.350	1.340	1.515			
100	4	2.160	1.384	1.508	1.432	1.800	.360	.384	#4-40 UNC THD (.147 DIA THRU)

\* = 69 POSITION CONNECTORS ARE AVAILABLE IN METAL ONLY.  
\*\* = 2 ROW, 51 POSITION CONNECTORS ARE AVAILABLE IN METAL ONLY,  
(NON MIL-SPEC INTERFACE).





MM-2J2-031-PS1-22WA  
 MN-2J1-031-PS1-22WA  
 XX-XXX-XXX-XXX-XXXX-XXX

**SERIES**

MM .050" Rugged Metal I/O Connector  
 MN .050" Rugged Plastic I/O Connector  
 (MM & MN mate with MK, ML, MM, MN assemblies)

**BODY**

- 2 2-Row (Sizes 9 thru 51\*\*\*\*)
- 3 3-Row (Size 51 & 69\*\*\*\*)
- 4 4-Row (Size 100)

**BODY STYLE:**  
 J Jumper assembly, straight, with ears

- BODY MATERIAL:**
- 1 Polyphenylene Sulfide (MN only)
  - 2 Polyphenylene Sulfide with electroless nickel shell
  - 3 Polyphenylene Sulfide with electrodeposited cadmium shell
  - 4 Polyphenylene Sulfide with hard anodized black shell
  - 5 Polyphenylene Sulfide with stainless steel shell
  - A Pure Electro-Deposited Aluminum
  - K Zinc Nickel Plating
  - T Nickel Polymer Plating

**SIZE**

XXX 009, 015, 021, 025, 031, 037, 051\*\*\*\*, 069\*\*\*, 100

**CONTACTS**

**TYPE CONTACTS/TERMINATIONS:**  
 PP Plug to plug  
 PS Plug to receptacle  
 SS Receptacle to receptacle

**PLATING OPTIONS:**  
 1 50 µ" Au contacts (crimp wire)

**HARDWARE**

- STYLE OF HARDWARE:**
- 00 None
  - 22 Four fixed jacknut assemblies (62\*)
  - 41 Four turning jackscrews, allen head, retaining ring (81\*)
  - 43 Four turning jackscrews, slot head, retaining ring (83\*)
  - 45 Four turning jackscrews, allen head, captivated\*\* (85\*) \*\*\*\*\*
  - 46 Two fixed jacknuts and two turning jackscrews, allen head, uninstalled (86\*)
  - 47 Two fixed jacknuts and two turning jackscrews, slot head, uninstalled (87\*)
  - 99 Keying hardware, see options below. (Body material 2, 3 and 4 only)

**POLARIZATION / WIRING:**  
 XX For wiring codes, see page MA-3 & MA-4

**OPTIONS**

- KSXX Four turning jackscrews. Receptacles supplied with interfacial sealing gasket. See page MA-6 for keying options (KJ\*)
- KPXX Four fixed jacknuts. Receptacles supplied with interfacial sealing gasket. See page MA-6 for keying options (KN\*)
- 900 Interfacial sealing gasket

\* = Use numbers or letters in parenthesis when ordering size 100.  
 \*\* = Captive hardware is factory installed and non-removable.  
 \*\*\* = 69 position connectors are available in metal only.  
 \*\*\*\* = 2 row, 51 position connectors are available in metal only (non Mil-Spec interface).  
 \*\*\*\*\* = Not a valid combination for MN series.  
 = Option not RoHS compliant



# Cable to Cable

.050"

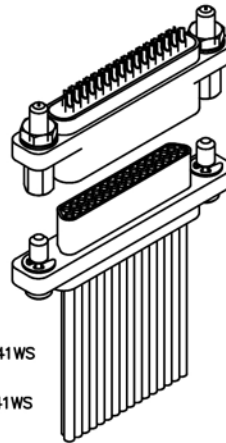
9 thru 51 Contacts

Low Profile Metal

**MQ**

Low Profile Plastic

**MP**

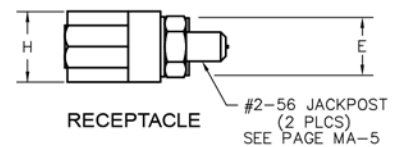
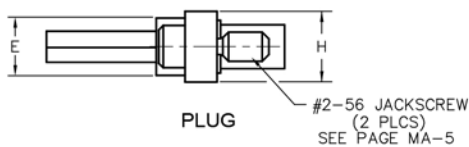
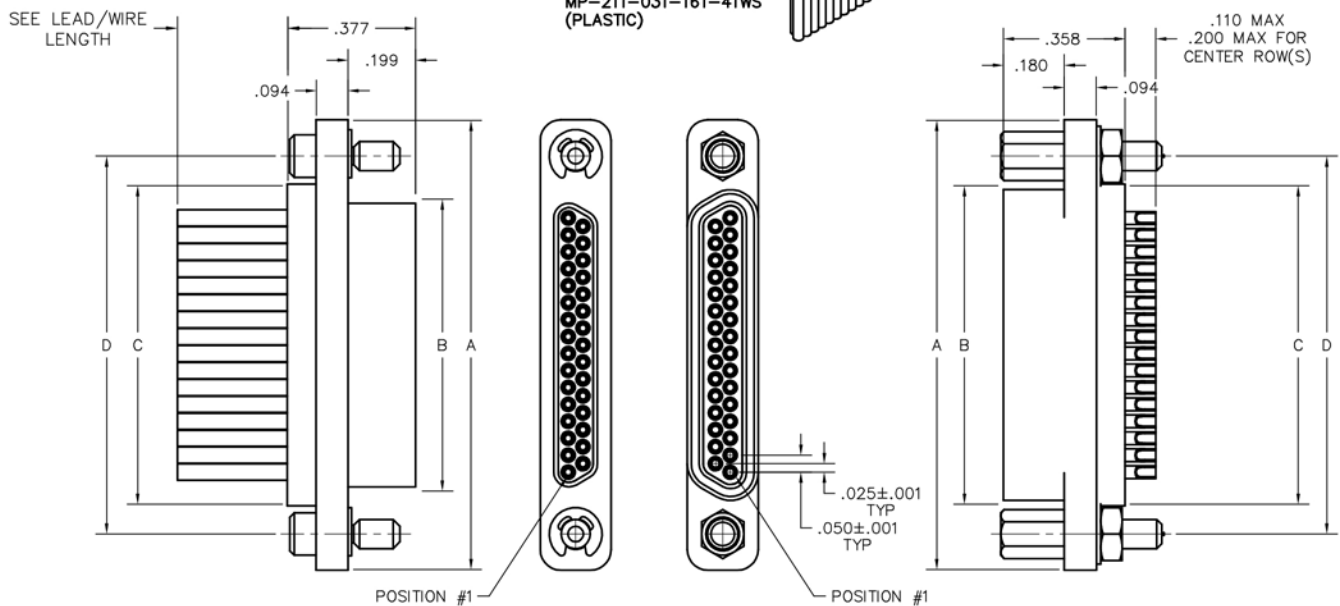


MQ-222-031-2A3-2200  
(METAL)

MP-221-031-2A3-2200  
(PLASTIC)

MQ-212-031-161-41WS  
(METAL)

MP-211-031-161-41WS  
(PLASTIC)



SIZE	CONTACT ROWS	DIMENSIONS							H	HARDWARE
		A	B		C	D	E			
			PLUG MAX	RCPT MAX				POTTING WELL MAX		
9	2	.778	.292	.378	.398	.565	.173	.208	#2-56 UNC THD (.092 DIA THRU)	
15		.928	.442	.528	.548	.715				
21		1.078	.592	.678	.698	.865				
25		1.178	.692	.778	.798	.965				
31		1.328	.842	.928	.948	1.115				
37		1.478	.992	1.078	1.098	1.265				
51	3	1.428	.942	1.028	1.048	1.215	.220	.250		



**PLUG:** MQ-212-031-161-41WS

**RECEPTACLE:** MQ-222-031-2G3-4500

**PLUG:** MP-211-031-161-41WS

**RECEPTACLE:** MP-221-031-2G3-4500

XX-XXX-XXX-XXX-XXXX-XXX

PLUG		RECEPTACLE	
SERIES			
MQ .050" Low Profile Metal I/O Connector	MP .050" Low Profile Plastic I/O Connector	MQ .050" Low Profile Metal I/O Connector	MP .050" Low Profile Plastic I/O Connector
(MQ & MP mate with MP, MQ, MR, MS receptacles)		(MQ & MP mate with MP, MQ, MR, MS plugs)	
BODY			
2 2-Row (Sizes 9 thru 37)	3 3-Row (Size 51)	2 2-Row (Sizes 9 thru 37)	3 3-Row (Size 51)
BODY STYLE:		BODY STYLE:	
1 Plug, straight, with ears		2 Receptacle, straight, with ears	
BODY MATERIAL:		BODY MATERIAL:	
1 Polyphenylene Sulfide (MP only)	2 Polyphenylene Sulfide with electroless nickel shell	1 Polyphenylene Sulfide (MP only)	2 Polyphenylene Sulfide with electroless nickel shell
3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/>	4 Polyphenylene Sulfide with hard anodized black shell	3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/>	4 Polyphenylene Sulfide with hard anodized black shell
A Pure Electro-Deposited Aluminum	K Zinc Nickel Plating	A Pure Electro-Deposited Aluminum	K Zinc Nickel Plating
T Nickel Polymer Plating		T Nickel Polymer Plating	
SIZE			
XXX 009, 015, 021, 025, 031, 037, 051		XXX 009, 015, 021, 025, 031, 037, 051	
CONTACTS			
TYPE CONTACTS/TERMINATIONS:		TYPE CONTACTS/TERMINATIONS:	
11 Pin, straight, 26 awg solder cup	1A Pin, straight, 24 awg solder cup	21 Socket, straight, 26 awg solder cup	2A Socket, straight, 24 awg solder cup
1D Pin, straight, .109" Lead Length (.018 dia) SEE NOTE 1	1E Pin, straight, .125" Lead Length (.018 dia) SEE NOTE 1	2D Socket, straight, .109" Lead Length (.018 dia)	2E Socket, straight, .125" Lead Length (.018 dia)
1F Pin, straight, .140" Lead Length (.018 dia) SEE NOTE 1	12 Pin, straight, .150" Lead Length (.018 dia) SEE NOTE 1	2F Socket, straight, .140" Lead Length (.018 dia)	22 Socket, straight, .150" Lead Length (.018 dia)
1G Pin, straight, .156" Lead Length (.018 dia) SEE NOTE 1	1H Pin, straight, .172" Lead Length (.018 dia) SEE NOTE 1	2G Socket, straight, .156" Lead Length (.018 dia)	2H Socket, straight, .172" Lead Length (.018 dia)
1J Pin, straight, .187" Lead Length (.018 dia) SEE NOTE 1	13 Pin, straight, .250" Lead Length (.018 dia) SEE NOTE 1	2J Socket, straight, .187" Lead Length (.018 dia)	23 Socket, straight, .250" Lead Length (.018 dia)
1K Pin, straight, .375" Lead Length (.018 dia) SEE NOTE 1	14 Pin, straight, .500" Lead Length (.018 dia) SEE NOTE 1	2K Socket, straight, .375" Lead Length (.018 dia)	2L Socket, straight, .500" Lead Length (.018 dia)
15 Pin, straight, 1.000" Lead Length (.018 dia) SEE NOTE 1	16 Pin, straight, crimped wire	2M Socket, straight, 1.000" Lead Length (.018 dia)	24 Socket, straight, .500" Lead Length (.018 dia) SEE NOTE 1
		25 Socket, straight, 1.000" Lead Length (.018 dia) SEE NOTE 1	26 Socket, straight, crimped wire
PLATING OPTIONS:		PLATING OPTIONS:	
1 50 μ" Au contacts (crimp wire)	3 50 μ" Au contacts (solder cup, pigtail)	1 50 μ" Au contacts (crimp wire)	3 50 μ" Au contacts (solder cup, pigtail)
5 50 μ" Au contacts; Sn/Pb alloy terminations <input checked="" type="checkbox"/>	7 50 μ" Au contacts; SAC305 terminations	5 50 μ" Au contacts; Sn/Pb alloy terminations <input checked="" type="checkbox"/>	7 50 μ" Au contacts; SAC305 terminations
HARDWARE			
STYLE OF HARDWARE:		STYLE OF HARDWARE:	
00 None	22 Two fixed jacknut assemblies (62")	00 None	22 Two fixed jacknut assemblies (62")
41 Two turning jackscrews, allen head, retaining ring (81")	42 Two long turning jackscrews, allen head, retaining ring (82")	41 Two turning jackscrews, allen head, retaining ring (81")	42 Two long turning jackscrews, allen head, retaining ring (82")
43 Two turning jackscrews, slot head, retaining ring (83")	44 Two long turning jackscrews, slot head, retaining ring (84")	43 Two turning jackscrews, slot head, retaining ring (83")	44 Two long turning jackscrews, slot head, retaining ring (84")
45 Two turning jackscrews, allen head, captivated** (85")	99 Keying hardware, see options below. (Body material 2, 3 and 4 only)	45 Two turning jackscrews, allen head, captivated** (85")	99 Keying hardware, see options below. (Body material 2, 3 and 4 only)
POLARIZATION / WIRING		POLARIZATION / WIRING	
00 None	XX For wiring codes, see page MA-3 & MA-4	00 None	XX For wiring codes, see page MA-3 & MA-4
OPTIONS			
KSXX Two turning jackscrews. See page MA-6 for keying options		KSXX Two turning jackscrews and interfacial sealing gasket. See page MA-6 for keying options	
KPXX Two fixed jacknuts. See page MA-6 for keying options		KPXX Two fixed jacknuts and interfacial sealing gasket. See page MA-6 for keying options	

\*\* = Captive hardware is factory installed and non-removable.  
 = Option not RoHS compliant

NOTE 1 = The leads on these contacts are soft copper suitable for forming.





# Cable to Cable (Jumper Assembly)

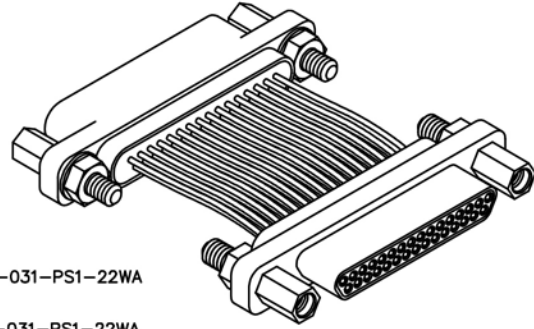
.050"  
9 thru 51 Contacts

Low Profile Metal

**MQ**

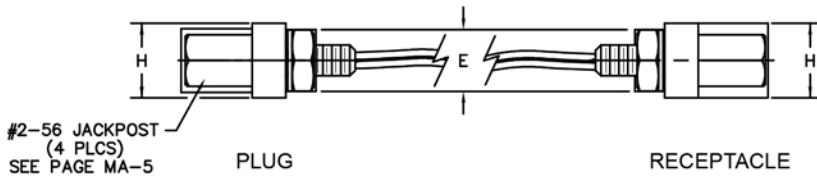
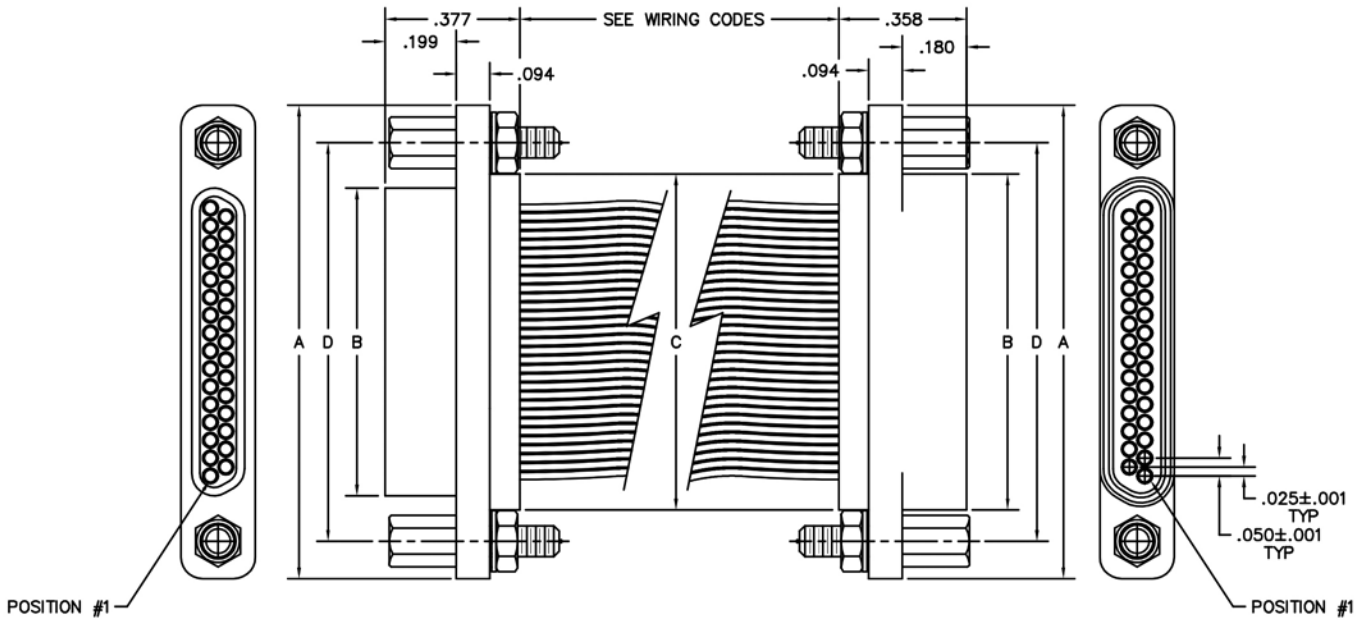
Low Profile Plastic

**MP**

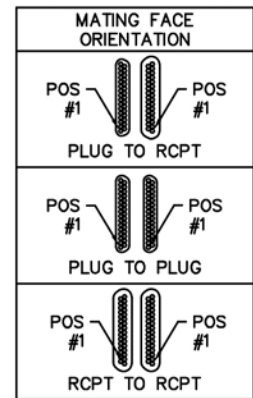


MQ-2J2-031-PS1-22WA  
(METAL)

MP-2J1-031-PS1-22WA  
(PLASTIC)



SIZE	CONTACT ROWS	DIMENSIONS							H	HARDWARE
		A	B		C	D	E			
			PLUG MAX	RCPT MAX			POTTING WELL MAX			
9	2	.778	.292	.378	.398	.565	.173	.208	#2-56 UNC THD (.092 DIA THRU)	
15		.928	.442	.528	.548	.715				
21		1.078	.592	.678	.698	.865				
25		1.178	.692	.778	.798	.965				
31		1.328	.842	.928	.948	1.115				
37	1.478	.992	1.078	1.098	1.265					
51	3	1.428	.942	1.028	1.048	1.215	.220	.250		



MQ- 2J2-031 - PS1-22WA  
 MP- 2J1-031 - PS1-22WA  
 XX-XXX-XXX-XXX-XXXX-XXXX

**SERIES**

MQ .050" Low Profile Metal I/O Connector  
 MP .050" Low Profile Plastic I/O Connector  
 (MQ & MP mate with MP, MQ, MR, MS receptacles)

**BODY**

- 2 2-Row (Sizes 9 thru 37)
- 3 3-Row (Size 51)

**BODY STYLE:**  
 J Jumper assembly, straight, with ears

**BODY MATERIAL:**  
 1 Polyphenylene Sulfide (MP only)  
 2 Polyphenylene Sulfide with electroless nickel shell  
 3 Polyphenylene Sulfide with electrodeposited cadmium shell   
 4 Polyphenylene Sulfide with hard anodized black shell  
 A Pure Electro-Deposited Aluminum  
 K Zinc Nickel Plating  
 T Nickel Polymer Plating

**SIZE**

XXX 009, 015, 021, 025, 031, 037, 051

**CONTACTS**

**TYPE CONTACTS/TERMINATIONS:**  
 PP Plug to plug  
 PS Plug to receptacle  
 SS Receptacle to receptacle

**PLATING OPTIONS:**  
 1 50 μ" Au contacts (crimp wire)

**HARDWARE**

**STYLE OF HARDWARE:**  
 00 None  
 22 Four fixed jacknut assemblies  
 41 Four turning jackscrews, allen head, retaining ring  
 43 Four turning jackscrews, slot head, retaining ring  
 45 Four turning jackscrews, allen head, captivated\*\*  
 46 Two fixed jacknuts and two turning jackscrews, allen head, uninstalled  
 47 Two fixed jacknuts and two turning jackscrews, slot head, uninstalled  
 99 Keying hardware, see options below. (Body material 2, 3 and 4 only)

**POLARIZATION / WIRING:**  
 XX For wiring codes, see page MA-3 & MA-4

**OPTIONS**

KSXX Four turning jackscrews. See page MA-6 for keying options  
 KPXX Four fixed jacknuts. See page MA-6 for keying options

\*\* = Captive hardware is factory installed and non-removable.  
 = Option not RoHS compliant



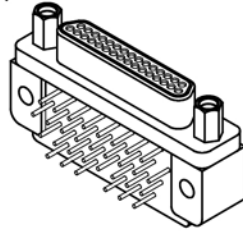
# Right Angle Boardmount (Narrow Footprint)

.050"  
9 thru 100 Contacts

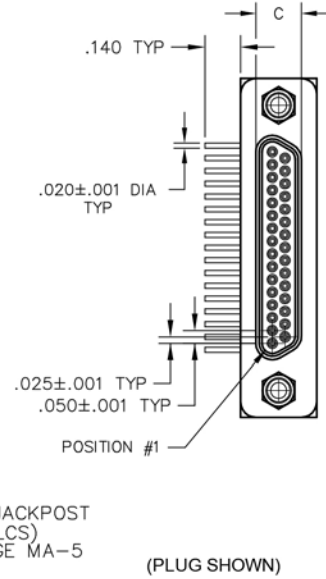
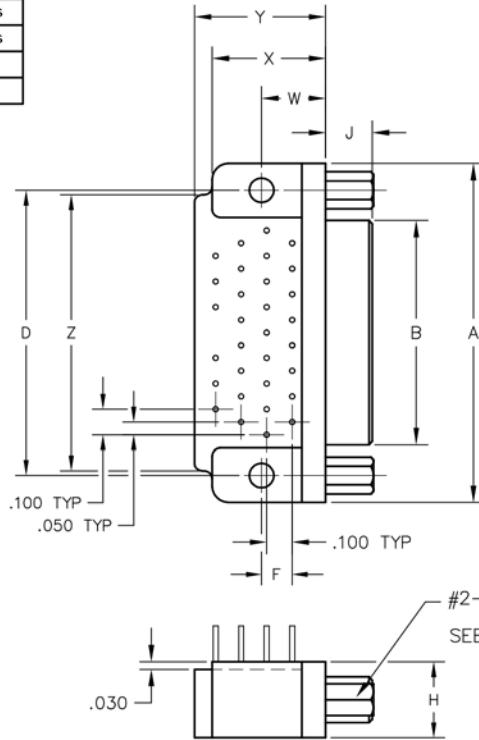
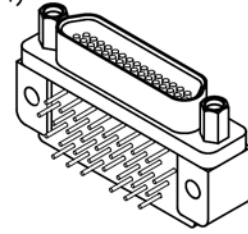
**MK, ML**

MATING MATRIX	
CONNECTOR	MATES WITH
MK-25...	MK, ML, MM, MN receptacles
ML-25...	MK, ML, MM, MN receptacles
MK-26..	MK, ML, MM, MN plugs
ML-26..	MK, ML, MM, MN plugs

MK-252-031-335-220S  
(PLUG)



MK-262-031-445-220S  
(RCPT)

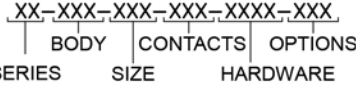


DIMENSIONS																			
SIZE	CONTACT ROWS	A	B		C		D	F	H	J		W	X MAX	Y MAX	Z	HARDWARE	MOUNTING HOLE		
			PLUG MAX	RCPT MAX	PLUG MAX	RCPT MAX				PLUG	RCPT								
9	2	.775	.334	.400	.185	.251	.565	.020	.298	.183	.195	.250	.420	.420	1.775	#2-56 UNC THD	.096 DIA OR #2-56 UNC THREADED INSERT		
15		.925	.484	.550			.715	1.075											
21		1.075	.634	.700			.865											1.175	
25		1.175	.734	.800			.965												1.080
31		1.325	.884	.950			1.115												
37	1.475	1.034	1.100	1.265															
51	3	1.425	.984	1.050	.228	.294	1.215	.150	.341	.300	.430	.650	1.220	1.450					
69		1.725	1.284	1.350			1.515										.755	1.450	
100	4	2.160	1.384	1.508	.271	.394	1.800	.200	.384	.400	.590	1.000	1.810			#4-40 UNC THD	.125 DIA #2-56 UNC INSERT #4-40 UNC INSERT		



PLUG: MK-252-031-335-220S

RECEPTACLE: MK-262-031-445-220S



**PLUG**

**RECEPTACLE**

**SERIES**

MK .050" Rugged Metal PC Board Mount Connector  
ML .050" Rugged Plastic PC Board Mount Connector  
(MK & ML mate with MK, ML, MM, MN, receptacles)

**SERIES**

MK .050" Rugged Metal PC Board Mount Connector  
ML .050" Rugged Plastic PC Board Mount Connector  
(MK & ML mate with MK, ML, MM, MN plugs)

**BODY**

- 2 2-Row (Sizes 9 thru 37)
  - 3 3-Row (Size 51 & 69\*\*\*)
  - 4 4-Row (Size 100)
- BODY STYLE:**
- 5 Plug, right angle, narrow footprint, w/ mounting holes
- BODY MATERIAL:**
- 1 Polyphenylene Sulfide (ML only)
  - 2 Electroless nickel shell w/ PPS insulator
  - 3 Electrodeposited cadmium shell w/ PPS insulator
  - 4 Hard anodized black shell w/ PPS insulator
  - 5 Stainless steel shell w/ PPS insulator
  - A Pure Electro-Deposited Aluminum
  - K Zinc Nickel Plating
  - T Nickel Polymer Plating

**BODY**

- 2 2-Row (Sizes 9 thru 37)
  - 3 3-Row (Size 51 & 69\*\*\*)
  - 4 4-Row (Size 100)
- BODY STYLE:**
- 6 Receptacle, right angle, narrow footprint, w/ mounting holes
- BODY MATERIAL:**
- 1 Polyphenylene Sulfide (ML only)
  - 2 Electroless nickel shell w/ PPS insulator
  - 3 Electrodeposited cadmium shell w/ PPS insulator
  - 4 Hard anodized black shell w/ PPS insulator
  - 5 Stainless steel shell w/ PPS insulator
  - A Pure Electro-Deposited Aluminum
  - K Zinc Nickel Plating
  - T Nickel Polymer Plating

**SIZE**

XXX 009, 015, 021, 025, 031, 037, 051, 069\*\*\*, 100

**SIZE**

XXX 009, 015, 021, 025, 031, 037, 051, 069\*\*\*, 100

**CONTACTS**

- TYPE CONTACTS/TERMINATIONS:**
- 32 Pin, right angle, PCB leads, .109"
  - 33 Pin, right angle, PCB leads, .140"
  - 34 Pin, right angle, PCB leads, .172"
- PLATING OPTIONS:**
- 3 50 µ" Au contacts: Au terminations
  - 5 50 µ" Au contacts: Sn/Pb alloy terminations
  - 7 50 µ" Au contacts: SAC305 terminations

**CONTACTS**

- TYPE CONTACTS/TERMINATIONS:**
- 43 Socket, right angle, PCB leads, .109"
  - 44 Socket, right angle, PCB leads, .140"
  - 45 Socket, right angle, PCB leads, .172"
- PLATING OPTIONS:**
- 3 50 µ" Au contacts: Au terminations
  - 5 50 µ" Au contacts: Sn/Pb alloy terminations
  - 7 50 µ" Au contacts: SAC305 terminations

**HARDWARE**

- STYLE OF HARDWARE:**
- 00 None
  - 22 Two fixed jacknuts (62")
  - 41 Two turning jackscrews, allen head, retaining ring\*\*\*\*(81")
  - 99 Keying hardware, see options below (Body material 2, 3 and 4 only)
- POLARIZATION / WIRING:**
- 0R Reversed body polarization
  - 0S Standard body polarization

**HARDWARE**

- STYLE OF HARDWARE:**
- 00 None
  - 22 Two fixed jacknuts (62")
  - 41 Two turning jackscrews, allen head, retaining ring\*\*\*\*(81")
  - 99 Keying hardware, see options below (Body material 2, 3 and 4 only)
- POLARIZATION / WIRING:**
- 0R Reversed body polarization
  - 0S Standard body polarization

**OPTIONS**

- KPXX Two fixed jacknuts (KN\*)
- 94P Mil-Spec footprint (size 100 only), standard body polarization
- 0B7 #2-56 threaded inserts, standard body polarization
- 0BJ Mil-Spec footprint (size 100 only) with #2-56 threaded inserts, standard body polarization
- 0H7 #4-40 threaded inserts (size 100 only), standard body polarization
- 0H6 Mil-Spec footprint (size 100 only) with #4-40 threaded inserts, standard body polarization

**OPTIONS**

- KPXX Two fixed jacknuts (KN\*) and interfacial sealing gasket.
- 900 Interfacial sealing gasket
- 0B7 #2-56 Threaded inserts and interfacial sealing gasket standard body polarization
- 0H7 #4-40 threaded inserts (size 100 only), and interfacial sealing gasket, standard body polarization

**NOTES**

See page MA-6 for keying options  
 \* = Use numbers in parenthesis when ordering size 100.  
 \*\*\* = 69 position connectors are available in metal only.  
 \*\*\*\* = Connector body has no mounting holes.  
 = Option not RoHS compliant

**NOTES**

See page MA-6 for keying options  
 \* = Use numbers in parenthesis when ordering size 100.  
 \*\*\* = 69 position connectors are available in metal only.  
 \*\*\*\* = Connector body has no mounting holes.  
 x = Option not RoHS compliant



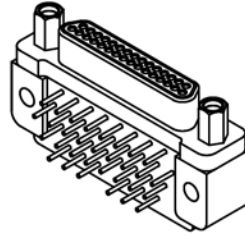
# Right Angle Boardmount (Thru Clearance Cut)

.050"  
9 thru 100 Contacts

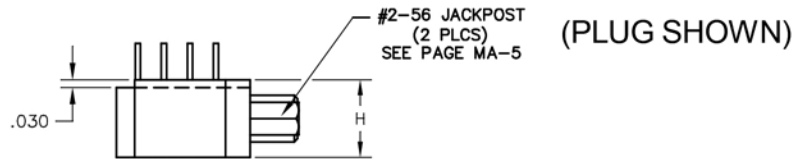
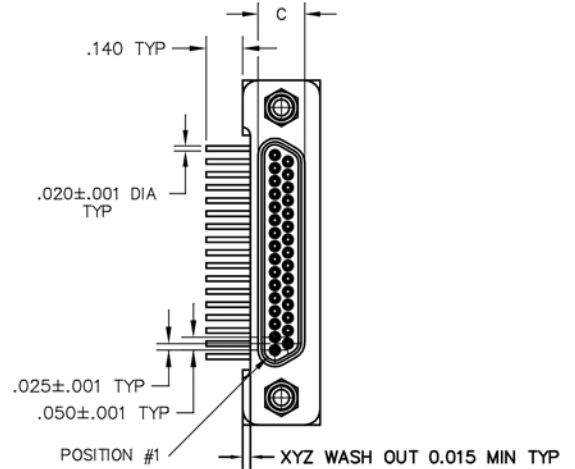
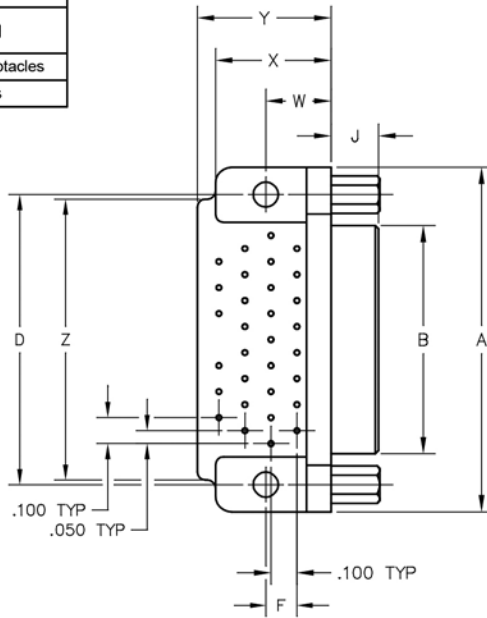
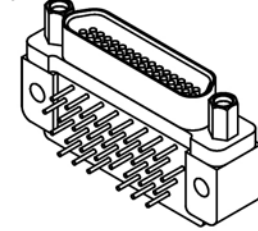


MATING MATRIX	
CONNECTOR	MATES WITH
MK-2R...	MK, ML, MM, MN receptacles
MK-2S...	MK, ML, MM, MN plugs

MK-2R2-031-335-220S (PLUG)



MK-2S2-031-445-220S (RCPT)



SIZE	CONTACT ROWS	DIMENSIONS													HARDWARE	MOUNTING HOLE	
		A	B		C		D	F	H	J		W	X MAX	Y MAX			Z
			PLUG MAX	RCPT MAX	PLUG MAX	RCPT MAX				PLUG	RCPT						
9	2	.775	.334	.400	.185	.251	.565	.020	.183	.195	.250	.420	.420	.775	#2-56 UNC THD	.096 DIA OR #2-56 UNC THREADED INSERT	
15		.925	.484	.550			.715	.120									
21		1.075	.634	.700			.865										
25		1.175	.734	.800			.965										
31		1.325	.884	.950			1.115										
37	1.475	1.034	1.100	1.265							.450	.520	1.080	1.180			
51	3	1.425	.984	1.050	.228	.294	1.215	.150	.341	.300	.430	.650	1.220	#4-40 UNC THD	.125 DIA	#2-56 UNC INSERT	
69		1.725	1.284	1.350			1.515						.755				1.450
100	4	2.160	1.384	1.508	.271	.394	1.800	.200	.384	.400	.590	1.000	1.810	#4-40 UNC THD	#4-40 UNC INSERT		

PLUG: MK-2R2-031-335-220S  
 RECEPTACLE: MK-2S2-031-445-220S  
 XX-XXX-XXX-XXX-XXXX-XXX  
 | BODY | CONTACTS | OPTIONS  
 SERIES SIZE HARDWARE



**PLUG**

**RECEPTACLE**

**SERIES**

MK .050" Rugged Metal PC Board Mount Connector  
 (MK mates with MK, ML, MM, MN, receptacles)

**BODY**

- 2 2-Row (Sizes 9 thru 37)
- 3 3-Row (Size 51 & 69)
- 4 4-Row (size 100 only)

BODY STYLE: Thru Cut

R Plug, right angle (thru clearance cut), narrow footprint, w/ mounting holes

BODY MATERIAL:

- 2 Electroless nickel shell w/ PPS insulator
- 3 Electrodeposited cadmium shell w/ PPS insulator
- 4 Hard anodized black shell w/ PPS insulator
- 5 Stainless steel shell w/ PPS insulator
- A Pure Electro-Deposited Aluminum
- K Zinc Nickel Plating
- T Nickel Polymer Plating

**SIZE**

XXX 009, 015, 021, 025, 031, 037, 051, 069, 100

**CONTACTS**

TYPE CONTACTS/TERMINATIONS:

- 32 Pin, right angle, PCB leads, .109"
- 33 Pin, right angle, PCB leads, .140"
- 34 Pin, right angle, PCB leads, .172"

PLATING OPTIONS:

- 3 50 μ" Au contacts: Au terminations
- 5 50 μ" Au contacts; Sn/Pb alloy terminations
- 7 50 μ" Au contacts; SAC305 terminations

**HARDWARE**

STYLE OF HARDWARE:

- 00 None
- 22 Two fixed jacknuts (62)
- 41 Two turning jackscrews, allen head, retaining ring\*\*\*\* (81)
- 99 Keying hardware, see options below (Body material 2, 3 and 4 only)

POLARIZATION / WIRING:

- 0R Reversed body polarization\*\*
- 0S Standard body polarization

**OPTIONS**

- KPXX Two fixed jacknuts (KN\*)
- 94P Mil-Spec footprint (size 100 only), standard body polarization
- 0B7 #2-56 threaded inserts, standard body polarization
- 0BJ Mil-Spec footprint (size 100 only) with #2-56 threaded inserts, standard body polarization
- 0H7 #4-40 threaded inserts (size 100 only), standard body polarization
- 0H6 Mil-Spec footprint (size 100 only) with #4-40 threaded inserts, standard body polarization

**NOTES**

See page MA-6 for keying options

\* = Use numbers in parenthesis when ordering size 100.

\*\* = 100 position connector standard body polarization only.

\*\*\*\* = Connector body has no mounting holes.

= Option not RoHS compliant

**SERIES**

MK .050" Rugged Metal PC Board Mount Connector  
 (MK mates with MK, ML, MM, MN plugs)

**BODY**

- 2 2-Row (Sizes 9 thru 37)
- 3 3-Row (Size 51 & 69)
- 4 4-Row (Size 100 only)

BODY STYLE: Thru Cut

S Receptacle, right angle (thru clearance cut), narrow footprint, w/ mounting holes

BODY MATERIAL:

- 2 Electroless nickel shell w/ PPS insulator
- 3 Electrodeposited cadmium shell w/ PPS insulator
- 4 Hard anodized black shell w/ PPS insulator
- 5 Stainless steel shell w/ PPS insulator
- A Pure Electro-Deposited Aluminum
- K Zinc Nickel Plating
- T Nickel Polymer Plating

**SIZE**

XXX 009, 015, 021, 025, 031, 037, 051, 069, 100

**CONTACTS**

TYPE CONTACTS/TERMINATIONS:

- 43 Socket, right angle, PCB leads, .109"
- 44 Socket, right angle, PCB leads, .140"
- 45 Socket, right angle, PCB leads, .172"

PLATING OPTIONS:

- 3 50 μ" Au contacts: Au terminations
- 5 50 μ" Au contacts; Sn/Pb alloy terminations
- 7 50, u" Au contacts; SAC305 terminations

**HARDWARE**

STYLE OF HARDWARE:

- 00 None
- 22 Two fixed jacknuts (62)
- 41 Two turning jackscrews, allen head, retaining ring\*\*\*\* (81)
- 99 Keying hardware, see options below (Body material 2, 3 and 4 only)

POLARIZATION / WIRING:

- 0R Reversed body polarization\*\*
- 0S Standard body polarization

**OPTIONS**

- KPXX Two fixed jacknuts (KN\*) and interfacial sealing gasket.
- 900 Interfacial sealing gasket
- 0B7 #2-56 Threaded inserts and interfacial sealing gasket standard body polarization
- 0H7 #4-40 threaded inserts (size 100 only), and interfacial sealing gasket, standard body polarization

**NOTES**

See page MA-6 for keying options

\* = Use numbers in parenthesis when ordering size 100.

\*\* = 100 position connector standard body polarization only.

\*\*\*\* = Connector body has no mounting holes.

= Option not RoHS compliant



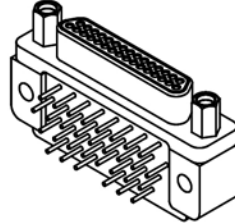
# Right Angle Boardmount (Blind Clearance Cut)

.050"  
9 thru 100 Contacts

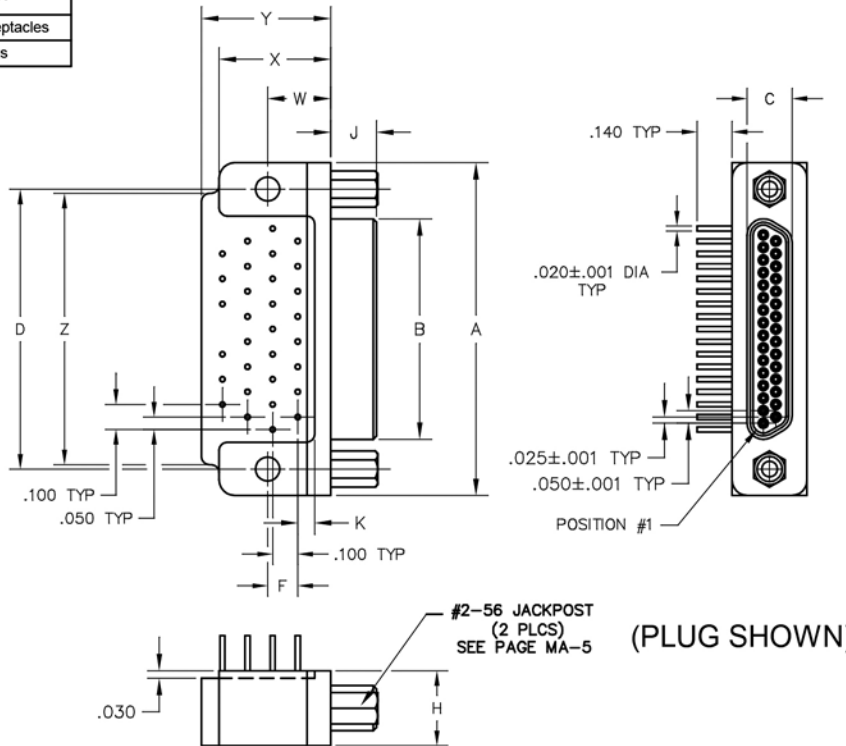
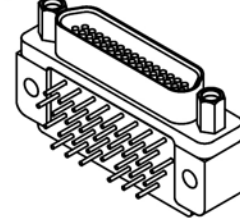
**MK**

MATING MATRIX	
CONNECTOR	MATES WITH
MK-2T...	MK, ML, MM, MN receptacles
MK-2V...	MK, ML, MM, MN plugs

MK-2T2-031-335-220S  
(PLUG)



MK-2V2-031-445-220S  
(RCPT)



#2-56 JACKPOST  
(2 PLCS)  
SEE PAGE MA-5 (PLUG SHOWN)

SIZE	CONTACT ROWS	DIMENSIONS														HARDWARE	MOUNTING HOLE																
		A	B		C		D	F	H	J		K	W	X MAX	Y MAX			Z															
			PLUG MAX	RCPT MAX	PLUG MAX	RCPT MAX				PLUG	RCPT																						
9	2	.775	.334	.400	.185	.251	.565	.020	.298	.183	.195	.067	.250	.420	.420	1.075	1.175	1.080	1.180														
15		.925	.484	.550			.715	.120																									
21		1.075	.634	.700			.865																										
25		1.175	.734	.800			.965																										
31		1.325	.884	.950			1.115																										
37		1.475	1.034	1.100			1.265																										
51	3	1.425	.984	1.050	.228	.294	1.215	.150	.341			.087	.300	.430	.650	1.220	1.450																
69		1.725	1.284	1.350			1.515																										
100	4	2.160	1.384	1.508	.271	.394	1.800	.200	.384			.137	.400	.590	1.000	1.810																	
																		#4-40 UNC THD	.125 DIA														
																		#4-40 UNC THD	#2-56 UNC INSERT														
																		#4-40 UNC THD	#4-40 UNC INSERT														



**PLUG:** MK-2T2-031-335-220S  
**RECEPTACLE:** MK-2V2-031-445-220S  
XX-XXX-XXX-XXX-XXXX-XXX  
 |     |     |     |     |  
 BODY CONTACTS OPTIONS  
 SERIES     SIZE     HARDWARE

**PLUG**

**SERIES**

MK .050" Rugged Metal PC Board Mount Connector (MK mates with MK, ML, MM, MN, receptacles)

**BODY**

- 2 2-Row (Sizes 9 thru 37)
  - 3 3-Row (Size 51 & 69)
  - 4 4-Row (Size 100)
- BODY STYLE:** Blind Cut
- T Plug, right angle (blind clearance cut), narrow footprint, w/ mounting holes
- BODY MATERIAL:**
- 2 Electroless nickel shell w/ PPS insulator
  - 3 Electrodeposited cadmium shell w/ PPS insulator
  - 4 Hard anodized black shell w/ PPS insulator
  - 5 Stainless steel shell w/ PPS insulator
  - A Pure Electro-Deposited Aluminum
  - K Zinc Nickel Plating
  - T Nickel Polymer Plating

**SIZE**

XXX 009, 015, 021, 025, 031, 037, 051, 069, 100

**CONTACTS**

- TYPE CONTACTS/TERMINATIONS:**
- 32 Pin, right angle, PCB leads, .109"
  - 33 Pin, right angle, PCB leads, .140"
  - 34 Pin, right angle, PCB leads, .172"
- PLATING OPTIONS:**
- 3 50 μ" Au contacts: Au terminations
  - 5 50 μ" Au contacts; Sn/Pb alloy terminations
  - 7 50 μ" Au contacts; SAC305 terminations

**HARDWARE**

- STYLE OF HARDWARE:**
- 00 None
  - 22 Two fixed jacknuts (62\*)
  - 41 Two turning jackscrews, allen head, retaining ring\*\*\*\*(81\*)
  - 99 Keying hardware, see options below (Body material 2, 3 and 4 only)
- POLARIZATION / WIRING:**
- 0R Reversed body polarization
  - 0S Standard body polarization

**OPTIONS**

- KPXX Two fixed jacknuts (KN\*)
- 94P Mil-Spec footprint (size 100 only), standard body polarization
- 0B7 #2-56 threaded inserts, standard body polarization
- 0BJ Mil-Spec footprint (size 100 only) with #2-56 threaded inserts, standard body polarization
- 0H7 #4-40 threaded inserts (size 100 only), standard body polarization
- 0H6 Mil-Spec footprint (size 100 only) with #4-40 threaded inserts, standard body polarization

**NOTES**

See page MA-6 for keying options  
 \* = Use numbers in parenthesis when ordering size 100.  
 \*\*\*\* = Connector body has no mounting holes.  
 = Option not RoHS compliant

**RECEPTACLE**

**SERIES**

MK .050" Rugged Metal PC Board Mount Connector (MK mates with MK, ML, MM, MN plugs)

**BODY**

- 2 2-Row (Sizes 9 thru 37)
  - 3 3-Row (Size 51 & 69)
  - 4 4-Row (Size 100)
- BODY STYLE:** Blind Cut
- V Receptacle, right angle (blind clearance cut), narrow footprint, w/ mounting holes
- BODY MATERIAL:**
- 2 Electroless nickel shell w/ PPS insulator
  - 3 Electrodeposited cadmium shell w/ PPS insulator
  - 4 Hard anodized black shell w/ PPS insulator
  - 5 Stainless steel shell w/ PPS insulator
  - A Pure Electro-Deposited Aluminum
  - K Zinc Nickel Plating
  - T Nickel Polymer Plating

**SIZE**

XXX 009, 015, 021, 025, 031, 037, 051, 069, 100

**CONTACTS**

- TYPE CONTACTS/TERMINATIONS:**
- 43 Socket, right angle, PCB leads, .109"
  - 44 Socket, right angle, PCB leads, .140"
  - 45 Socket, right angle, PCB leads, .172"
- PLATING OPTIONS:**
- 3 50 μ" Au contacts: Au terminations
  - 5 50 μ" Au contacts; Sn/Pb alloy terminations
  - 7 50 μ" Au contacts; SAC305 terminations

**HARDWARE**

- STYLE OF HARDWARE:**
- 00 None
  - 22 Two fixed jacknuts (62\*)
  - 41 Two turning jackscrews, allen head, retaining ring\*\*\*\*(81\*)
  - 99 Keying hardware, see options below (Body material 2, 3 and 4 only)
- POLARIZATION / WIRING:**
- 0R Reversed body polarization
  - 0S Standard body polarization

**OPTIONS**

- KPXX Two fixed jacknuts (KN\*) and interfacial sealing gasket.
- 900 Interfacial sealing gasket
- 0B7 #2-56 Threaded inserts and interfacial sealing gasket, standard body polarization
- 0H7 #4-40 threaded inserts (size 100 only), and interfacial sealing gasket, standard body polarization

**NOTES**

See page MA-6 for keying options  
 \* = Use numbers in parenthesis when ordering size 100.  
 \*\*\*\* = Connector body has no mounting holes.  
 = Option not RoHS compliant





# Board (Narrow Footprint) to Flex Cable

.050"  
9 thru 100 Contacts  
Rugged Board Mount

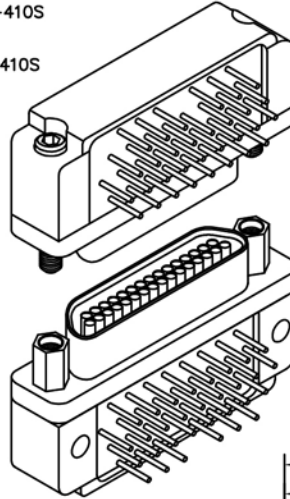
**MK, ML**

Flex Cable

**MK, ML**

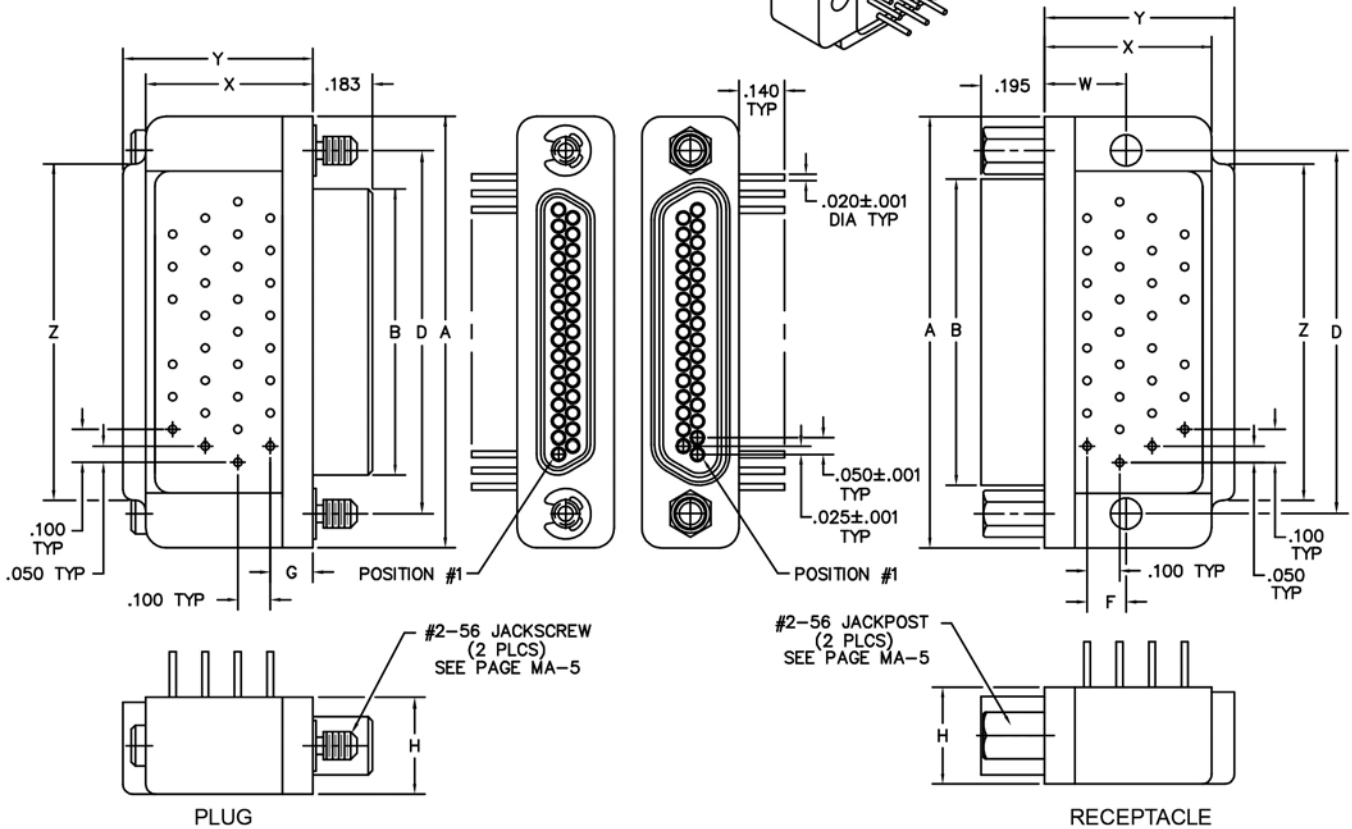
MK-253-031-335-410S  
(METAL)

ML-251-031-335-410S  
(PLASTIC)



MK-263-031-445-220S  
(METAL)

ML-261-031-445-220S  
(PLASTIC)



DIMENSIONS															
SIZE	CONTACT ROWS	A	B		D	F	G	H	W	X MAX	Y MAX	Z	HARDWARE	MOUNTING HOLE	
			PLUG MAX	RCPT MAX											
9	2	.775	.334	.400	.565	.020	.230	.298	.250	.420	.420	.775	#2-56 UNC THD	.096 DIA OR #2-56 UNC THREADED INSERT	
15		.925	.484	.550	.715										
21		1.075	.634	.700	.865										
25		1.175	.734	.800	.965										
31		1.325	.884	.950	1.115										
37	1.475	1.034	1.100	1.265											
51	3	1.425	.984	1.050	1.215	.150	.150	.341	.300	.430	.650	1.220	#4-40 UNC THD	.125 DIA OR #2-56 UNC THREADED INSERT	
69*		1.725	1.284	1.350	1.515							.755			1.450
100		2.160	1.384	1.508	1.800							.200			.200

\* = 69 POSITION CONNECTORS ARE AVAILABLE IN METAL ONLY.



**PLUG:** MK-253-031-335-410S  
**RECEPTACLE:** MK-263-031-445-220S  
**PLUG:** ML-251-031-335-410S  
**RECEPTACLE:** ML-261-031-445-220S  
 XX-XXX-XXX-XXX-XXXX-XXX

**PLUG**

**RECEPTACLE**

SERIES	
MK .050" Rugged Metal PC Board Mount Connector	MK .050" Rugged Metal PC Board Mount Connector
ML .050" Rugged Plastic PC Board Mount Connector (MK & ML mate with MK, ML, MM, MN receptacles)	ML .050" Rugged Plastic PC Board Mount Connector (MK & ML mate with MK, ML, MM, MN plugs)
BODY	
2 2-Row (Sizes 9 thru 37)	2 2-Row (Sizes 9 thru 37)
3 3-Row (Size 51 & 69***)	3 3-Row (Size 51 & 69***)
4 4-Row (Size 100)	4 4-Row (Size 100)
<b>BODY STYLE:</b>	<b>BODY STYLE:</b>
5 Plug, right angle, narrow footprint, w/ mtg holes	6 Receptacle, right angle, narrow footprint, w/ mtg holes
<b>BODY MATERIAL:</b>	<b>BODY MATERIAL:</b>
1 Polyphenylene Sulfide (ML only)	1 Polyphenylene Sulfide (ML only)
2 Electroless nickel shell w/ PPS insulator	2 Electroless nickel shell w/ PPS insulator
3 Electrodeposited cadmium shell w/ PPS insulator <input checked="" type="checkbox"/>	3 Electrodeposited cadmium shell w/ PPS insulator <input checked="" type="checkbox"/>
4 Hard anodized black shell w/ PPS insulator	4 Hard anodized black shell w/ PPS insulator
5 Stainless steel shell w/ PPS insulator	5 Stainless steel shell w/ PPS insulator
A Pure Electro-Deposited Aluminum	A Pure Electro-Deposited Aluminum
K Zinc Nickel Plating	K Zinc Nickel Plating
T Nickel Polymer Plating	T Nickel Polymer Plating
SIZE	
XXX 009, 015, 021, 025, 031, 037, 051, 069***, 100	XXX 009, 015, 021, 025, 031, 037, 051, 069***, 100
CONTACTS	
<b>TYPE CONTACTS/TERMINATIONS:</b>	<b>TYPE CONTACTS/TERMINATIONS:</b>
32 Pin, right angle, PCB leads, .109"	43 Socket, right angle, PCB leads, .109"
33 Pin, right angle, PCB leads, .140"	44 Socket, right angle, PCB leads, .140"
34 Pin, right angle, PCB leads, .172"	45 Socket, right angle, PCB leads, .172"
<b>PLATING OPTIONS:</b>	<b>PLATING OPTIONS:</b>
3 50 μ" Au contacts: Au terminations	3 50 μ" Au contacts: Au terminations
5 50 μ" Au contacts: Sn/Pb alloy terminations <input checked="" type="checkbox"/>	5 50 μ" Au contacts: Sn/Pb alloy terminations <input checked="" type="checkbox"/>
7 50 μ" Au contacts: SAC305 terminations	7 50 μ" Au contacts: SAC305 terminations
HARDWARE	
<b>STYLE OF HARDWARE:</b>	<b>STYLE OF HARDWARE:</b>
00 None	00 None
22 Two fixed jacknut assemblies (62*)	22 Two fixed jacknut assemblies (62*)
41 Two turning jackscrews, allen head, retaining ring**** (81*)	41 Two turning jackscrews, allen head, retaining ring**** (81*)
<b>POLARIZATION / WIRING:</b>	<b>POLARIZATION / WIRING:</b>
0R Reversed body polarization	0R Reversed body polarization
0S Standard body polarization	0S Standard body polarization
OPTIONS	
94P Mil-Spec footprint (size 100 only) Standard body polarization	900 Interfacial sealing gasket
0B7 Threaded inserts, standard body polarization	0B7 Threaded inserts and interfacial sealing gasket, standard body polarization
0BJ Mil-Spec footprint (size 100 only) with threaded inserts, standard body polarization	

\* = Use numbers in parenthesis when ordering size 100.  
 \*\*\* = 69 position connectors are available in metal only.  
 \*\*\*\* = Connector body has no mounting holes.  
 = Option not RoHS compliant

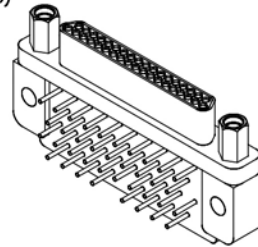


# Right Angle Boardmount Low Profile (Narrow Footprint)

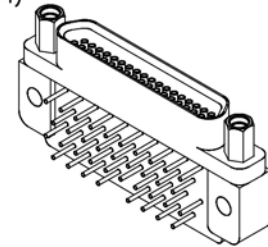
.050"  
9 thru 51 Contacts

**MS, MR**

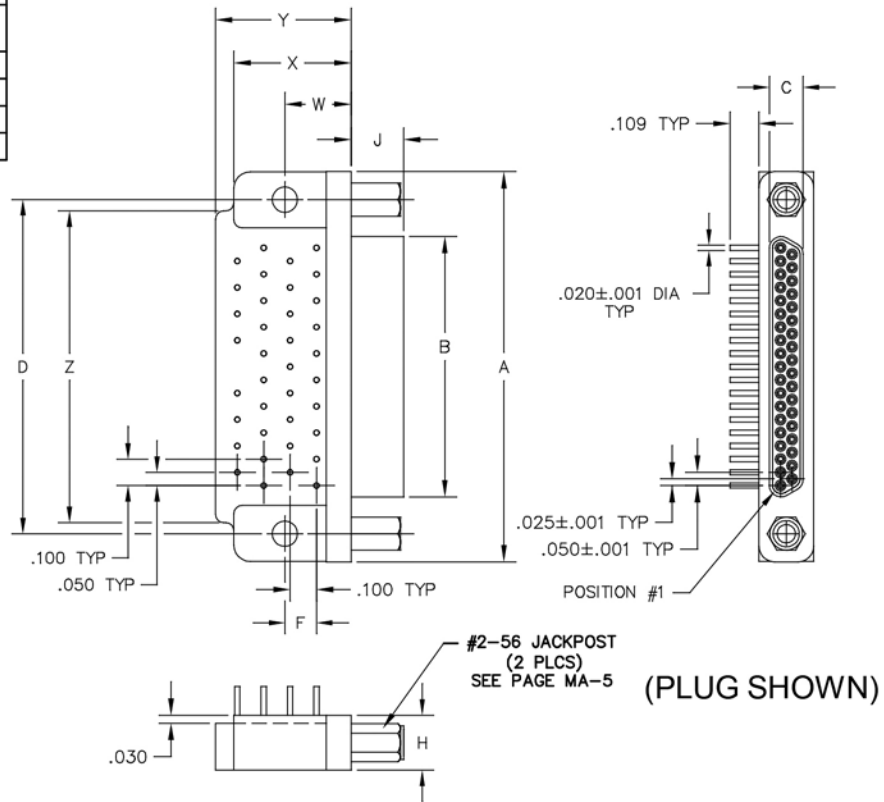
MS-253-037-325-220S (PLUG)



MS-263-037-435-220S (RCPT)



MATING MATRIX	
CONNECTOR	MATES WITH
MS-25...	MP, MQ, MR, MS receptacles
MR-25...	MP, MQ, MR, MS receptacles
MS-26...	MP, MQ, MR, MS plugs
MR-26...	MP, MQ, MR, MS plugs



SIZE	CONTACT ROWS	DIMENSIONS														HARDWARE	MOUNTING HOLE	
		A	B		C		D	F	H	J		W	X MAX	Y MAX	Z			
			PLUG MAX	RCPT MAX	PLUG MAX	RCPT MAX				PLUG	RCPT							
9	2	.778	.292	.378	.134	.218	.565	.020	.120	.208	.199	.180	.250	.420	.420	.775	#2-56 UNC THD	.096 DIA OR #2-56 UNC THREADED INSERT
15		.928	.442	.528			.715	.925										
21		1.078	.592	.678			.865	1.075										
25		1.178	.692	.778			.965	1.175										
31		1.328	.842	.928			1.115	1.080										
37		1.478	.992	1.078	1.265	1.180												
51	3	1.428	.942	1.028	.177	.260	1.215	.150	.250			.300	.425	.650	1.220			



**PLUG:** MS-253-037-325-220S  
**RECEPTACLE:** MS-263-037-435-220S  
XX-XXX-XXX-XXX-XXXX-XXX  
 |     |     |     |  
 BODY CONTACTS OPTIONS  
 SERIES     SIZE     HARDWARE

**PLUG**

**RECEPTACLE**

**SERIES**

**SERIES**

MS .050" Low Profile Metal PC Board Mount Connector  
 MR .050" Low Profile Plastic PC Board Mount Connector  
 (MS & MR mate with MP, MQ, MR, MS, receptacles)

MS .050" Low Profile Metal PC Board Mount Connector  
 MR .050" Low Profile Plastic PC Board Mount Connector  
 (MS & MR mate with MP, MQ, MR, MS plugs)

**BODY**

**BODY**

2 2-Row (Sizes 9 thru 37)  
 3 3-Row (Size 51)  
  
**BODY STYLE:**  
 5 Plug, right angle, narrow footprint, w/ mounting holes  
  
**BODY MATERIAL:**  
 1 Polyphenylene Sulfide (MR only)  
 2 Electroless nickel shell w/ PPS insulator  
 3 Electrodeposited cadmium shell w/ PPS insulator   
 4 Hard anodized black shell w/ PPS insulator

2 2-Row (Sizes 9 thru 37)  
 3 3-Row (Size 51)  
  
**BODY STYLE:**  
 6 Receptacle, right angle, narrow footprint, w/ mounting holes  
  
**BODY MATERIAL:**  
 1 Polyphenylene Sulfide (MR only)  
 2 Electroless nickel shell w/ PPS insulator  
 3 Electrodeposited cadmium shell w/ PPS insulator   
 4 Hard anodized black shell w/ PPS insulator

**SIZE**

**SIZE**

XXX 009, 015, 021, 025, 031, 037, 051

XXX 009, 015, 021, 025, 031, 037, 051

**CONTACTS**

**CONTACTS**

**TYPE CONTACTS/TERMINATIONS:**  
 32 Pin, right angle, PCB leads, .109"  
 33 Pin, right angle, PCB leads, .140"  
 34 Pin, right angle, PCB leads, .172"  
  
**PLATING OPTIONS:**  
 3 50 μ" Au contacts: Au terminations  
 5 50 μ" Au contacts; Sn/Pb alloy terminations   
 7 50 μ" Au contacts; SAC305 terminations

**TYPE CONTACTS/TERMINATIONS:**  
 43 Socket, right angle, PCB leads, .109"  
 44 Socket, right angle, PCB leads, .140"  
 45 Socket, right angle, PCB leads, .172"  
  
**PLATING OPTIONS:**  
 3 50 μ" Au contacts: Au terminations  
 5 50 μ" Au contacts; Sn/Pb alloy terminations   
 7 50 μ" Au contacts; SAC305 terminations

**HARDWARE**

**HARDWARE**

**STYLE OF HARDWARE:**  
 00 None  
 22 Two fixed jacknuts  
 41 Two turning jackscrews, allen head, retaining ring\*  
 99 Keying hardware, see options below (Body material 2, 3 and 4 only)  
  
**POLARIZATION / WIRING:**  
 0R Reversed body polarization  
 0S Standard body polarization

**STYLE OF HARDWARE:**  
 00 None  
 22 Two fixed jacknuts  
 41 Two turning jackscrews, allen head, retaining ring\*  
 99 Keying hardware, see options below (Body material 2, 3 and 4 only)  
  
**POLARIZATION / WIRING:**  
 0R Reversed body polarization  
 0S Standard body polarization

**OPTIONS**

**OPTIONS**

KPXX Two fixed jacknuts  
 905 Threaded inserts, standard body polarization

KPXX Two fixed jacknuts  
 905 Threaded inserts, standard body polarization

**NOTES**

**NOTES**

See page MA-6 for keying options  
 \* = Connector body has no mounting holes.  
 = Option not RoHS compliant

See page MA-6 for keying options  
 \* = Connector body has no mounting holes.  
 = Option not RoHS compliant



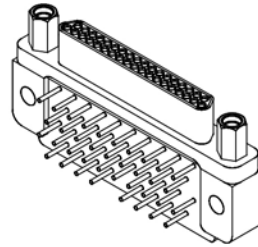
# Right Angle Boardmount Low Profile (Blind Clearance Cut)

.050"  
9 thru 51 Contacts

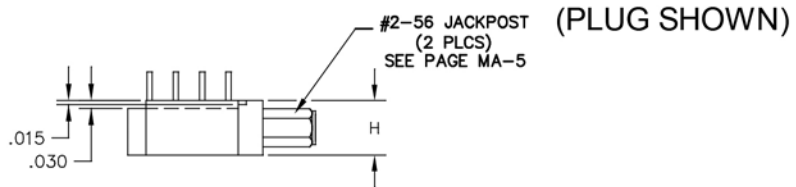
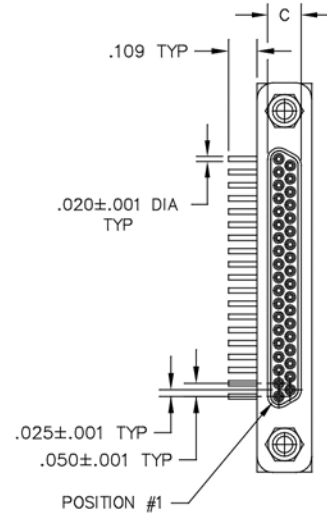
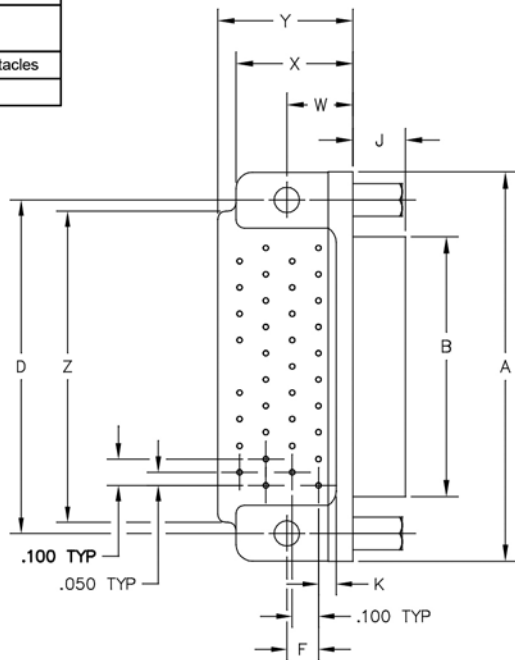
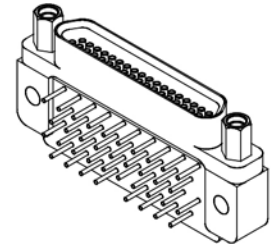
**MS**

MATING MATRIX	
CONNECTOR	MATES WITH
MS-2T...	MP, MQ, MR, MS receptacles
MS-2V..	MP, MQ, MR, MS plugs

MS-2T3-037-325-220S  
(PLUG)



MS-2V3-037-435-220S  
(RCPT)



DIMENSIONS																		
SIZE	CONTACT ROWS	A	B		C		D	F	H	J		K	W	X MAX	Y MAX	Z	HARDWARE	MOUNTING HOLE
			PLUG MAX	RCPT MAX	PLUG MAX	RCPT MAX				PLUG	RCPT							
9	2	.778	.292	.378	.134	.218	.565	.020	.208	.199	.180	.067	.250	.420	.420	.775	#2-56 UNC THD	.096 DIA OR #2-56 UNC THREADED INSERT
15		.928	.442	.528			.715	.925										
21		1.078	.592	.678			.865	1.075										
25		1.178	.692	.778			.965	1.175										
31		1.328	.842	.928			1.115	1.080										
37	1.478	.992	1.078	1.265	1.180													
51	3	1.428	.942	1.028	.177	.260	1.215	.150	.250	.087	.300	.425	.650	1.220				



**PLUG:** MS-2T3-037-325-220S  
**RECEPTACLE:** MS-2V3-037-435-220S  
XX-XXX-XXX-XXX-XXXX-XXX  
 |     |     |     |  
 BODY CONTACTS OPTIONS  
 SERIES     SIZE     HARDWARE

**PLUG**

**RECEPTACLE**

**SERIES**

**SERIES**

MS .050" Low Profile Metal PC Board Mount Connector (MS mates with MP, MQ, MR, MS, receptacles)

MS .050" Low Profile Metal PC Board Mount Connector (MS mates with MP, MQ, MR, MS plugs)

**BODY**

**BODY**

- 2 2-Row (Sizes 9 thru 37)
- 3 3-Row (Size 51)

- 2 2-Row (Sizes 9 thru 37)
- 3 3-Row (Size 51)

**BODY STYLE:**  
T Plug, right angle, narrow footprint, w/ mounting holes

**BODY STYLE:**  
V Receptacle, right angle, narrow footprint, w/ mounting holes

**BODY MATERIAL:**

- 2 Electroless nickel shell w/ PPS insulator
- 3 Electrodeposited cadmium shell w/ PPS insulator
- 4 Hard anodized black shell w/ PPS insulator

**BODY MATERIAL:**

- 2 Electroless nickel shell w/ PPS insulator
- 3 Electrodeposited cadmium shell w/ PPS insulator
- 4 Hard anodized black shell w/ PPS insulator

**SIZE**

**SIZE**

XXX 009, 015, 021, 025, 031, 037, 051

XXX 009, 015, 021, 025, 031, 037, 051

**CONTACTS**

**CONTACTS**

**TYPE CONTACTS/TERMINATIONS:**

- 32 Pin, right angle, PCB leads, .109"
- 33 Pin, right angle, PCB leads, .140"
- 34 Pin, right angle, PCB leads, .172"

**TYPE CONTACTS/TERMINATIONS:**

- 43 Socket, right angle, PCB leads, .109"
- 44 Socket, right angle, PCB leads, .140"
- 45 Socket, right angle, PCB leads, .172"

**PLATING OPTIONS:**

- 3 50 μ" Au contacts; Au terminations
- 5 50 μ" Au contacts; Sn/Pb alloy terminations
- 7 50 μ" Au contacts; SAC305 terminations

**PLATING OPTIONS:**

- 3 50 μ" Au contacts; Au terminations
- 5 50 μ" Au contacts; Sn/Pb alloy terminations
- 7 50 μ" Au contacts; SAC305 terminations

**HARDWARE**

**HARDWARE**

**STYLE OF HARDWARE:**

- 00 None
- 22 Two fixed jacknuts
- 41 Two turning jackscrews, allen head, retaining ring\*
- 99 Keying hardware, see options below

**STYLE OF HARDWARE:**

- 00 None
- 22 Two fixed jacknuts
- 41 Two turning jackscrews, allen head, retaining ring\*
- 99 Keying hardware, see options below

**POLARIZATION / WIRING:**

- 0R Reversed body polarization
- 0S Standard body polarization

**POLARIZATION / WIRING:**

- 0R Reversed body polarization
- 0S Standard body polarization

**OPTIONS**

**OPTIONS**

KPXX Two fixed jacknuts  
905 Threaded inserts, standard body polarization

KPXX Two fixed jacknuts  
905 Threaded inserts, standard body polarization

**NOTES**

**NOTES**

See page MA-6 for keying options  
\* = Connector body has no mounting holes.  
 = Option not RoHS compliant

See page MA-6 for keying options  
\* = Connector body has no mounting holes.  
 = Option not RoHS compliant



**Board  
(Narrow Footprint)  
to Flex Cable**

.050"

9 thru 51 Contacts

Low Profile Board Mount

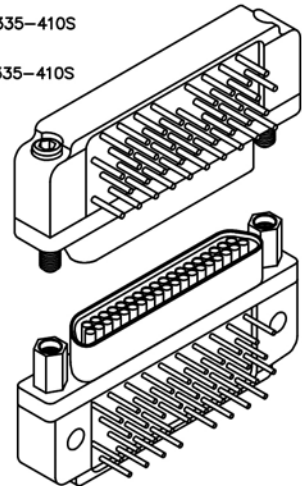
**MS, MR**

Flex Cable

**MS, MR**

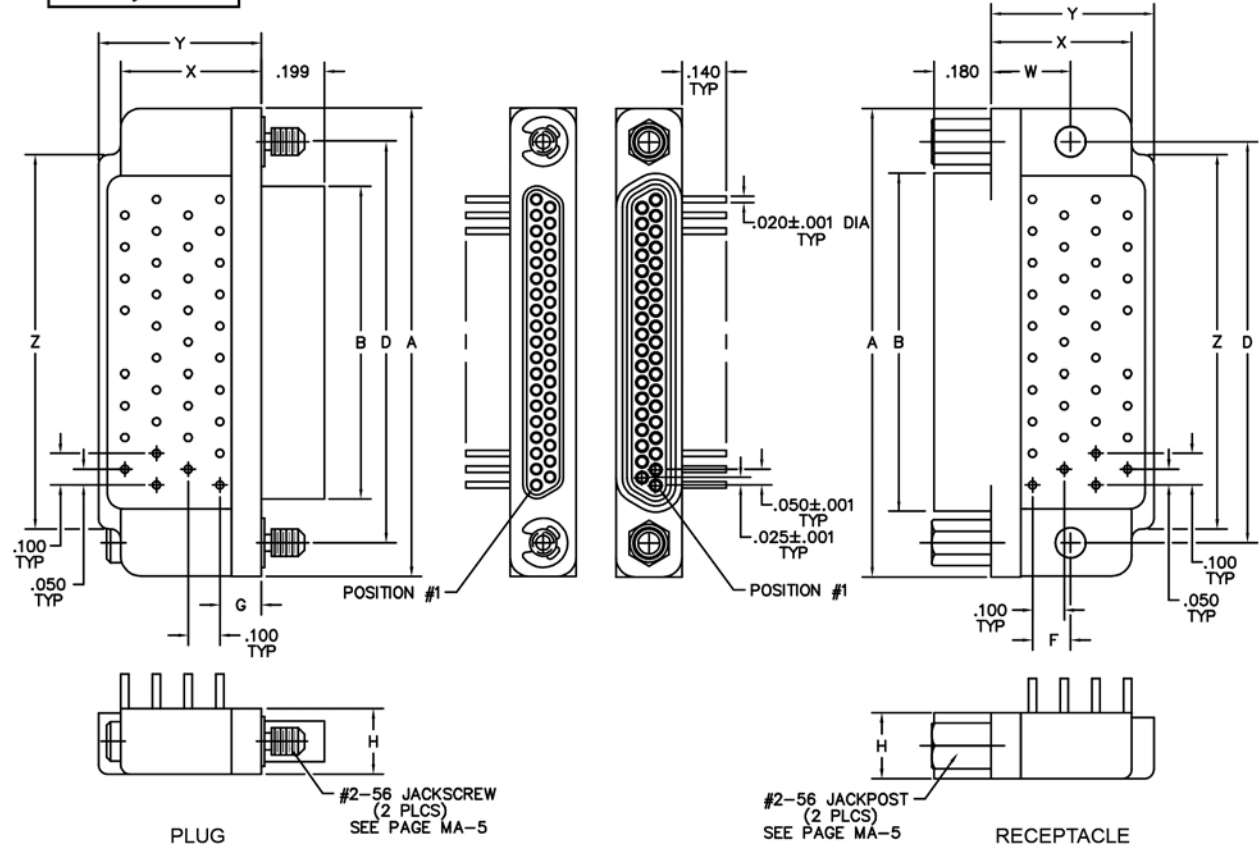
MS-253-037-335-410S  
(METAL)

MR-251-037-335-410S  
(PLASTIC)



MS-263-037-445-220S  
(METAL)

MR-261-037-445-220S  
(PLASTIC)



DIMENSIONS															
SIZE	CONTACT ROWS	A		B		D	F	G	H	W	X MAX	Y MAX	Z	HARDWARE	MOUNTING HOLE
		PLUG MAX	RCPT MAX	PLUG MAX	RCPT MAX										
9	2	.778	.292	.378	.565	.020	.230	.120	.130	.208	.250	.420	.420	#2-56 UNC THD	.096 DIA THRU
15		.928	.442	.528	.715										
21		1.078	.592	.678	.865										
25		1.178	.692	.778	.965										
31		1.328	.842	.928	1.115										
37		1.478	.992	1.078	1.265										
51	3	1.428	.942	1.028	1.215	.150	.150	.250	.300	.425	.650	1.220			

**PLUG:** MS-253-037-335-410S  
**RECEPTACLE:** MS-263-037-445-220S  
**PLUG:** MR-251-037-335-410S  
**RECEPTACLE:** MR-261-037-445-220S  
 XX-XXX-XXX-XXX-XXXX

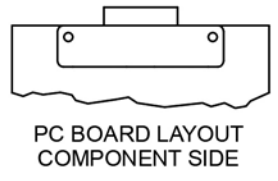
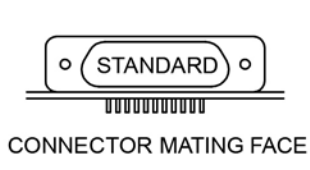
PLUG		RECEPTACLE	
<b>SERIES</b>			
MS .050" Low Profile Metal PC Board Mount Connector	MS .050" Low Profile Metal PC Board Mount Connector	MR .050" Low Profile Plastic PC Board Mount Connector	MR .050" Low Profile Plastic PC Board Mount Connector
(MS & MR mate with MP, MQ, MR, MS receptacles)		(MS & MR mate with MP, MQ, MR, MS plugs)	
<b>BODY</b>			
2 2-Row (Sizes 9 thru 37)	2 2-Row (Sizes 9 thru 37)	3 3-Row (Size 51)	3 3-Row (Size 51)
<b>BODY STYLE:</b>		<b>BODY STYLE:</b>	
5 Plug, right angle, narrow footprint, w/ mtg holes	6 Receptacle, right angle, narrow footprint, w/ mtg holes		
<b>BODY MATERIAL:</b>		<b>BODY MATERIAL:</b>	
1 Polyphenylene Sulfide (ML only)	1 Polyphenylene Sulfide (ML only)	2 Electroless nickel shell w/ PPS insulator	2 Electroless nickel shell w/ PPS insulator
3 Electrodeposited cadmium shell w/ PPS insulator <input checked="" type="checkbox"/>	3 Electrodeposited cadmium shell w/ PPS insulator <input checked="" type="checkbox"/>	4 Hard anodized black shell w/ PPS insulator	4 Hard anodized black shell w/ PPS insulator
<b>SIZE</b>			
XXX 009, 015, 021, 025, 031, 037, 051		XXX 009, 015, 021, 025, 031, 037, 051	
<b>CONTACTS</b>			
<b>TYPE CONTACTS/TERMINATIONS:</b>		<b>TYPE CONTACTS/TERMINATIONS:</b>	
32 Pin, right angle, PCB leads, .109"	43 Socket, right angle, PCB leads, .109"	44 Socket, right angle, PCB leads, .140"	45 Socket, right angle, PCB leads, .172"
33 Pin, right angle, PCB leads, .140"			
34 Pin, right angle, PCB leads, .172"			
<b>PLATING OPTIONS:</b>		<b>PLATING OPTIONS:</b>	
3 50 μ" Au contacts: Au terminations	3 50 μ" Au contacts: Au terminations	5 50 μ" Au contacts: Sn/Pb alloy terminations <input checked="" type="checkbox"/>	5 50 μ" Au contacts: Sn/Pb alloy terminations <input checked="" type="checkbox"/>
5 50 μ" Au contacts: Sn/Pb alloy terminations <input checked="" type="checkbox"/>	7 50 μ" Au contacts: SAC305 terminations	7 50 μ" Au contacts: SAC305 terminations	
<b>HARDWARE</b>			
<b>STYLE OF HARDWARE:</b>		<b>STYLE OF HARDWARE:</b>	
00 None	00 None	22 Two fixed jacknut assemblies	22 Two fixed jacknut assemblies
41 Two turning jackscrews, allen head, retaining ring	41 Two turning jackscrews, allen head, retaining ring		
<b>POLARIZATION / WIRING:</b>		<b>POLARIZATION / WIRING</b>	
OR Reversed body polarization	OR Reversed body polarization	OS Standard body polarization	OS Standard body polarization

= Option not RoHS compliant



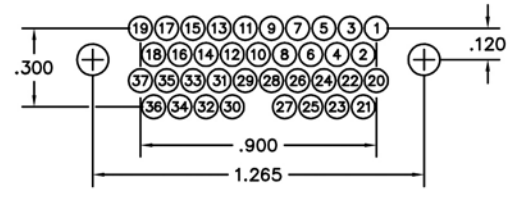
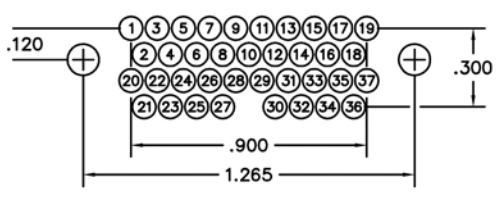
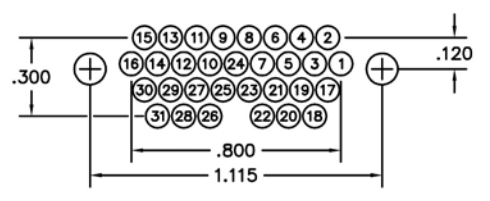
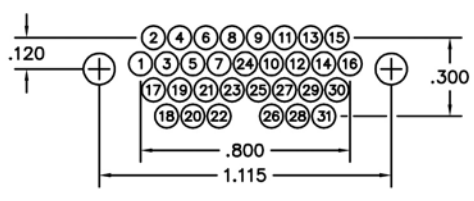
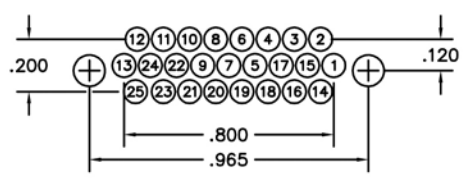
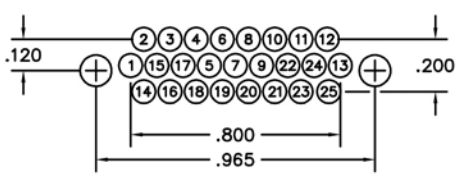
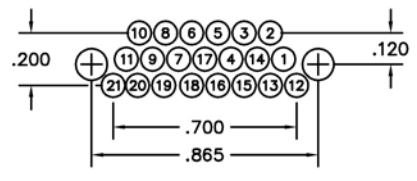
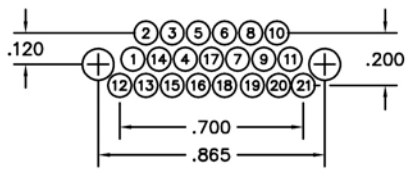
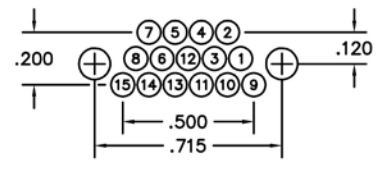
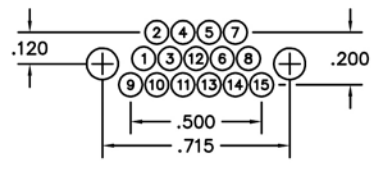
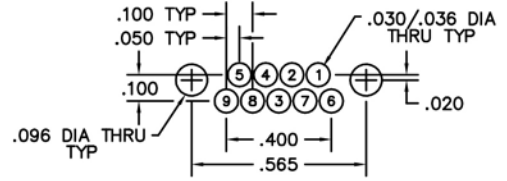
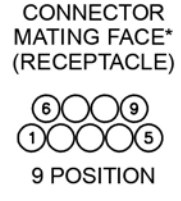
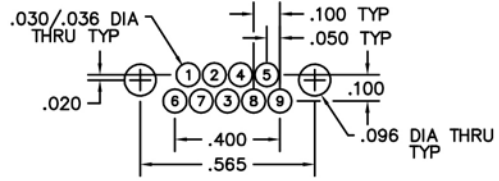
## Recommended PC Board Layout

### Right Angle, Narrow Footprint Standard Polarization



PLUG  
PC BOARD LAYOUT COMPONENT SIDE

RECEPTACLE  
PC BOARD LAYOUT COMPONENT SIDE

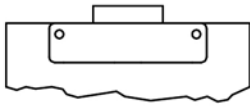


# Recommended PC Board Layout

Right Angle, Narrow Footprint  
Standard Polarization



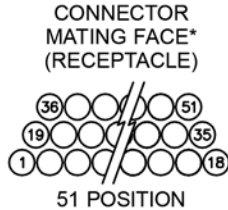
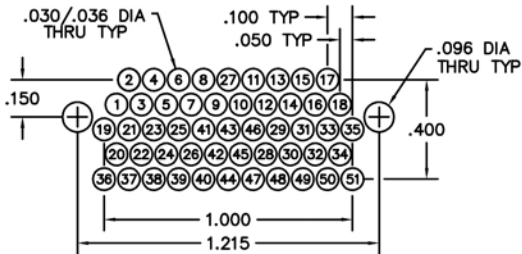
CONNECTOR MATING FACE



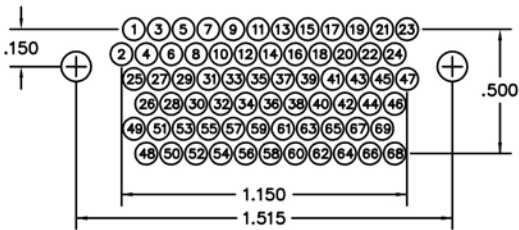
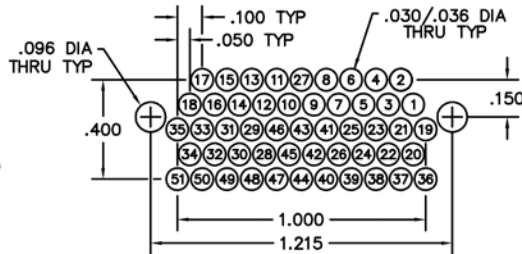
PC BOARD LAYOUT  
COMPONENT SIDE

PLUG  
PC BOARD LAYOUT  
COMPONENT SIDE

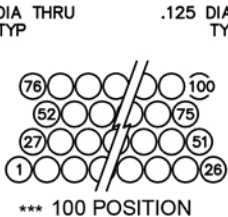
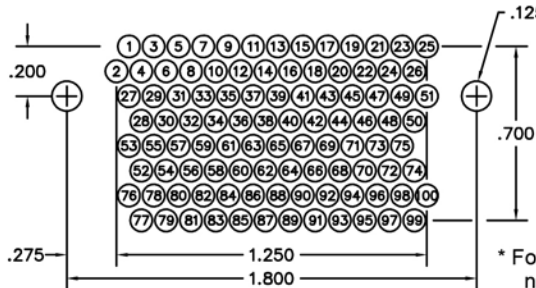
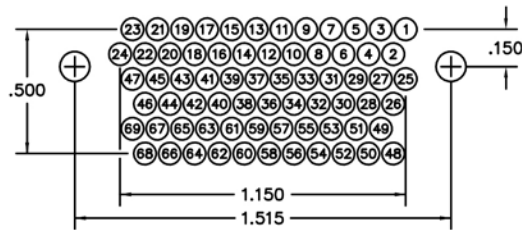
RECEPTACLE  
PC BOARD LAYOUT  
COMPONENT SIDE



51 POSITION

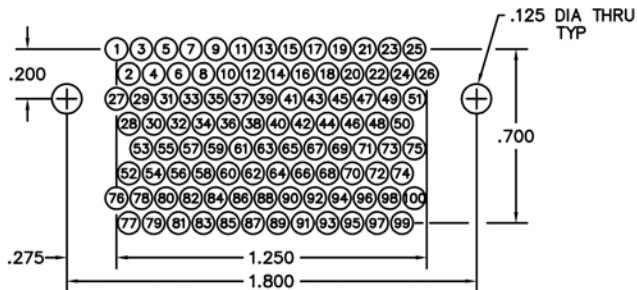
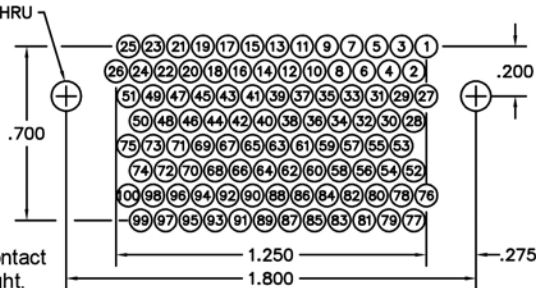


\*\* 69 POSITION



\*\*\* 100 POSITION

\* For pin (plug) connectors, the contact numbers are reversed left to right.



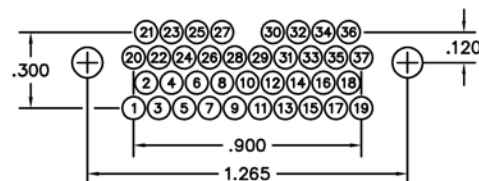
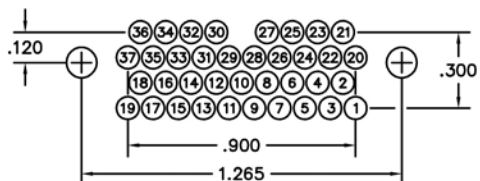
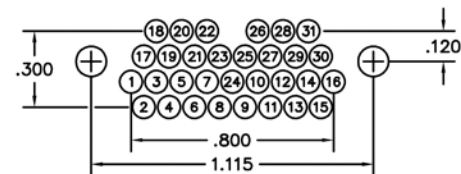
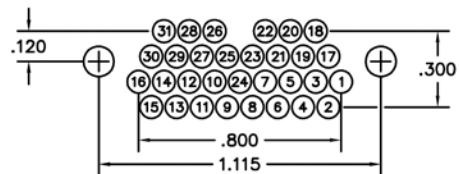
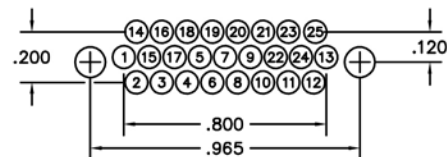
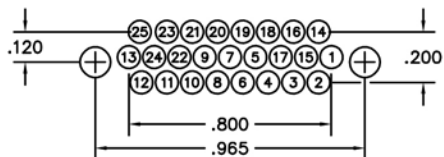
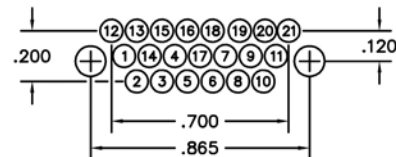
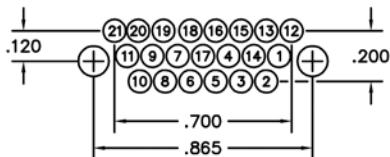
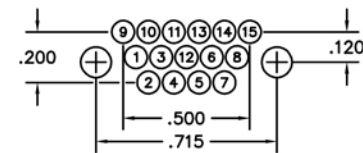
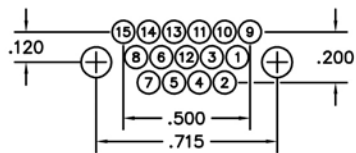
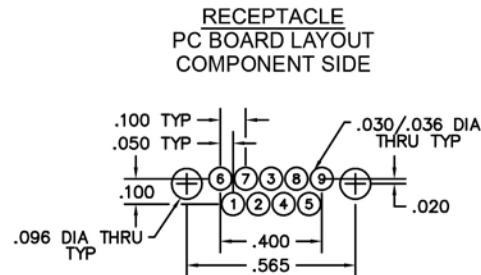
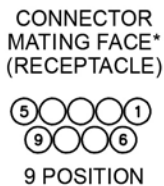
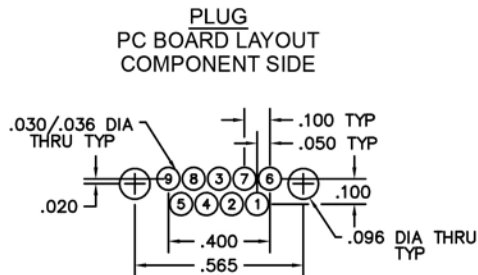
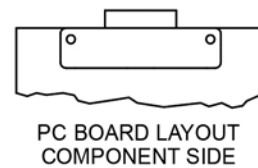
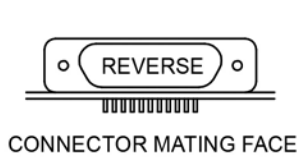
**Mil-Spec Footprint**

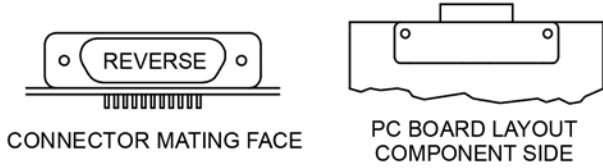
For Mil-Spec footprint, use "Option" -94P

\*\* = 69 and 100 positions not available in low profile (MS, MR)  
\*\*\* = 100 position not available in thru-cut body style (R, S)

## Recommended PC Board Layout

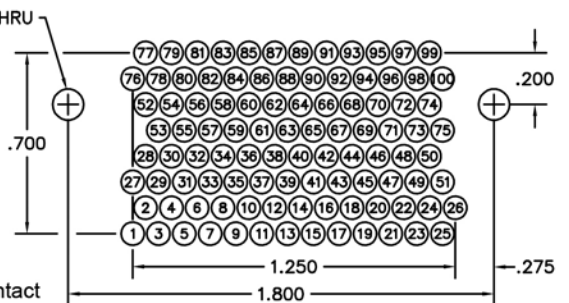
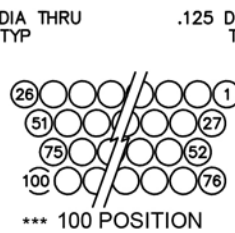
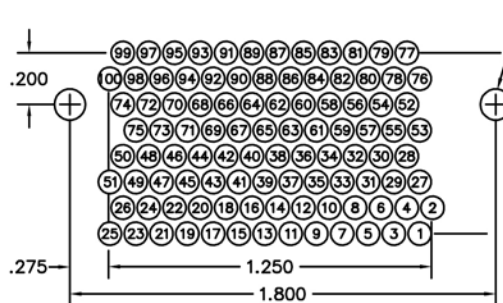
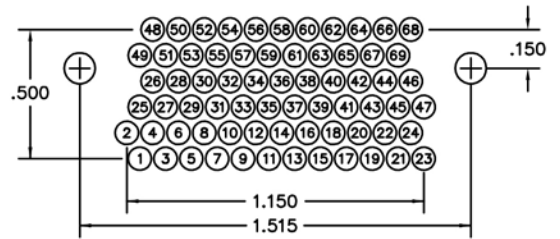
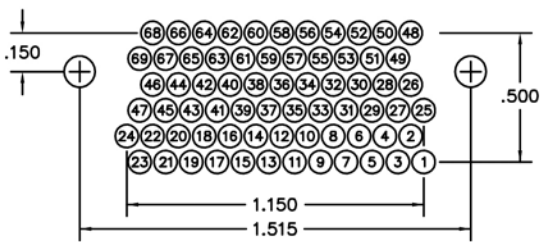
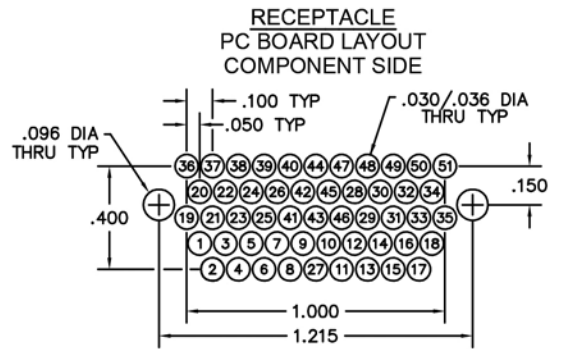
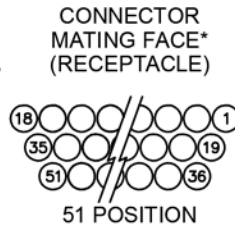
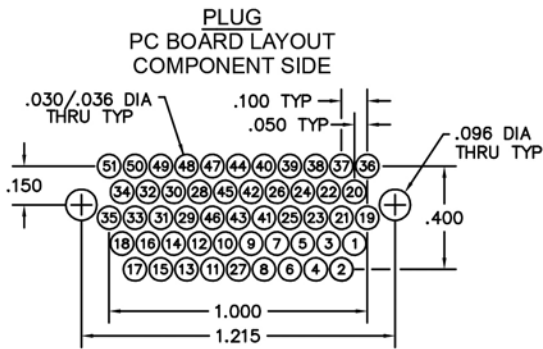
Right Angle, Narrow Footprint  
Reverse Polarization





## Recommended PC Board Layout

Right Angle, Narrow Footprint  
Reverse Polarization



\* For pin (plug) connectors, the contact numbers are reversed left to right.

\*\* = 69 and 100 positions not available in low profile (MS, MR)  
\*\*\* = 100 position not available in thru-cut body style (R, S)

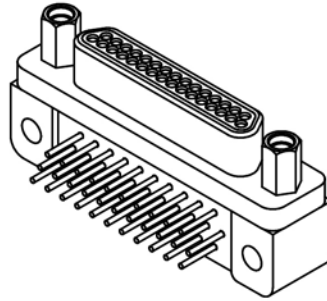


# Right Angle Boardmount (Compressed Footprint)

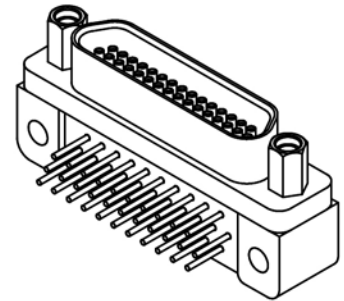
**.050"**  
9 thru 100 Contacts

**MK**

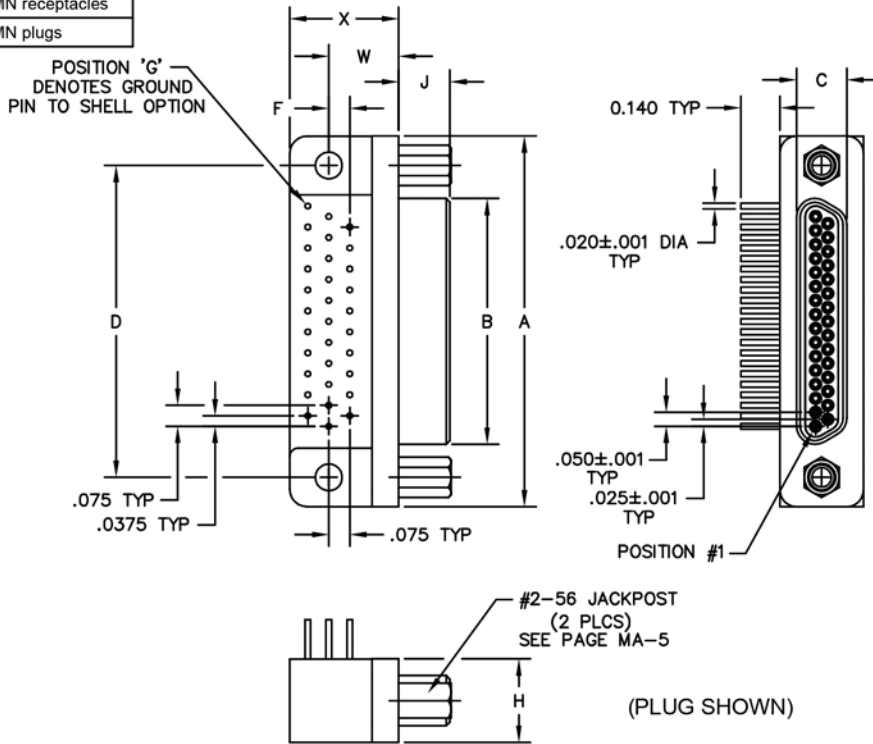
MK-2P2-031-A35-220S  
(PLUG)



MK-2Q2-031-B45-220S  
(RECEPTACLE)



MATING MATRIX	
CONNECTOR	MATES WITH
MK-2P...	MK, ML, MM, MN receptacles
MK-2Q...	MK, ML, MM, MN plugs



SIZE	CONTACT ROWS	DIMENSIONS													
		A	B		C		D	F	H	J		W	X MAX	HARDWARE	MOUNTING HOLE
			PLUG MAX	RCPT MAX	PLUG MAX	RCPT MAX				PLUG	RCPT				
9	2	.775	.334	.400	.185	.251	.565	.0375	.298	.183	.195	.250	.400	#2-56 UNC THD	.096 DIA OR #2-56 UNC THREADED INSERT
15		.925	.484	.550			.715								
21		1.075	.634	.700			.865								
25		1.175	.734	.800			.965								
31		1.325	.884	.950			1.115								
37	1.475	1.034	1.100	1.265											
51	3	1.425	.984	1.050	.228	.294	1.215	.1125	.341	.300	.490	.400	.660	#4-40 UNC THD	.125 DIA OR #4-40 UNC THREADED INSERT
69		1.725	1.284	1.350			1.515								
100	4	2.160	1.384	1.508	.271	.394	1.800	.1875	.384						



PLUG: MK-2P2-031-335-220S  
 RECEPTACLE: MK-2Q2-031-445-220S  
 XX-XXX-XXX-XXX-XXXX-XXX  
 | BODY | CONTACTS | OPTIONS  
 SERIES SIZE HARDWARE

**PLUG**

**SERIES**

MK .050" Rugged Metal PC Board Mount Connector

**BODY**

- 2 2-Row (Sizes 9 thru 37)
- 3 3-Row (Size 51 & 69)
- 4 4-Row (Size 100)

**BODY STYLE:**

P Plug, right angle, compressed footprint

**BODY MATERIAL:**

- 2 Electroless nickel shell w/ PPS insulator
- 3 Electrodeposited cadmium shell w/ PPS insulator
- 4 Hard anodized black shell w/ PPS insulator
- 5 Stainless steel shell w/ PPS insulator
- A Pure Electro-Deposited Aluminum
- K Zinc Nickel Plating
- T Nickel Polymer Plating

**SIZE**

XXX 009, 015, 021, 025, 031, 037, 051, 069, 100

**CONTACTS**

**TYPE CONTACTS/TERMINATIONS:**

- 32 Pin, right angle, PCB leads, .109"
- 33 Pin, right angle, PCB leads, .140"
- 34 Pin, right angle, PCB leads, .172"
- A2 Pin, right angle, PCB leads, .109", w/ ground pin option
- A3 Pin, right angle, PCB leads, .140", w/ ground pin option
- A4 Pin, right angle, PCB leads, .172", w/ ground pin option

**PLATING OPTIONS:**

- 3 50 μ" Au contacts: Au terminations
- 5 50 μ" Au contacts: Sn/Pb alloy terminations
- 7 50 μ" Au contacts: SAC305 terminations

**HARDWARE**

**STYLE OF HARDWARE:**

- 00 None
- 22 Two fixed jacknuts (62\*)
- 99 Keying hardware, see options below

**POLARIZATION:**

0S Standard body polarization

**OPTIONS**

- 0B7 Threaded inserts in mounting holes
- KPXX Two fixed jacknuts (KN\*)

**NOTES**

See page MA-6 for keying options

\* = Use numbers in parenthesis when ordering size 100.  
 = Option not RoHS compliant

**RECEPTACLE**

**SERIES**

MK .050" Rugged Metal PC Board Mount Connector

**BODY**

- 2 2-Row (Sizes 9 thru 37)
- 3 3-Row (Size 51 & 69)
- 4 4-Row (Size 100)

**BODY STYLE:**

Q Receptacle, right angle, compressed footprint

**BODY MATERIAL:**

- 2 Electroless nickel shell w/ PPS insulator
- 3 Electrodeposited cadmium shell w/ PPS insulator
- 4 Hard anodized black shell w/ PPS insulator
- 5 Stainless steel shell w/ PPS insulator
- A Pure Electro-Deposited Aluminum
- K Zinc Nickel Plating
- T Nickel Polymer Plating

**SIZE**

XXX 009, 015, 021, 025, 031, 037, 051, 069, 100

**CONTACTS**

**TYPE CONTACTS/TERMINATIONS:**

- 43 Socket, right angle, PCB leads, .109"
- 44 Socket, right angle, PCB leads, .140"
- 45 Socket, right angle, PCB leads, .172"
- B3 Socket, right angle, PCB leads, .109", w/ ground pin option
- B4 Socket, right angle, PCB leads, .140", w/ ground pin option
- B5 Socket, right angle, PCB leads, .172", w/ ground pin option

**PLATING OPTIONS:**

- 3 50 μ" Au contacts: Au terminations
- 5 50 μ" Au contacts: Sn/Pb alloy terminations
- 7 50 μ" Au contacts: SAC305 terminations

**HARDWARE**

**STYLE OF HARDWARE:**

- 00 None
- 22 Two fixed jacknuts (62\*)
- 99 Keying hardware, see options below

**POLARIZATION:**

0S Standard body polarization

**OPTIONS**

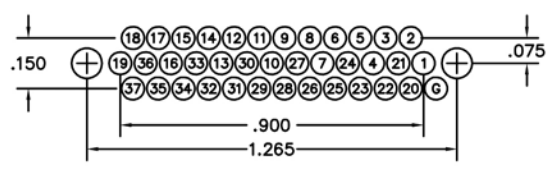
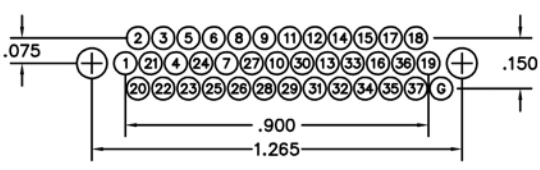
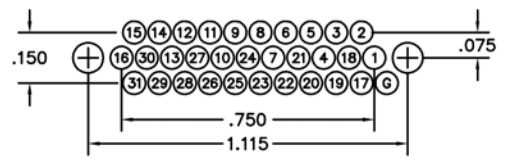
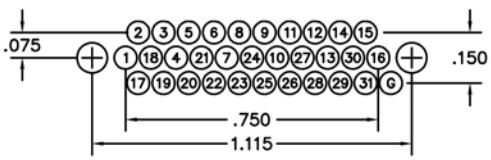
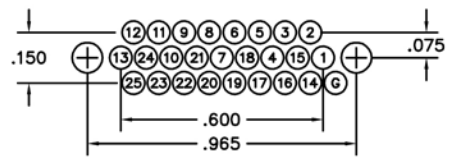
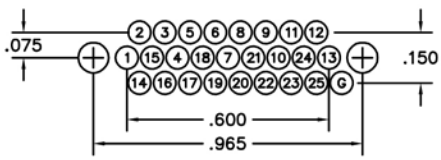
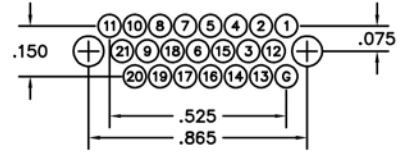
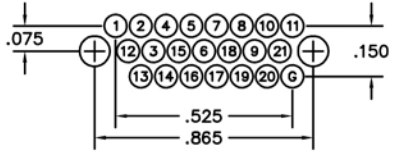
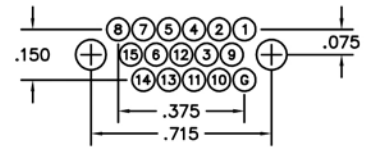
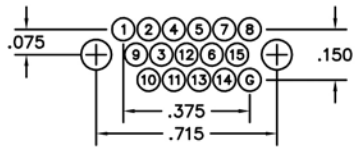
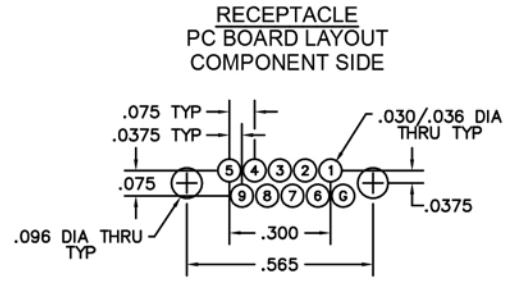
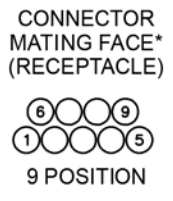
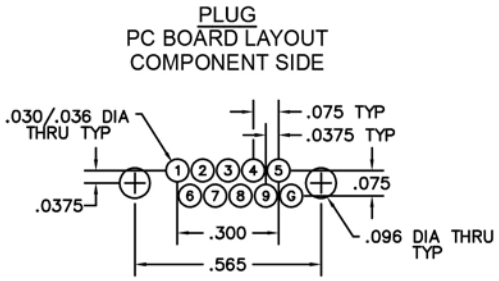
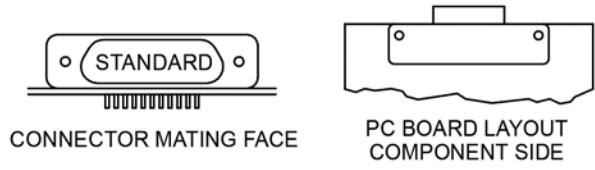
- 900 Interfacial sealing gasket
- 0B7 Threaded inserts in mounting holes and interfacial sealing gasket
- KPXX Two fixed jacknuts (KN\*) and interfacial sealing gasket

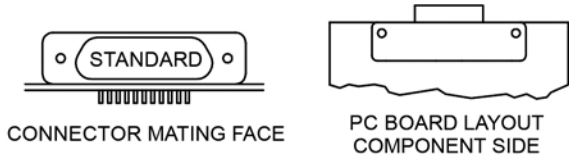
**NOTES**

See page MA-6 for keying options

# Recommended PC Board Layout

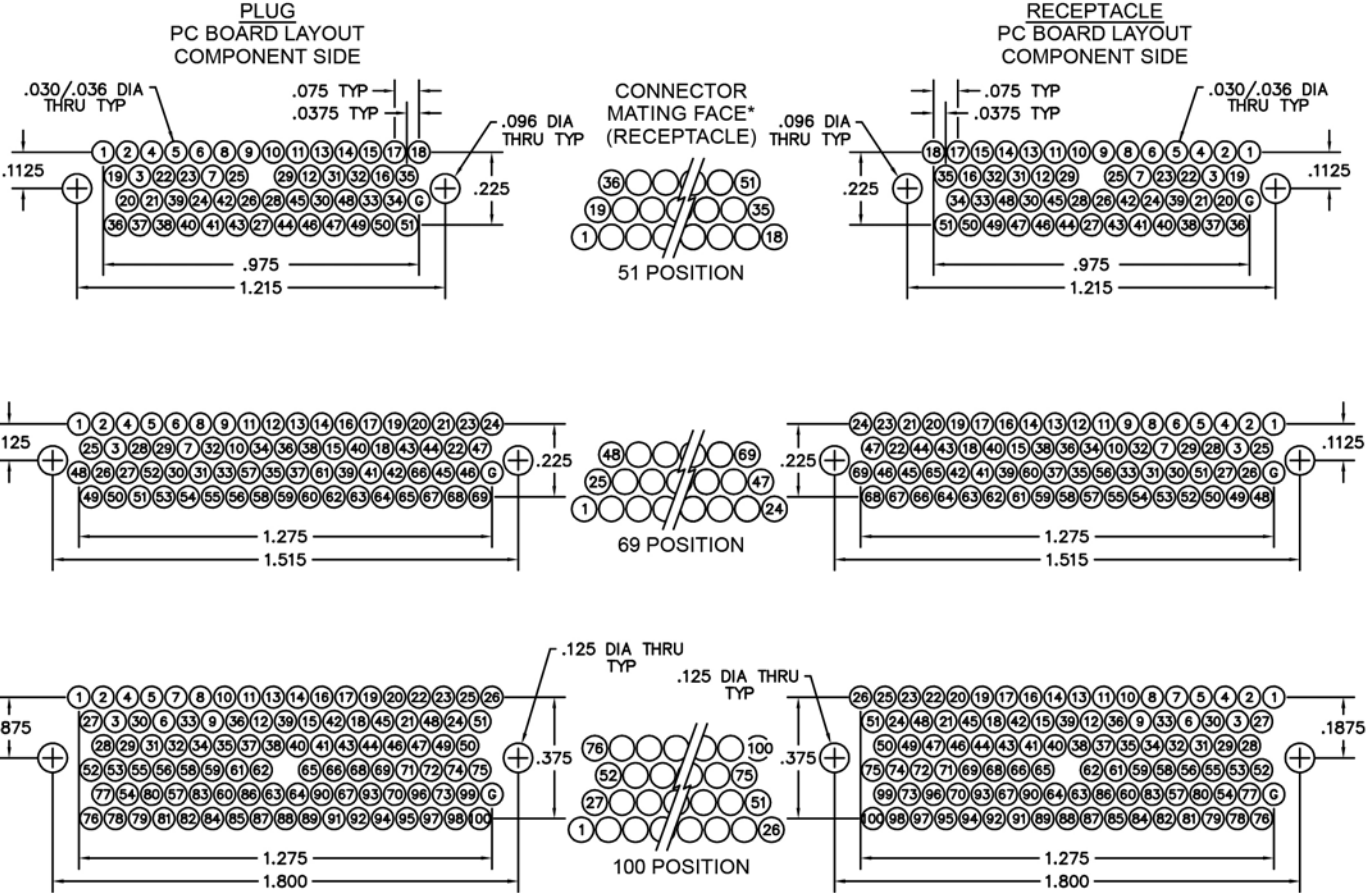
Right Angle, Compressed Footprint  
Standard Polarization





## Recommended PC Board Layout

Right Angle, Compressed Footprint  
Standard Polarization



\* For pin (plug) connectors, the contact numbers are reversed left to right.



**Board (Standard Footprint) to Cable**  
**.050"**  
**9 thru 100 Contacts**  
**Rugged Board Mount**

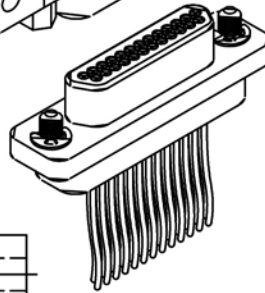
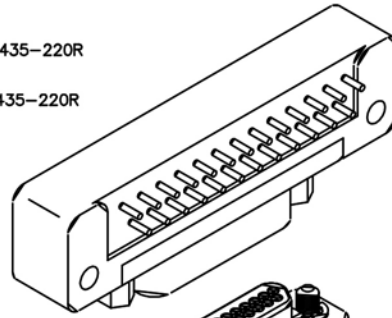
**MK, ML**

**Rugged Cable**

**MM, MN**

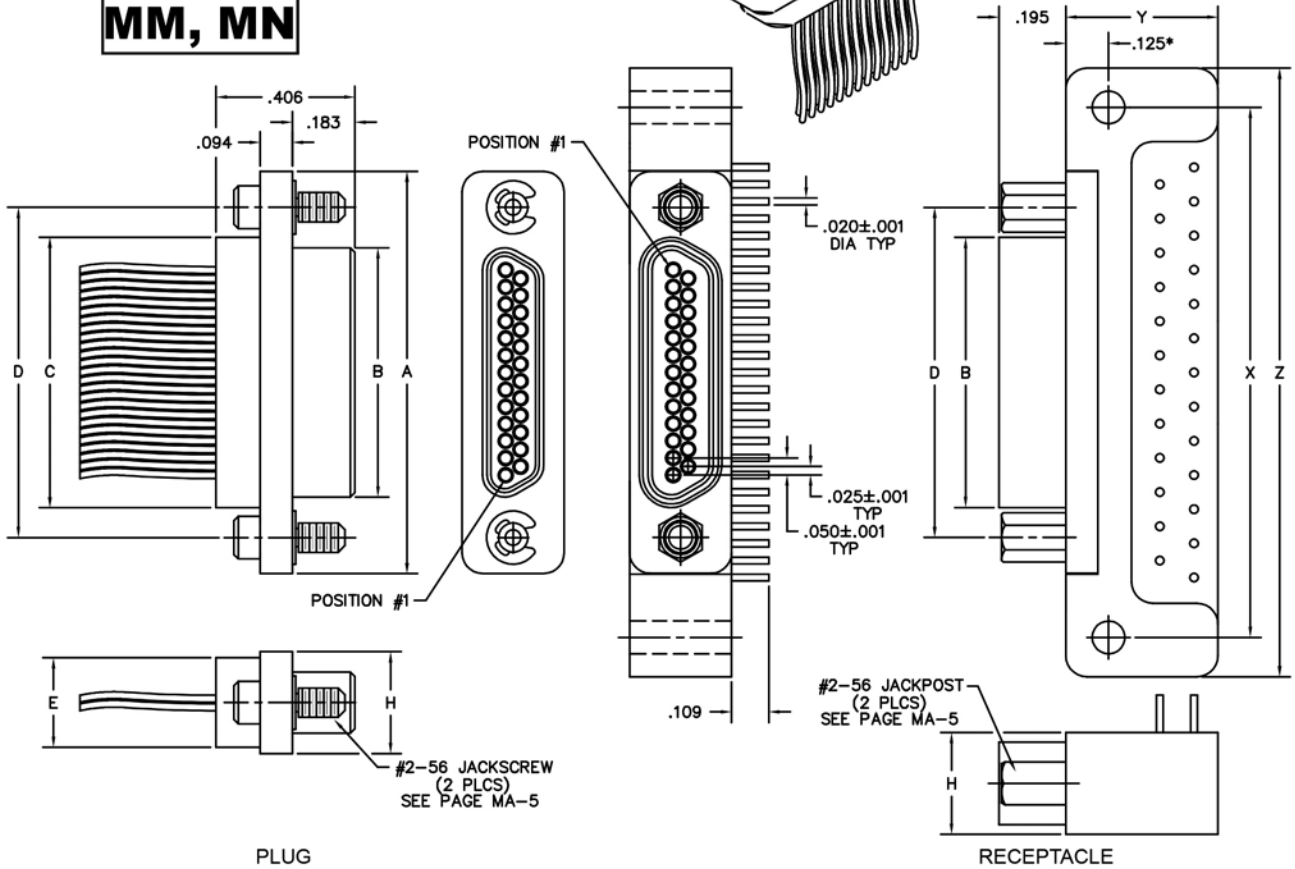
MK-283-025-435-220R  
(METAL)

ML-281-025-435-220R  
(PLASTIC)



MM-213-025-161-41WQ  
(METAL)

MN-211-025-161-41WQ  
(PLASTIC)



PLUG

RECEPTACLE

SIZE	CONTACT ROWS	DIMENSIONS											HARDWARE	MOUNTING HOLE
		A	B		C	D	E	H	X	Y	Z			
			PLUG MAX	RCPT MAX								POTTING WELL MAX		
9	2	.775	.334	.400	.390	.565	.270	.298	1.150	.455	1.390	#2-56 UNC THD	.096 DIA OR #2-56 UNC THREADED INSERT	
15		.925	.484	.550	.540	.715			1.300		1.540			
21		1.075	.634	.700	.690	.865			1.450		1.690			
25		1.175	.734	.800	.790	.965			1.550		1.790			
31		1.325	.884	.950	.940	1.115			1.800		2.040			
37		1.475	1.034	1.100	1.090	1.265	2.100	2.340						
51	3	1.425	.984	1.050	1.040	1.215	.310	.341	1.600	.565	1.875			
100	4	2.160	1.384	1.508	1.432	1.800	.360	.384	2.500	.665**	2.780	#4-40 UNC THD	.125 DIA OR #4-40 UNC THREADED INSERT	

\* = .225 FOR ".05K" AND "0BJ" SPECIAL CODES (MIL-SPEC FOOTPRINT FOR 100 POSITION ONLY)  
\*\* = .765 MAX FOR ".05K" AND "0BJ" SPECIAL CODES (MIL-SPEC FOOTPRINT FOR 100 POSITION ONLY)



**PLUG:** MM-213-025-161-41WQ  
**RECEPTACLE:** MK-283-025-435-220R  
**PLUG:** MN-211-025-161-41WQ  
**RECEPTACLE:** ML-281-025-435-220R  
 XX-XXX-XXX-XXX-XXXX-XXX

**PLUG**

**RECEPTACLE**

SERIES	
MM .050" Rugged Metal I/O Connector	MK .050" Rugged Metal PC Board Mount Connector
MN .050" Rugged Plastic I/O Connector (MM & MN mate with MK, ML, MM, MN receptacles)	ML .050" Rugged Plastic PC Board Mount Connector (MK & ML mate with MK, ML, MM, MN plugs)

BODY	
2 2-Row (Sizes 9 thru 37)	2 2-Row (Sizes 9 thru 37)
3 3-Row (Size 51)	3 3-Row (Size 51)
4 4-Row (Size 100)	4 4-Row (Size 100)
<b>BODY STYLE:</b> 1 Plug, straight, with ears	<b>BODY STYLE:</b> 8 Receptacle, right angle, standard footprint, w/ mtg holes
<b>BODY MATERIAL:</b> 1 Polyphenylene Sulfide (MN only) 2 Polyphenylene Sulfide with electroless nickel shell 3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/> 4 Polyphenylene Sulfide with hard anodized black shell 5 Polyphenylene Sulfide with stainless steel shell A Pure Electro-Deposited Aluminum K Zinc Nickel Plating T Nickel Polymer Plating	<b>BODY MATERIAL:</b> 1 Polyphenylene Sulfide (ML only) 2 Polyphenylene Sulfide with electroless nickel shell 3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/> 4 Polyphenylene Sulfide with hard anodized black shell 5 Polyphenylene Sulfide with stainless steel shell A Pure Electro-Deposited Aluminum K Zinc Nickel Plating T Nickel Polymer Plating

SIZE	
XXX 009, 015, 021, 025, 031, 037, 051, 100	XXX 009, 015, 021, 025, 031, 037, 051, 100

CONTACTS	
<b>TYPE CONTACTS/TERMINATIONS:</b> 11 Pin, straight, solder cup 14 Pin, straight, .500" pigtails (.018 dia) 15 Pin, straight, 1.000" pigtails (.018 dia) 16 Pin, straight, crimped wire	<b>TYPE CONTACTS/TERMINATIONS:</b> 43 Socket, right angle, PCB leads, .109" 44 Socket, right angle, PCB leads, .140" 45 Socket, right angle, PCB leads, .172"
<b>PLATING OPTIONS:</b> 1 50 μ" Au contacts (crimp wire) 3 50 μ" Au contacts: 10 μ" Au terminations (solder cup, pigtail) 5 50 μ" Au contacts; Sn/Pb alloy terminations (pigtail) <input checked="" type="checkbox"/> 7 50 μ" Au contacts; SAC305 terminations (pigtail)	<b>PLATING OPTIONS:</b> 3 50 μ" Au contacts: 10 μ" Au terminations 5 50 μ" Au contacts; Sn/Pb alloy terminations <input checked="" type="checkbox"/> 7 50 μ" Au contacts; SAC305 terminations

HARDWARE	
<b>STYLE OF HARDWARE:</b> 00 None 22 Two fixed jacknut assemblies (62") 41 Two turning jackscrews, allen head, retaining ring (81") 42 Two long turning jackscrews, allen head, retaining ring (82") 43 Two turning jackscrews, slot head, retaining ring (83") 44 Two long turning jackscrews, slot head, retaining ring (84") 45 Two turning jackscrews, allen head, captivated** (85") 99 Keying hardware, see options below (Body material 2, 3 and 4 only)	<b>STYLE OF HARDWARE:</b> 00 None 22 Two fixed jacknut assemblies (62") 99 Keying hardware, see options below (Body material 2, 3 and 4 only)

POLARIZATION / WIRING	
00 None XX For wiring codes, see page MA-3 & MA-4	OR Reversed body polarization

OPTIONS	
KSXX Two turning jackscrews. See page MA-6 for keying options (KJ*)	KPXX Two fixed jacknuts and interfacial sealing gasket. See page MA-6 for keying options (KN*)
	900 Interfacial sealing gasket
	05K Mil-Spec footprint (size 100 only)
	0B7 Threaded inserts and interfacial sealing gasket
	0BJ Mil-Spec footprint (size 100 only) with threaded inserts and interfacial sealing gasket X

\* = Use numbers or letters in parenthesis when ordering size 100.  
 \*\* = Captive hardware is factory installed and non-removable.  
 = Option not RoHS compliant



# Board (Standard Footprint) to Cable

.050"  
9 thru 100 Contacts  
Rugged Board Mount

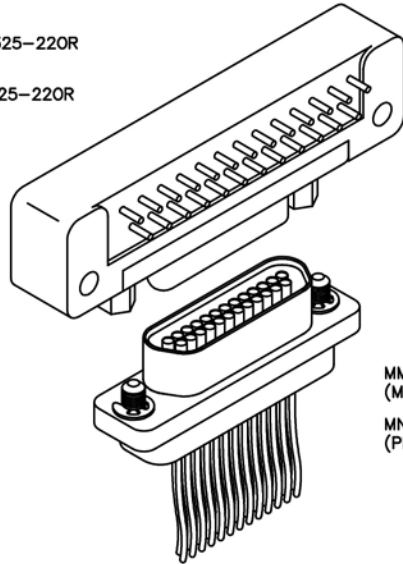
**MK, ML**

Rugged Cable

**MM, MN**

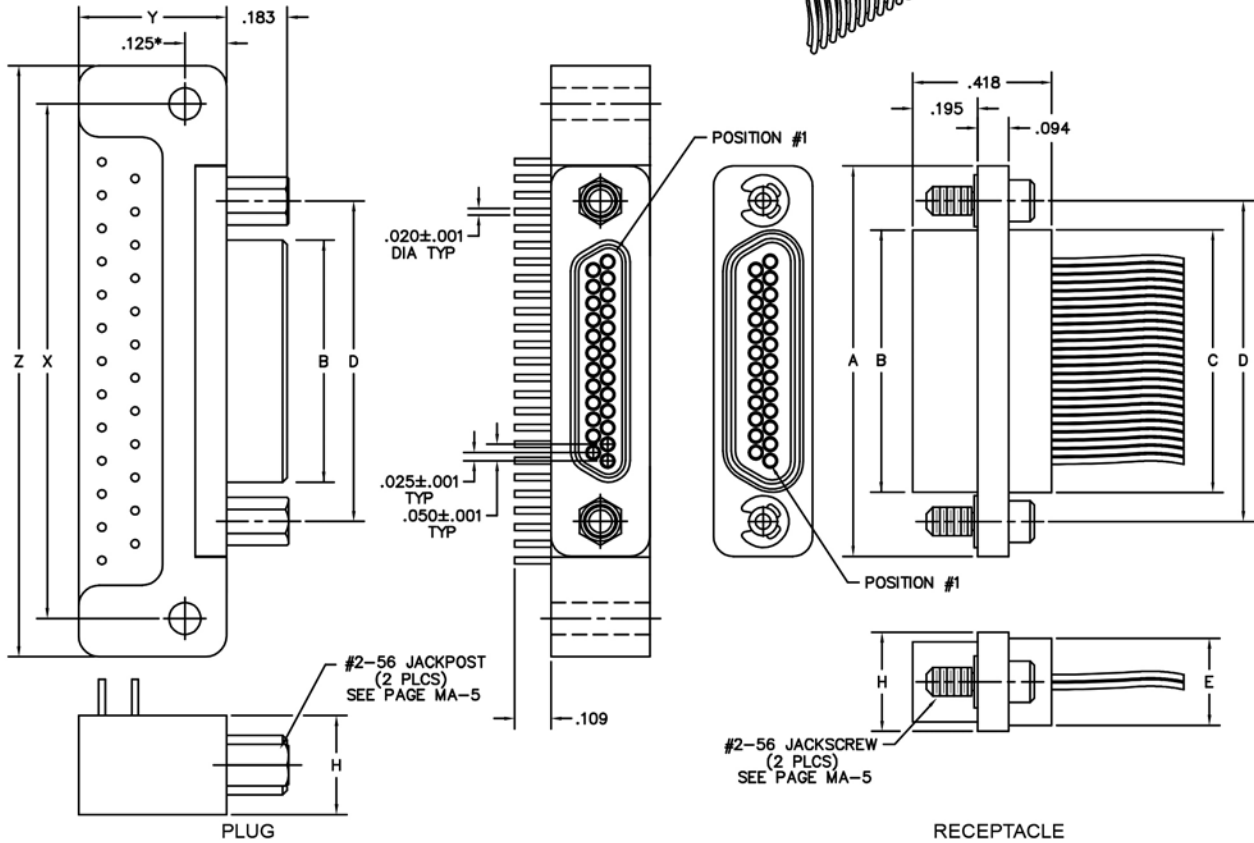
MK-273-025-325-220R  
(METAL)

ML-271-025-325-220R  
(PLASTIC)



MM-223-025-261-41WQ  
(METAL)

MN-221-025-261-41WQ  
(PLASTIC)



SIZE	CONTACT ROWS	DIMENSIONS										HARDWARE	MOUNTING HOLE
		A	B		C	D	E	H	X	Y	Z		
			PLUG MAX	RCPT MAX			POTTING WELL MAX			MAX	MAX		
9	2	.775	.334	.400	.390	.565	.270	.298	.455		1.390	#2-56 UNC THD	.096 DIA OR #2-56 UNC THREADED INSERT
15		.925	.484	.550	.540	.715					1.540		
21		1.075	.634	.700	.690	.865					1.690		
25		1.175	.734	.800	.790	.965					1.790		
31		1.325	.884	.950	.940	1.115					2.040		
37		1.475	1.034	1.100	1.090	1.265					2.340		
51	3	1.425	.984	1.050	1.040	1.215	.310	.341	1.600	.565	1.875	#4-40 UNC THD	.125 DIA OR #4-40 UNC THREADED INSERT
100	4	2.160	1.384	1.508	1.432	1.800	.360	.384	2.500	.665**	2.780		

\* = .225 FOR ".05K" AND "0BJ" SPECIAL CODES (MIL-SPEC FOOTPRINT FOR 100 POSITION ONLY)  
\*\* = .765 MAX FOR ".05K" AND "0BJ" SPECIAL CODES (MIL-SPEC FOOTPRINT FOR 100 POSITION ONLY)



**PLUG:** MK-273-025-325-220R  
**RECEPTACLE:** MM-223-025-261-41WQ  
**PLUG:** ML-271-025-325-220R  
**RECEPTACLE:** MN 221 025 261 41WQ  
 XX-XXX-XXX-XXX-XXXX-XXX

**PLUG**

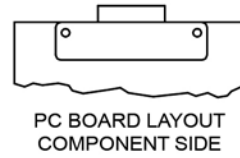
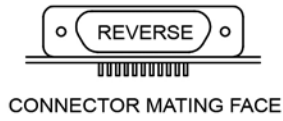
**RECEPTACLE**

<b>SERIES</b>	
MK .050" Rugged Metal PC Board Mount Connector ML .050" Rugged Plastic PC Board Mount Connector (MK & ML mate with MK, ML, MM, MN receptacles)	MM .050" Rugged Metal I/O Connector MN .050" Rugged Plastic I/O Connector (MM & MN mate with MK, ML, MM, MN plugs)
<b>BODY</b>	
2 2-Row (Sizes 9 thru 37) 3 3-Row (Size 51) 4 4-Row (Size 100)	2 2-Row (Sizes 9 thru 37) 3 3-Row (Size 51) 4 4-Row (Size 100)
<b>BODY STYLE:</b> 7 Plug, right angle, standard footprint, w/ mtg holes	<b>BODY STYLE:</b> 2 Receptacle, straight, with ears
<b>BODY MATERIAL:</b> 1 Polyphenylene Sulfide (ML only) 2 Polyphenylene Sulfide with electroless nickel shell 3 Polyphenylene Sulfide with electrodeposited cadmium shell <input type="checkbox"/> 4 Polyphenylene Sulfide with hard anodized black shell 5 Polyphenylene Sulfide with stainless steel shell A Pure Electro-Deposited Aluminum K Zinc Nickel Plating T Nickel Polymer Plating	<b>BODY MATERIAL:</b> 1 Polyphenylene Sulfide (MN only) 2 Polyphenylene Sulfide with electroless nickel shell 3 Polyphenylene Sulfide with electrodeposited cadmium shell <input type="checkbox"/> 4 Polyphenylene Sulfide with hard anodized black shell 5 Polyphenylene Sulfide with stainless steel shell A Pure Electro-Deposited Aluminum K Zinc Nickel Plating T Nickel Polymer Plating
<b>SIZE</b>	
XXX 009, 015, 021, 025, 031, 037, 051, 100	XXX 009, 015, 021, 025, 031, 037, 051, 100
<b>CONTACTS</b>	
<b>TYPE CONTACTS/TERMINATIONS:</b> 32 Pin, right angle, PCB leads, .109" 33 Pin, right angle, PCB leads, .140" 34 Pin, right angle, PCB leads, .172"	<b>TYPE CONTACTS/TERMINATIONS:</b> 21 Socket, straight, solder cup 24 Socket, straight, .500" pigtails (.018 dia) 25 Socket, straight, 1.000" pigtails (.018 dia) 26 Socket, straight, crimped wire
<b>PLATING OPTIONS:</b> 3 50 μ" Au contacts; 10 μ" Au terminations 5 50 μ" Au contacts; Sn/Pb alloy terminations <input checked="" type="checkbox"/> 7 50 μ" Au contacts; SAC305 terminations	<b>PLATING OPTIONS:</b> 1 50 μ" Au contacts (crimp wire) 3 50 μ" Au contacts; 10 μ" Au terminations (solder cup, pigtail) 5 50 μ" Au contacts; Sn/Pb alloy terminations (pigtail) <input checked="" type="checkbox"/> 7 50 μ" Au contacts; SAC305 terminations (pigtail)
<b>HARDWARE</b>	
<b>STYLE OF HARDWARE:</b> 00 None 22 Two fixed jacknut assemblies (62°) 99 Keying hardware, see options below (Body material 2, 3 and 4 only)	<b>STYLE OF HARDWARE:</b> 00 None 22 Two fixed jacknut assemblies (62°) 41 Two turning jackscrews, allen head, retaining ring (81°) 42 Two long turning jackscrews, allen head, retaining ring (82°) 43 Two turning jackscrews, slot head, retaining ring (83°) 44 Two long turning jackscrews, slot head, retaining ring (84°) 45 Two turning jackscrews, allen head, captivated** (85°) 99 Keying hardware, see options below (Body material 2, 3 and 4 only)
<b>POLARIZATION / WIRING:</b> 0R Reversed body polarization	<b>POLARIZATION / WIRING</b> 00 None XX For wiring codes, see page MA-3 & MA-4
<b>OPTIONS</b>	
KPXX Two fixed jacknuts. See page MA-6 for keying options (KN*) 05K Mil-Spec footprint (size 100 only) 0B7 Threaded inserts 0BJ Mil-Spec footprint (size 100 only) with threaded inserts	KSXX Two turning jackscrews and interfacial sealing gasket. See page MA-6 for keying options (KJ*) 900 Interfacial sealing gasket

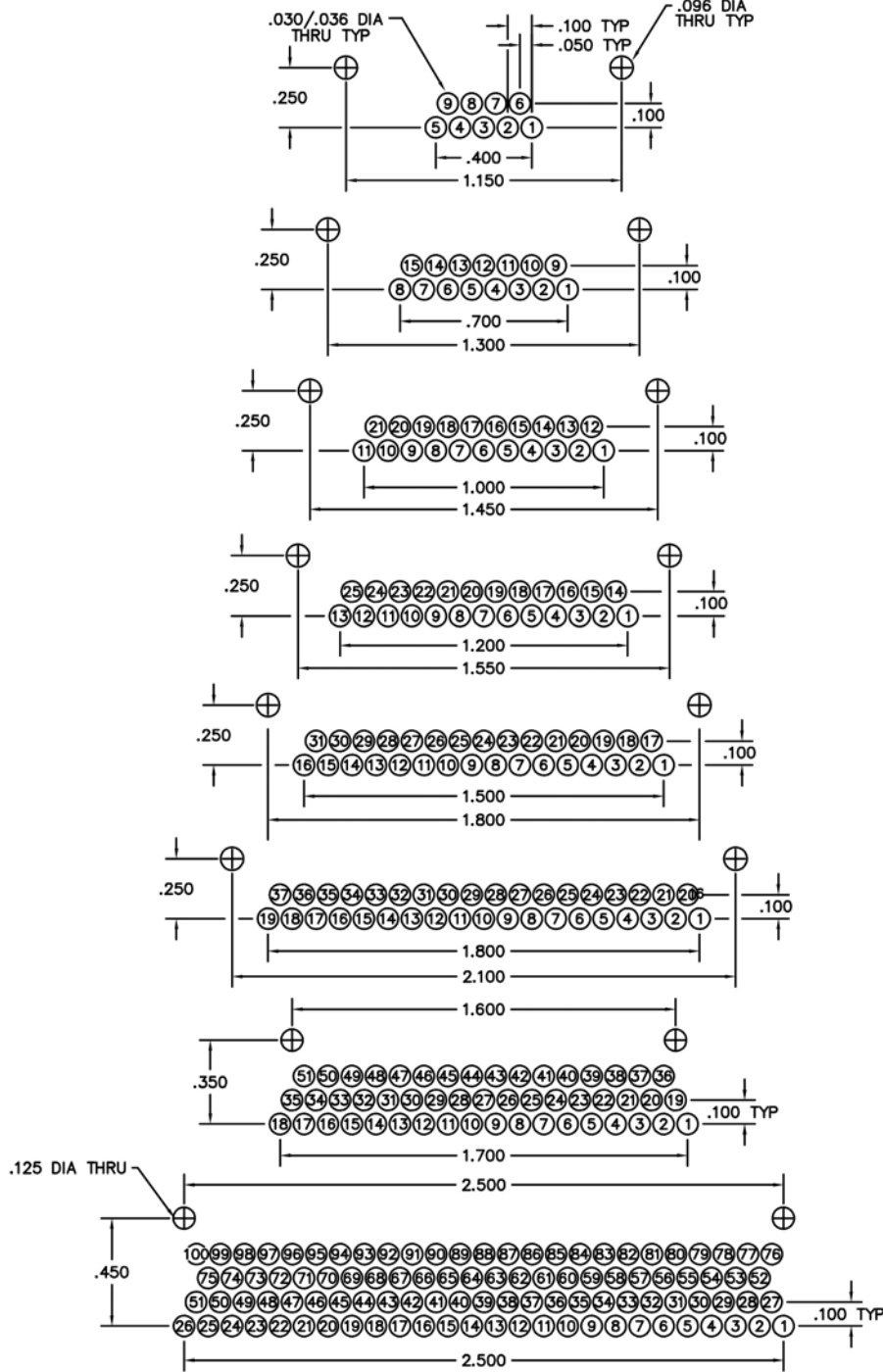
\* = Use numbers or letters in parenthesis when ordering size 100.  
 \*\* = Captive hardware is factory installed and non-removable.  
 = Option not RoHS compliant

## Recommended PC Board Layout

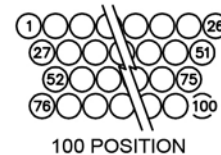
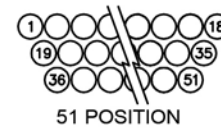
Right Angle, Standard Footprint  
Reverse Polarization

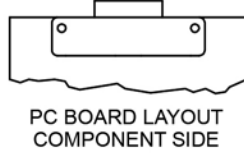
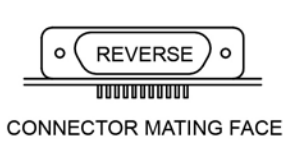


PLUG  
PC BOARD LAYOUT  
COMPONENT SIDE



CONNECTOR  
MATING FACE  
(PLUG)

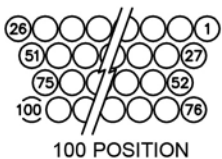




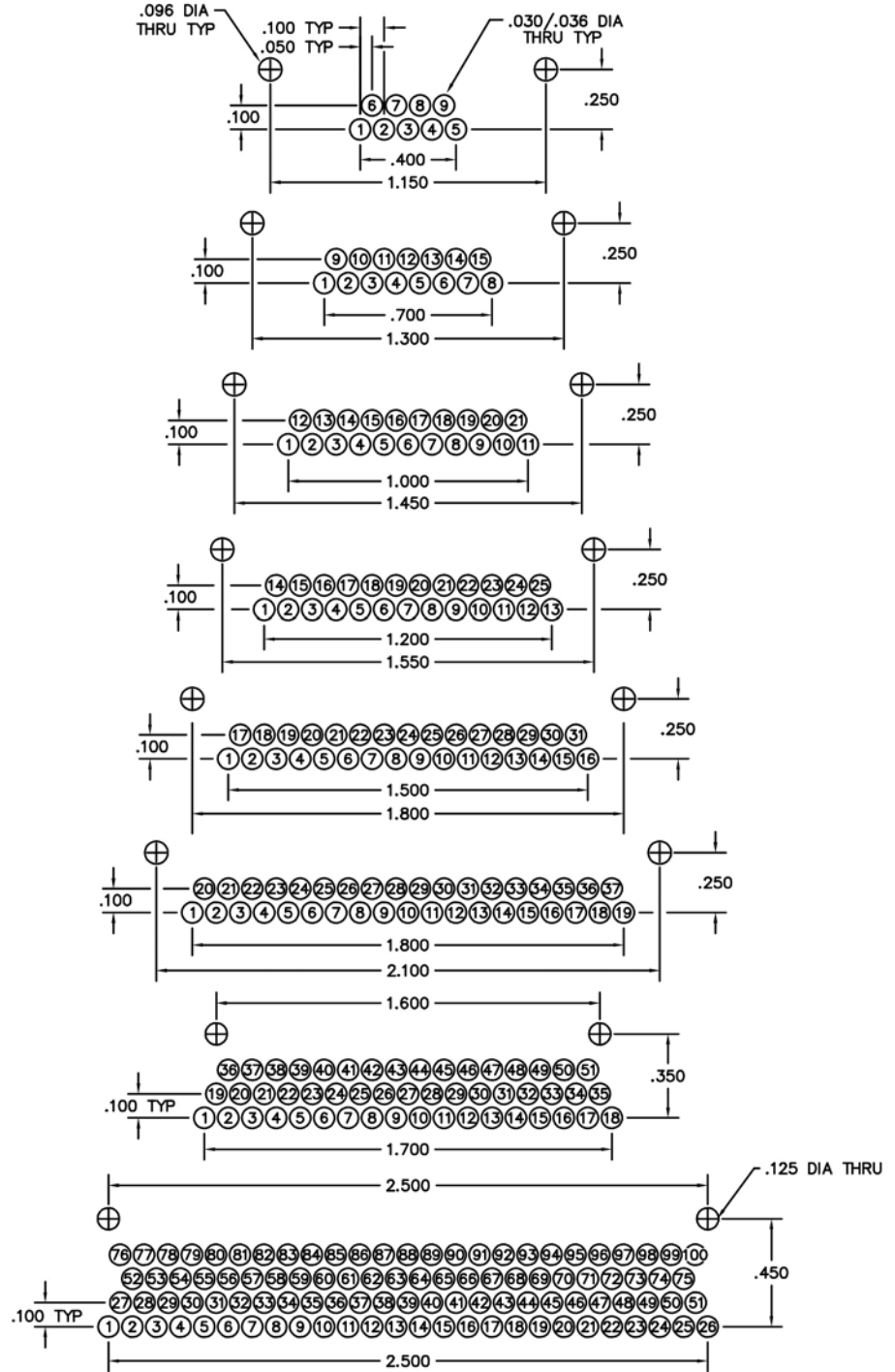
## Recommended PC Board Layout

Right Angle, Standard Footprint  
Reverse Polarization

CONNECTOR MATING FACE (RECEPTACLE)



RECEPTACLE  
PC BOARD LAYOUT COMPONENT SIDE





# Cable to Board (Narrow Footprint)

.050"

9 thru 100 Contacts

Rugged Cable

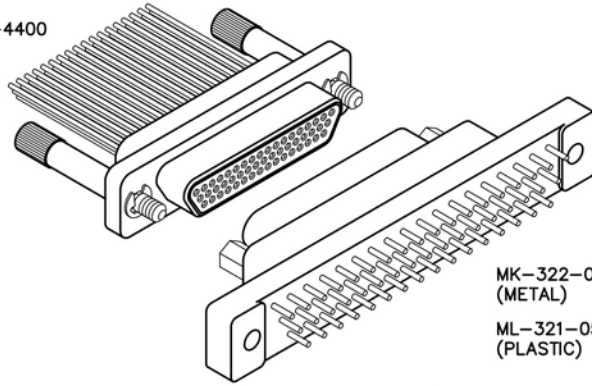
**MM, MN**

Rugged Board Mount

**MK, ML**

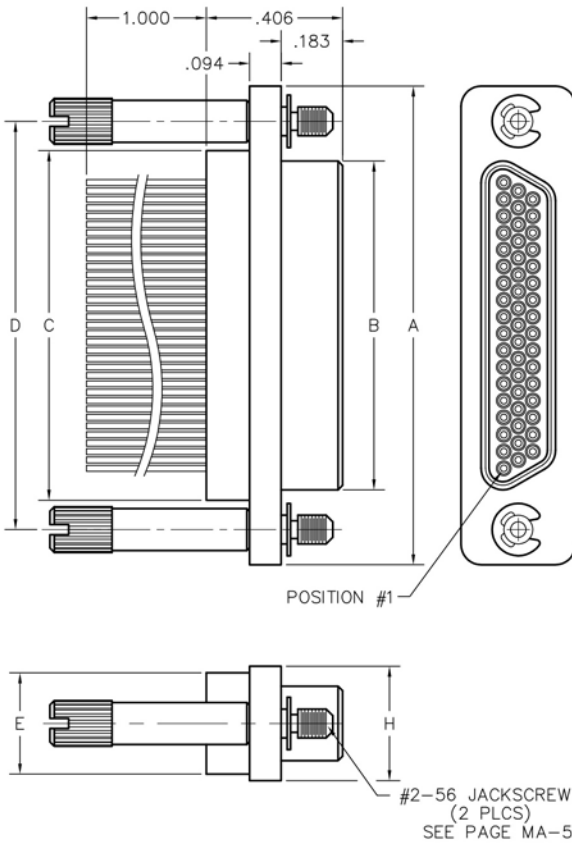
MM-312-051-153-4400  
(METAL)

MN-311-051-153-4400  
(PLASTIC)

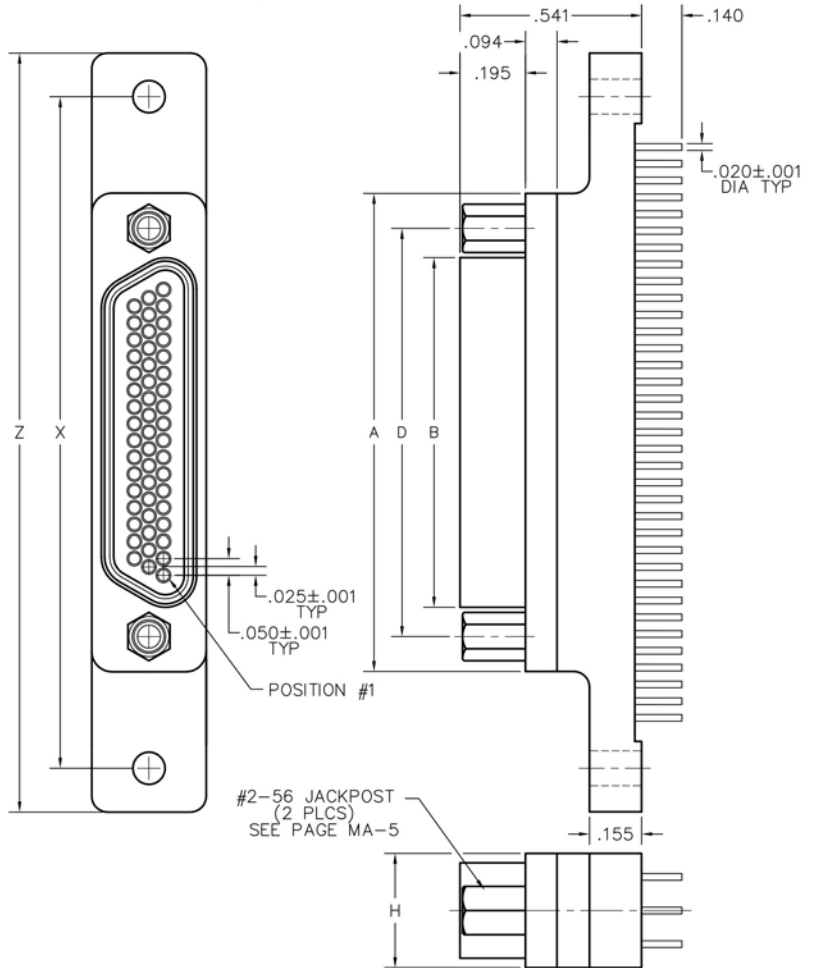


MK-322-051-235-2200  
(METAL)

ML-321-051-235-2200  
(PLASTIC)



PLUG



RECEPTACLE

SIZE	CONTACT ROWS	DIMENSIONS										HARDWARE	MOUNTING HOLE
		B		C	D	E		H	X	Z MAX			
		PLUG MAX	RCPT MAX			POTTING WELL MAX							
9	2	.775	.334	.400	.390	.565	.270	.298	1.150	1.390	#2-56 UNC THD (.092 DIA THRU)	.096 DIA OR #2-56 UNC THREADED INSERT	
15		.925	.484	.550	.540	.715			1.450	1.690			
21		1.075	.634	.700	.690	.865			1.500	1.740			
25		1.175	.734	.800	.790	.965			1.800	2.040			
31		1.325	.884	.950	.940	1.115			2.100	2.340			
37		1.475	1.034	1.100	1.090	1.265							
51	3	1.425	.984	1.050	1.040	1.215	.310	.341	2.000	2.270	#4-40 UNC THD (.147 DIA THRU)	.125 DIA OR #2-56 UNC THREADED INSERT	
100	4	2.160	1.384	1.508	1.432	1.800	.360	.384	2.800	3.240			



PLUG: MM-312-051-153-4400

RECEPTACLE: MK-322-051-235-2200

PLUG: MN-311-051-153-4400

RECEPTACLE: ML-321-051-235-2200

XX-XXX-XXX-XXX-XXXX-XXX

**PLUG**

**RECEPTACLE**

SERIES	
MM .050" Rugged Metal I/O Connector	MK .050" Rugged Metal PC Board Mount Connector
MN .050" Rugged Plastic I/O Connector (MM & MN mate with MK, ML, MM, MN receptacles)	ML .050" Rugged Plastic PC Board Mount Connector (MK & ML mate with MK, ML, MM, MN plugs)

BODY	
2 2-Row (Sizes 9 thru 37)	2 2-Row (Sizes 9 thru 37)
3 3-Row (Size 51)	3 3-Row (Size 51)
4 4-Row (Size 100)	4 4-Row (Size 100)
<b>BODY STYLE:</b> 1 Plug, straight, with ears	<b>BODY STYLE:</b> 2 Receptacle, straight, narrow footprint, w/ mtg holes
<b>BODY MATERIAL:</b> 1 Polyphenylene Sulfide (MN only) 2 Polyphenylene Sulfide with electroless nickel shell 3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/> 4 Polyphenylene Sulfide with hard anodized black shell 5 Polyphenylene Sulfide with stainless steel shell A Pure Electro-Deposited Aluminum K Zinc Nickel Plating T Nickel Polymer Plating	<b>BODY MATERIAL:</b> 1 Polyphenylene Sulfide (ML only) 2 Polyphenylene Sulfide with electroless nickel shell 3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/> 4 Polyphenylene Sulfide with hard anodized black shell 5 Polyphenylene Sulfide with stainless steel shell A Pure Electro-Deposited Aluminum K Zinc Nickel Plating T Nickel Polymer Plating

SIZE	
XXX 009, 015, 021, 025, 031, 037, 051, 100	XXX 009, 015, 021, 025, 031, 037, 051, 100

CONTACTS	
<b>TYPE CONTACTS/TERMINATIONS:</b> 11 Pin, straight, solder cup 14 Pin, straight, .500" pigtails (.018 dia) 15 Pin, straight, 1.000" pigtails (.018 dia) 16 Pin, straight, crimped wire	<b>TYPE CONTACTS/TERMINATIONS:</b> 22 Socket, straight, PCB leads, .109" 23 Socket, straight, PCB leads, .140" 24 Socket, straight, PCB leads, .172"
<b>PLATING OPTIONS:</b> 1 50 μ" Au contacts (crimp wire) 3 50 μ" Au contacts; 10 μ" Au terminations (solder cup, pigtail) 5 50 μ" Au contacts; Sn/Pb alloy terminations (pigtail) <input checked="" type="checkbox"/> 7 50 μ" Au contacts; SAC305 terminations (pigtail)	<b>PLATING OPTIONS:</b> 3 50 μ" Au contacts; 10 μ" Au terminations 5 50 μ" Au contacts; Sn/Pb alloy terminations <input checked="" type="checkbox"/> 7 50 μ" Au contacts; SAC305 terminations

HARDWARE	
<b>STYLE OF HARDWARE:</b> 00 None 22 Two fixed jacknut assemblies (62*) 41 Two turning jackscrews, allen head, retaining ring (81*) Two long turning jackscrews, allen head, retaining ring (82*) 43 Two turning jackscrews, slot head, retaining ring (83*) 44 Two long turning jackscrews, slot head, retaining ring (84*) 45 Two turning jackscrews, allen head, captivated** (85*) 99 Keying hardware, see options below (Body material 2, 3 and 4 only)	<b>STYLE OF HARDWARE:</b> 00 None 22 Two fixed jacknut assemblies (62*) 99 Keying hardware, see options below (Body material 2, 3 and 4 only)
<b>POLARIZATION / WIRING:</b> 00 None XX For wiring codes, see page MA-3 & MA-4	<b>POLARIZATION / WIRING</b> 00 None

OPTIONS	
KSXX Two turning jackscrews. See page MA-6 for keying options (KJ*)	KPXX Two fixed jacknuts and interfacial sealing gasket. See page MA-6 for keying options (KN*)
	900 Interfacial sealing gasket
	0B7 Threaded inserts and interfacial sealing gasket

\* = Use numbers or letters in parenthesis when ordering size 100.  
 \*\* = Captive hardware is factory installed and non-removable.  
 = Option not RoHS compliant





MM-322-051-253-4400  
(METAL)

MN-321-051-253-4400  
(PLASTIC)

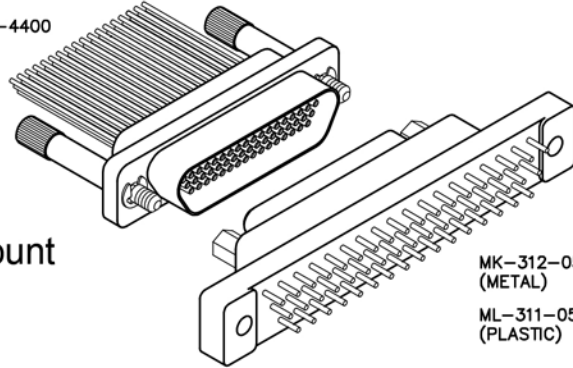
# Cable to Board (Narrow Footprint)

.050"  
9 thru 100 Contacts

Rugged Cable Rugged Board Mount

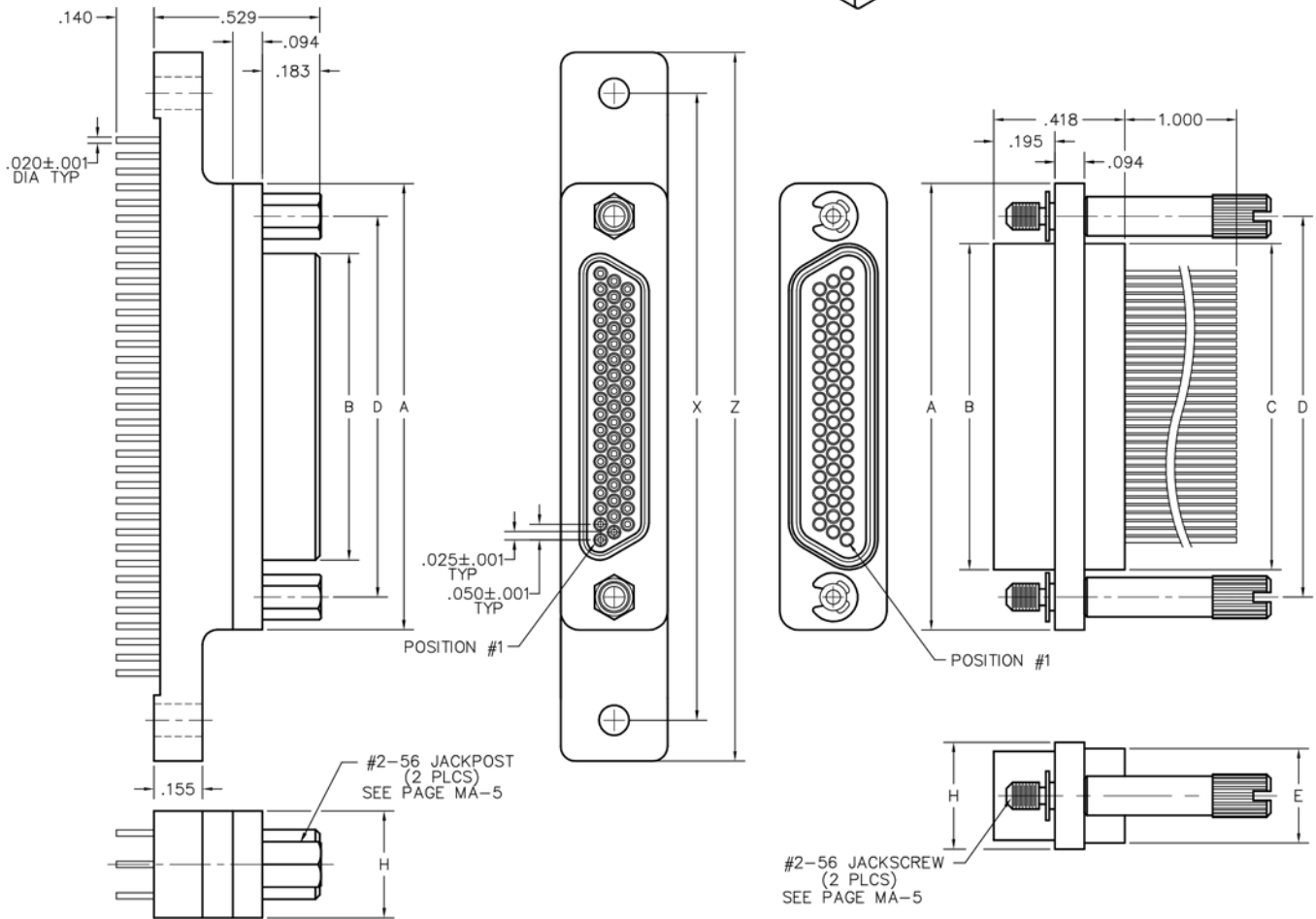
**MM, MN**

**MK, ML**



MK-312-051-135-2200  
(METAL)

ML-311-051-135-2200  
(PLASTIC)



PLUG

RECEPTACLE

SIZE	CONTACT ROWS	DIMENSIONS										HARDWARE	MOUNTING HOLE
		A	B		C	D	E	H	X	Z	MAX		
			PLUG MAX	RCPT MAX									
9	2	.775	.334	.400	.390	.565	.270	.298	1.150	1.390	#2-56 UNC THD	.096 DIA OR #2-56 UNC THREADED INSERT	
15		.925	.484	.550	.540	.715			1.450	1.690			
21		1.075	.634	.700	.690	.865			1.500	1.740			
25		1.175	.734	.800	.790	.965			1.800	2.040			
31		1.325	.884	.950	.940	1.115			2.100	2.340			
37		1.475	1.034	1.100	1.090	1.265							
51	3	1.425	.984	1.050	1.040	1.215	.310	.341	2.000	2.270			
100	4	2.160	1.384	1.508	1.432	1.800	.360	.384	2.800	3.240	#4-40 UNC THD	.125 DIA OR #2-56 UNC THREADED INSERT	



**PLUG:** MK-312-051-135-2200  
**RECEPTACLE:** MM-322-051-253-4400  
**PLUG:** ML-311-051-135-2200  
**RECEPTACLE:** MN-321-051-253-4400  
 XX-XXX-XXX-XXX-XXXX-XXX

**PLUG**

**RECEPTACLE**

SERIES	
MK .050" Rugged Metal PC Board Mount Connector	MM .050" Rugged Metal I/O Connector
ML .050" Rugged Plastic PC Board Mount Connector (MK & ML mate with MK, ML, MM, MN receptacles)	MN .050" Rugged Plastic I/O Connector (MM & MN mate with MK, ML, MM, MN plugs)

BODY	
2 2-Row (Sizes 9 thru 37)	2 2-Row (Sizes 9 thru 37)
3 3-Row (Size 51)	3 3-Row (Size 51)
4 4-Row (Size 100)	4 4-Row (Size 100)

BODY STYLE:	
1 Plug, straight, narrow footprint, w/ mtg holes	2 Receptacle, straight, with ears

BODY MATERIAL:	
1 Polyphenylene Sulfide (ML only)	1 Polyphenylene Sulfide (MN only)
2 Polyphenylene Sulfide with electroless nickel shell	2 Polyphenylene Sulfide with electroless nickel shell
3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/>	3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/>
4 Polyphenylene Sulfide with hard anodized black shell	4 Polyphenylene Sulfide with hard anodized black shell
5 Polyphenylene Sulfide with stainless steel shell	5 Polyphenylene Sulfide with stainless steel shell
A Pure Electro-Deposited Aluminum	A Pure Electro-Deposited Aluminum
K Zinc Nickel Plating	K Zinc Nickel Plating
T Nickel Polymer Plating	T Nickel Polymer Plating

SIZE	
XXX 009, 015, 021, 025, 031, 037, 051, 100	XXX 009, 015, 021, 025, 031, 037, 051, 100

CONTACTS	
<b>TYPE CONTACTS/TERMINATIONS:</b> 12 Pin, straight, PCB leads, .109" 13 Pin, straight, PCB leads, .140" 14 Pin, straight, PCB leads, .172"	<b>TYPE CONTACTS/TERMINATIONS:</b> 21 Socket, straight, solder cup 24 Socket, straight, .500" pigtails (.018 dia) 25 Socket, straight, 1.000" pigtails (.018 dia) 26 Socket, straight, crimped wire
<b>PLATING OPTIONS:</b> 3 50 μ" Au contacts; 10 μ" Au terminations 5 50 μ" Au contacts; Sn/Pb alloy terminations <input checked="" type="checkbox"/> 7 50 μ" Au contacts; SAC305 terminations	<b>PLATING OPTIONS:</b> 1 50 μ" Au contacts (crimp wire) 3 50 μ" Au contacts; 10 μ" Au terminations (solder cup, pigtail) 5 50 μ" Au contacts; Sn/Pb alloy terminations (pigtail) <input checked="" type="checkbox"/> 7 50 μ" Au contacts; SAC305 terminations (pigtail)

HARDWARE	
<b>STYLE OF HARDWARE:</b> 00 None 22 Two fixed jacknut assemblies (62*) 99 Keying hardware, see options below (Body material 2, 3 and 4 only)	<b>STYLE OF HARDWARE:</b> 00 None 22 Two fixed jacknut assemblies (62*) 41 Two turning jackscrews, allen head, retaining ring (81*) 42 Two long turning jackscrews, allen head, retaining ring (82*) 43 Two turning jackscrews, slot head, retaining ring (83*) 44 Two long turning jackscrews, slot head, retaining ring (84*) 45 Two turning jackscrews, allen head, captivated** (85*) 99 Keying hardware, see options below (Body material 2, 3 and 4 only)
<b>POLARIZATION / WIRING:</b> 00 None	<b>POLARIZATION / WIRING</b> 00 None XX For wiring codes, see page MA-3 & MA-4

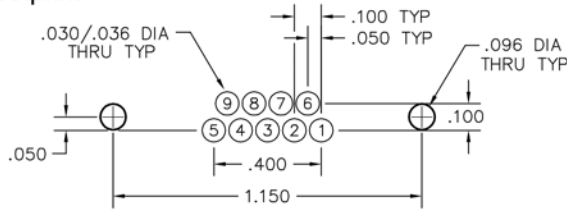
OPTIONS	
KPXX Two fixed jacknuts. See page MA-6 for keying options (KN*)	KSXX Two turning jackscrews and interfacial sealing gasket. See page MA-6 for keying options (KJ*)
OB7 Threaded inserts	900 Interfacial sealing gasket

\* = Use numbers or letters in parenthesis when ordering size 100.  
 \*\* = Captive hardware is factory installed and non-removable.  
 = Option not RoHS compliant

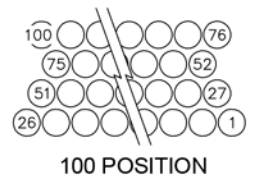
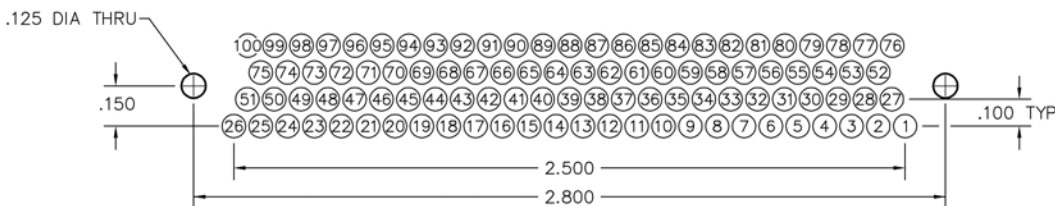
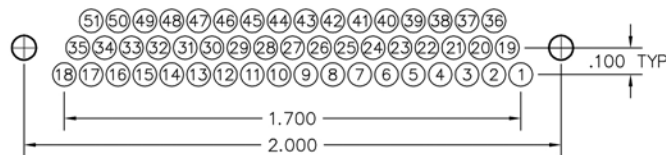
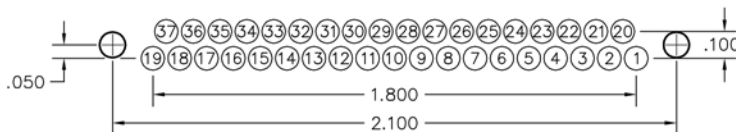
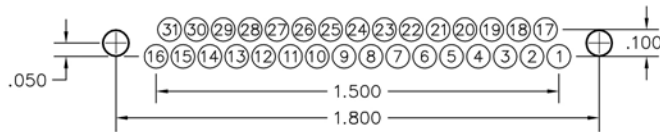
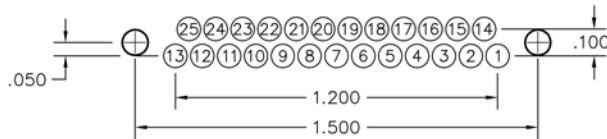
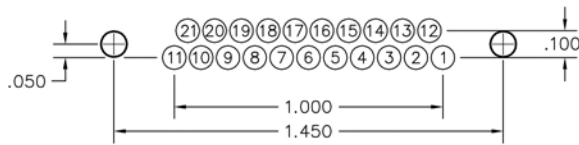
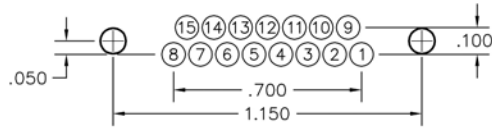
# Recommended PC Board Layout

Straight, Narrow Footprint

## PLUG PC BOARD LAYOUT COMPONENT SIDE



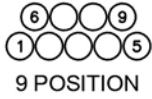
### CONNECTOR MATING FACE (PLUG)



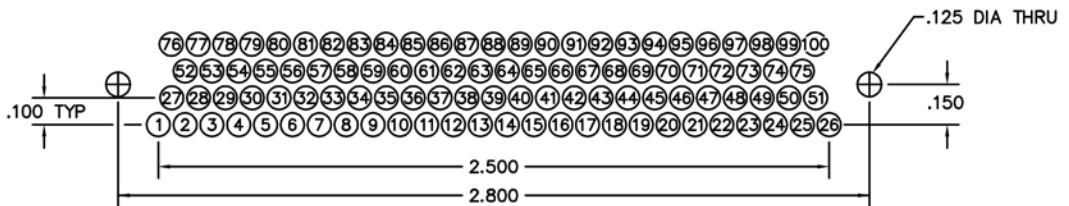
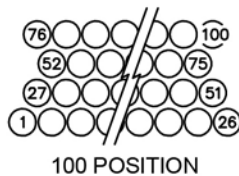
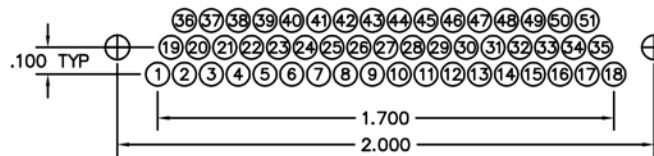
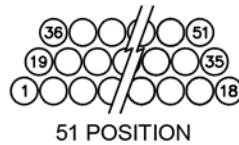
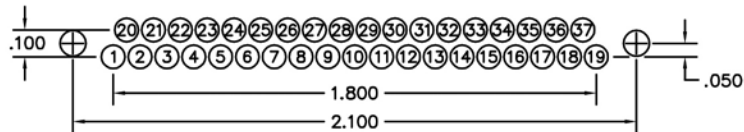
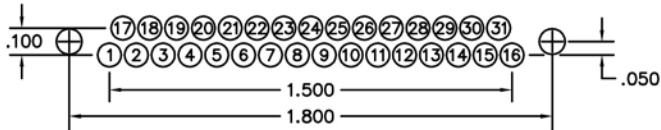
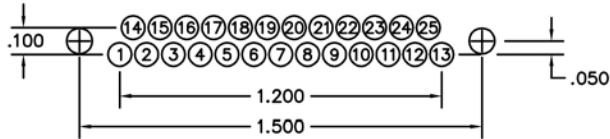
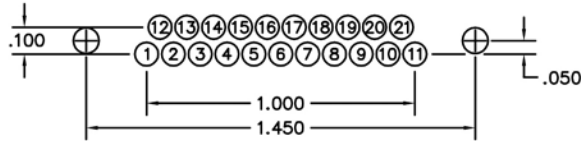
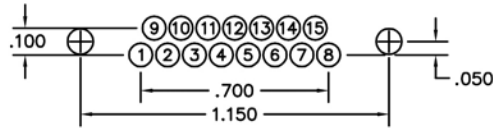
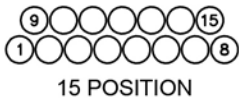
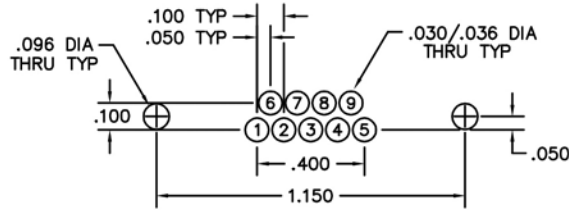
# Recommended PC Board Layout

## Straight, Narrow Footprint

CONNECTOR MATING FACE (RECEPTACLE)



RECEPTACLE PC BOARD LAYOUT COMPONENT SIDE





# Cable to Board (Standard Footprint)

.050"

9 thru 100 Contacts

Rugged Cable

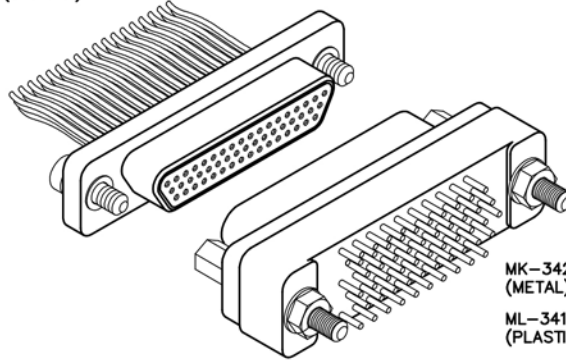
**MM, MN**

Rugged Board Mount

**MK, ML**

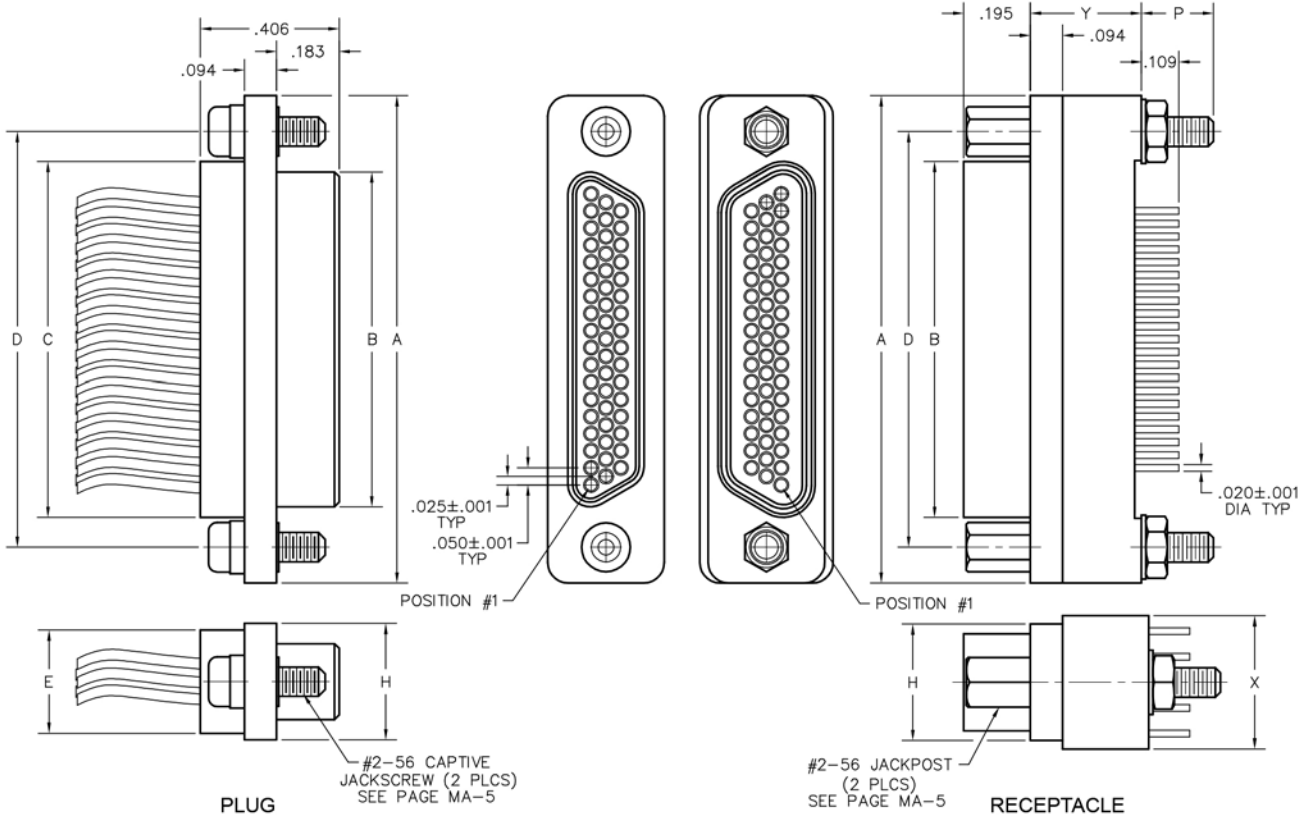
MM-312-051-161-45WP  
(METAL)

MN-311-051-161-45WP  
(PLASTIC)



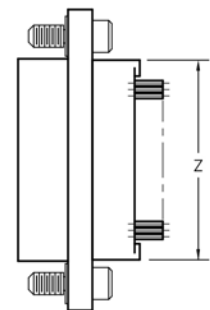
MK-342-051-225-2200  
(METAL)

ML-341-051-225-2200  
(PLASTIC)



SIZE	CONTACT ROWS	DIMENSIONS										HARDWARE	
		A	B		C	D	E	H	P	X	Y		Z**
			PLUG MAX	RCPT MAX			POTTING WELL MAX						
9	2	.775	.334	.400	.390	.565	.270	.298	.210	.298	.280	.390	#2-56 UNC THD (#2-56 CLEARANCE OR #2-56 UNC THREADED INSERT)
15		.925	.484	.550	.540	.715						.540	
21		1.075	.634	.700	.690	.865						.690	
25		1.175	.734	.800	.790	.965						.780	
31		1.325	.884	.950	.940	1.115						.930	
37		1.475	1.034	1.100	1.090	1.265		.214		.330	1.080		
51	3	1.425	.984	1.050	1.040	1.215	.310	.341	.219	.390	.325	1.046	#4-40 UNC THD (#4-40 CLEARANCE OR #4-40 UNC THREADED INSERT)
69		1.725	1.284	1.350	1.340	1.515						1.346	
100		2.160	1.384	1.508	1.432	1.800						.360	

\* = 69 POSITION CONNECTORS ARE AVAILABLE IN METAL ONLY.  
\*\* = "Z" DIMENSION FOR TURNING JACKSCREW ONLY





**PLUG:** MM-312-051-161-45WP  
**RECEPTACLE:** MK-342-051-225-2200  
**PLUG:** MN-311-051-161-45WP  
**RECEPTACLE:** ML-341-051-225-2200  
 XX-XXX-XXX-XXX-XXXX-XXX

PLUG		RECEPTACLE	
<b>SERIES</b>			
MM .050" Rugged Metal I/O Connector	MN .050" Rugged Plastic I/O Connector (MM & MN mate with MK, ML, MM, MN receptacles)	MK .050" Rugged Metal PC Board Mount Connector	ML .050" Rugged Plastic PC Board Mount Connector (MK & ML mate with MK, ML, MM, MN plugs)
<b>BODY</b>			
2 2-Row (Sizes 9 thru 37)	3 3-Row (Size 51 & 69***)	4 4-Row (Size 100)	
BODY STYLE: 1 Plug, straight, with ears		BODY STYLE: 4 Receptacle, straight, standard footprint	
BODY MATERIAL: 1 Polyphenylene Sulfide (MN only) 2 Polyphenylene Sulfide with electroless nickel shell 3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/> 4 Polyphenylene Sulfide with hard anodized black shell 5 Polyphenylene Sulfide with stainless steel shell A Pure Electro-Deposited Aluminum K Zinc Nickel Plating T Nickel Polymer Plating		BODY MATERIAL: 1 Polyphenylene Sulfide (ML only) 2 Polyphenylene Sulfide with electroless nickel shell 3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/> 4 Polyphenylene Sulfide with hard anodized black shell 5 Polyphenylene Sulfide with stainless steel shell A Pure Electro-Deposited Aluminum K Zinc Nickel Plating T Nickel Polymer Plating	
<b>SIZE</b>			
XXX 009, 015, 021, 025, 031, 037, 051, 069***, 100		XXX 009, 015, 021, 025, 031, 037, 051, 069***, 100	
<b>CONTACTS</b>			
TYPE CONTACTS/TERMINATIONS: 11 Pin, straight, solder cup 14 Pin, straight, .500" pigtails (.018 dia) 15 Pin, straight, 1.000" pigtails (.018 dia) 16 Pin, straight, crimped wire		TYPE CONTACTS/TERMINATIONS: 22 Socket, straight, PCB leads, .109" 23 Socket, straight, PCB leads, .140" 24 Socket, straight, PCB leads, .172"	
PLATING OPTIONS: 1 50 μ" Au contacts (crimp wire) 3 50 μ" Au contacts: 10 μ" Au terminations (solder cup, pigtail) 5 50 μ" Au contacts; Sn/Pb alloy terminations (pigtail) <input checked="" type="checkbox"/> 7 50 μ" Au contacts; SAC305 terminations (pigtail)		PLATING OPTIONS: 3 50 μ" Au contacts: 10 μ" Au terminations 5 50 μ" Au contacts; Sn/Pb alloy terminations <input checked="" type="checkbox"/> 7 50 μ" Au contacts; SAC305 terminations	
<b>HARDWARE</b>			
STYLE OF HARDWARE: 00 None 22 Two fixed jacknut assemblies (62*) 41 Two turning jackscrews, allen head, retaining ring (81*) 42 Two long turning jackscrews, allen head, retaining ring (82*) 43 Two turning jackscrews, slot head, retaining ring (83*) 44 Two long turning jackscrews, slot head, retaining ring (84*) 45 Two turning jackscrews, allen head, captivated** (85*) 99 Keying hardware, see options below (Body material 2, 3 and 4 only)		STYLE OF HARDWARE: 00 None 22 Two fixed jacknut assemblies (62*) 41 Two turning jackscrews, allen head, retaining ring**** (81*) 99 Keying hardware, see options below (Body material 2, 3 and 4 only)	
POLARIZATION / WIRING: 00 None XX For wiring codes, see page MA-3 & MA-4		POLARIZATION / WIRING 00 None	
<b>OPTIONS</b>			
KSXX Two turning jackscrews. See page MA-6 for keying options (KJ*)		KPXX Two fixed jacknuts and interfacial sealing gasket. See page MA-6 for keying options (KN*) 900 Interfacial sealing gasket 0B7 Threaded inserts and interfacial sealing gasket	

\* = Use numbers or letters in parenthesis when ordering size 100.      \*\*\* = 69 position connectors are available in metal only.  
 \*\* = Captive hardware is factory installed and non-removable.      \*\*\*\* = Connector body has no mounting holes.  
 = Option not RoHS compliant



# Cable to Board (Standard Footprint)

.050"

9 thru 100 Contacts

Rugged Cable

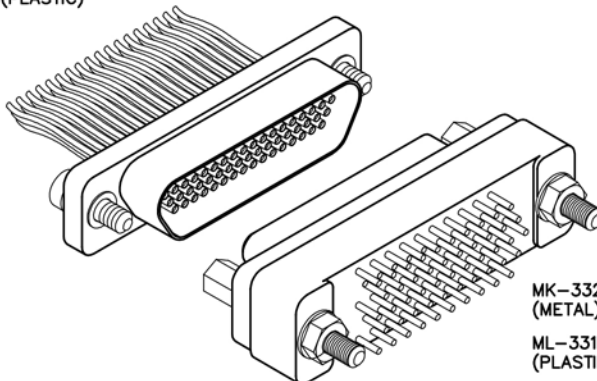
**MM, MN**

Rugged Board Mount

**MK, ML**

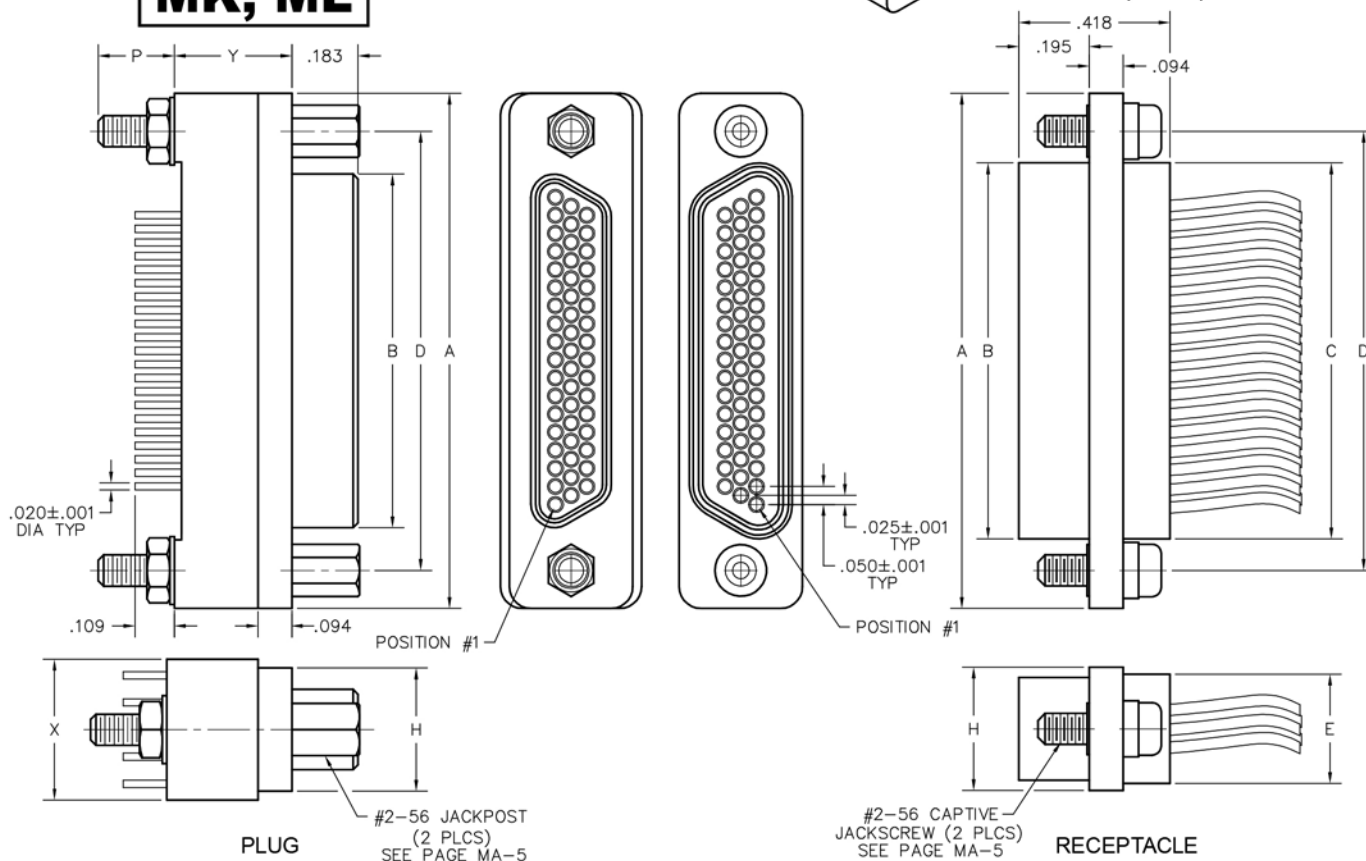
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(METAL)

MN-321-051-261-45WP  
(PLASTIC)



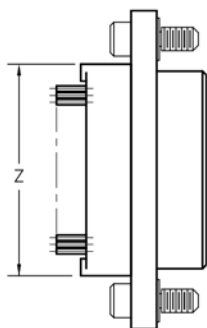
MK-332-051-125-2200  
(METAL)

ML-331-051-125-2200  
(PLASTIC)



SIZE	CONTACT ROWS	DIMENSIONS										HARDWARE		
		A	B		C	D	E	H	P	X	Y		Z**	
			PLUG MAX	RCPT MAX			POTTING WELL MAX							
9	2	.775	.334	.400	.390	.565	.270	.298	.210	.298	.280	.390	#2-56 UNC THD (#2-56 CLEARANCE OR #2-56 UNC THREADED INSERT)	
15		.925	.484	.550	.540	.715								
21		1.075	.634	.700	.690	.865								
25		1.175	.734	.800	.790	.965								
31		1.325	.884	.950	.940	1.115								
37		1.475	1.034	1.100	1.090	1.265		.214		.330	1.080			
51	3	1.425	.984	1.050	1.040	1.215	.310	.341	.219	.390	.325	1.046		
69		1.725	1.284	1.350	1.340	1.515						1.346		
100		4	2.160	1.384	1.508	1.432						1.800	.360	.384

\* = 69 POSITION CONNECTORS ARE AVAILABLE IN METAL ONLY.  
\*\* = "Z" DIMENSION FOR TURNING JACKSCREW ONLY





**PLUG:** MK-332-051-125-2200  
**RECEPTACLE:** MM-322-051-261-45WP  
**PLUG:** ML-331-051-125-2200  
**RECEPTACLE:** MN-321-051-261-45WP

**PLUG**

**RECEPTACLE**

XX-XXX-XXX-XXX-XXXX-XXX

SERIES	
MK .050" Rugged Metal PC Board Mount Connector	MM .050" Rugged Metal I/O Connector
ML .050" Rugged Plastic PC Board Mount Connector (MK & ML mate with MK, ML, MM, MN receptacles)	MN .050" Rugged Plastic I/O Connector (MM & MN mate with MK, ML, MM, MN plugs)

BODY	
2 2-Row (Sizes 9 thru 37)	2 2-Row (Sizes 9 thru 37)
3 3-Row (Size 51 & 69***)	3 3-Row (Size 51 & 69***)
4 4-Row (Size 100)	4 4-Row (Size 100)

BODY STYLE:	
3 Plug, straight, standard footprint	2 Receptacle, straight, with ears

BODY MATERIAL:	
1 Polyphenylene Sulfide (ML only)	1 Polyphenylene Sulfide (MN only)
2 Polyphenylene Sulfide with electroless nickel shell	2 Polyphenylene Sulfide with electroless nickel shell
3 Polyphenylene Sulfide with electrodeposited cadmium shell <input type="checkbox"/>	3 Polyphenylene Sulfide with electrodeposited cadmium shell <input type="checkbox"/>
4 Polyphenylene Sulfide with hard anodized black shell	4 Polyphenylene Sulfide with hard anodized black shell
5 Polyphenylene Sulfide with stainless steel shell	5 Polyphenylene Sulfide with stainless steel shell
A Pure Electro-Deposited Aluminum	A Pure Electro-Deposited Aluminum
K Zinc Nickel Plating	K Zinc Nickel Plating
T Nickel Polymer Plating	T Nickel Polymer Plating

SIZE	
XXX 009, 015, 021, 025, 031, 037, 051, 069***, 100	XXX 009, 015, 021, 025, 031, 037, 051, 069***, 100

CONTACTS	
TYPE CONTACTS/TERMINATIONS:	TYPE CONTACTS/TERMINATIONS:
12 Pin, straight, PCB leads, .109"	21 Socket, straight, solder cup
13 Pin, straight, PCB leads, .140"	24 Socket, straight, .500" pigtails (.018 dia)
14 Pin, straight, PCB leads, .172"	25 Socket, straight, 1.000" pigtails (.018 dia)
	26 Socket, straight, crimped wire

PLATING OPTIONS:	
3 50 μ" Au contacts; 10 μ" Au terminations	1 50 μ" Au contacts (crimp wire)
5 50 μ" Au contacts; Sn/Pb alloy terminations <input checked="" type="checkbox"/>	3 50 μ" Au contacts; 10 μ" Au terminations (solder cup, pigtail)
7 50 μ" Au contacts; SAC305 terminations	5 50 μ" Au contacts; Sn/Pb alloy terminations (pigtail) <input checked="" type="checkbox"/>
	7 50 μ" Au contacts; SAC305 terminations (pigtail)

HARDWARE	
STYLE OF HARDWARE:	STYLE OF HARDWARE:
00 None	00 None
22 Two fixed jacknut assemblies (62°)	22 Two fixed jacknut assemblies (62°)
41 Two turning jackscrews, allen head, retaining ring**** (81°)	41 Two turning jackscrews, allen head, retaining ring (81°)
99 Keying hardware, see options below (Body material 2, 3 and 4 only)	42 Two long turning jackscrews, allen head, retaining ring (82°)
	43 Two turning jackscrews, slot head, retaining ring (83°)
	44 Two long turning jackscrews, slot head, retaining ring (84°)
	45 Two turning jackscrews, allen head, captivated** (85°)
	99 Keying hardware, see options below (Body material 2, 3 and 4 only)

POLARIZATION / WIRING:	
00 None	00 None
	XX For wiring codes, see page MA-3 & MA-4

OPTIONS	
KPXX Two fixed jacknuts. See page MA-6 for keying options (KN*)	KSXX Two turning jackscrews and interfacial sealing gasket. See page MA-6 for keying options (KJ*)
OB7 Threaded inserts	900 Interfacial sealing gasket

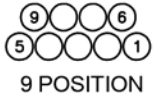
\* = Use numbers or letters in parenthesis when ordering size 100.      \*\*\* = 69 position connectors are available in metal only.  
 \*\* = Captive hardware is factory installed and non-removable.      \*\*\*\* = Connector body has no mounting holes.  
 = Option not RoHS compliant



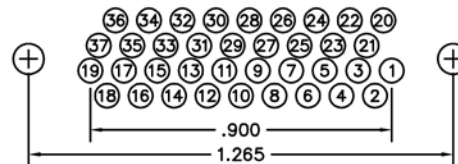
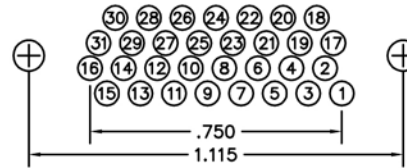
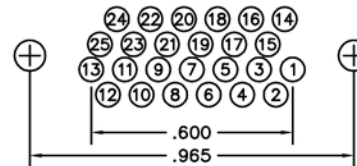
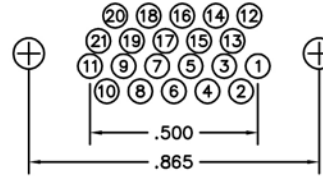
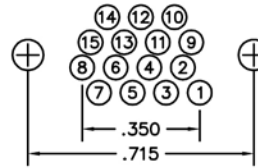
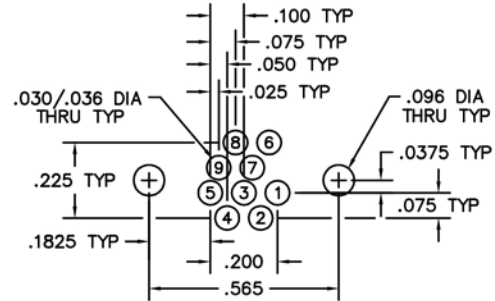
# Recommended PC Board Layout

## Straight, Standard Footprint

CONNECTOR  
MATING FACE  
(PLUG)

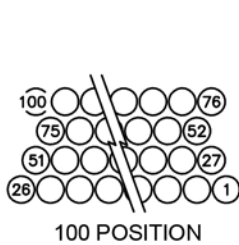
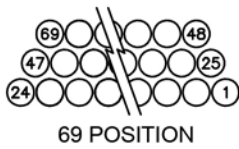
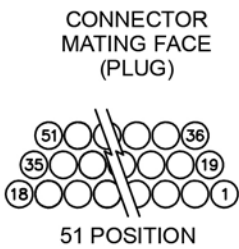


PLUG  
PC BOARD LAYOUT  
COMPONENT SIDE

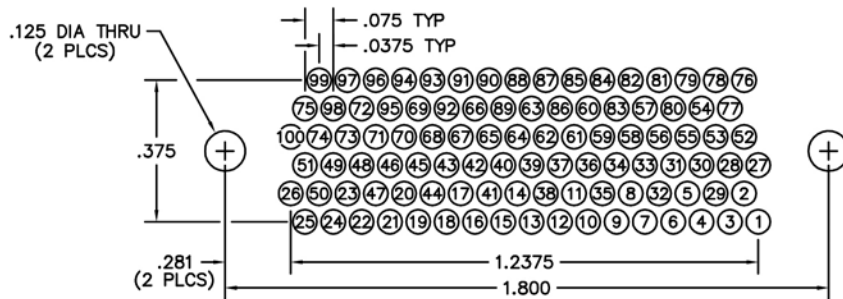
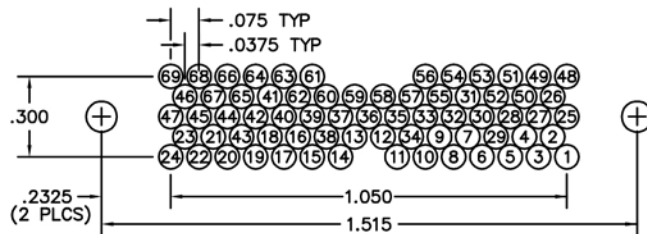
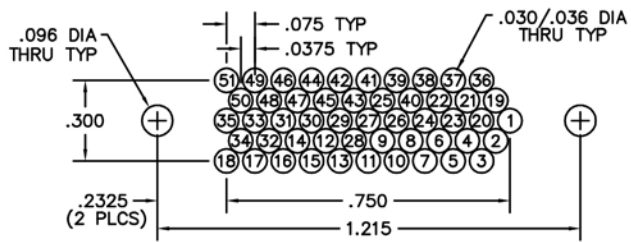


## Recommended PC Board Layout

**Straight, Standard Footprint**



PLUG  
PC BOARD LAYOUT  
COMPONENT SIDE

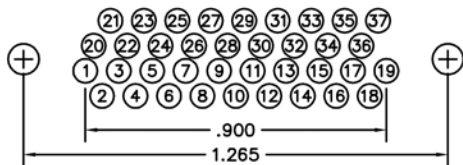
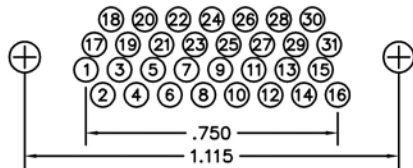
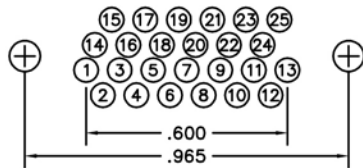
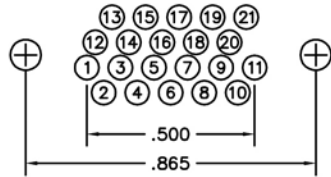
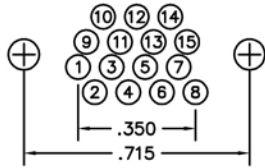
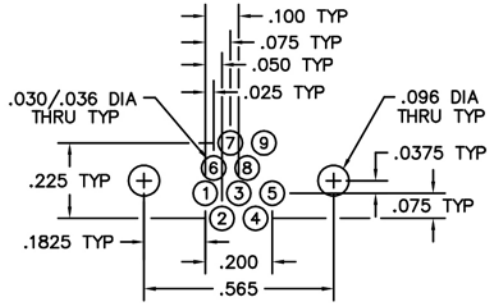




# Recommended PC Board Layout

Straight, Standard Footprint

RECEPTACLE  
PC BOARD LAYOUT  
COMPONENT SIDE



CONNECTOR  
MATING FACE  
(RECEPTACLE)



9 POSITION



15 POSITION



21 POSITION



25 POSITION



31 POSITION

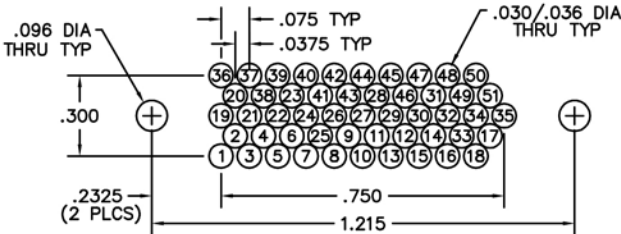


37 POSITION

# Recommended PC Board Layout

## Straight, Standard Footprint

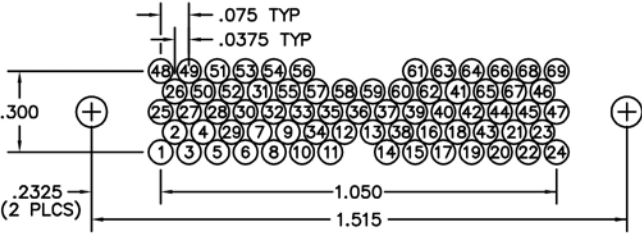
RECEPTACLE  
PC BOARD LAYOUT  
COMPONENT SIDE



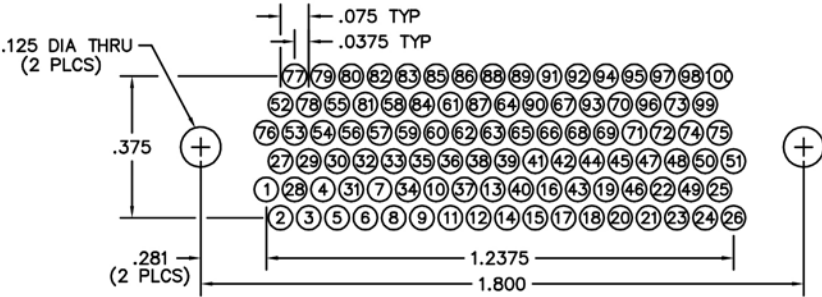
CONNECTOR  
MATING FACE  
(RECEPTACLE)



51 POSITION



69 POSITION



100 POSITION



## Specifications - Surface Mount Connectors Materials and Finishes \*

<b>Contacts:</b>	Pins: BeCu alloy strip per ASTM B194 Sockets: Brass per ASTM B121 / B121M or ASTM B16 / B16M or ASTM B453
<b>Contact Finish:</b>	Gold plate per ASTM B488
<b>Shells:</b>	Aluminum Alloy 6061-T6 per SAE AMS-QQ-A-250/11 or 6061-T6511 per SAE AMS-QQ-A-200/8 or Stainless Steel 300 series per ASTM A484 / A484M and ASTM A582 / A582M Passivated per SAE AMS2700
<b>Aluminum Shell Finishes:</b>	Electroless Nickel per SAE AMS2404, Class 3, 500 $\mu$ " min Electrodeposited Cadmium per SAE AMS-QQ-P-416, Type II, Class 3 Black Anodized per MIL-A-8625, Type III, Class 2
<b>Molded Insulators:</b>	Glass filled polyphenylene sulfide per MIL-M-24519
<b>Embedment:</b>	Frey Engineering Co. insulating compound CF3003-80 and L-II-49 or equivalent
<b>Jackscrews, Jackposts and Nuts:</b>	Corrosion resistant steel per ASTM A320 or ASTM A484 / A484M and ASTM A582 / A582M Passivated per SAE AMS2700
<b>Clips and Washers:</b>	Corrosion resistant steel per ASME 18.24 or NASM35333 or ASTM A484/A484M and ASTM A582/A582M (For reference only: ASME 18.24 CRS per ASTM A693 and NASM35333 CRS per ASTM A240) Passivated per ASME 18.24 or NASM35333 or SAE AMS2700 (For reference only: ASME 18.24 and NASM35333 passivated per SAE AMS2700)
<b>Brackets:</b>	Card Edge Mount: Aluminum Alloy 7075-T6 per SAE AMS-QQ-A-250/12 or SAE AMS-QQ-A-200/11 Plating consistent with Aluminum Shell  Horizontal Surface Mount: Corrosion resistant steel per ASTM A240 Passivated per SAE AMS2700
<b>Interfacial Seal Gaskets:</b>	Fluorosilicone per SAE AMS-R-25988
<b>Tolerances:</b>	Unless otherwise specified: Fractions = $\pm 1/64$ " Decimals = $\pm 0.010$ " Angles = $\pm 5^\circ$ Wire lengths: uninsulated/solid = $+0.2"/-0.0$ "

Note: AirBorn can manufacture special configurations for your exact specifications.

\* = Reference the above listed specifications or an equivalent industry standard when applicable

# Performance - Surface Mount Connectors

<b>Contact Rating:</b>	3-amperes maximum
<b>Solderability:</b>	Terminals (except crimp) tested in accordance with MIL-STD-202, Method 208
<b>Wire Size:</b>	Solid #30 AWG standard (consult factory for other sizes and types)
<b>Test Voltage:</b>	600 V, RMS, 60 Hz
<b>Operating Temperature:</b>	-55° C to +125° C
<b>Insulation Resistance:</b>	5,000 megohms minimum @ 500 VDC
<b>Durability:</b>	500 connector mating cycles
<b>Vibration:</b>	Tested in accordance with MIL-STD-1344, Method 2005, Condition IV, according to MIL-83513
<b>Shock:</b>	Tested in accordance with MIL-STD-1344, Method 2004, Condition E, according to MIL-83513
<b>Salt Spray:</b>	Mated connectors tested in accordance with MIL-STD-1344, Method 1001, Test Condition B
<b>Humidity:</b>	Mated connectors tested in accordance with MIL-STD-1344, Method 1002, Type II (except steps 7a and 7b)
<b>Thermal Shock:</b>	Tested to the temperature extremes of MIL-STD-1344, Method 1003, Test Condition A (except step 3, temperature shall be 125° C)
<b>Contact Resistance:</b>	0.065 volt maximum drop @ 2.5 amps (.026 ohms)
<b>Contact Engaging Force:</b>	6.0 ounce maximum, with .0221 diameter test sleeve
<b>Contact Separating Force:</b>	0.5 ounce minimum, with .0230 diameter test sleeve
<b>Crimp Strength:</b>	5 pound minimum tensile strength

## Board SMT to Cable

**.050"**

**9 thru 51 Contacts**

**Rugged Metal**

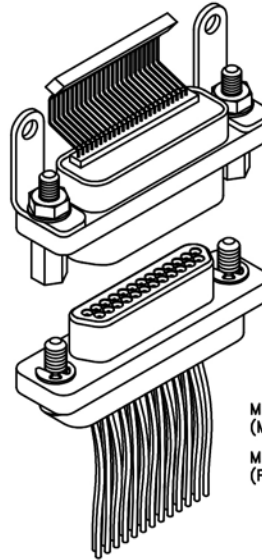
**MM**

**Rugged Plastic**

**MN**

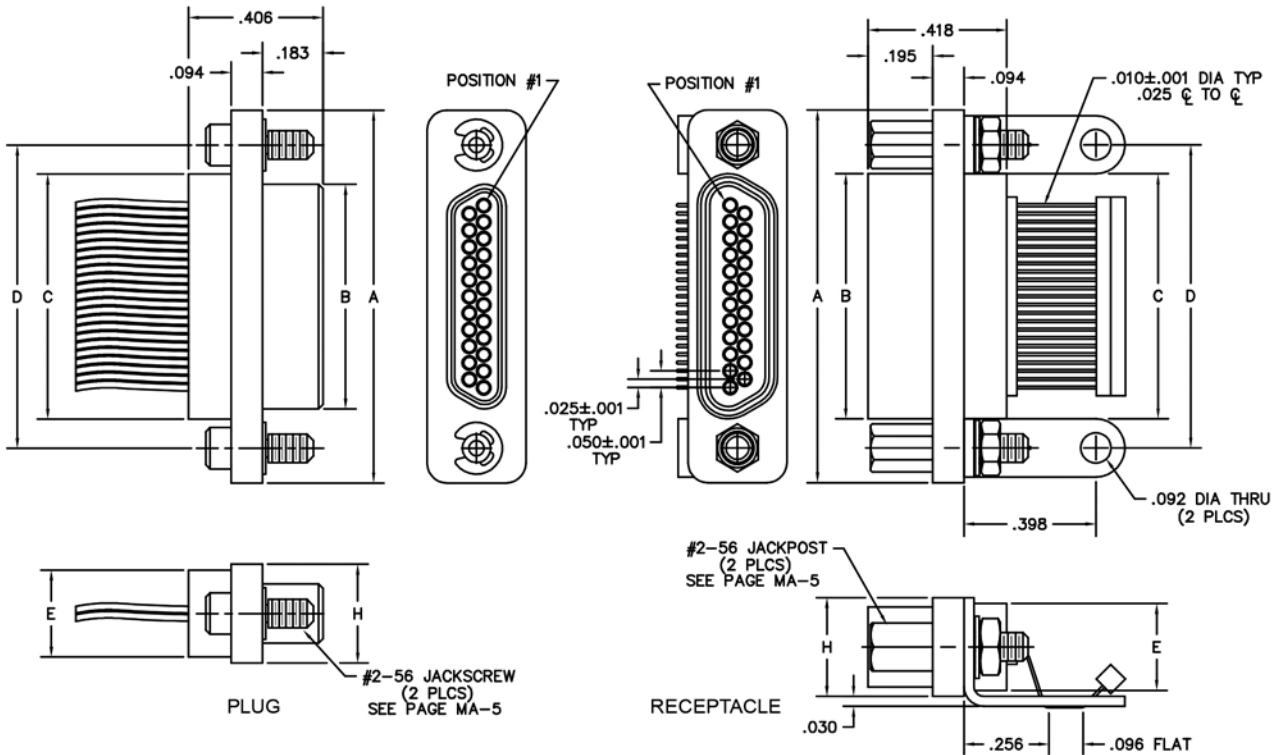
MM-223-025-275-320S  
(METAL)

MN-221-025-275-320S  
(PLASTIC)



MM-213-025-161-41WQ  
(METAL)

MN-211-025-161-41WQ  
(PLASTIC)



SIZE	CONTACT ROWS	DIMENSIONS							
		A	B		C	D	E	H	HARDWARE
		PLUG MAX	RCPT MAX			POTTING WELL MAX			
9	2	.775	.334	.400	.390	.565	.270	.298	#2-56 UNC THD (.092 DIA THRU)
15		.925	.484	.550	.540	.715			
21		1.075	.634	.700	.690	.865			
25		1.175	.734	.800	.790	.965			
31		1.325	.884	.950	.940	1.115			
37		1.475	1.034	1.100	1.090	1.265			
51*		1.825	1.384	1.450	1.440	1.615			

\* = 51 POSITION CONNECTORS ARE AVAILABLE IN METAL ONLY.



**PLUG:** MM-213-025-161-41WQ  
**RECEPTACLE:** MM-223-025-275-320S  
**PLUG:** MN-211-025-161-41WQ  
**RECEPTACLE:** MN-221-025-275-320S

PLUG		RECEPTACLE	
<b>SERIES</b>			
MM .050" Rugged Metal I/O Connector		MM .050" Rugged Metal PC Board Mount, SMT Connector	
MN .050" Rugged Plastic I/O Connector (MM & MN mate with MK, ML, MM, MN receptacles)		MN .050" Rugged Plastic PC Board Mount, SMT Connector (MM & MN mate with MK, ML, MM, MN plugs)	
<b>BODY</b>			
2	2-Row (Sizes 9 thru 51***)	2	2-Row (Sizes 9 thru 51***)
<b>BODY STYLE:</b>		<b>BODY STYLE:</b>	
1	Plug, straight, with ears	2	Receptacle, straight, with ears
<b>BODY MATERIAL:</b>		<b>BODY MATERIAL:</b>	
1	Polyphenylene Sulfide (MN only)	1	Polyphenylene Sulfide (MN only)
2	Polyphenylene Sulfide with electroless nickel shell	2	Polyphenylene Sulfide with electroless nickel shell
3	Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/>	3	Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/>
4	Polyphenylene Sulfide with hard anodized black shell	4	Polyphenylene Sulfide with hard anodized black shell
5	Polyphenylene Sulfide with stainless steel shell	5	Polyphenylene Sulfide with stainless steel shell
A	Pure Electro-Deposited Aluminum	A	Pure Electro-Deposited Aluminum
K	Zinc Nickel Plating	K	Zinc Nickel Plating
T	Nickel Polymer Plating	T	Nickel Polymer Plating
<b>SIZE</b>			
XXX	009, 015, 021, 025, 031, 037, 051***	XXX	009, 015, 021, 025, 031, 037, 051***
<b>CONTACTS</b>			
<b>TYPE CONTACTS/TERMINATIONS:</b>		<b>TYPE CONTACTS/TERMINATIONS:</b>	
11	Pin, straight, solder cup	27	Socket, Surface Mount
14	Pin, straight, .500" pigtails (.018 dia)		
15	Pin, straight, 1.000" pigtails (.018 dia)		
16	Pin, straight, crimped wire		
<b>PLATING OPTIONS:</b>		<b>PLATING OPTIONS:</b>	
1	50 μ" Au contacts (crimp wire)	5	50 μ" Au contacts; Sn/Pb alloy terminations <input checked="" type="checkbox"/>
3	50 μ" Au contacts: 10 μ" Au terminations (solder cup, pigtail)	8	50 μ" Au contacts; Sn plated terminations
5	50 μ" Au contacts; Sn/Pb alloy terminations (pigtail) <input checked="" type="checkbox"/>		
7	50 μ" Au contacts; SAC305 terminations (pigtail)		
<b>HARDWARE</b>			
<b>STYLE OF HARDWARE:</b>		<b>STYLE OF HARDWARE:</b>	
00	None	00	None
22	Two fixed jacknut assemblies	32	Two fixed jacknut assemblies with mounting bracket
41	Two turning jackscrews, allen head, retaining ring	46	Two turning jackscrews, allen head, captivated** with mounting bracket
42	Two long turning jackscrews, allen head, retaining ring		
43	Two turning jackscrews, slot head, retaining ring		
44	Two long turning jackscrews, slot head, retaining ring		
45	Two turning jackscrews, allen head, captivated**		
<b>POLARIZATION / WIRING:</b>		<b>POLARIZATION / WIRING</b>	
00	None	0R	Reverse Body Polarization
XX	For wiring codes, see page MA-3 & MA-4	0S	Standard Body Polarization
<b>OPTIONS</b>			
		900	Interfacial sealing gasket

\*\* = Captive hardware is factory installed and non-removable.  
 \*\*\* = 51 position connectors are available in metal only (non Mil-Spec interface).  
 = Option not RoHS compliant





# Board SMT to Cable

**.050"**

**9 thru 51 Contacts**

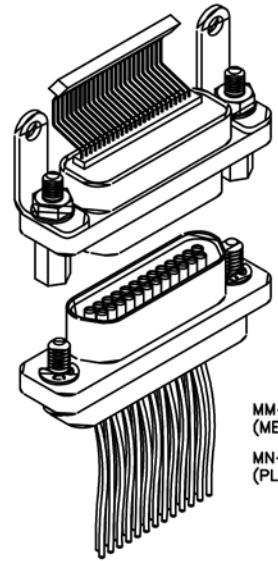
**Rugged Metal**

**MM**

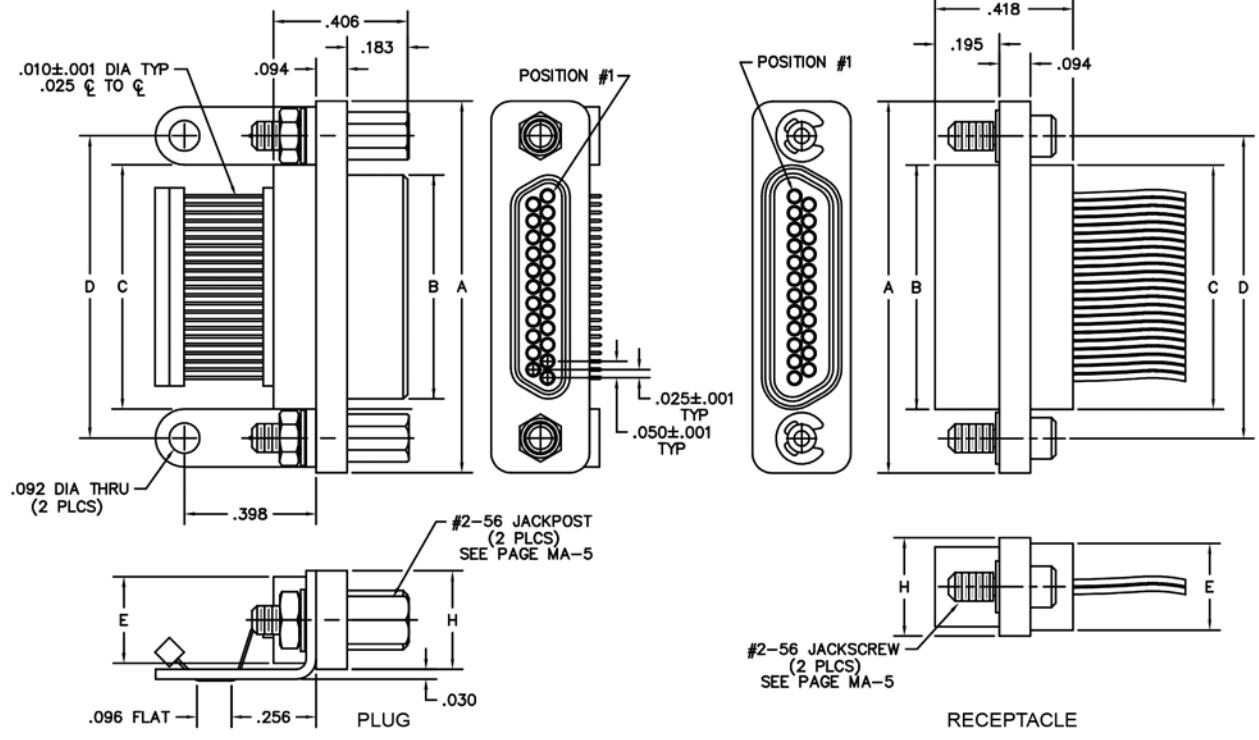
**Rugged Plastic**

**MN**

MM-212-025-175-320S  
(METAL)  
MN-211-025-175-320S  
(PLASTIC)



MM-222-025-261-41WQ  
(METAL)  
MN-221-025-261-41WQ  
(PLASTIC)



DIMENSIONS									
SIZE	CONTACT ROWS	A	B		C	D	E	H	HARDWARE
			PLUG MAX	RCPT MAX					
9	2	.775	.334	.400	.390	.565	.270	.298	#2-56 UNC THD (.092 DIA THRU)
15		.925	.484	.550	.540	.715			
21		1.075	.634	.700	.690	.865			
25		1.175	.734	.800	.790	.965			
31		1.325	.884	.950	.940	1.115			
37		1.475	1.034	1.100	1.090	1.265			
51*		1.825	1.384	1.450	1.440	1.615			

\* = 51 POSITION CONNECTORS ARE AVAILABLE IN METAL ONLY.



**PLUG:** MM-212-025-175-320S  
**RECEPTACLE:** MM-222-025-261-41WQ  
**PLUG:** MN-211-025-175-320S  
**RECEPTACLE:** MN-221-025-261-41WQ  
 XX-XXX-XXX-XXX-XXXX-XXX

**PLUG**

**RECEPTACLE**

SERIES	
MM .050" Rugged Metal PC Board Mount, SMT Connector MN .050" Rugged Plastic PC Board Mount, SMT Connector (MM & MN mate with MK, ML, MM, MN receptacles)	MM .050" Rugged Metal I/O Connector MN .050" Rugged Plastic I/O Connector (MM & MN mate with MK, ML, MM, MN plugs)
BODY	
2 2-Row (Sizes 9 thru 51***)	2 2-Row (Sizes 9 thru 51***)
<b>BODY STYLE:</b> 1 Plug, straight, with ears	<b>BODY STYLE:</b> 2 Receptacle, straight, with ears
<b>BODY MATERIAL:</b> 1 Polyphenylene Sulfide (MN only) 2 Polyphenylene Sulfide with electroless nickel shell 3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/> 4 Polyphenylene Sulfide with hard anodized black shell 5 Polyphenylene Sulfide with stainless steel shell A Pure Electro-Deposited Aluminum K Zinc Nickel Plating T Nickel Polymer Plating	<b>BODY MATERIAL:</b> 1 Polyphenylene Sulfide (MN only) 2 Polyphenylene Sulfide with electroless nickel shell 3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/> 4 Polyphenylene Sulfide with hard anodized black shell 5 Polyphenylene Sulfide with stainless steel shell A Pure Electro-Deposited Aluminum K Zinc Nickel Plating T Nickel Polymer Plating
SIZE	
XXX 009, 015, 021, 025, 031, 037, 051***	XXX 009, 015, 021, 025, 031, 037, 051***
CONTACTS	
<b>TYPE CONTACTS/TERMINATIONS:</b> 17 Pin, Surface Mount	<b>TYPE CONTACTS/TERMINATIONS:</b> 21 Socket, straight, solder cup 24 Socket, straight, .500" pigtails (.018 dia) 25 Socket, straight, 1.000" pigtails (.018 dia) 26 Socket, straight, crimped wire
<b>PLATING OPTIONS:</b> 5 50 μ" Au contacts; Sn/Pb alloy terminations <input checked="" type="checkbox"/> 8 50 μ" Au contacts; Sn plated terminations	<b>PLATING OPTIONS:</b> 1 50 μ" Au contacts (crimp wire) 3 50 μ" Au contacts: 10 μ" Au terminations (solder cup, pigtail) 5 50 μ" Au contacts; Sn/Pb alloy terminations (pigtail) <input checked="" type="checkbox"/> 7 50 μ" Au contacts; SAC305 terminations (pigtail)
HARDWARE	
<b>STYLE OF HARDWARE:</b> 00 None 32 Two fixed jacknut assemblies with mounting bracket 46 Two turning jackscrews, allen head, captivated** with mounting bracket	<b>STYLE OF HARDWARE:</b> 00 None 22 Two fixed jacknut assemblies 41 Two turning jackscrews, allen head, retaining ring 42 Two long turning jackscrews, allen head, retaining ring 43 Two turning jackscrews, slot head, retaining ring 44 Two long turning jackscrews, slot head, retaining ring 45 Two turning jackscrews, allen head, captivated**
<b>POLARIZATION / WIRING:</b> 0R Reverse Body Polarization 0S Standard Body Polarization	<b>POLARIZATION / WIRING:</b> 00 None XX For wiring codes, see page MA-3 & MA-4
OPTIONS	
	900 Interfacial sealing gasket

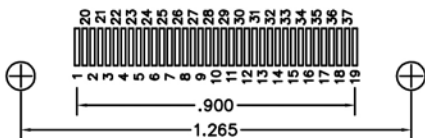
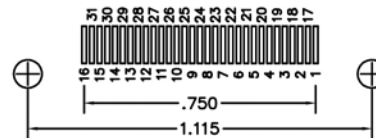
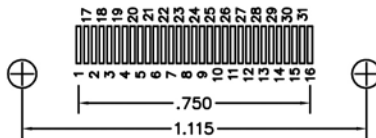
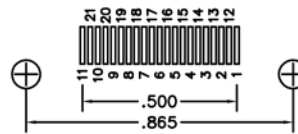
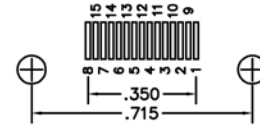
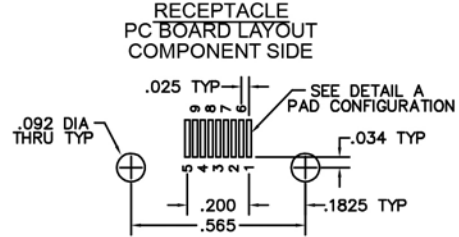
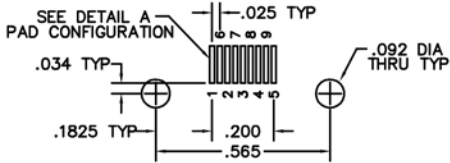
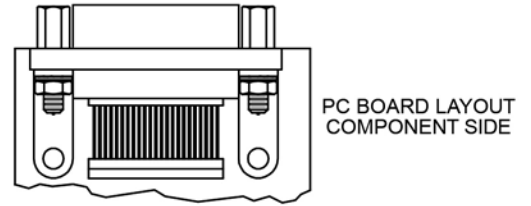
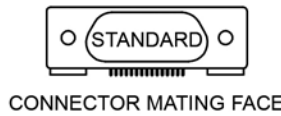
\*\* = Captive hardware is factory installed and non-removable.  
 \*\*\* = 51 position connectors are available in metal only (non Mil-Spec interface).

= Option not RoHS compliant

## Recommended PC Board Layout

Surface Mount  
Standard Polarization

PLUG  
PC BOARD LAYOUT  
COMPONENT SIDE

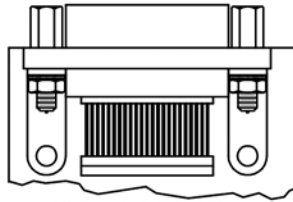


\* For pin (plug) connectors, the contact numbers are reversed left to right.





CONNECTOR MATING FACE

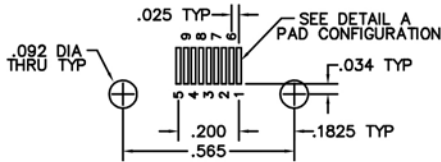


PC BOARD LAYOUT COMPONENT SIDE

## Recommended PC Board Layout

### Surface Mount Reverse Polarization

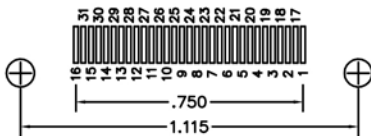
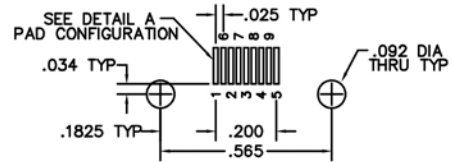
PLUG  
PC BOARD LAYOUT  
COMPONENT SIDE



CONNECTOR  
MATING FACE\*  
(RECEPTACLE)



RECEPTACLE  
PC BOARD LAYOUT  
COMPONENT SIDE



\* For pin (plug) connectors, the contact numbers are reversed left to right.





# Cable to Board (Vertical Surface Mount)

**.050"**

**9 thru 51 Contacts**

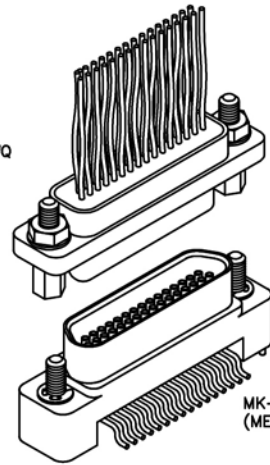
**Rugged Surface Mount**

**MK**

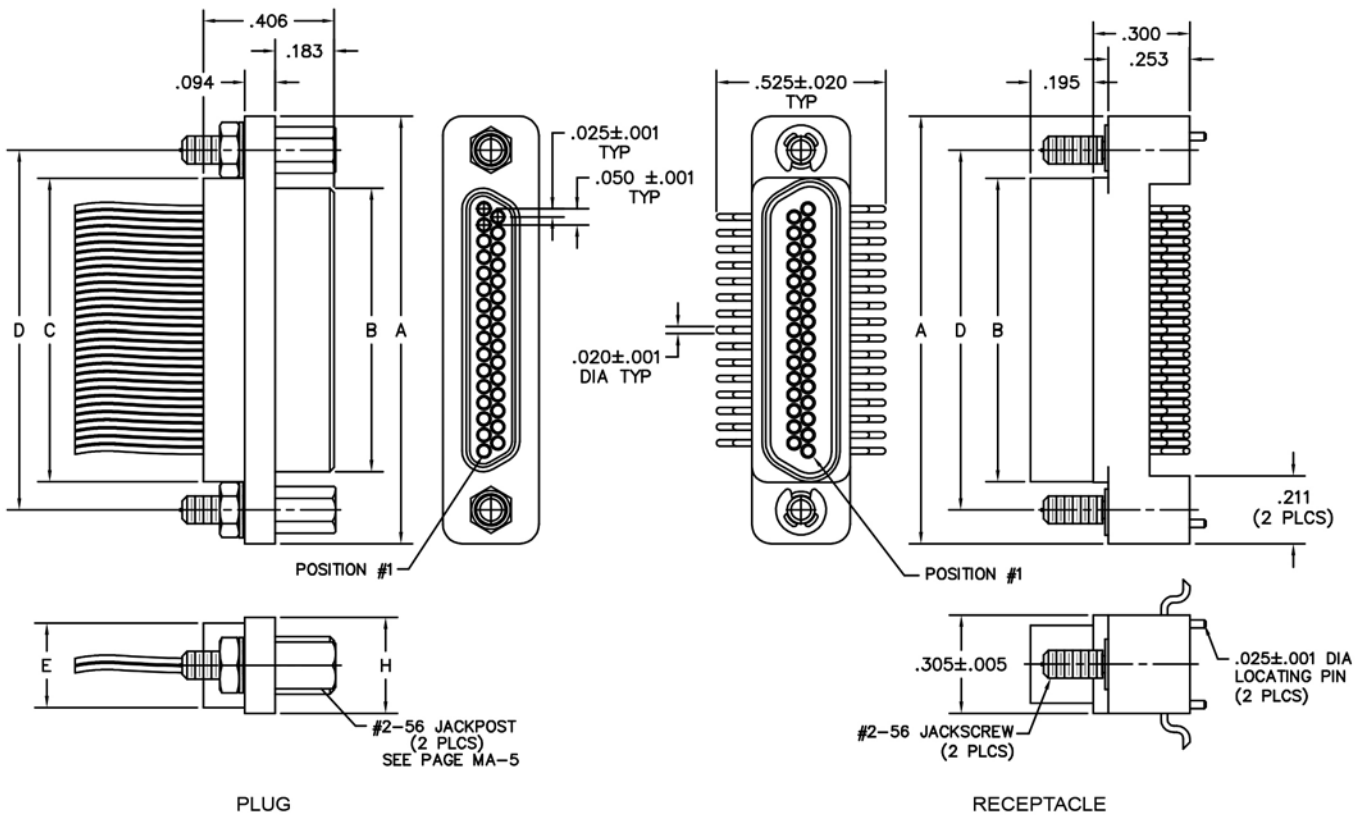
**Rugged Cable**

**MM**

MM-212-031-161-22WQ  
(METAL)



MK-2J2-031-475-4100  
(METAL)



SIZE	CONTACT ROWS	DIMENSIONS							
		A	B		C	D	E	H	HARDWARE
			PLUG MAX	RCPT MAX					
9	2	.775	.334	.400	.390	.565	.270	.298	#2-56 UNC THD (.092 DIA THRU)
15		.925	.484	.550	.540	.715			
21		1.075	.634	.700	.690	.865			
25		1.175	.734	.800	.790	.965			
31		1.325	.884	.950	.940	1.115			
37		1.475	1.034	1.100	1.090	1.265			
51*		1.825	1.384	1.450	1.440	1.615			

\* = 51 POSITION CONNECTORS ARE NON-MIL SPEC INTERFACE



PLUG: MM-212-031-161-41WQ  
 RECEPTACLE: MK-2J2-031-475-2200  
 XX-XXX-XXX-XXX-XXXX-XXX

PLUG		RECEPTACLE	
<b>SERIES</b>			
MM .050" Rugged Metal I/O Connector (MM mates with MK, ML, MM, MN receptacles)		MK .050" Rugged Metal Surface Mount Connector (MK mates with MK, ML, MM, MN plugs)	
<b>BODY</b>			
2 2-Row (Sizes 9 thru 51*)		2 2-Row (Sizes 9 thru 51*)	
BODY STYLE: 1 Plug, straight, with ears		BODY STYLE: J Receptacle, vertical surface mount	
BODY MATERIAL: 2 Polyphenylene Sulfide with electroless nickel shell 3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/> 4 Polyphenylene Sulfide with hard anodized black shell A Pure Electro-Deposited Aluminum K Zinc Nickel Plating T Nickel Polymer Plating		BODY MATERIAL: 2 Polyphenylene Sulfide with electroless nickel shell 3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/> 4 Polyphenylene Sulfide with hard anodized black shell A Pure Electro-Deposited Aluminum K Zinc Nickel Plating T Nickel Polymer Plating	
<b>SIZE</b>			
XXX 009, 015, 021, 025, 031, 037, 051*		XXX 009, 015, 021, 025, 031, 037, 051*	
<b>CONTACTS</b>			
TYPE CONTACTS/TERMINATIONS: 11 Pin, straight, solder cup 14 Pin, straight, .500" pigtails (.018 dia) 15 Pin, straight, 1.000" pigtails (.018 dia) 16 Pin, straight, crimped wire		TYPE CONTACTS/TERMINATIONS: 47 Socket, vertical smt	
PLATING OPTIONS: 1 50 μ" Au contacts (crimp wire) 3 50 μ" Au contacts: 10 μ" Au terminations (solder cup, pigtail) 5 50 μ" Au contacts; Sn/Pb alloy terminations (pigtail) <input checked="" type="checkbox"/> 7 50 μ" Au contacts; SAC305 terminations (pigtail)		PLATING OPTIONS: 5 50 μ" Au contacts; Sn/Pb alloy terminations <input checked="" type="checkbox"/> 7 50 μ" Au contacts; SAC305 terminations	
<b>HARDWARE</b>			
STYLE OF HARDWARE: 00 None 22 Two fixed jacknut assemblies 41 Two turning jackscrews, allen head, retaining ring 42 Two long turning jackscrews, allen head, retaining ring 43 Two turning jackscrews, slot head, retaining ring 44 Two long turning jackscrews, slot head, retaining ring 45 Two turning jackscrews, allen head, captivated** 99 Keying hardware, see options below		STYLE OF HARDWARE: 00 None 22 Two fixed jacknut assemblies 41 Two turning jackscrews, allen head, retaining ring 99 Keying hardware, see options below	
POLARIZATION / WIRING: 00 None XX For wiring codes, see page MA-3 & MA-4		POLARIZATION / WIRING: 00 None	
<b>OPTIONS</b>			
KSXX Two turning jackscrews. See page MA-6 for keying options		KPXX Two fixed jacknuts and interfacial sealing gasket. See page MA-6 for keying options 900 Interfacial sealing gasket	

\* = 2 row, 51 position connectors are non-Mil Spec interface.  
 \*\* = Captive hardware is factory installed and non-removable.

= Option not RoHS compliant

## Cable to Board (Vertical Surface Mount)

**.050"**

**9 thru 51 Contacts**

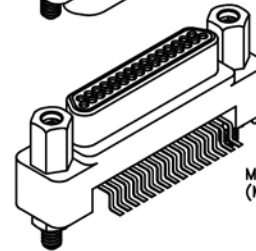
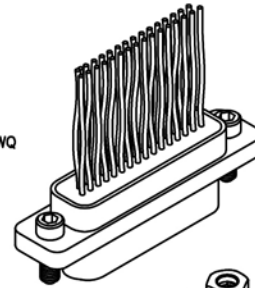
**Rugged Surface Mount**

**MK**

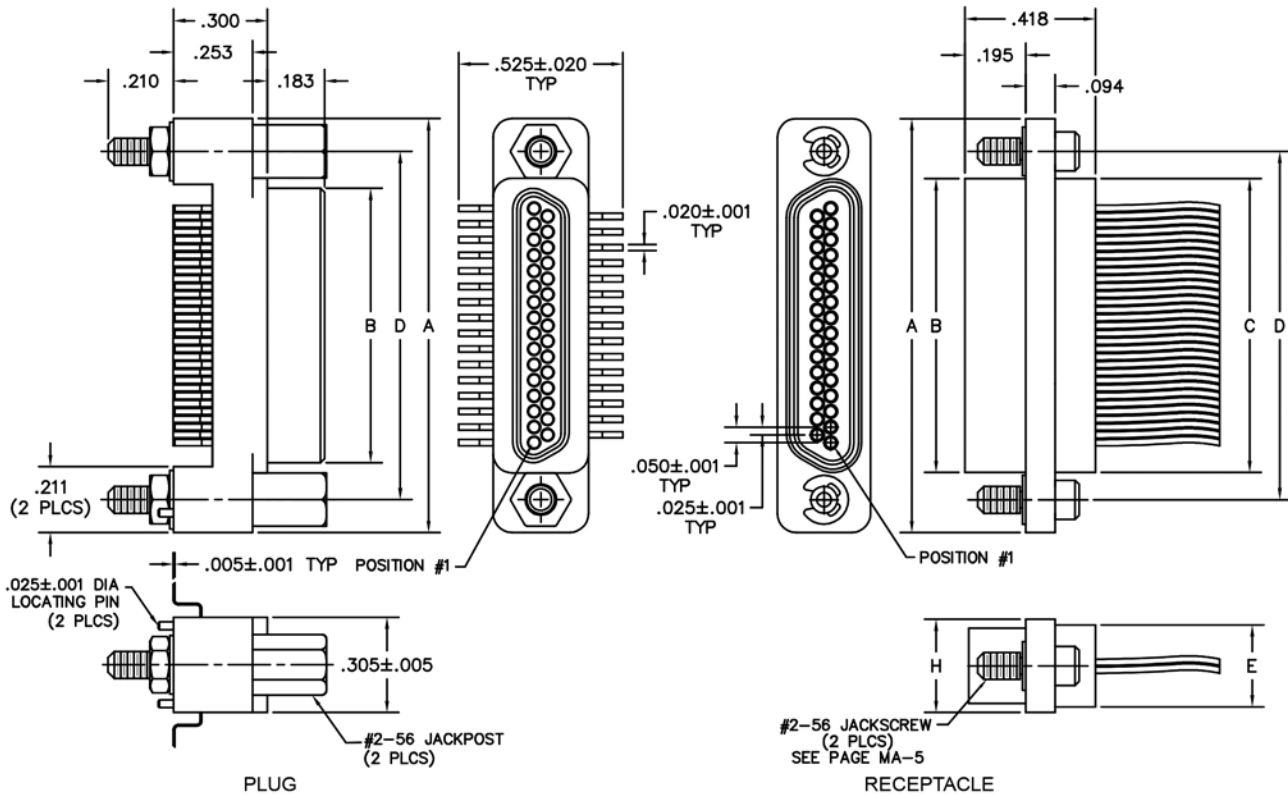
**Rugged Cable**

**MM**

MM-222-031-261-41WQ  
(METAL)



MK-2H2-031-375-2200  
(METAL)



SIZE	CONTACT ROWS	DIMENSIONS					E POTTING WELL MAX	H	HARDWARE
		A	B		C	D			
			PLUG MAX	RCPT MAX					
9	2	.775	.334	.400	.390	.565	.270	.298	#2-56 UNC THD (.092 DIA THRU)
15		.925	.484	.550	.540	.715			
21		1.075	.634	.700	.690	.865			
25		1.175	.734	.800	.790	.965			
31		1.325	.884	.950	.940	1.115			
37		1.475	1.034	1.100	1.090	1.265			
51*		1.825	1.384	1.450	1.440	1.615			

\* = 51 POSITION CONNECTORS ARE NON-MIL SPEC INTERFACE



PLUG: MK-2H3-031-375-2200  
 RECEPTACLE: MM-223-031-213-4100  
 XX-XXX-XXX-XXX-XXXX-XXX

PLUG		RECEPTACLE	
<b>SERIES</b>			
MK .050" Rugged Metal Surface Mount Connector (MK mates with MK, ML, MM, MN receptacles)		MM .050" Rugged Metal I/O Connector (MM mates with MK, ML, MM, MN plugs)	
<b>BODY</b>			
2 2-Row (Sizes 9 thru 51*)		2 2-Row (Sizes 9 thru 51*)	
BODY STYLE: H Plug, vertical surface mount		BODY STYLE: 2 Receptacle, straight, with ears	
BODY MATERIAL: 2 Polyphenylene Sulfide with electroless nickel shell 3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/> 4 Polyphenylene Sulfide with hard anodized black shell A Pure Electro-Deposited Aluminum K Zinc Nickel Plating T Nickel Polymer Plating		BODY MATERIAL: 2 Polyphenylene Sulfide with electroless nickel shell 3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/> 4 Polyphenylene Sulfide with hard anodized black shell A Pure Electro-Deposited Aluminum K Zinc Nickel Plating T Nickel Polymer Plating	
<b>SIZE</b>			
XXX 009, 015, 021, 025, 031, 037, 051*		XXX 009, 015, 021, 025, 031, 037, 051*	
<b>CONTACTS</b>			
TYPE CONTACTS/TERMINATIONS: 37 Pin, vertical smt		TYPE CONTACTS/TERMINATIONS: 21 Socket, straight, solder cup 24 Socket, straight, .500" pigtails (.018 dia) 25 Socket, straight, 1.000" pigtails (.018 dia) 26 Socket, straight, crimped wire	
PLATING OPTIONS: 5 50 μ" Au contacts; Sn/Pb alloy terminations <input checked="" type="checkbox"/> 7 50 μ" Au contacts; SAC305 terminations		PLATING OPTIONS: 1 50 μ" Au contacts (crimp wire) 3 50 μ" Au contacts: 10 μ" Au terminations (solder cup, pigtail) 5 50 μ" Au contacts; Sn/Pb alloy terminations (pigtail) <input checked="" type="checkbox"/> 7 50 μ" Au contacts; SAC305 terminations (pigtail)	
<b>HARDWARE</b>			
STYLE OF HARDWARE: 00 None 22 Two fixed jacknut assemblies 41 Two turning jackscrews, allen head, retaining ring 99 Keying hardware, see options below		STYLE OF HARDWARE: 00 None 22 Two fixed jacknut assemblies 41 Two turning jackscrews, allen head, retaining ring 42 Two long turning jackscrews, allen head, retaining ring 43 Two turning jackscrews, slot head, retaining ring 44 Two long turning jackscrews, slot head, retaining ring 45 Two turning jackscrews, allen head, captivated** 99 Keying hardware, see options below	
POLARIZATION / WIRING: 00 None		POLARIZATION / WIRING: 00 None XX For wiring codes, see page MA-3 & MA-4	
<b>OPTIONS</b>			
KPXX Two fixed jacknuts. See page MA-6 for keying options		KSXX Two turning jackscrews and interfacial sealing gasket. See page MA-6 for keying options 900 Interfacial sealing gasket	

\* = 2 row, 51 position connectors are non-Mil Spec interface.  
 \*\* = Captive hardware is factory installed and non-removable.

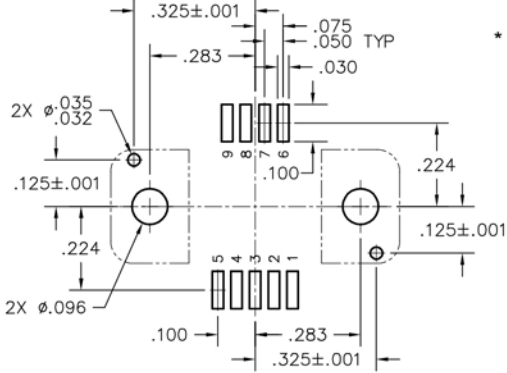
= Option not RoHS compliant



# Recommended PC Board Layout

## Vertical Surface Mount

**PLUG**  
PC BOARD LAYOUT  
COMPONENT SIDE

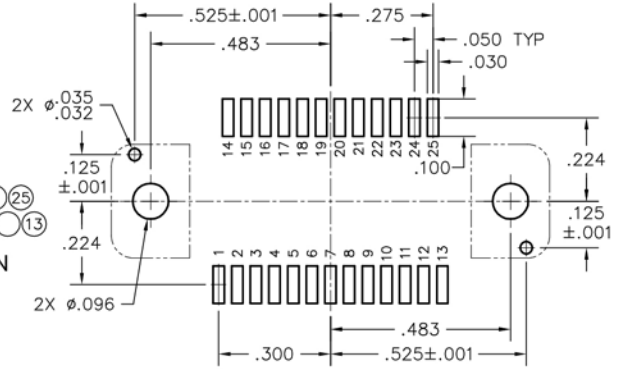
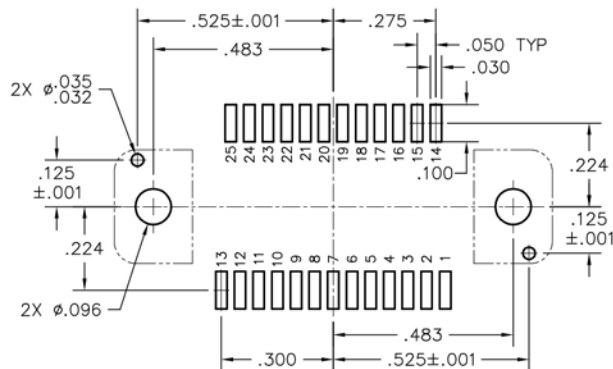
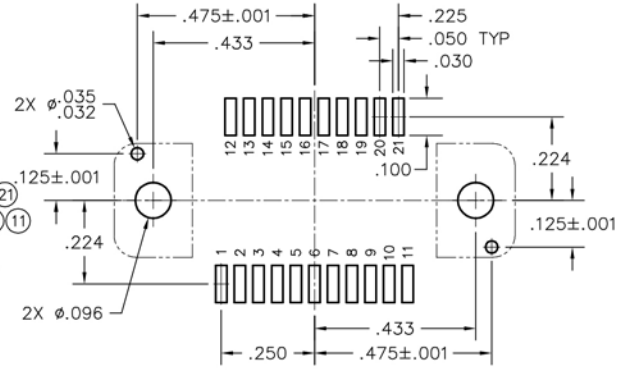
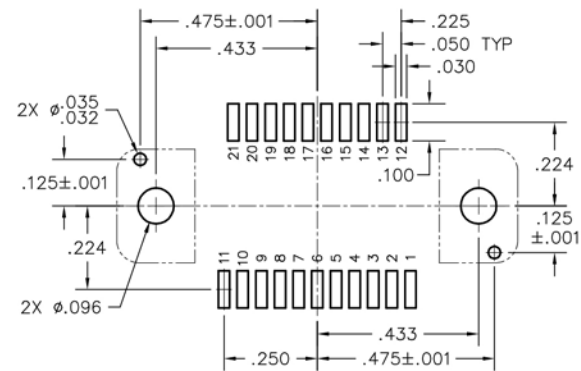
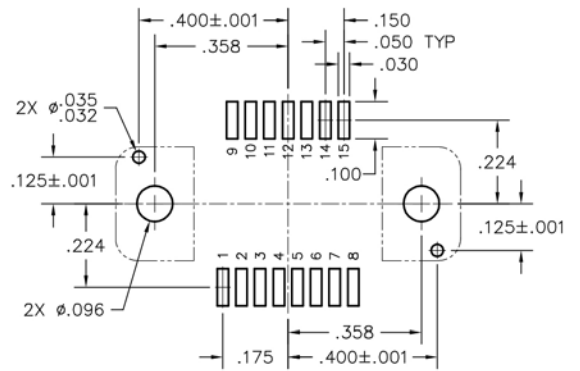
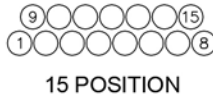
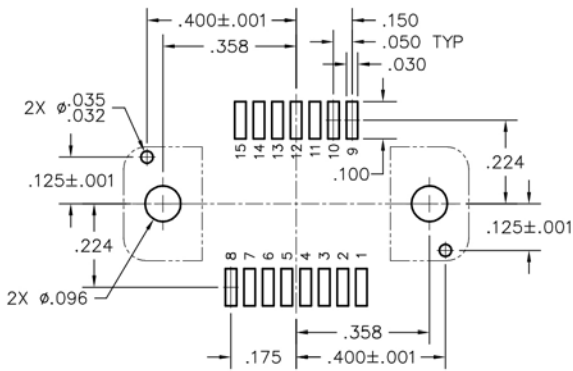
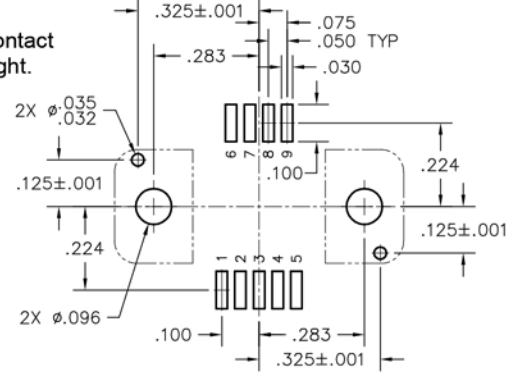


**CONNECTOR MATING FACE\* (RECEPTACLE)**

\* For pin (plug) connectors, the contact numbers are reversed left to right.

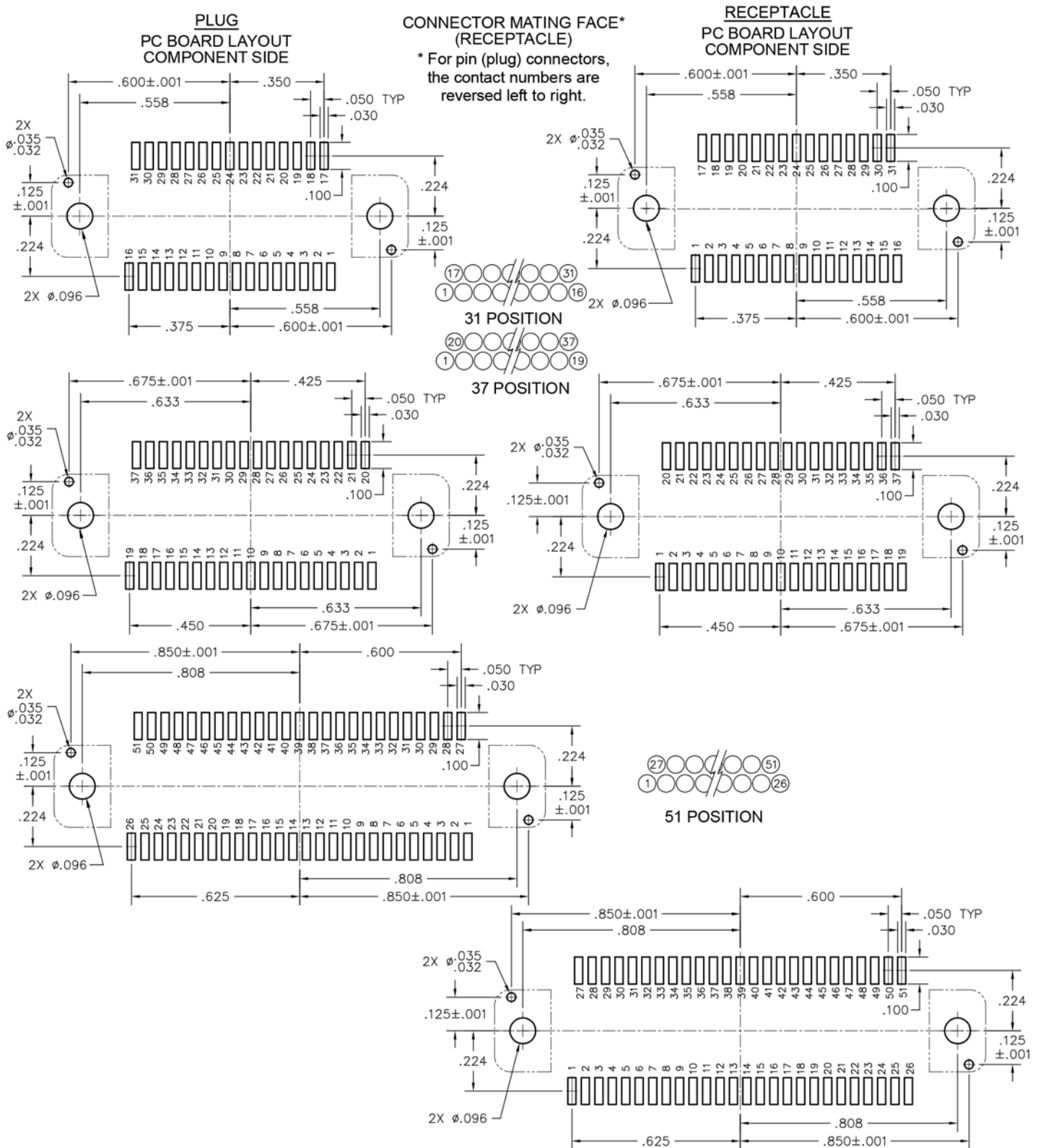


**RECEPTACLE**  
PC BOARD LAYOUT  
COMPONENT SIDE



# Recommended PC Board Layout

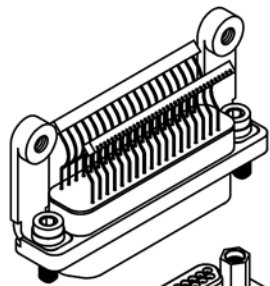
## Vertical Surface Mount





**Card Edge Mount  
to Cable**  
**.050"**  
9 thru 100 Contacts

MK-2G2-037-275-460S  
(METAL)

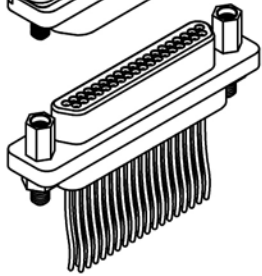


**Rugged Card Edge Mount**

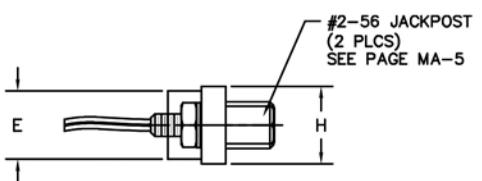
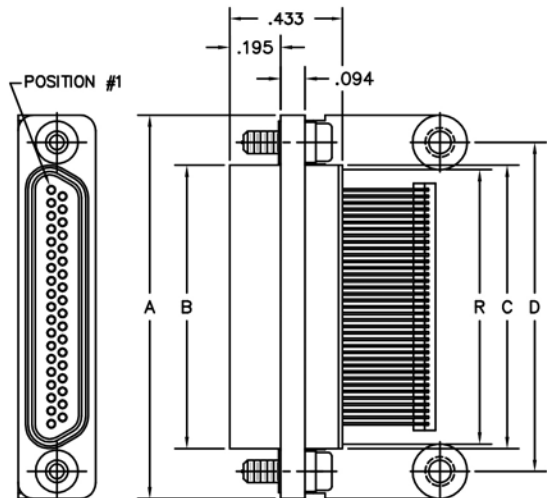
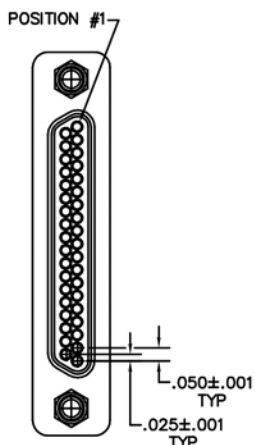
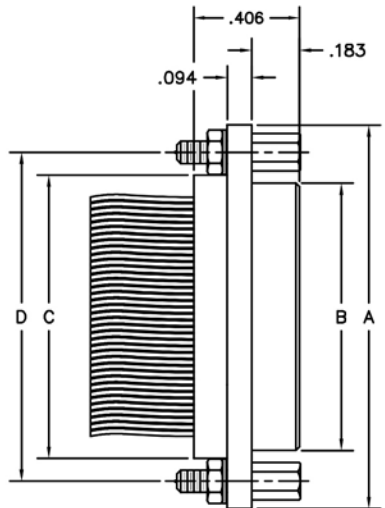
**MK**

**Rugged Metal**

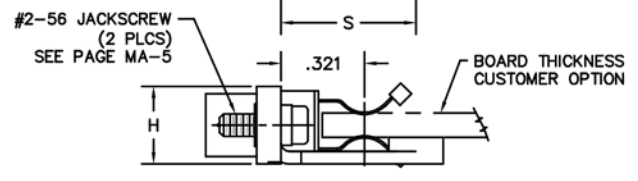
**MM**



MM-212-037-161-22WQ  
(METAL)



PLUG



RECEPTACLE

SIZE	CONTACT ROWS	DIMENSIONS											
		A	B		C	D	E		H	HARDWARE	MOUNTING HOLES	R	S
			PLUG MAX	RCPT MAX			POTTING WELL MAX						
9	2	.775	.334	.400	.390	.565	.270	.298	#2-56 UNC THD	#4-40 UNC THD	.355	.519	
15		.925	.484	.550	.540	.715							
21		1.075	.634	.700	.690	.865							
25		1.175	.734	.800	.790	.965							
31		1.325	.884	.950	.940	1.115							
37		1.475	1.034	1.100	1.090	1.265							
51	3	1.425	.984	1.050	1.040	1.215	.310	.341	#4-40 UNC THD	#4-40 UNC THD	.905	.519	
69		1.725	1.284	1.350	1.340	1.515							
100		4	2.160	1.384	1.508	1.432							1.800



PLUG: MM-212-031-161-22WQ  
 RECEPTACLE: MK-2G2-031-275-460S-900  
 XX-XXX-XXX-XXX-XXXX-XXX

**PLUG**

**RECEPTACLE**

SERIES	
MM .050" Rugged Metal I/O Connector (MM mates with MK, ML, MM, MN receptacles)	MK .050" Rugged Metal Card Edge Mount (MK mates with MK, ML, MM, MN plugs)

BODY	
2 2-Row (Sizes 9 thru 37)	2 2-Row (Sizes 9 thru 37)
3 3-Row (Size 51 & 69)	3 3-Row (Size 51 & 69)
4 4-Row (Size 100)	4 4-Row (Size 100)

BODY STYLE: 1 Plug, straight, with ears	BODY STYLE: G Receptacle, straight, card edge with mounting brackets
--	---

BODY MATERIAL: 2 Polyphenylene Sulfide with electroless nickel shell	BODY MATERIAL: 2 Polyphenylene Sulfide with electroless nickel shell
3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/>	3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/>
4 Polyphenylene Sulfide with hard anodized black shell	4 Polyphenylene Sulfide with hard anodized black shell
A Pure Electro-Deposited Aluminum	A Pure Electro-Deposited Aluminum
K Zinc Nickel Plating	K Zinc Nickel Plating
T Nickel Polymer Plating	T Nickel Polymer Plating

SIZE	
XXX 009, 015, 021, 025, 031, 037, 051, 069, 100	XXX 009, 015, 021, 025, 031, 037, 051, 069, 100

CONTACTS	
TYPE CONTACTS/TERMINATIONS: 11 Pin, straight, solder cup	TYPE CONTACTS/TERMINATIONS: 27 Socket, surface mount, .062-.094" pcb thickness (.010 dia)
14 Pin, straight, .500" pigtails (.018 dia)	28 Socket, surface mount, .109-.140" pcb thickness (.010 dia)
15 Pin, straight, 1.000" pigtails (.018 dia)	
16 Pin, straight, crimped wire	

PLATING OPTIONS: 1 50 μ" Au contacts (crimp wire)	PLATING OPTIONS: 5 50 μ" Au contacts; Sn/Pb alloy terminations <input checked="" type="checkbox"/>
3 50 μ" Au contacts: 10 μ" Au terminations (solder cup, pigtail)	8 50 μ" Au contacts; Sn plated terminations
5 50 μ" Au contacts; Sn/Pb alloy terminations (pigtail) <input checked="" type="checkbox"/>	
7 50 μ" Au contacts; SAC305 terminations (pigtail)	

HARDWARE	
STYLE OF HARDWARE: 00 None	STYLE OF HARDWARE: 32 Two fixed jacknut assemblies (72*)
22 Two fixed jacknut assemblies (62*)	46 Two turning jackscrews, allen head, captivated** (86*)
41 Two turning jackscrews, allen head, retaining ring (81*)	
42 Two long turning jackscrews, allen head, retaining ring (82*)	
43 Two turning jackscrews, slot head, retaining ring (83*)	
44 Two long turning jackscrews, slot head, retaining ring (84*)	
45 Two turning jackscrews, allen head, captivated** (85*)	

POLARIZATION / WIRING: 00 None	POLARIZATION / WIRING 0S Standard Body Polarization
XX For wiring codes, see page MA-3 & MA-4	

OPTIONS	
	900 Interfacial sealing gasket

\* = Use number in parenthesis when ordering size 100.  
 \*\* = Captive hardware is factory installed and non-removable.  
 = Option not RoHS compliant



# Card Edge Mount to Cable

**.050"**

**9 thru 100 Contacts**

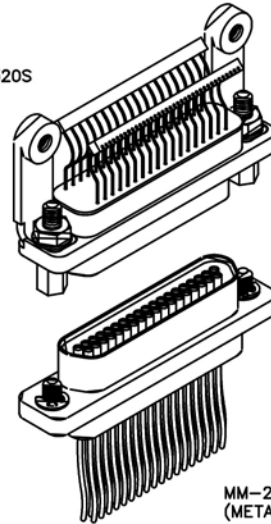
## Rugged Card Edge Mount

**MK**

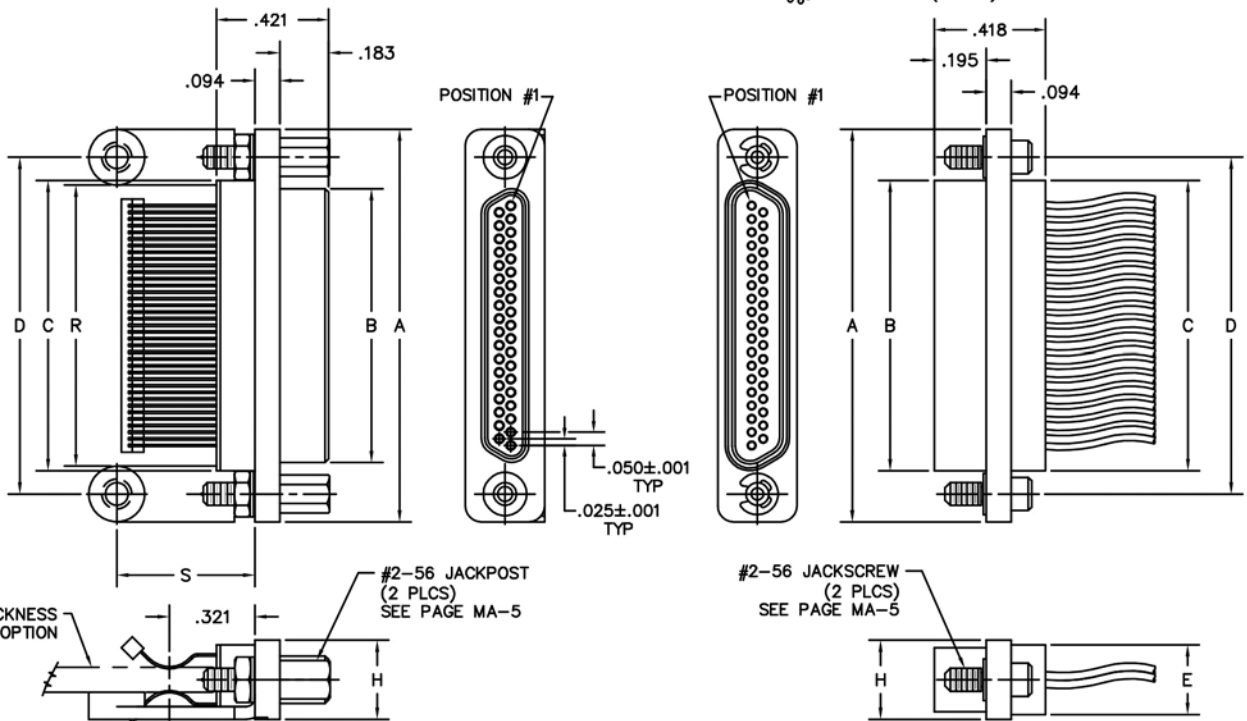
**Rugged Metal**

**MM**

MK-2F2-037-175-320S  
(METAL)



MM-222-037-261-41WQ  
(METAL)



PLUG

RECEPTACLE

SIZE	CONTACT ROWS	DIMENSIONS										
		A	B		C	D	E	H	HARDWARE	MOUNTING HOLES	R	S
			PLUG MAX	RCPT MAX								
9	2	.775	.334	.400	.390	.565	.270	.298	#2-56 UNC THD	#4-40 UNC THD	.355	.519
15		.925	.484	.550	.540	.715						
21		1.075	.634	.700	.690	.865						
25		1.175	.734	.800	.790	.965						
31		1.325	.884	.950	.940	1.115						
37	1.475	1.034	1.100	1.090	1.265	.310	.341	#4-40 UNC THD	1.055	1.005	1.309	
51	1.425	.984	1.050	1.040	1.215							
69	1.725	1.284	1.350	1.340	1.515							
100	4	2.160	1.384	1.508	1.432	1.800	.360	.384	#4-40 UNC THD	1.514	.540	



PLUG: MK-2F2-031-175-320S  
 RECEPTACLE: MM-222-031-261-41WQ-900  
 XX-XXX-XXX-XXX-XXXX-XXX

**PLUG**

**RECEPTACLE**

**SERIES**

MK .050" Rugged Metal Card Edge Mount Connector (MK mates with MK, ML, MM, MN receptacles)	MM .050" Rugged Metal I/O Connector (MM mates with MK, ML, MM, MN plugs)
--	--

**BODY**

2 2-Row (Sizes 9 thru 37)	2 2-Row (Sizes 9 thru 37)
3 3-Row (Size 51 & 69)	3 3-Row (Size 51 & 69)
4 4-Row (Size 100)	4 4-Row (Size 100)

BODY STYLE: F Plug, straight, card edge, with mounting brackets	BODY STYLE: 2 Receptacle, straight, with ears
--	--

BODY MATERIAL: 2 Polyphenylene Sulfide with electroless nickel shell	BODY MATERIAL: 2 Polyphenylene Sulfide with electroless nickel shell
3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/>	3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/>
4 Polyphenylene Sulfide with hard anodized black shell	4 Polyphenylene Sulfide with hard anodized black shell
A Pure Electro-Deposited Aluminum	A Pure Electro-Deposited Aluminum
K Zinc Nickel Plating	K Zinc Nickel Plating
T Nickel Polymer Plating	T Nickel Polymer Plating

**SIZE**

XXX 009, 015, 021, 025, 031, 037, 051, 069, 100	XXX 009, 015, 021, 025, 031, 037, 051, 069, 100
---	---

**CONTACTS**

TYPE CONTACTS/TERMINATIONS: 17 Pin, surface mount, .062-.094 pcb thickness (.010 dia)	TYPE CONTACTS/TERMINATIONS: 21 Socket, straight, solder cup
18 Pin, surface mount, .109-.140 pcb thickness (.010 dia)	24 Socket, straight, .500" pigtails (.018 dia)
	25 Socket, straight, 1.000" pigtails (.018 dia)
	26 Socket, straight, crimped wire

PLATING OPTIONS: 5 50 μ" Au contacts; Sn/Pb alloy terminations <input checked="" type="checkbox"/>	PLATING OPTIONS: 1 50 μ" Au contacts (crimp wire)
8 50 μ" Au contacts; Sn plated terminations	3 50 μ" Au contacts: 10 μ" Au terminations (solder cup, pigtail)
	5 50 μ" Au contacts; Sn/Pb alloy terminations (pigtail) <input checked="" type="checkbox"/>
	7 50 μ" Au contacts; SAC305 terminations (pigtail)

**HARDWARE**

STYLE OF HARDWARE: 32 Two fixed jacknut assemblies (72*)	STYLE OF HARDWARE: 00 None
46 Two turning jackscrews, allen head, captivated** (86*)	22 Two fixed jacknut assemblies (62*)
	41 Two turning jackscrews, allen head, retaining ring (81*)
	42 Two long turning jackscrews, allen head, retaining ring (82*)
	43 Two turning jackscrews, slot head, retaining ring (83*)
	44 Two long turning jackscrews, slot head, retaining ring (84*)
	45 Two turning jackscrews, allen head, captivated** (85*)

POLARIZATION / WIRING: 0S Standard Body Polarization	POLARIZATION / WIRING: 00 None
	XX For wiring codes, see page MA-3 & MA-4

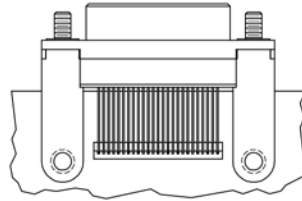
**OPTIONS**

900 Interfacial sealing gasket
--------------------------------

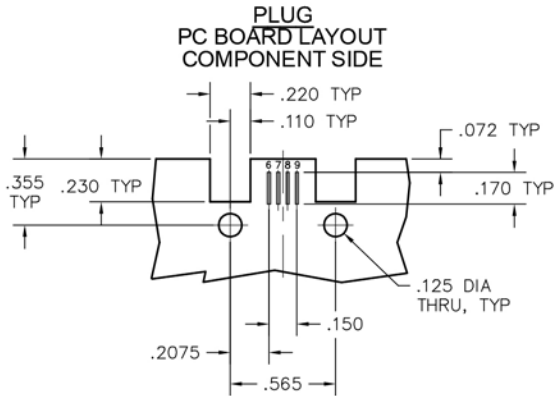
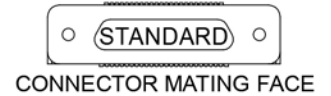
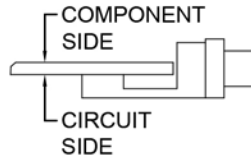
\* = Use number in parenthesis when ordering size 100.  
 \*\* = Captive hardware is factory installed and non-removable.  
 = Option not RoHS compliant

## Recommended PC Board Layout

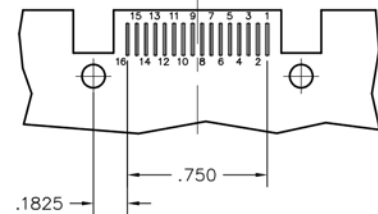
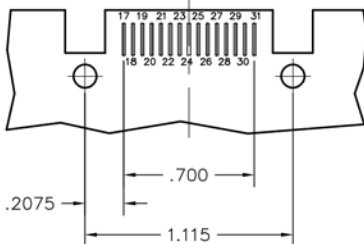
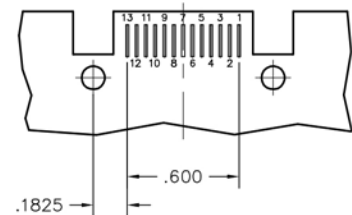
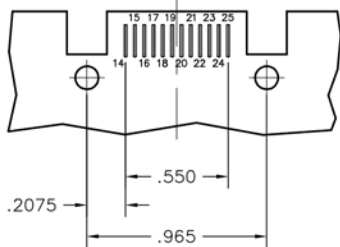
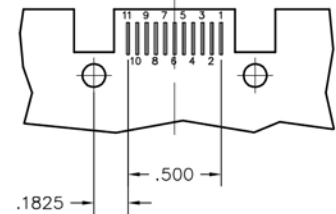
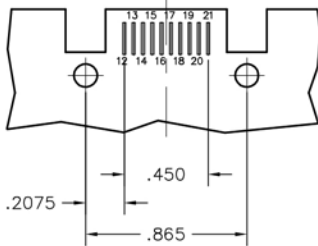
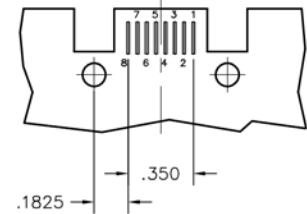
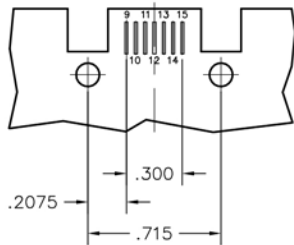
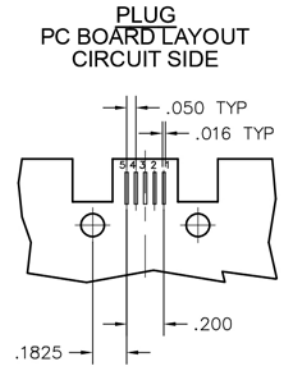
Card Edge Mount  
Standard Polarization

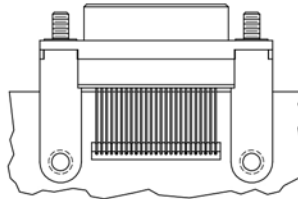
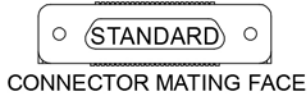
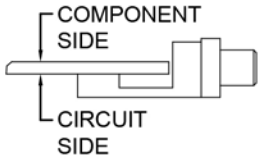


PC BOARD LAYOUT  
CIRCUIT SIDE



CONNECTOR  
MATING FACE



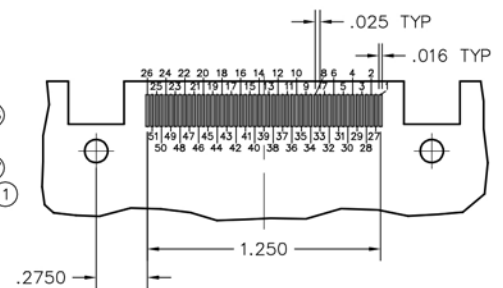
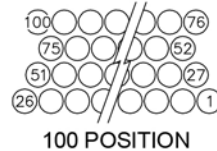
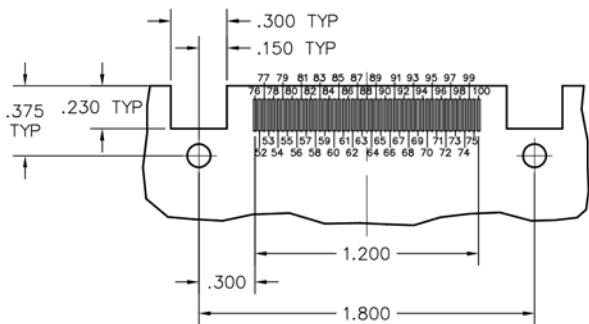
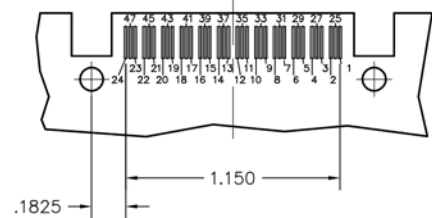
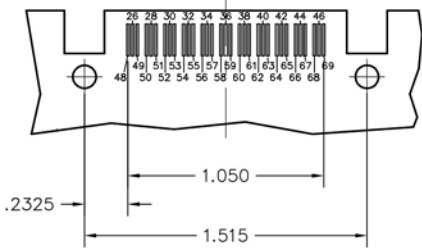
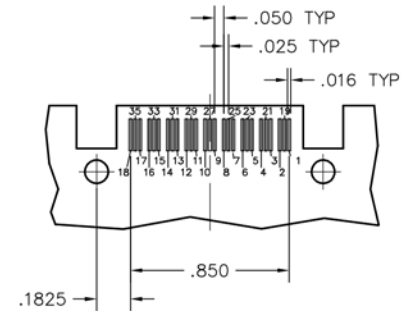
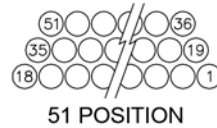
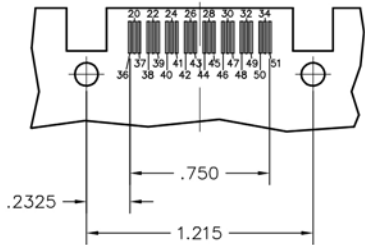
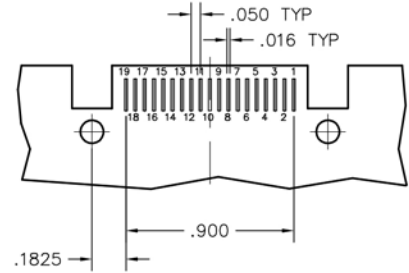
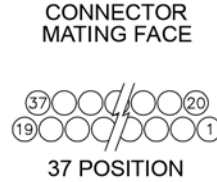
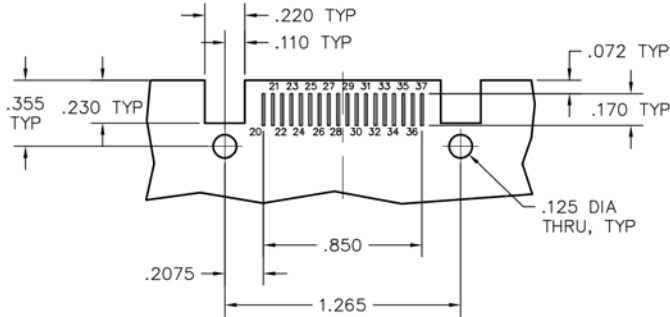


## Recommended PC Board Layout

Card Edge Mount  
Standard Polarization

PLUG  
PC BOARD LAYOUT  
COMPONENT SIDE

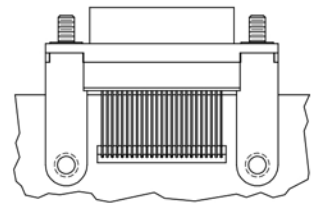
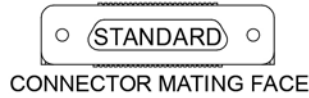
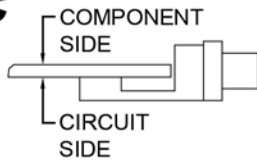
PLUG  
PC BOARD LAYOUT  
CIRCUIT SIDE



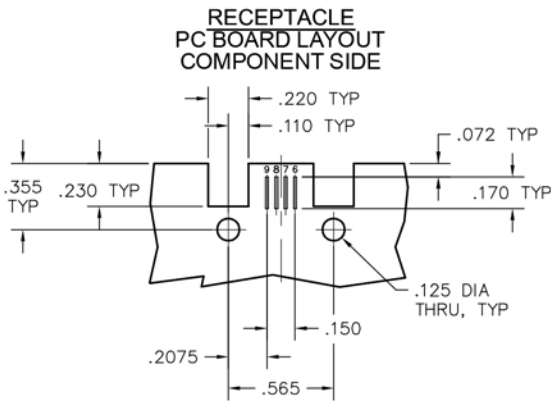


## Recommended PC Board Layout

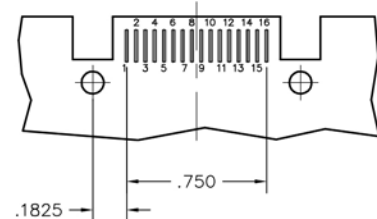
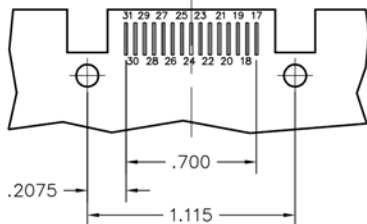
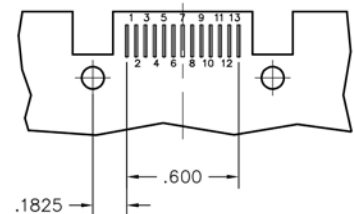
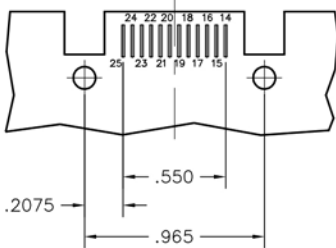
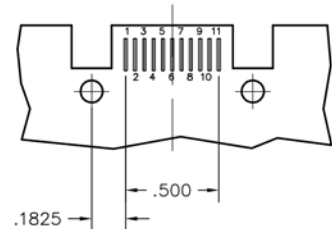
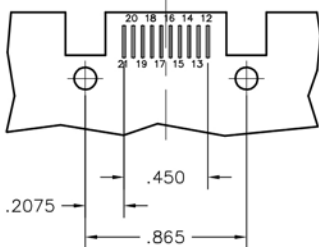
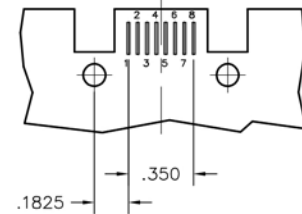
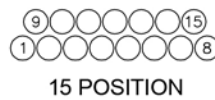
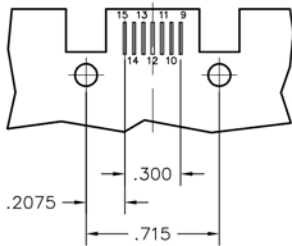
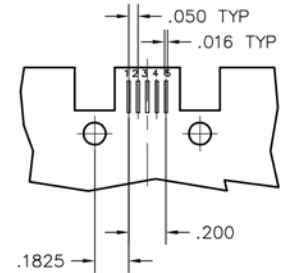
Card Edge Mount  
Standard Polarization



PC BOARD LAYOUT  
CIRCUIT SIDE  
RECEPTACLE  
PC BOARD LAYOUT  
CIRCUIT SIDE

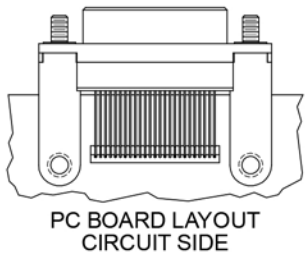
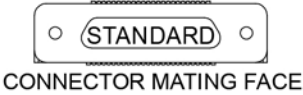
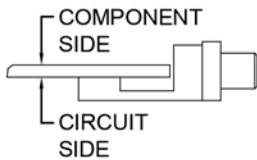


CONNECTOR  
MATING FACE

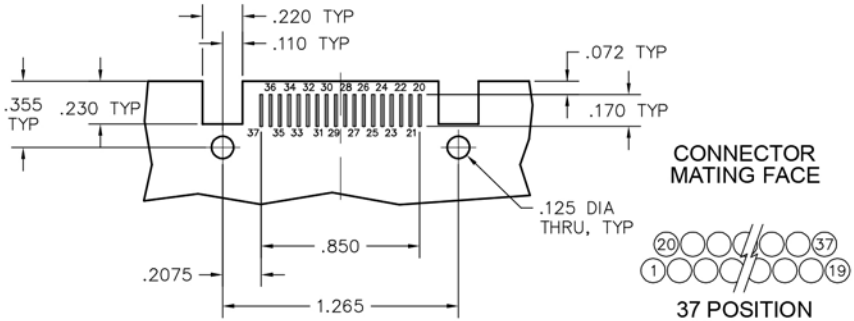


# Recommended PC Board Layout

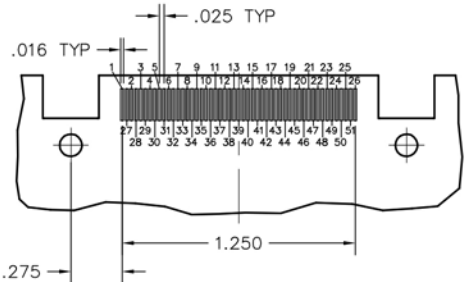
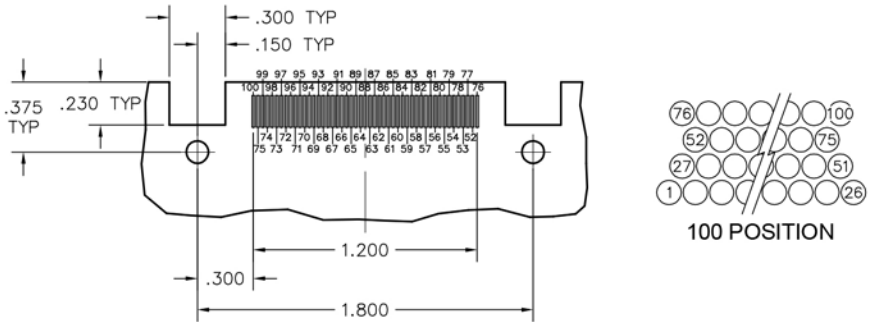
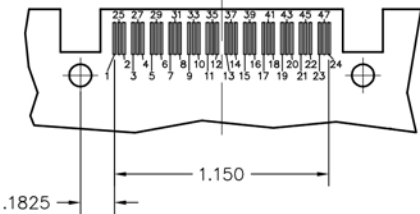
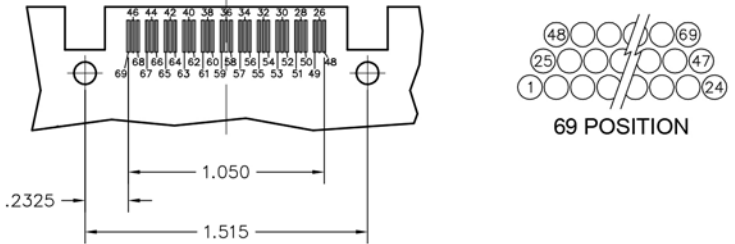
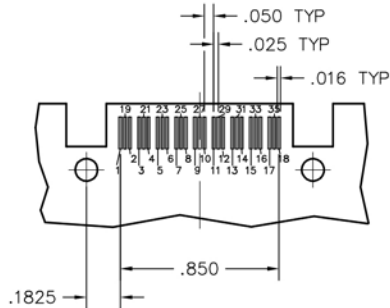
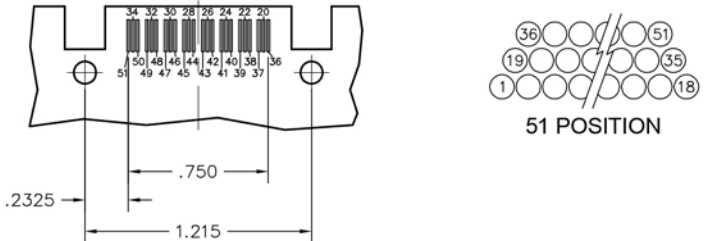
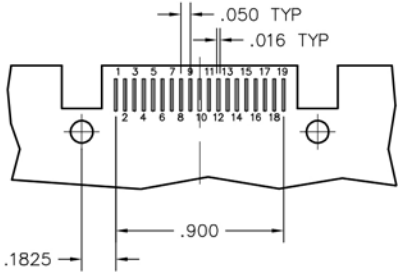
Card Edge Mount  
Standard Polarization



RECEPTACLE  
PC BOARD LAYOUT  
COMPONENT SIDE



RECEPTACLE  
PC BOARD LAYOUT  
CIRCUIT SIDE



## Filtered Cable Connectors

**.050"**  
**9 thru 37 Contacts**

**Rugged Metal**

**MF**

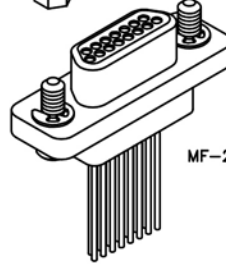
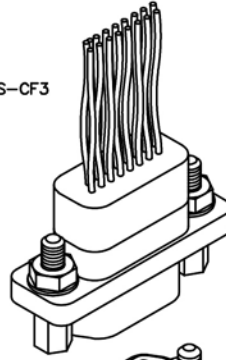
### Electrical Data

Dielectric Withstanding Voltage (DWV): 300 VDC  
Insulation Resistance: 5000 Megohms @ 100 VDC  
Working Voltage (WV): 100 VDC  
Current Rating: 3 Amps

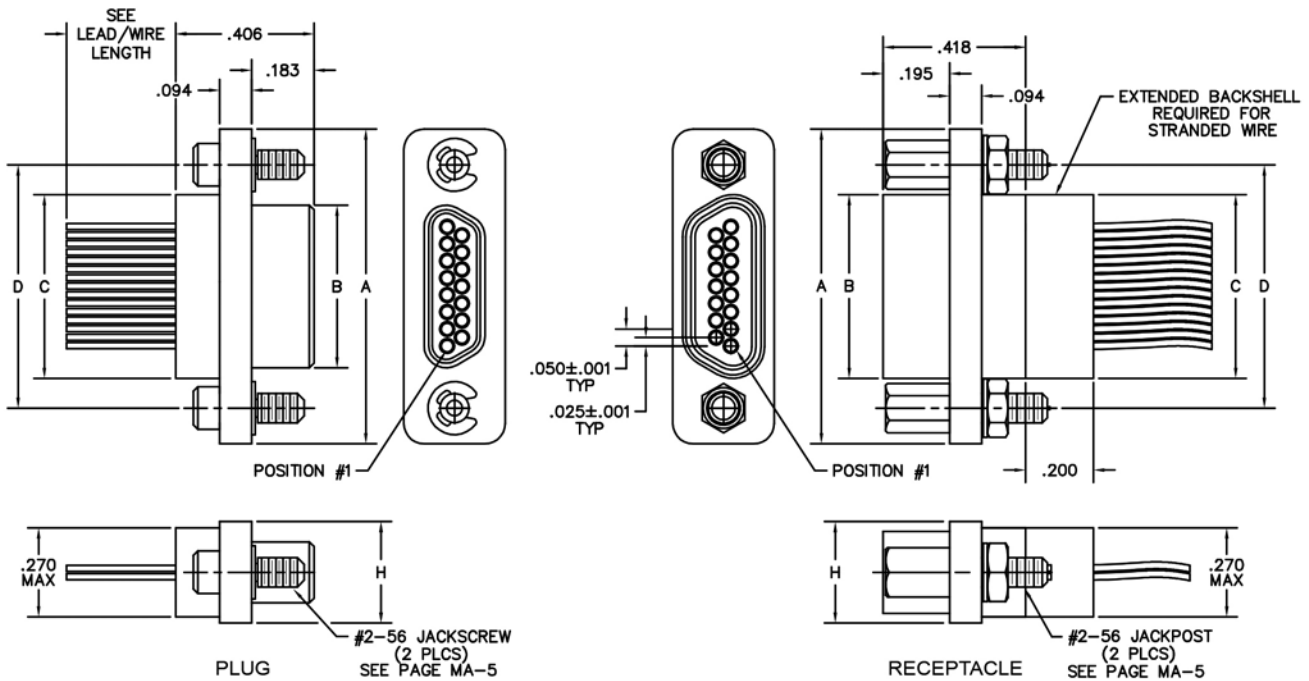
### Application Notes

1. Hipot voltage must not exceed working voltage.
2. Maximum solder tinning temperature is 275° C while maintaining a tinning dwell of 5 seconds max.
3. Maximum solder station temperature is 360° C while maintaining a soldering dwell of less than 5 seconds.
4. Temperature exceeding 150° C should never be applied to the entire connector. Failure to adhere to these guidelines may result in damage to connector or significantly reduced operating characteristics.

MF-222-015-261-22WS-CF3



MF-212-015-145-4100-CF6



SIZE	CONTACT ROWS	DIMENSIONS					H	HARDWARE
		A	B		C	D		
9	2	.775	.334	.400	.390	.565	.298	#2-56 UNC THD (.092 DIA THRU)
15		.925	.484	.550	.540	.715		
21		1.075	.634	.700	.690	.865		
25		1.175	.734	.800	.790	.965		
31		1.325	.884	.950	.940	1.115		
37		1.475	1.034	1.100	1.090	1.265		



**PLUG:** MF-212-015-145-4100-CF6  
**RECEPTACLE:** MM-222-031-2G3-4500  
**PLUG:** MF-212-031-1G3-4500  
**RECEPTACLE:** MF-222-015-261-22WS-CF3  
 XX-XXX-XXX-XXX-XXXX-XXX

<b>PLUG</b>		<b>RECEPTACLE</b>	
<b>SERIES</b>			
MF .050" Rugged Metal I/O Connector (MF mates with MK, ML, MM, MN receptacles)		MF .050" Rugged Metal I/O Connector (MF mates with MK, ML, MM, MN plugs)	
<b>BODY</b>			
2 2-Row (Sizes 9 thru 37)		2 2-Row (Sizes 9 thru 37)	
BODY STYLE: 1 Plug, straight, with ears		BODY STYLE: 2 Receptacle, straight, with ears & interfacial seal	
BODY MATERIAL: 2 Polyphenylene Sulfide with electroless nickel shell		BODY MATERIAL: 2 Polyphenylene Sulfide with electroless nickel shell	
3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/>		3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/>	
<b>SIZE</b>			
XXX 009, 015, 021, 025, 031, 037		XXX 009, 015, 021, 025, 031, 037	
<b>CONTACTS</b>			
TYPE CONTACTS/TERMINATIONS:		TYPE CONTACTS/TERMINATIONS:	
1D Pin, straight, .109" Lead Length (.018 dia) SEE NOTE 1	2D Socket, straight, .109" Lead Length (.018 dia)	1E Pin, straight, .125" Lead Length (.018 dia) SEE NOTE 1	2E Socket, straight, .125" Lead Length (.018 dia)
1F Pin, straight, .140" Lead Length (.018 dia) SEE NOTE 1	2F Socket, straight, .140" Lead Length (.018 dia)	1G Pin, straight, .156" Lead Length (.018 dia) SEE NOTE 1	2G Socket, straight, .156" Lead Length (.018 dia)
12 Pin, straight, .150" Lead Length (.018 dia) SEE NOTE 1	22 Socket, straight, .150" Lead Length (.018 dia)	1H Pin, straight, .172" Lead Length (.018 dia) SEE NOTE 1	2H Socket, straight, .172" Lead Length (.018 dia)
1J Pin, straight, .187" Lead Length (.018 dia) SEE NOTE 1	2J Socket, straight, .187" Lead Length (.018 dia)	1K Pin, straight, .375" Lead Length (.018 dia) SEE NOTE 1	2K Socket, straight, .375" Lead Length (.018 dia)
13 Pin, straight, .250" Lead Length (.018 dia) SEE NOTE 1	23 Socket, straight, .250" Lead Length (.018 dia)	14 Pin, straight, .500" pigtails (.018 dia) SEE NOTE 1	2L Socket, straight, .500" Lead Length (.018 dia)
15 Pin, straight, .500" pigtails (.018 dia) SEE NOTE 1	2M Socket, straight, .500" Lead Length (.018 dia)	16 Pin, straight, 1.000" pigtails (.018 dia) SEE NOTE 1	24 Socket, straight, .500" pigtails (.018 dia) SEE NOTE 1
	25 Socket, straight, 1.000" pigtails (.018 dia) SEE NOTE 1		26 Socket, straight, 1.000" pigtails (.018 dia) SEE NOTE 1
PLATING OPTIONS:		PLATING OPTIONS:	
1 50 μ" Au contacts (stranded wire) <input checked="" type="checkbox"/>	1 50 μ" Au contacts (stranded wire) <input checked="" type="checkbox"/>	3 50 μ" Au contacts: 10, μ" Au terminations (pigtails)	3 50 μ" Au contacts: 10, μ" Au terminations (pigtails)
5 50 μ" Au contacts; Sn/Pb alloy terminations (pigtails) <input checked="" type="checkbox"/>	5 50 μ" Au contacts; Sn/Pb alloy terminations (pigtails) <input checked="" type="checkbox"/>		
<b>HARDWARE</b>			
STYLE OF HARDWARE:		STYLE OF HARDWARE:	
00 None	00 None	22 Two fixed jacknut assemblies	22 Two fixed jacknut assemblies
41 Two turning jackscrews, allen head, retaining ring	41 Two turning jackscrews, allen head, retaining ring	42 Two long turning jackscrews, allen head, retaining ring	42 Two long turning jackscrews, allen head, retaining ring
42 Two long turning jackscrews, allen head, retaining ring	42 Two long turning jackscrews, allen head, retaining ring	43 Two turning jackscrews, slot head, retaining ring	43 Two turning jackscrews, slot head, retaining ring
43 Two turning jackscrews, slot head, retaining ring	43 Two turning jackscrews, slot head, retaining ring	44 Two long turning jackscrews, slot head, retaining ring	44 Two long turning jackscrews, slot head, retaining ring
44 Two long turning jackscrews, slot head, retaining ring	44 Two long turning jackscrews, slot head, retaining ring	45 Two turning jackscrews, allen head, captivated**	45 Two turning jackscrews, allen head, captivated**
45 Two turning jackscrews, allen head, captivated**	45 Two turning jackscrews, allen head, captivated**		
WIRING:		WIRING	
00 None	00 None	XX For wiring codes, see page MA-3 & MA-4	XX For wiring codes, see page MA-3 & MA-4
<b>CAPACITOR DESIGNATOR</b>			
XXX See tables below		XXX See tables below	

\*\* = Captive hardware is factory installed and non-removable. NOTE 1 = The leads on these contacts are soft copper suitable for forming.  
 = Option not RoHS compliant

**CERAMIC CHIP CAPACITOR FILTERS**

CAPACITOR DESIGNATOR	CAP RANGE (pF)	MINIMUM INSERTION LOSS (DECIBELS)			
		10 MHz	15 MHz	30 MHz	50 MHz
CF1 <input checked="" type="checkbox"/>	150-250	—	—	1	4
CF2 <input checked="" type="checkbox"/>	300-500	1	2	5	8
CF3 <input checked="" type="checkbox"/>	700-1000	3	5	10	10
CF4 <input checked="" type="checkbox"/>	1300-2000	6	10	15	20
CF5 <input checked="" type="checkbox"/>	4000-5400	13	15	20	27
CF6 <input checked="" type="checkbox"/>	8500-11500	18	20	25	30

**PLANAR CAPACITOR FILTERS**

CAPACITOR DESIGNATOR	CAP RANGE (pF)	MINIMUM INSERTION LOSS (DECIBELS)			
		10 MHz	100 MHz	500 MHz	1 GHz
PF1 <input checked="" type="checkbox"/>	150-250	—	8	33	36
PF2 <input checked="" type="checkbox"/>	300-500	—	13	37	44
PF3 <input checked="" type="checkbox"/>	700-1000	2	19	42	42
PF4 <input checked="" type="checkbox"/>	1300-2000	6	25	45	45
PF5 <input checked="" type="checkbox"/>	4000-5400	14	34	41	41
PF6 <input checked="" type="checkbox"/>	8500-11500	20	36	43	43

Minimum no load attenuation (in 50 Ohm system, 25° C)



## Specifications - Hybrid Connectors Materials and Finishes \*

<b>Contacts:</b>	Pins: BeCu alloy strip per ASTM B194 Sockets: Brass per ASTM B121 / B121M or ASTM B16 / B16M or ASTM B453 Power: Copper based alloy selected for power applications
<b>Contact Finish:</b>	Gold plate per ASTM B488
<b>Shells:</b>	Aluminum Alloy 6061-T6 per SAE AMS-QQ-A-250/11 or 6061-T6511 per SAE AMS-QQ-A-200/8
<b>Aluminum Shell Finishes:</b>	Electroless Nickel per SAE AMS2404, Class 3, 500 $\mu$ " min Electrodeposited Cadmium per SAE AMS-QQ-P-416, Type II, Class 3
<b>Molded Insulators:</b>	Glass filled polyphenylene sulfide per MIL-M-24519
<b>Embedment:</b>	Frey Engineering Co. insulating compound CF3003-80 and L-II-49 or equivalent
<b>Jackscrews, Jackposts and Nuts:</b>	Corrosion resistant steel per ASTM A320 or ASTM A484 / A484M and ASTM A582 / A582 Passivated per SAE AMS2700
<b>Clips and Washers:</b>	Corrosion resistant steel per ASME 18.24 or NASM35333 (For reference only: ASME 18.24 CRS per ASTM A693 and NASM35333 CRS per ASTM A240) Passivated per ASME 18.24 or NASM35333 (For reference only: ASME 18.24 and NASM35333 passivated per SAE AMS2700)
<b>Interfacial Seal Gaskets:</b>	Fluorosilicone per SAE AMS-R-25988
<b>Tolerances:</b>	Unless otherwise specified: Fractions = $\pm 1/64$ " Decimals = $\pm 0.010$ " Angles = $\pm 5^\circ$ Wire lengths: insulated/stranded = $+1.0/-0.0$ "

Note: AirBorn can manufacture special configurations for your exact specifications.

\* = Reference the above listed specifications or an equivalent industry standard when applicable

## Performance - Hybrid Connectors

### Reference MIL-DTL-83513

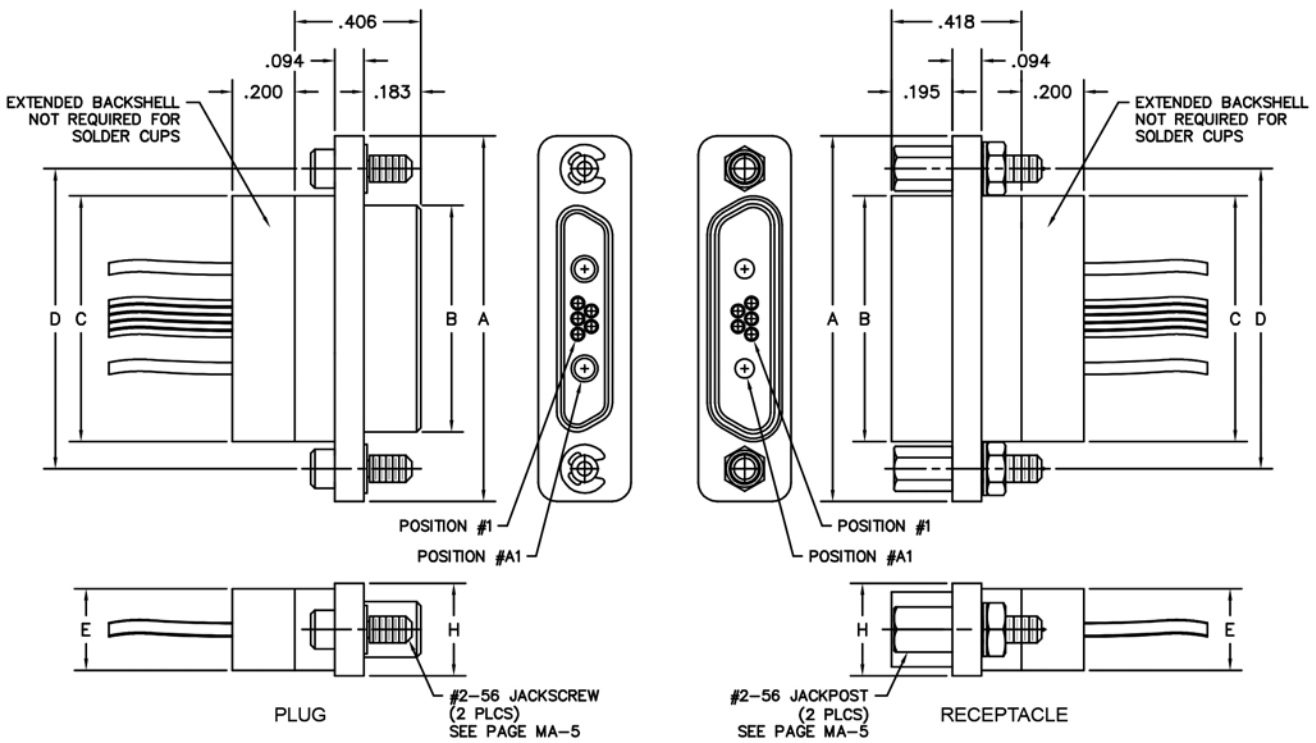
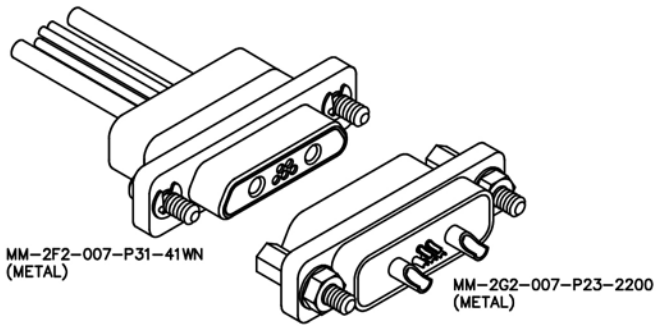
<b>Contact Rating:</b>	3-amperes maximum for signal and coax contacts 13-amperes maximum for power contacts
<b>Solderability:</b>	Terminals (except crimp) tested in accordance with MIL-STD-202, Method 208
<b>Wire Size:</b>	Stranded #16 AWG standard for power contacts RG316 or RG178 standard for coax contacts Stranded #24-#28 AWG standard (consult factory for other sizes and types)
<b>Test Voltage:</b>	600 V, RMS, 60 Hz
<b>Operating Temperature:</b>	-55° C to +125° C
<b>Insulation Resistance:</b>	5,000 megohms minimum @ 500 VDC
<b>Durability:</b>	500 connector mating cycles
<b>Vibration:</b>	Tested in accordance with MIL-STD-1344, Method 2005, Condition IV, according to MIL-83513
<b>Shock:</b>	Tested in accordance with MIL-STD-1344, Method 2004, Condition E, according to MIL-83513
<b>Salt Spray:</b>	Mated connectors tested in accordance with MIL-STD-1344, Method 1001, Test Condition B
<b>Humidity:</b>	Mated connectors tested in accordance with MIL-STD-1344, Method 1002, Type II (except steps 7a and 7b)
<b>Thermal Shock:</b>	Tested to the temperature extremes of MIL-STD-1344, Method 1003, Test Condition A (except step 3, temperature shall be 125° C)

## Cable to Cable Hybrid

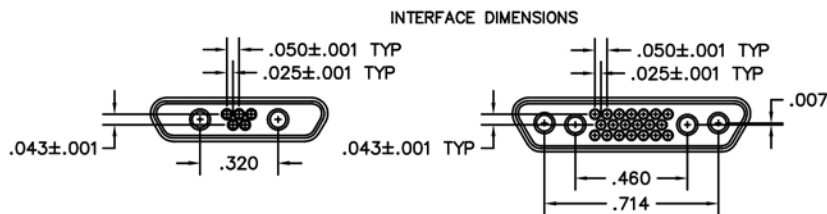
**.050"**  
**7 or 24 Contacts**

**Rugged Metal**

**MM**



SIZE	CONTACT ROWS	DIMENSIONS							HARDWARE
		A	B		C	D	E	H	
			PLUG MAX	RCPT MAX			POTTING WELL MAX		
7	2	1.175	.734	.800	.790	.965	.270	.298	#2-56 UNC THD (.092 DIA THRU)
24	3	1.425	.984	1.050	1.040	1.215	.310	.341	





PLUG: MM-2F2-007-P31-41WN  
 RECEPTACLE: MM-2G2-007-P41-22WS  
 XX-XXX-XXX-XXX-XXXX

**PLUG**

**RECEPTACLE**

<b>SERIES</b>	
MM .050" Rugged Metal Connector	MM .050" Rugged Metal Connector
<b>BODY</b>	
2 2-Row (Size 7)	2 2-Row (Size 7)
3 3-Row (Size 24)	3 3-Row (Size 24)
<b>BODY STYLE:</b>	<b>BODY STYLE:</b>
F Plug, straight, with ears	G Receptacle, straight, with ears & interfacial seal
<b>BODY MATERIAL:</b>	<b>BODY MATERIAL:</b>
2 Polyphenylene Sulfide with electroless nickel shell	2 Polyphenylene Sulfide with electroless nickel shell
3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/>	3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/>
<b>SIZE</b>	
007 2 Power or Coax and 5 Signal	007 2 Power or Coax and 5 Signal
024 4 Power or Coax and 20 Signal	024 4 Power or Coax and 20 Signal
<b>CONTACTS</b>	
<b>TYPE CONTACTS/TERMINATIONS:</b>	<b>TYPE CONTACTS/TERMINATIONS:</b>
P1 Solder cup, power connector	P2 Solder cup, power connector
P3 Crimped wire, Power contacts M16878/4-16-9, length per wire code.	P4 Crimped wire, Power contacts M16878/4-16-9, length per wire code.
C3 Crimped wire, Coax RG316, length per wire code	C4 Crimped wire, Coax RG316, length per wire code
C5 Crimped wire, Coax RG178, length per wire code	C6 Crimped wire, Coax RG178, length per wire code
Note: Plug connector has pin signal contacts and socket power/coax contacts.	Note: Receptacle connector has socket signal contacts and pin power/coax contacts.
<b>PLATING OPTIONS:</b>	<b>PLATING OPTIONS:</b>
1 50 μ" Au contacts (crimp wire)	1 50 μ" Au contacts (crimp wire)
3 50 μ" Au contacts: 10 μ" Au terminations (solder cup, power connectors only)	3 50 μ" Au contacts: 10 μ" Au terminations (solder cup, power connectors only)
<b>HARDWARE</b>	
<b>STYLE OF HARDWARE:</b>	<b>STYLE OF HARDWARE:</b>
00 None	00 None
22 Two fixed jacknut assemblies	22 Two fixed jacknut assemblies
41 Two turning jackscrews, allen head, retaining ring	41 Two turning jackscrews, allen head, retaining ring
42 Two long turning jackscrews, allen head, retaining ring	42 Two long turning jackscrews, allen head, retaining ring
43 Two turning jackscrews, slot head, retaining ring	43 Two turning jackscrews, slot head, retaining ring
44 Two long turning jackscrews, slot head, retaining ring	44 Two long turning jackscrews, slot head, retaining ring
45 Two turning jackscrews, allen head, captivated**	45 Two turning jackscrews, allen head, captivated**
<b>WIRING:</b>	<b>WIRING:</b>
00 None	00 None
XX For wiring codes, see page MA-3 & MA-4	XX For wiring codes, see page MA-3 & MA-4

\*\* = Captive hardware is factory installed and non-removable.

= Option not RoHS compliant



## Circular Cable Connectors

**.050"**

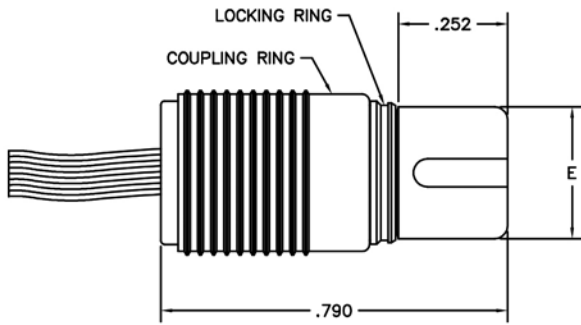
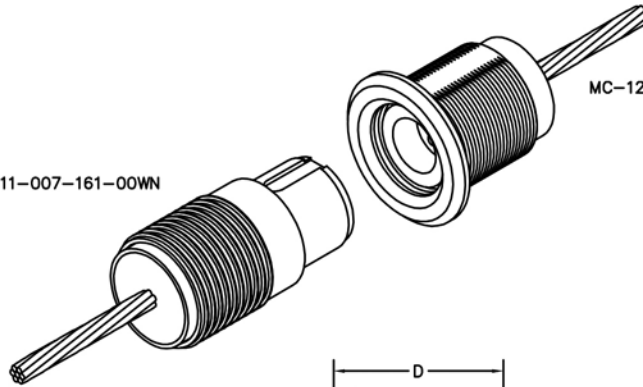
**7 & 19 Contacts**

**Rugged Metal**

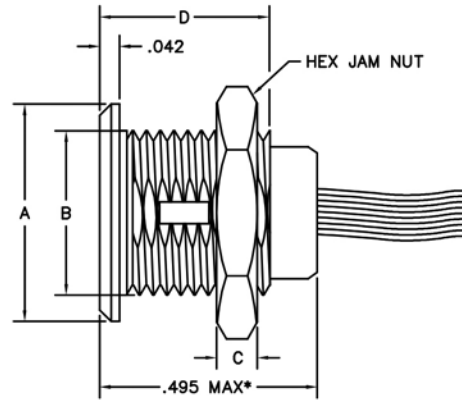
**MC**

MC-111-007-161-00WN

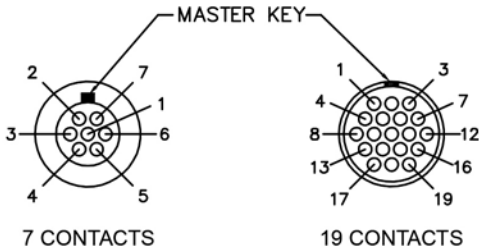
MC-121-007-261-00WN



PLUG  
(Socket Contacts)



RECEPTACLE  
FRONT PANEL MOUNT  
(Pin Contacts)

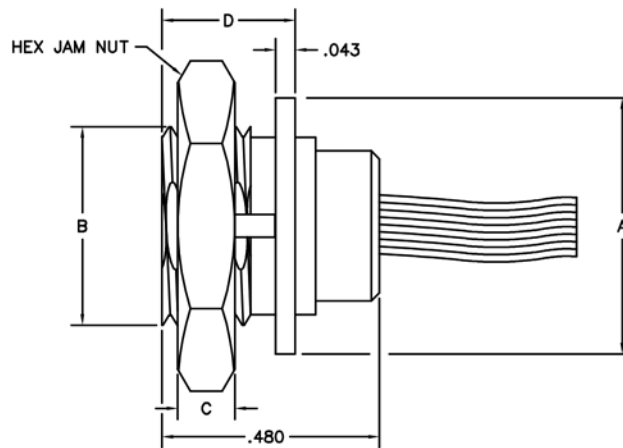


7 CONTACTS

19 CONTACTS

Contact Arrangements

Face view, receptacle (Pin contacts)  
Cavity identification numbers are for reference  
and do not appear on connector.



RECEPTACLE  
REAR PANEL MOUNT  
(Pin Contacts)

DIMENSIONS (RECEPTACLE)					
MOUNT	BODY	A MAX DIA	B THREAD	C NUT	D
FRONT PANEL	1 (7 POS)	.510	3/8-32 UNEF-2A	.093	.388
FRONT PANEL	2 (19 POS)	.575	1/2-28 UNEF-2A	.125	.340
REAR PANEL	1 (7 POS)	.575	7/16-28 UNEF-2A	.093	.293
REAR PANEL	2 (19 POS)	.575	1/2-28 UNEF-2A	.125	.305

DIMENSIONS (PLUG)	
BODY	E MAX DIA
1 (7 POS)	.305
2 (19 POS)	.405

\* = .530 MAX FOR SOLDER CUP CONNECTORS

PLUG: MC-111-007-161-00WN  
 RECEPTACLE: MC-121-007-261-00WN  
 XX-XXX-XXX-XXX-XXXX

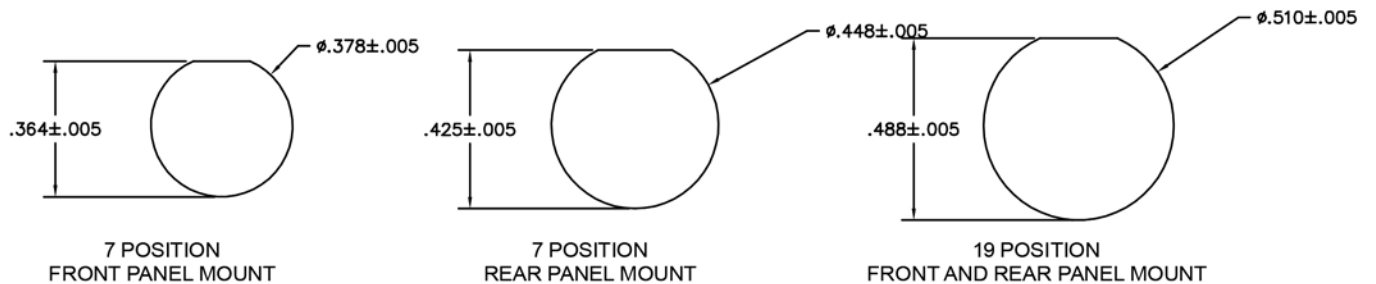
**PLUG**

**RECEPTACLE**

<b>SERIES</b>	
MC .050" Circular Connector	MC .050" Circular Connector
<b>BODY</b>	
1 7 position shell	1 7 position shell
2 19 position shell	2 19 position shell
<b>BODY STYLE:</b>	<b>BODY STYLE:</b>
1 Quick disconnect	2 Front mount, quick disconnect
	4 Rear mount, quick disconnect
<b>BODY MATERIAL:</b>	<b>BODY MATERIAL:</b>
1 Polyphenylene Sulfide insulator, brass shell with electroless nickel plating	1 Polyphenylene Sulfide insulator, brass shell with electroless nickel plating
<b>SIZE</b>	
XXX 007, 019	XXX 007, 019
<b>CONTACTS</b>	
<b>TYPE CONTACTS/TERMINATIONS:</b>	<b>TYPE CONTACTS/TERMINATIONS:</b>
14 Socket, straight, .500" pigtails (.018 dia)	21 Pin, straight, solder cup
15 Socket, straight, 1.000" pigtails (.018 dia)	24 Pin, straight, .500" pigtails (.018 dia)
16 Socket, straight, crimped wire	25 Pin, straight, 1.000" pigtails (.018 dia)
	26 Pin, straight, crimped wire
<b>PLATING OPTIONS:</b>	<b>PLATING OPTIONS:</b>
1 50 μ" Au contacts (crimp wire)	1 50 μ" Au contacts (crimp wire)
3 50 μ" Au contacts: 10 μ" Au terminations (pigtail)	3 50 μ" Au contacts: 10 μ" Au terminations (solder cup, pigtail)
5 50 μ" Au contacts; Sn/Pb alloy terminations (pigtail) ☒	5 50 μ" Au contacts; Sn/Pb alloy terminations (pigtail) X
7 50 μ" Au contacts; SAC305 terminations (pigtail)	7 50 μ" Au contacts; SAC305 terminations (pigtail)
<b>HARDWARE</b>	
<b>STYLE OF HARDWARE:</b>	<b>STYLE OF HARDWARE:</b>
00 None	00 None
<b>POLARIZATION / WIRING:</b>	<b>POLARIZATION / WIRING</b>
00 None	00 None
XX For wiring codes, see page MA-3 & MA-4	XX For wiring codes, see page MA-3 & MA-4

☒ = Option not RoHS compliant

**PANEL MOUNTING DIMENSIONS**





## Specifications - Rear Panel Mount Connectors Materials and Finishes \*

<b>Contacts:</b>	Pins: BeCu alloy strip per ASTM B194 Sockets: Brass per ASTM B121 / B121M or ASTM B453
<b>Contact Finish:</b>	Gold plate per ASTM B488
<b>Shells:</b>	Aluminum Alloy 6061-T6 per SAE AMS-QQ-A-250/11 or 6061-T6511 per SAE AMS-QQ-A-200/8
<b>Aluminum Shell Finishes:</b>	Electroless Nickel per SAE AMS2404, Class 3, 500 $\mu$ " min Electrodeposited Cadmium per SAE AMS-QQ-P-416, Type II, Class 3 Black Anodized per MIL-A-8625, Type III, Class 2
<b>Molded Insulators:</b>	Glass filled polyphenylene sulfide per MIL-M-24519
<b>Embedment:</b>	Frey Engineering Co. insulating compound CF3003-80 and L-II-49 or equivalent
<b>Jackscrews, Jackposts and Nuts:</b>	Corrosion resistant steel per ASTM A320 or ASTM A484 / A484M and ASTM A582 / A582M Passivated per SAE AMS2700
<b>Clips:</b>	Corrosion resistant steel per ASME 18.24 (For reference only: ASME 18.24 CRS per ASTM A693) Passivated per ASME 18.24 (For reference only: ASME 18.24 passivated per SAE AMS2700)
<b>Gaskets:</b>	Interfacial: Fluorosilicone per SAE AMS-R-25988 Flange: Fluorosilicone per SAE AMS-R-25988 Flange EMI: Conductive Elastomer per MIL-DTL-83528, Type D
<b>Tolerances:</b>	Unless otherwise specified: Fractions = $\pm 1/64$ " Decimals = $\pm 0.010$ " Angles = $\pm 5^\circ$ Wire lengths: insulated/stranded = $+1.0/-0.0$ " uninsulated/solid = $+0.2/-0.0$ "

Note: AirBorn can manufacture special configurations for your exact specifications.

\* = Reference the above listed specifications or an equivalent industry standard when applicable

## Performance - Rear Panel Mount Connectors

<b>Contact Rating:</b>	3-amperes maximum
<b>Solderability:</b>	Terminals (except crimp) tested in accordance with MIL-STD-202, Method 208
<b>Wire Size:</b>	Stranded #26 AWG or solid #25 AWG standard (consult factory for other sizes and types)
<b>Test Voltage:</b>	600 V, RMS, 60 Hz
<b>Operating Temperature:</b>	-55° C to +125° C
<b>Insulation Resistance:</b>	5,000 megohms minimum @ 500 VDC
<b>Durability:</b>	500 connector mating cycles
<b>Vibration:</b>	Tested in accordance with MIL-STD-1344, Method 2005, Condition IV, according to MIL-83513
<b>Shock:</b>	Tested in accordance with MIL-STD-1344, Method 2004, Condition E, according to MIL-83513
<b>Salt Spray:</b>	Mated connectors tested in accordance with MIL-STD-1344, Method 1001, Test Condition B
<b>Humidity:</b>	Mated connectors tested in accordance with MIL-STD-1344, Method 1002, Type II (except steps 7a and 7b)
<b>Thermal Shock:</b>	Tested to the temperature extremes of MIL-STD-1344, Method 1003, Test Condition A (except step 3, temperature shall be 125° C)
<b>Contact Resistance:</b>	0.065 volt maximum drop @ 2.5 amps (.026 ohms)
<b>Contact Engaging Force:</b>	6.0 ounce maximum, with .0221 diameter test sleeve
<b>Contact Separating Force:</b>	0.5 ounce minimum, with .0230 diameter test sleeve
<b>Crimp Strength:</b>	5 pound minimum tensile strength
<b>Sealing:</b>	When mated, AirBorn rear panel mount connectors provide an environmental seal to water, moisture and certain chemicals as well as a dust and dirt barrier.



# Cable to Cable (Rear Panel Mount)

.050"  
9 thru 100 Contacts

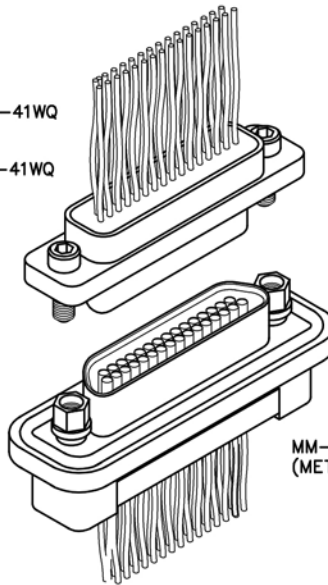
Rugged Metal Rugged Plastic

**MM**

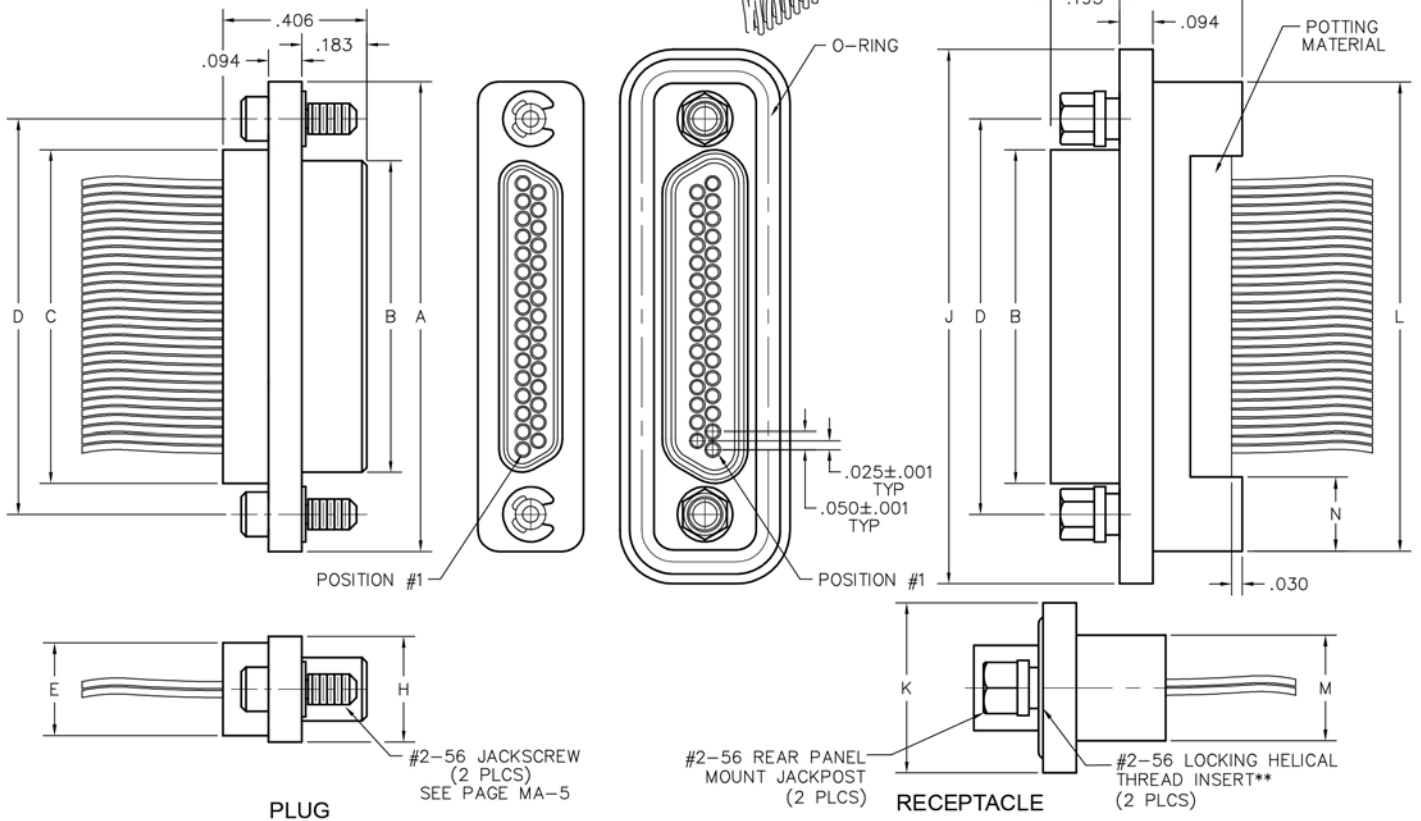
**MN**

MM-212-031-161-41WQ  
(METAL)

MN-211-031-161-41WQ  
(PLASTIC)



MM-2C2-031-261-26WA-EMI  
(METAL)



SIZE	CONTACT ROWS	DIMENSIONS												
		A	B		C	D	E	H	HARDWARE	J	K	L	M	N
			PLUG MAX	RCPT MAX										
9	2	.775	.334	.400	.390	.565	.270	.298	#2-56 UNC THD	.957	.480	.773	.298	.210
15		.925	.484	.550	.540	.715				1.107		.923		
21		1.075	.634	.700	.690	.865				1.257		1.073		
25		1.175	.734	.800	.790	.965				1.357		1.173		
31		1.325	.884	.950	.940	1.115				1.507		1.323		
37	1.475	1.034	1.100	1.090	1.265	1.657	1.473							
51	3	1.425	.984	1.050	1.040	1.215	.310	.341	#2-56 UNC THD	1.657	.523	1.477	.440	.239
69*		1.725	1.284	1.350	1.340	1.515				1.957		1.777		
100		2.160	1.384	1.508	1.432	1.800				2.383		.600		

\* = 69 POSITION CONNECTORS ARE AVAILABLE IN METAL ONLY.

\*\* = SHELL ACCEPTS .200 MAX #2-56 SCREW LENGTH (.295 MAX #4-40 SCREW LENGTH).



**PLUG:** MM-212-031-161-41WQ  
**RECEPTACLE:** MM-2C2-031-261-26WA-EMI  
**PLUG:** MN-211-031-161-41WQ  
**RECEPTACLE:** MM-2C2-031-261-26WA-EMI  
 XX-XXX-XXX-XXX-XXXX-XXX

**PLUG**

**RECEPTACLE**

SERIES	
MM .050" Rugged Metal I/O Connector MN .050" Rugged Plastic I/O Connector (MM & MN mate with MK, ML, MM, MN receptacles)	MM .050" Rugged Metal I/O Connector  (MM mates with MK, ML, MM, MN plugs)

BODY	
2 2-Row (Sizes 9 thru 37) 3 3-Row (Size 51 or 69) 4 4-Row (Size 100)	2 2-Row (Sizes 9 thru 37) 3 3-Row (Size 51 or 69) 4 4-Row (Size 100)

1 BODY STYLE: Plug, straight, with ears	C BODY STYLE: Receptacle, straight, rear panel mount, with fluorosilicone o-ring and interfacial seal
--	---

1 BODY MATERIAL: Polyphenylene Sulfide (MN only)	2 BODY MATERIAL: Polyphenylene Sulfide with electroless nickel shell
2 Polyphenylene Sulfide with electroless nickel shell	3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/>
3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/>	4 Polyphenylene Sulfide with hard anodized black shell
4 Polyphenylene Sulfide with hard anodized black shell	

SIZE	
XXX 009, 015, 021, 025, 031, 037, 051, 069, 100	XXX 009, 015, 021, 025, 031, 037, 051, 069, 100

CONTACTS	
TYPE CONTACTS/TERMINATIONS: 11 Pin, straight, 26 awg solder cup 1A Pin, straight, 24 awg solder cup 14 Pin, straight, .500" pigtails (.018 dia) 15 Pin, straight, 1.000" pigtails (.018 dia) 16 Pin, straight, crimped wire	TYPE CONTACTS/TERMINATIONS: 21 Socket, straight, 26 awg solder cup 2A Socket, straight, 24 awg solder cup 24 Socket, straight, .500" pigtails (.018 dia) 25 Socket, straight, 1.000" pigtails (.018 dia) 26 Socket, straight, crimped wire

PLATING OPTIONS: 1 50 μ" Au contacts (crimp wire) 3 50 μ" Au contacts: 10 μ" Au terminations (solder cup, pigtail) 5 50 μ" Au contacts; Sn/Pb alloy terminations (pigtail) <input checked="" type="checkbox"/> 7 50 μ" Au contacts; SAC305 terminations (pigtail)	PLATING OPTIONS: 1 50 μ" Au contacts (crimp wire) 3 50 μ" Au contacts: 10 μ" Au terminations (solder cup, pigtail) 5 50 μ" Au contacts; Sn/Pb alloy terminations (pigtail) <input checked="" type="checkbox"/> 7 50 μ" Au contacts; SAC305 terminations (pigtail)
--	--

HARDWARE	
STYLE OF HARDWARE: 00 None 41 Two turning jackscrews, allen head, retaining ring (81") 42 Two long turning jackscrews, allen head, retaining ring (82") 43 Two turning jackscrews, slot head, retaining ring (83") 44 Two long turning jackscrews, slot head, retaining ring (84") 45 Two turning jackscrews, allen head, captivated** (85")	STYLE OF HARDWARE: 00 None 24 Two fixed jacknuts, rear panel mount, .040" panel thickness (64") 26 Two fixed jacknuts, rear panel mount, .060" panel thickness (66") 28 Two fixed jacknuts, rear panel mount, .070" panel thickness (68") 29 Two fixed jacknuts, rear panel mount, .080" panel thickness (69")

POLARIZATION / WIRING: 00 None XX For wiring codes, see page MA-3 & MA-4	POLARIZATION / WIRING: 00 None XX For wiring codes, see page MA-3 & MA-4
--	--

OPTIONS	
	<input type="checkbox"/> EMI EMI o-ring (in lieu of fluorosilicone o-ring)

\* = Use number in parenthesis when ordering size 100.  
 \*\* = Captive hardware is factory installed and non-removable.  
 = Option not RoHS compliant



# Cable to Cable (Rear Panel Mount)

.050"

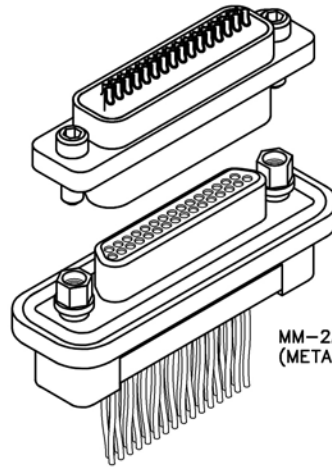
9 thru 100 Contacts

Rugged Metal

Rugged Plastic

**MM**

**MN**

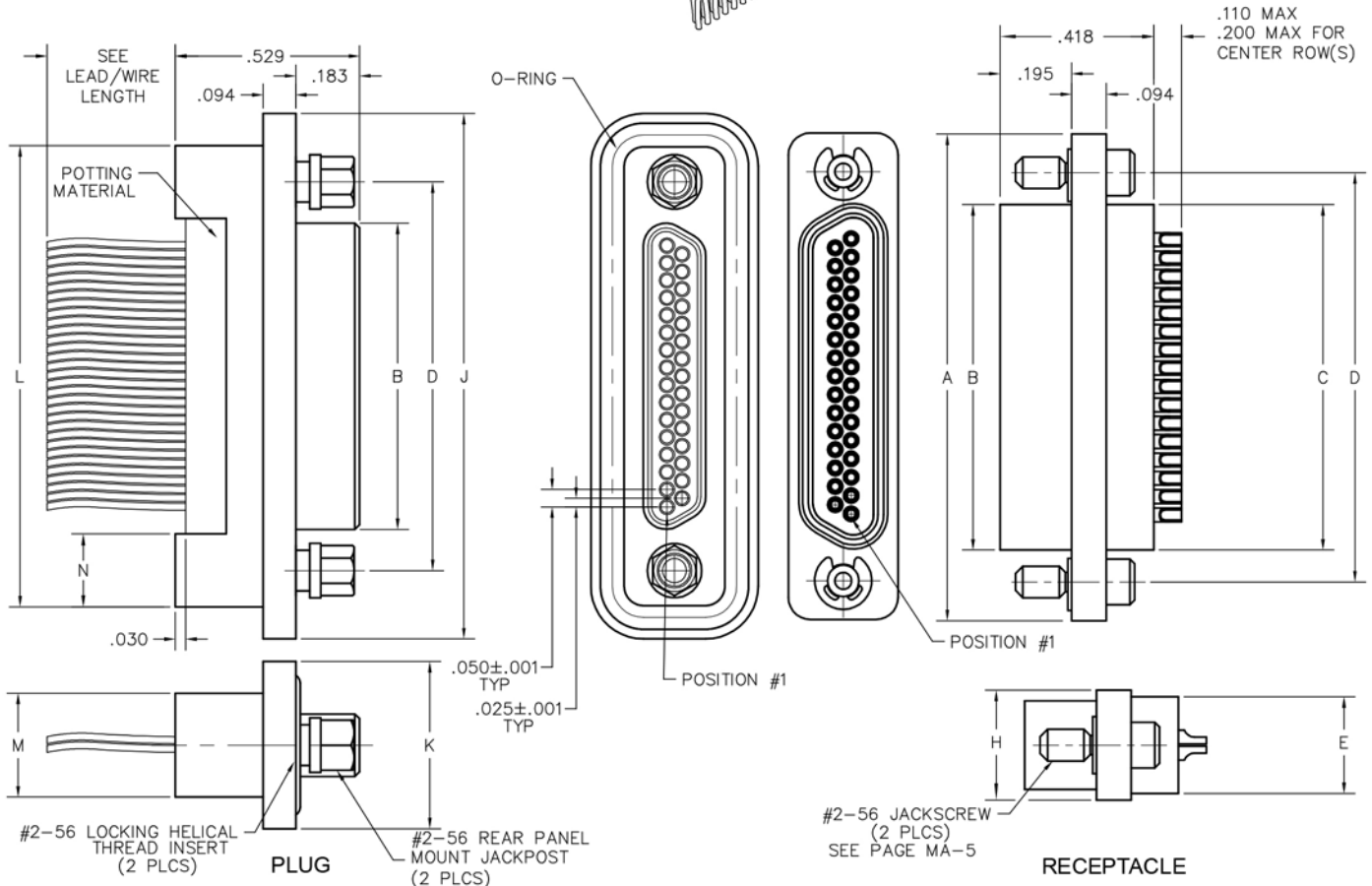


MM-222-031-2A3-2200  
(METAL)

MN-221-031-2A3-2200  
(PLASTIC)

MM-2A2-031-161-26WA-EMI  
(METAL)

3 AND 4 ROW SOLDER CUPS



SIZE	CONTACT ROWS	DIMENSIONS												
		A	B		C	D	E	H	HARDWARE	J	K	L	M	N
			PLUG MAX	RCPT MAX										
9	2	.775	.334	.400	.390	.565	.270	.298	#2-56 UNC THD (.092 DIA THRU)	.957	.480	.773	.298	.210
15		.925	.484	.550	.540	.715				1.107		.923		
21		1.075	.634	.700	.690	.865				1.257		1.073		
25		1.175	.734	.800	.790	.965				1.357		1.173		
31		1.325	.884	.950	.940	1.115				1.507		1.323		
37		1.475	1.034	1.100	1.090	1.265				1.657		1.473		
51	3	1.425	.984	1.050	1.040	1.215	.310	.341	1.657	.523	1.477	.440	.239	
69*		1.725	1.284	1.350	1.340	1.515			1.957		1.777			
100		2.160	1.384	1.508	1.432	1.800			.360		.384			#4-40 UNC THD (.147 DIA THRU)

\* = 69 POSITION CONNECTORS ARE AVAILABLE IN METAL ONLY.



**PLUG:** MM-2A2-031-161-26WA-EMI  
**RECEPTACLE:** MM-222-031-2G3-4500  
**PLUG:** MN-2A2-031-161-26WA-EMI  
**RECEPTACLE:** MN-221-031-2G3-4500  
**XX-XXX-XXX-XXX-XXXX-XXX**

PLUG		RECEPTACLE	
<b>SERIES</b>		<b>SERIES</b>	
MM .050" Rugged Metal I/O Connector (MM mateS with MK, ML, MM, MN receptacles)		MM .050" Rugged Metal I/O Connector MN .050" Rugged Plastic I/O Connector (MM & MN mate with MK, ML, MM, MN plugs)	
<b>BODY</b>		<b>BODY</b>	
2 2-Row (Sizes 9 thru 37)	3 3-Row (Size 51 & 69)	2 2-Row (Sizes 9 thru 37)	3 3-Row (Size 51 & 69)
4 4-Row (Size 100)		4 4-Row (Size 100)	
<b>BODY STYLE:</b>		<b>BODY STYLE:</b>	
A Plug, straight, rear panel mount, with fluorosilicone o-ring		2 Receptacle, straight, with ears	
<b>BODY MATERIAL:</b>		<b>BODY MATERIAL:</b>	
2 Polyphenylene Sulfide with electroless nickel shell	3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/>	1 Polyphenylene Sulfide (MN only)	2 Polyphenylene Sulfide with electroless nickel shell
4 Polyphenylene Sulfide with hard anodized black shell		3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/>	4 Polyphenylene Sulfide with hard anodized black shell
A Pure Electro-Deposited Aluminum	K Zinc Nickel Plating	A Pure Electro-Deposited Aluminum	K Zinc Nickel Plating
T Nickel Polymer Plating		T Nickel Polymer Plating	
<b>SIZE</b>		<b>SIZE</b>	
XXX 009, 015, 021, 025, 031, 037, 051, 069, 100		XXX 009, 015, 021, 025, 031, 037, 051, 069, 100	
<b>CONTACTS</b>		<b>CONTACTS</b>	
<b>TYPE CONTACTS/TERMINATIONS:</b>		<b>TYPE CONTACTS/TERMINATIONS:</b>	
11 Pin, straight, 26 awg solder cup	1A Pin, straight, 24 awg solder cup	21 Socket, straight, 26 awg solder cup	2A Socket, straight, 24 awg solder cup
1D Pin, straight, .109" Lead Length (.018 dia) SEE NOTE 1	1E Pin, straight, .125" Lead Length (.018 dia) SEE NOTE 1	2D Socket, straight, .109" Lead Length (.018 dia)	2E Socket, straight, .125" Lead Length (.018 dia)
1F Pin, straight, .140" Lead Length (.018 dia) SEE NOTE 1	12 Pin, straight, .150" Lead Length (.018 dia) SEE NOTE 1	2F Socket, straight, .140" Lead Length (.018 dia)	22 Socket, straight, .150" Lead Length (.018 dia)
1G Pin, straight, .156" Lead Length (.018 dia) SEE NOTE 1	1H Pin, straight, .172" Lead Length (.018 dia) SEE NOTE 1	2G Socket, straight, .156" Lead Length (.018 dia)	2H Socket, straight, .172" Lead Length (.018 dia)
1J Pin, straight, .187" Lead Length (.018 dia) SEE NOTE 1	13 Pin, straight, .250" Lead Length (.018 dia) SEE NOTE 1	2J Socket, straight, .187" Lead Length (.018 dia)	23 Socket, straight, .250" Lead Length (.018 dia)
1K Pin, straight, .375" Lead Length (.018 dia) SEE NOTE 1	14 Pin, straight, .500" Lead Length (.018 dia) SEE NOTE 1	2K Socket, straight, .375" Lead Length (.018 dia)	2L Socket, straight, .500" Lead Length (.018 dia)
15 Pin, straight, 1.000" Lead Length (.018 dia) SEE NOTE 1	16 Pin, straight, crimped wire	2M Socket, straight, 1.000" Lead Length (.018 dia)	24 Socket, straight, .500" Lead Length (.018 dia) SEE NOTE 1
		25 Socket, straight, 1.000" Lead Length (.018 dia) SEE NOTE 1	26 Socket, straight, crimped wire
<b>PLATING OPTIONS:</b>		<b>PLATING OPTIONS:</b>	
1 50 μ" Au contacts (crimp wire)		1 50 μ" Au contacts (crimp wire)	
3 50 μ" Au contacts; 10 μ" Au Terminations (solder cup, pigtail)		3 50 μ" Au contacts; 10 μ" Au Terminations (solder cup, pigtail)	
5 50 μ" Au contacts; Sn/Pb alloy terminations (pigtail) <input checked="" type="checkbox"/>		5 50 μ" Au contacts; Sn/Pb alloy terminations (pigtail) <input checked="" type="checkbox"/>	
7 50 μ" Au contacts; SAC305 terminations (pigtail)		7 50 μ" Au contacts; SAC305 terminations (pigtail)	
<b>HARDWARE</b>		<b>HARDWARE</b>	
<b>STYLE OF HARDWARE:</b>		<b>STYLE OF HARDWARE:</b>	
00 None	24 Two fixed jacknuts, rear panel mount, .040" panel thickness (64*)	00 None	41 Two turning jackscrews, allen head, retaining ring (81*)
26 Two fixed jacknuts, rear panel mount, .060" panel thickness (66*)	28 Two fixed jacknuts, rear panel mount, .070" panel thickness (68*)	42 Two long turning jackscrews, allen head, retaining ring (82*)	43 Two turning jackscrews, slot head, retaining ring (83*)
29 Two fixed jacknuts, rear panel mount, .080" panel thickness (69*)		44 Two long turning jackscrews, slot head, retaining ring (84*)	45 Two turning jackscrews, allen head, captivated** (85*)
<b>POLARIZATION / WIRING</b>		<b>POLARIZATION / WIRING</b>	
00 None	XX For wiring codes, see page MA-3 & MA-4	00 None	XX For wiring codes, see page MA-3 & MA-4
<b>OPTIONS</b>		<b>OPTIONS</b>	
EMI EMI o-ring (in lieu of fluorosilicone o-ring)	900 Interfacial sealing gasket		

\* = Use number in parenthesis when ordering size 100.

\*\* = Captive hardware is factory installed and non-removable.

= Option not RoHS compliant

NOTE 1 = The leads on these contacts are soft copper suitable for forming.





# Cable to Board (Rear Panel Mount)

**.050"**  
9 thru 100 Contacts

## Rugged Board Mount

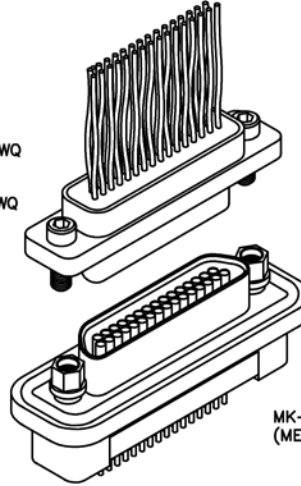
**MK**

## Rugged Cable

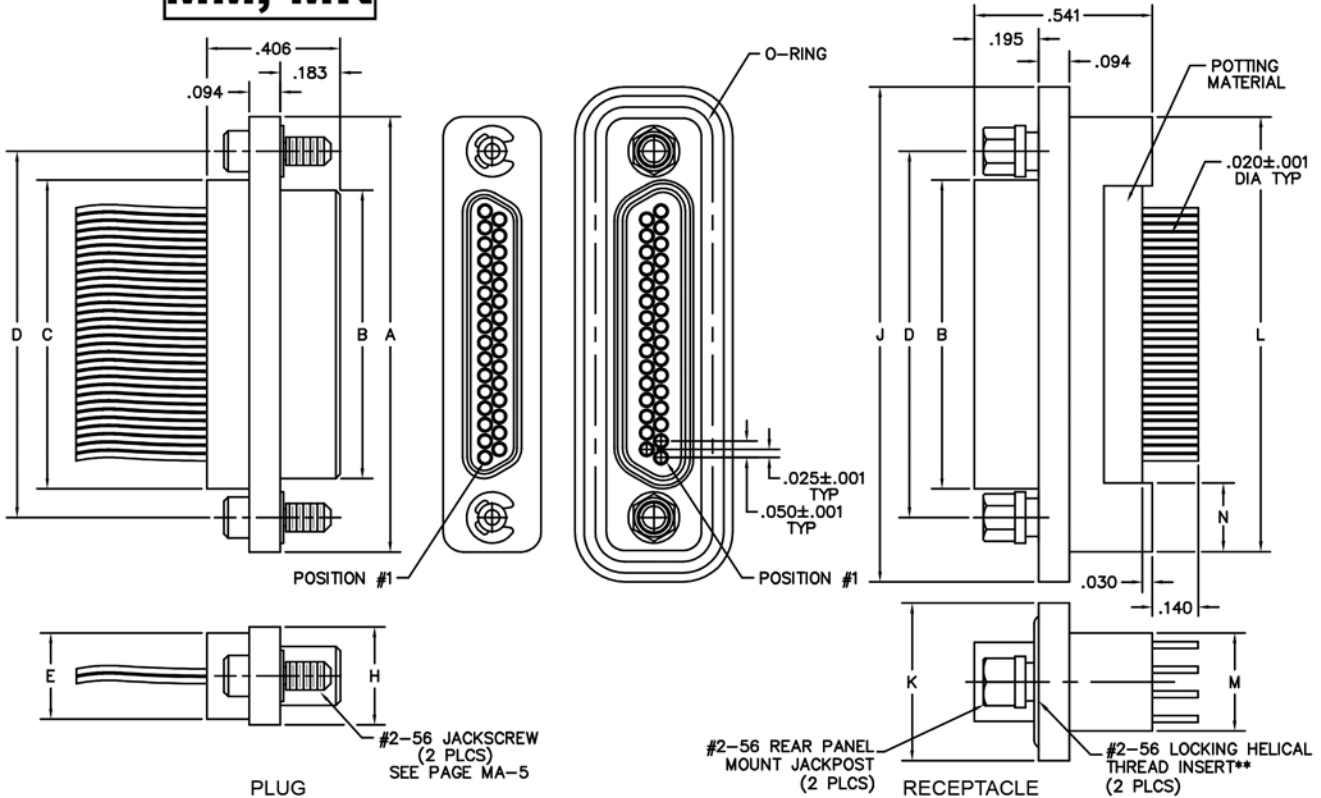
**MM, MN**

MM-212-031-161-41WQ  
(METAL)

MN-211-031-161-41WQ  
(PLASTIC)



MK-2C2-031-235-2600  
(METAL)



SIZE	CONTACT ROWS	DIMENSIONS												
		A	B		C	D	E		H	HARDWARE	J	K	L	M
		PLUG MAX	RCPT MAX			POTTING WELL MAX								
9	2	.775	.334	.400	.390	.565	.270	.298	#2-56 UNC THD	.957	.480	.773	.298	.210
15		.925	.484	.550	.540	.715				1.107		.923		
21		1.075	.634	.700	.690	.865				1.257		1.073		
25		1.175	.734	.800	.790	.965				1.357		1.173		
31		1.325	.884	.950	.940	1.115				1.507		1.323		
37		1.475	1.034	1.100	1.090	1.265				1.657		1.473		
51	3	1.425	.984	1.050	1.040	1.215	.310	.341	1.657	.523	1.477	.440	.239	
69*		1.725	1.284	1.350	1.340	1.515			1.957		1.777			
100		4	2.160	1.384	1.508	1.432			1.800		.360			.384

\* = 69 POSITION CONNECTORS ARE AVAILABLE IN METAL ONLY.

\*\* = SHELL ACCEPTS .200 MAX #2-56 SCREW LENGTH (.295 MAX #4-40 SCREW LENGTH).



**PLUG:** MM-212-031-161-41WQ  
**RECEPTACLE:** MK-2C2-031-235-2600-EMI  
**PLUG:** MN-211-031-161-41WQ  
**RECEPTACLE:** MK-2C2-031-235-2600-EMI  
 XX-XXX-XXX-XXX-XXXX-XXX

PLUG		RECEPTACLE	
<b>SERIES</b>			
MM .050" Rugged Metal I/O Connector	MN .050" Rugged Plastic I/O Connector (MM & MN mate with MK, ML, MM, MN receptacles)	MK .050" Rugged Metal PC Board Mount Connector (MK mates with MK, ML, MM, MN plugs)	
<b>BODY</b>			
2 2-Row (Sizes 9 thru 37)	3 3-Row (Size 51 or 69)	4 4-Row (Size 100)	
<b>BODY STYLE:</b>		<b>BODY STYLE:</b>	
1 Plug, straight, with ears		C Receptacle, straight, standard footprint, rear panel mount with fluorosilicone o-ring and interfacial seal	
<b>BODY MATERIAL:</b>		<b>BODY MATERIAL:</b>	
1 Polyphenylene Sulfide (MN only)		2 Polyphenylene Sulfide with electroless nickel shell	
2 Polyphenylene Sulfide with electroless nickel shell		3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/>	
3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/>		4 Polyphenylene Sulfide with hard anodized black shell	
4 Polyphenylene Sulfide with hard anodized black shell		A Pure Electro-Deposited Aluminum	
A Pure Electro-Deposited Aluminum		K Zinc Nickel Plating	
K Zinc Nickel Plating		T Nickel Polymer Plating	
T Nickel Polymer Plating			
<b>SIZE</b>			
XXX 009, 015, 021, 025, 031, 037, 051, 069, 100		XXX 009, 015, 021, 025, 031, 037, 051, 069, 100	
<b>CONTACTS</b>			
<b>TYPE CONTACTS/TERMINATIONS:</b>		<b>TYPE CONTACTS/TERMINATIONS:</b>	
11 Pin, straight, solder cup		22 Socket, straight, PCB leads, .109"	
14 Pin, straight, .500" pigtails (.018 dia)		23 Socket, straight, PCB leads, .140"	
15 Pin, straight, 1.000" pigtails (.018 dia)		24 Socket, straight, PCB leads, .172"	
16 Pin, straight, crimped wire			
<b>PLATING OPTIONS:</b>		<b>PLATING OPTIONS:</b>	
1 50 μ" Au contacts (crimp wire)		3 50 μ" Au contacts; 10 u" Au terminations	
3 50 μ" Au contacts; 10 μ" Au terminations (solder cup, pigtail)		5 50 μ" Au contacts; Sn/Pb alloy terminations <input checked="" type="checkbox"/>	
5 50 μ" Au contacts; Sn/Pb alloy terminations (pigtail) <input checked="" type="checkbox"/>		7 50 μ" Au contacts; SAC305 terminations	
7 50 μ" Au contacts; SAC305 terminations (pigtail)			
<b>HARDWARE</b>			
<b>STYLE OF HARDWARE:</b>		<b>STYLE OF HARDWARE:</b>	
00 None		00 None	
41 Two turning jackscrews, allen head, retaining ring (81*)		24 Two fixed jacknuts, rear panel mount, .040" panel thickness (64*)	
42 Two long turning jackscrews, allen head, retaining ring (82*)		26 Two fixed jacknuts, rear panel mount, .060" panel thickness (66*)	
43 Two turning jackscrews, slot head, retaining ring (83*)		28 Two fixed jacknuts, rear panel mount, .070" panel thickness (68*)	
44 Two long turning jackscrews, slot head, retaining ring (84*)		29 Two fixed jacknuts, rear panel mount, .080" panel thickness (69*)	
45 Two turning jackscrews, allen head, captivated** (85*)			
<b>POLARIZATION / WIRING:</b>		<b>POLARIZATION / WIRING:</b>	
00 None		00 None	
XX For wiring codes, see page MA-3 & MA-4			
<b>OPTIONS</b>			
		EMI EMI o-ring (in lieu of fluorosilicone o-ring)	

\* = Use number in parenthesis when ordering size 100.  
 \*\* = Captive hardware is factory installed and non-removable.  
 = Option not RoHS compliant



# Cable to Board (Rear Panel Mount)

**.050"**

**9 thru 100 Contacts**

**Rugged Board Mount**

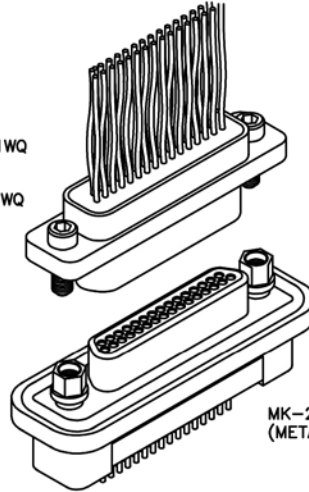
**MK**

**Rugged Cable**

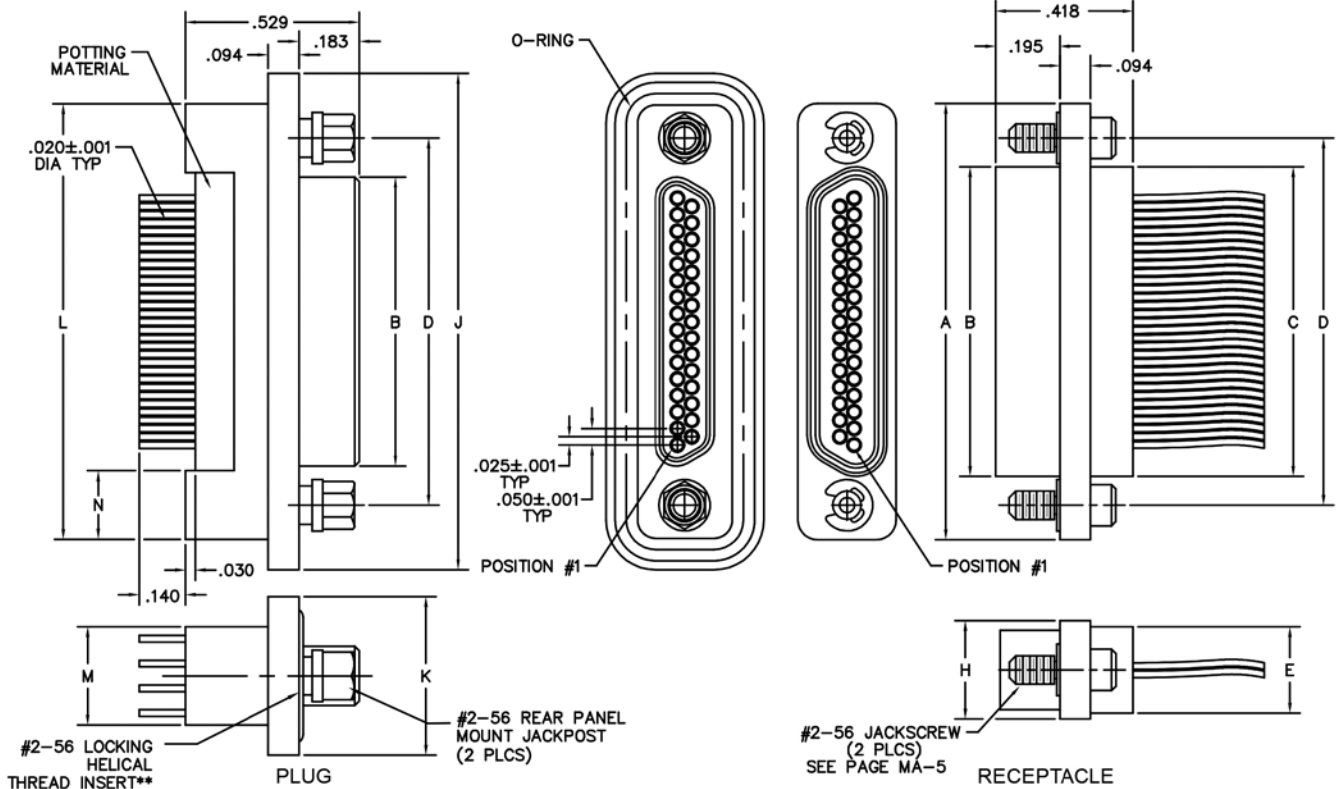
**MM, MN**

MM-222-031-261-41WQ  
(METAL)

MN-221-031-261-41WQ  
(PLASTIC)



MK-2A2-031-135-2600-EMI  
(METAL)



SIZE	CONTACT ROWS	DIMENSIONS												
		A	B		C	D	E	H	HARDWARE	J	K	L	M	N
			PLUG MAX	RCPT MAX			POTTING WELL MAX							
9	2	.775	.334	.400	.390	.565	.270	.298	#2-56 UNC THD	.957	.480	.773	.298	.210
15		.925	.484	.550	.540	.715				1.107		.923		
21		1.075	.634	.700	.690	.865				1.257		1.073		
25		1.175	.734	.800	.790	.965				1.357		1.173		
31		1.325	.884	.950	.940	1.115				1.507		1.323		
37		1.475	1.034	1.100	1.090	1.265				1.657		1.473		
51	3	1.425	.984	1.050	1.040	1.215	.310	.341	#2-56 UNC THD	1.657	.523	1.477	.440	.239
69*		1.725	1.284	1.350	1.340	1.515				1.957		1.777		
100		4	2.160	1.384	1.508	1.432				1.800		.360		

\* = 69 POSITION CONNECTORS ARE AVAILABLE IN METAL ONLY.  
 \*\* = SHELL ACCEPTS .200 MAX #2-56 SCREW LENGTH (.295 MAX #4-40 SCREW LENGTH).



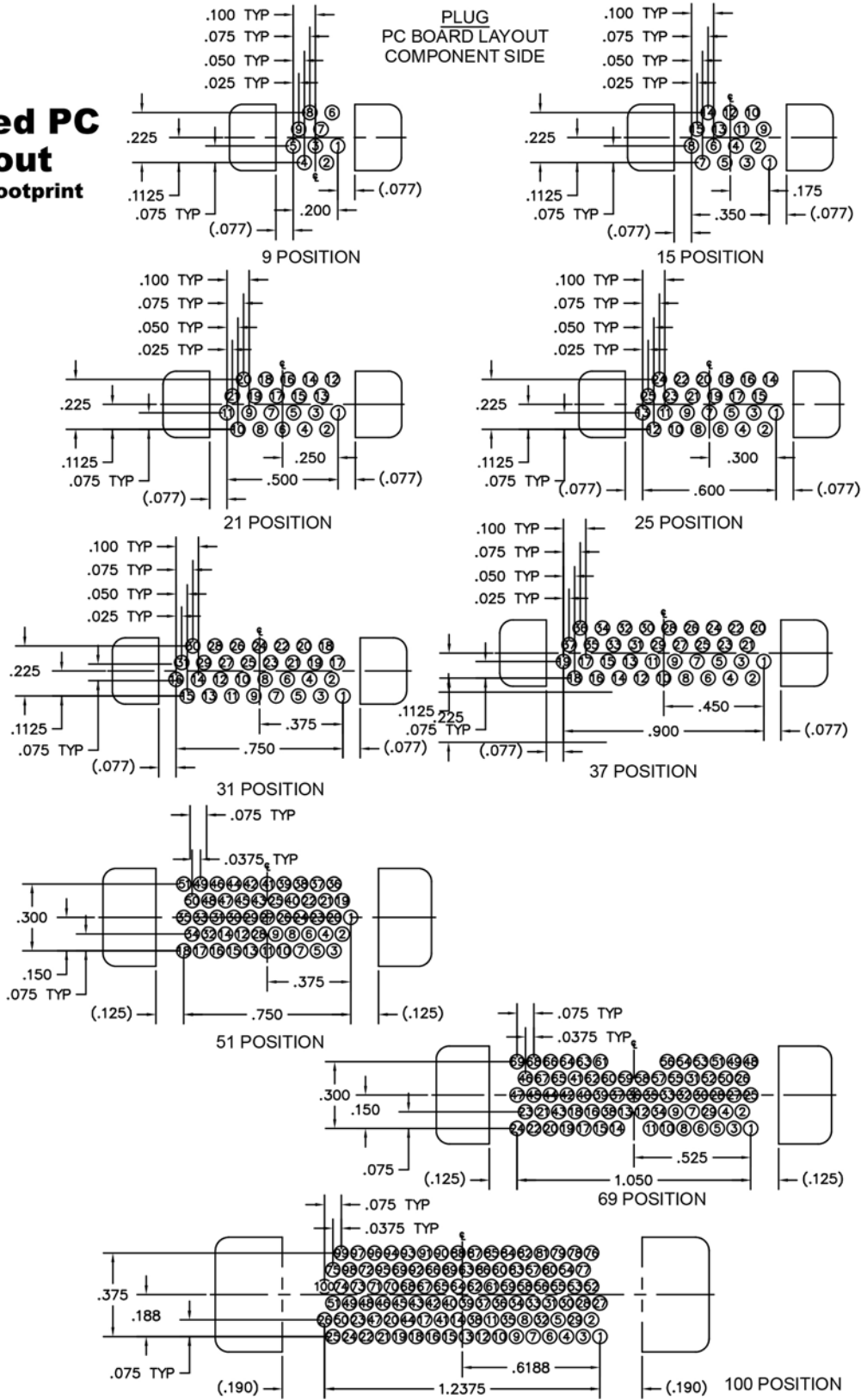
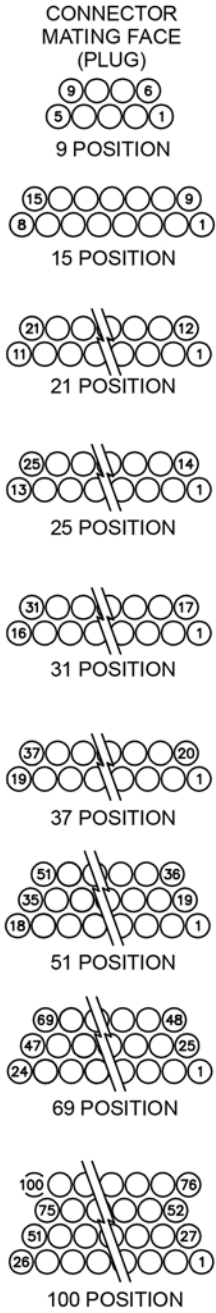
**PLUG:** MK-2A2-031-135-2600-EMI  
**RECEPTACLE:** MM-222-031-261-41WQ  
**PLUG:** MK-2A2-031-135-2600-EMI  
**RECEPTACLE:** MN-221-031-261-41WQ  
 XX-XXX-XXX-XXX-XXXX-XXX

PLUG		RECEPTACLE	
<b>SERIES</b>			
MK .050" Rugged Metal PC Board Mount Connector (MK mates with MK, ML, MM, MN receptacles)		MM .050" Rugged Metal I/O Connector MN .050" Rugged Plastic I/O Connector (MM & MN mate with MK, ML, MM, MN plugs)	
<b>BODY</b>			
2 2-Row (Sizes 9 thru 37)	3 3-Row (Size 51 or 69)	2 2-Row (Sizes 9 thru 37)	3 3-Row (Size 51 or 69)
4 4-Row (Size 100)		4 4-Row (Size 100)	
<b>BODY STYLE:</b> A Plug, straight, standard footprint, rear panel mount with fluorosilicone o-ring		<b>BODY STYLE:</b> 2 Receptacle, straight, with ears	
<b>BODY MATERIAL:</b> 2 Polyphenylene Sulfide with electroless nickel shell 3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/> 4 Polyphenylene Sulfide with hard anodized black shell		<b>BODY MATERIAL:</b> 1 Polyphenylene Sulfide (MN only) 2 Polyphenylene Sulfide with electroless nickel shell 3 Polyphenylene Sulfide with electrodeposited cadmium shell <input checked="" type="checkbox"/> 4 Polyphenylene Sulfide with hard anodized black shell	
<b>SIZE</b>			
XXX 009, 015, 021, 025, 031, 037, 051, 069, 100		XXX 009, 015, 021, 025, 031, 037, 051, 069, 100	
<b>CONTACTS</b>			
<b>TYPE CONTACTS/TERMINATIONS:</b> 12 Pin, straight, PCB leads, .109" 13 Pin, straight, PCB leads, .140" 14 Pin, straight, PCB leads, .172"		<b>TYPE CONTACTS/TERMINATIONS:</b> 21 Socket, straight, solder cup 24 Socket, straight, .500" pigtails (.018 dia) 25 Socket, straight, 1.000" pigtails (.018 dia) 26 Socket, straight, crimped wire	
<b>PLATING OPTIONS:</b> 3 50 μ" Au contacts; 10 μ" Au terminations 5 50 μ" Au contacts; Sn/Pb alloy terminations <input checked="" type="checkbox"/> 7 50 μ" Au contacts; SAC305 terminations		<b>PLATING OPTIONS:</b> 1 50 μ" Au contacts (crimp wire) 3 50 μ" Au contacts; 10 μ" Au terminations (solder cup, pigtail) 5 50 μ" Au contacts; Sn/Pb alloy terminations (pigtail) <input checked="" type="checkbox"/> 7 50 μ" Au contacts; SAC305 terminations (pigtail)	
<b>HARDWARE</b>			
<b>STYLE OF HARDWARE:</b> 00 None 24 Two fixed jacksnuts, rear panel mount, .040" panel thickness (64*) 26 Two fixed jacksnuts, rear panel mount, .060" panel thickness (66*) 28 Two fixed jacksnuts, rear panel mount, .070" panel thickness (68*) 29 Two fixed jacksnuts, rear panel mount, .080" panel thickness (69*)		<b>STYLE OF HARDWARE:</b> 00 None 41 Two turning jackscrews, allen head, retaining ring (81*) 42 Two long turning jackscrews, allen head, retaining ring (82*) 43 Two turning jackscrews, slot head, retaining ring (83*) 44 Two long turning jackscrews, slot head, retaining ring (84*) 45 Two turning jackscrews, allen head, captivated** (85*)	
<b>POLARIZATION / WIRING:</b> 00 None		<b>POLARIZATION / WIRING:</b> 00 None XX For wiring codes, see page MA-3 & MA-4	
<b>OPTIONS</b>			
EMI EMI o-ring (in lieu of fluorosilicone o-ring)		900 Interfacial sealing gasket	

\* = Use number in parenthesis when ordering size 100.  
 \*\* = Captive hardware is factory installed and non-removable.  
 = Option not RoHS compliant

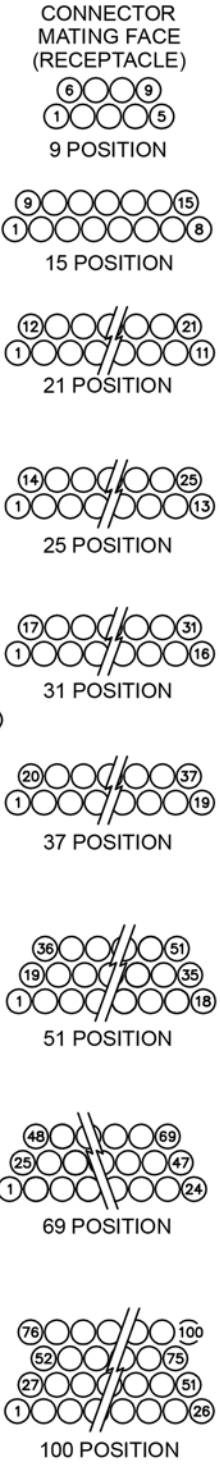
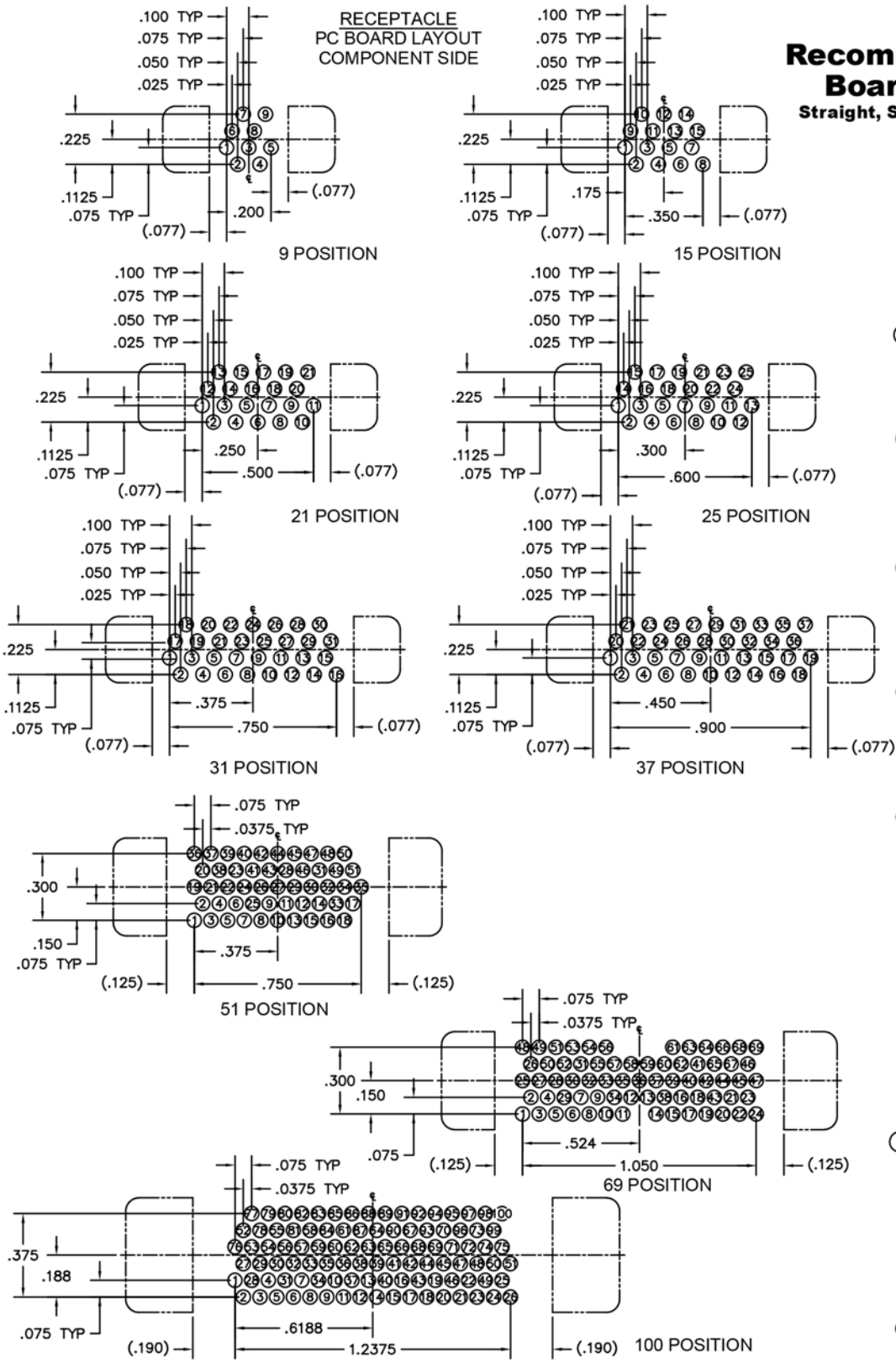
# Recommended PC Board Layout

## Straight, Standard Footprint



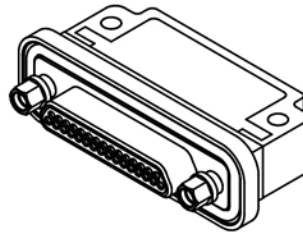
## Recommended PC Board Layout

Straight, Standard Footprint

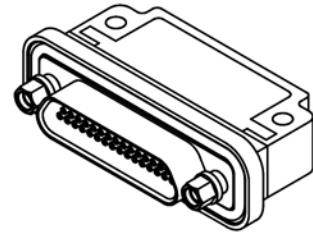


## Rear Panel Mount, Right Angle Boardmount .050" 9 thru 100 Contacts

**MK**

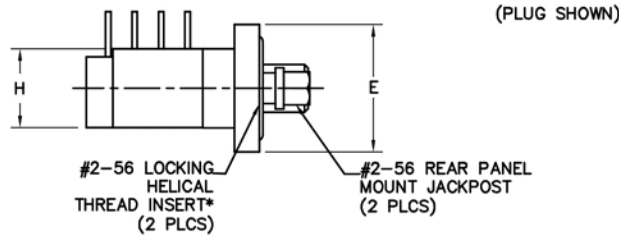
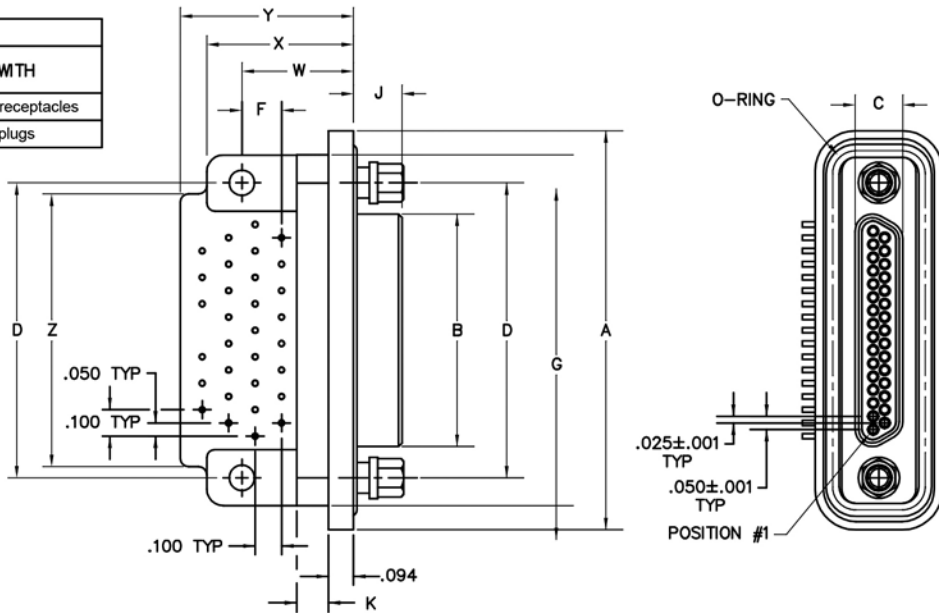


MK-2D2-031-335-260S  
(PLUG)



MK-2E2-031-445-260S  
(RECEPTACLE)

MATING MATRIX	
CONNECTOR	MATES WITH
MK-2D...	MK, ML, MM, MN receptacles
MK-2E...	MK, ML, MM, MN plugs



SIZE	CONTACT ROWS	DIMENSIONS															HARDWARE	MOUNTING HOLE						
		A	B		C		D	E	F	G	H	J		K	W	X MAX			Y MAX	Z				
			PLUG MAX	RCPT MAX	PLUG MAX	RCPT MAX						PLUG	RCPT											
9	2	.957	.334	.400	.185	.251	.565	.480	.150	.298	.183	.195	.120	.421	.560	.540	.540	.775	#2-56 UNC THD	.096 DIA OR #2-56 UNC THREADED INSERT				
15		1.107	.484	.550			.715														.020	.775	.371	.925
21		1.257	.634	.700			.865														.1075	.660	1.075	
25		1.357	.734	.800			.965														1.175	1.175	1.175	
31		1.507	.884	.950			1.115														1.325	1.325	1.325	
37	1.657	1.034	1.100	1.265	1.475	1.475	1.475																	
51	3	1.657	.984	1.050	.228	.294	1.215	.523	.150	1.425	.341	.550	.770	1.220	.870	1.450	.775	1.180	1.810	#4-40 UNC THD	.125 DIA OR #4-40 UNC THREADED INSERT			
69		1.957	1.284	1.350			1.515															1.725	1.725	1.725
100	4	2.383	1.384	1.508	.271	.394	1.800	.600	.200	2.160	.381	.176	.577	.775	1.180	1.810								

\*\* = SHELL ACCEPTS .190 MAX #2-56 SCREW LENGTH (.220 MAX #4-40 SCREW LENGTH).



PLUG: MK 2D2-031-335-260S  
 RECEPTACLE: MK 2E2-031-445-260S  
 XX-XXX-XXX-XXX-XXXX-XXX  
 | BODY | CONTACTS | OPTIONS  
 SERIES SIZE HARDWARE

**PLUG**

**SERIES**

MK .050" Rugged Metal PC Board Mount Connector

**BODY**

- 2 2-Row (Sizes 9 thru 37)
- 3 3-Row (Size 51 & 69)
- 4 4-Row (Size 100)

**BODY STYLE:**

- D Plug, right angle, rear panel mount with fluorosilicone o-ring

**BODY MATERIAL:**

- 2 Electroless nickel shell w/ PPS insulator
- 3 Electrodeposited cadmium shell w/ PPS insulator
- 4 Hard anodized black shell w/ PPS insulator

**SIZE**

XXX 009, 015, 021, 025, 031, 037, 051, 069, 100

**CONTACTS**

**TYPE CONTACTS/TERMINATIONS:**

- 32 Pin, right angle, PCB leads, .109"
- 33 Pin, right angle, PCB leads, .140"
- 34 Pin, right angle, PCB leads, .172"

**PLATING OPTIONS:**

- 3 50 μ" Au contacts
- 5 50 μ" Au contacts; Sn/Pb alloy terminations
- 7 50,μ" Au contacts; SAC305 terminations

**HARDWARE**

**STYLE OF HARDWARE:**

- 00 None
- 24 Two fixed jacknuts, rear panel mount, .040" panel thickness (64\*)
- 26 Two fixed jacknuts, rear panel mount, .060" panel thickness (66\*)
- 28 Two fixed jacknuts, rear panel mount, .070" panel thickness (68\*)
- 29 Two fixed jacknuts, rear panel mount, .080" panel thickness (69\*)

**POLARIZATION:**

- 0S Standard body polarization

**OPTIONS**

- EMI EMI gasket (in lieu of fluorosilicone o-ring)
- OB7 Threaded inserts in mounting holes
- OFW Threaded inserts in mounting holes and EMI gasket (in lieu of fluorosilicone o-ring)

**NOTES**

See page MA-10 for rear panel mounting dimensions.  
See page MA-7 for rear panel hardware dimensions.

\* = Use numbers in parenthesis when ordering size 100.  
 = Option not RoHS compliant

**RECEPTACLE**

**SERIES**

MK .050" Rugged Metal PC Board Mount Connector

**BODY**

- 2 2-Row (Sizes 9 thru 37)
- 3 3-Row (Size 51 & 69)
- 4 4-Row (Size 100)

**BODY STYLE:**

- E Receptacle, right angle, rear panel mount with fluorosilicone o-ring and interfacial seal

**BODY MATERIAL:**

- 2 Electroless nickel shell w/ PPS insulator
- 3 Electrodeposited cadmium shell w/ PPS insulator
- 4 Hard anodized black shell w/ PPS insulator

**SIZE**

XXX 009, 015, 021, 025, 031, 037, 051, 069, 100

**CONTACTS**

**TYPE CONTACTS/TERMINATIONS:**

- 43 Socket, right angle, PCB leads, .109"
- 44 Socket, right angle, PCB leads, .140"
- 45 Socket, right angle, PCB leads, .172"

**PLATING OPTIONS:**

- 3 50 μ" Au contacts
- 5 50 μ" Au contacts; Sn/Pb alloy terminations
- 7 50,μ" Au contacts; SAC305 terminations

**HARDWARE**

**STYLE OF HARDWARE:**

- 00 None
- 24 Two fixed jacknuts, rear panel mount, .040" panel thickness (64\*)
- 26 Two fixed jacknuts, rear panel mount, .060" panel thickness (66\*)
- 28 Two fixed jacknuts, rear panel mount, .070" panel thickness (68\*)
- 29 Two fixed jacknuts, rear panel mount, .080" panel thickness (69\*)

**POLARIZATION:**

- 0S Standard body polarization

**OPTIONS**

- EMI EMI gasket (in lieu of fluorosilicone o-ring)
- OB7 Threaded inserts in mounting holes
- OFW Threaded inserts in mounting holes and EMI gasket (in lieu of fluorosilicone o-ring)

**NOTES**

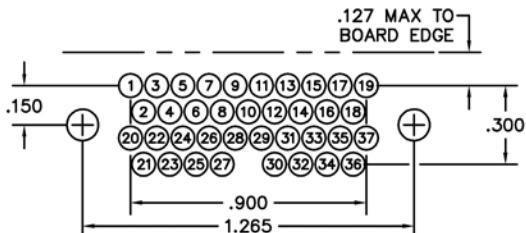
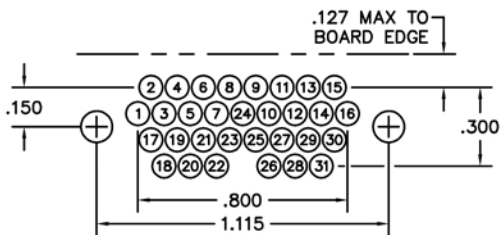
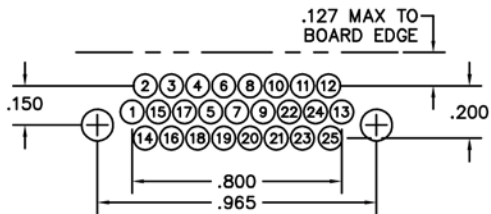
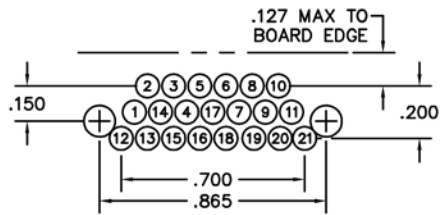
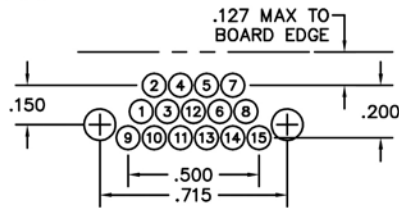
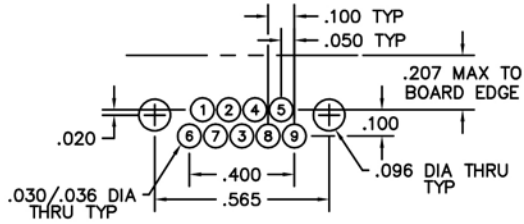
See page MA-10 for rear panel mounting dimensions.  
See page MA-7 for rear panel hardware dimensions.



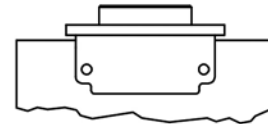
## Recommended PC Board Layout

Right Angle, Narrow Footprint  
Rear Panel Mount  
Standard Polarization

PLUG  
PC BOARD LAYOUT  
COMPONENT SIDE



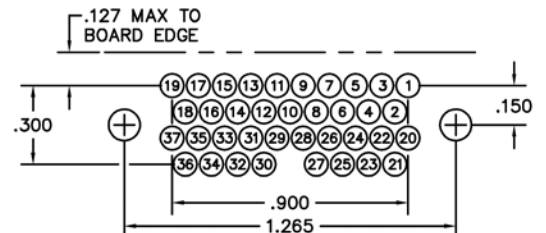
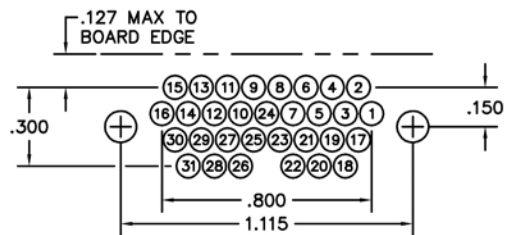
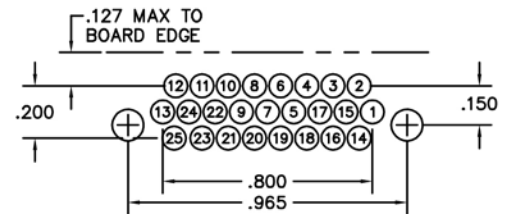
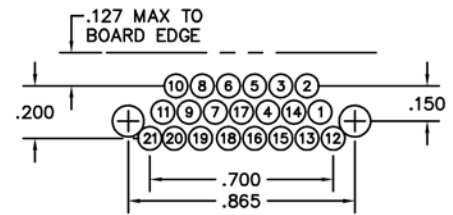
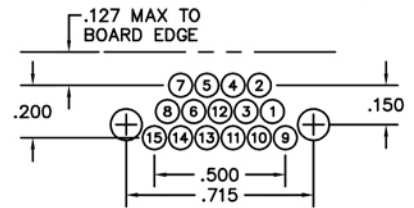
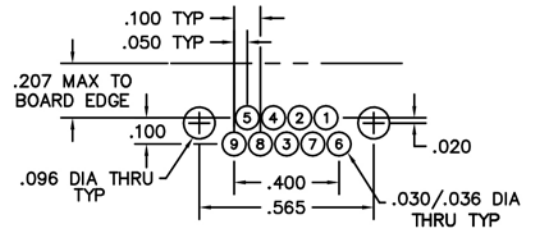
CONNECTOR MATING FACE

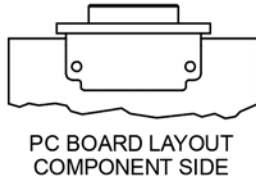
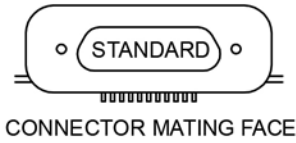


PC BOARD LAYOUT  
COMPONENT SIDE

RECEPTACLE  
PC BOARD LAYOUT  
COMPONENT SIDE

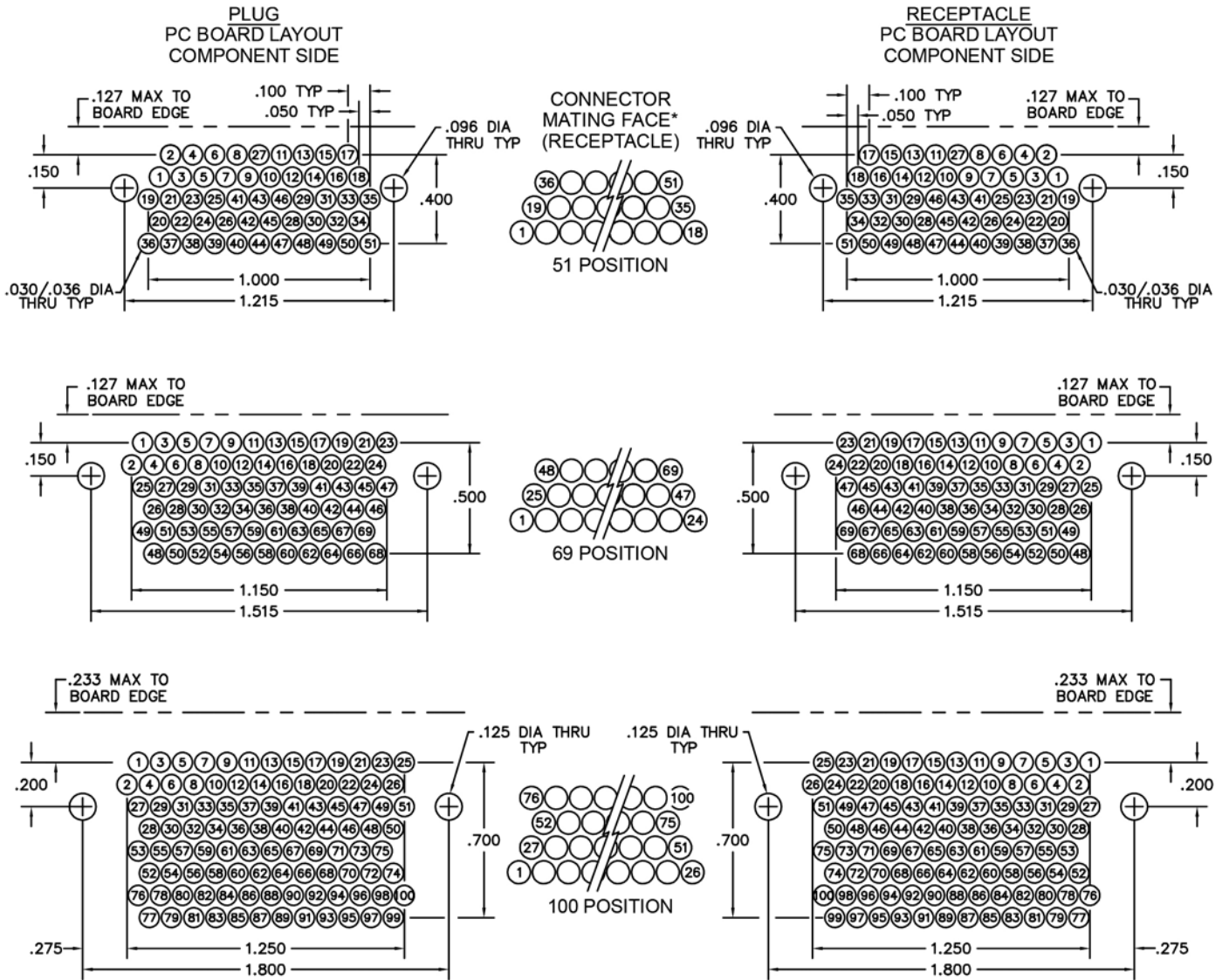
CONNECTOR  
MATING FACE\*  
(RECEPTACLE)





## Recommended PC Board Layout

### Right Angle, Narrow Footprint Rear Panel Mount Standard Polarization



\* For pin (plug) connectors, the contact numbers are reversed left to right.



## Specifications - Sealed Connectors Materials and Finishes \*

<b>Contacts:</b>	Pins: BeCu alloy strip per ASTM B194 Sockets: Brass per ASTM B16 / B16M or ASTM B453 Uninsulated/solid wire tails: Brass per ASTM B16 / B16M or ASTM B453
<b>Contact Finish:</b>	Gold plate per ASTM B488
<b>Shells:</b>	Aluminum Alloy 6061-T6 per SAE AMS-QQ-A-250/11 or 6061-T6511 per SAE AMS-QQ-A-200/8
<b>Aluminum Shell Finishes:</b>	Electroless Nickel per SAE AMS2404, Class 3, 500 $\mu$ " min Electrodeposited Cadmium per SAE AMS-QQ-P-416, Type II, Class 3 Black Anodized per MIL-A-8625, Type III, Class 2
<b>Molded Insulators:</b>	Glass filled polyphenylene sulfide per MIL-M-24519
<b>Embedment:</b>	Frey Engineering Co. insulating compound CF3003-80 and L-II-49 or equivalent
<b>Jackposts:</b>	Corrosion resistant steel per ASTM A320 or ASTM A484 / A484M and ASTM A582 / A582M Passivated per SAE AMS2700
<b>Gaskets:</b>	Interfacial: Fluorosilicone per SAE AMS-R-25988 Flange: Butyl per SAE AMS3238** Internal: EPDM per ASTM D2000**
<b>Tolerances:</b>	Unless otherwise specified: Fractions = $\pm 1/64$ " Decimals = $\pm 0.010$ " Angles = $\pm 5^\circ$ Wire lengths: insulated/stranded = $+1.0"/-0.0$ " uninsulated/solid = $+0.2"/-0.0$ "

Note: AirBorn can manufacture special configurations for your exact specifications.

\* Reference the above listed specifications or an equivalent industry standard when applicable.

\*\* Chemical compatibility of gasket materials must be considered for each application.

Contact AirBorn for specific application questions.

## Performance

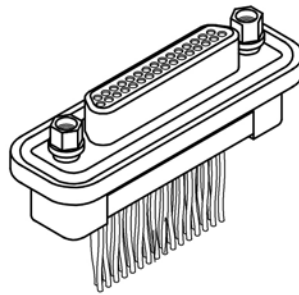
<b>Interface:</b>	Per M83513
<b>Contact Rating:</b>	3-amperes maximum
<b>Solderability:</b>	Terminals (except crimp) tested in accordance with MIL-STD-202, Method 208
<b>Wire Size:</b>	Stranded #24, #26, #28 AWG or solid #25 AWG standard (consult factory for other sizes and types)
<b>Test Voltage:</b>	600 V, RMS, 60 Hz
<b>Operating Temperature:</b>	-55° C to +100° C
<b>Insulation Resistance:</b>	5,000 megohms minimum @ 500 VDC
<b>Durability:</b>	500 connector mating cycles
<b>Vibration:</b>	Tested in accordance with EIA-364-28, Condition IV, according to MIL-83513
<b>Shock:</b>	Tested in accordance with EIA-364-27, Condition E, according to MIL-83513
<b>Salt Spray:</b>	Mated connectors tested in accordance with EIA-364-26, Test Condition B, according to M83513
<b>Humidity:</b>	Mated connectors tested in accordance with EIA-364-31, Method IV (except steps 7a and 7b)
<b>Thermal Shock:</b>	Tested to the temperature extremes of EIA-364-32, Method A, Test Condition I (except step 3, temperature shall be 100° C)
<b>Contact Resistance:</b>	0.065 volt maximum drop @ 2.5 amps (.026 ohms), according to M83513
<b>Contact Engaging Force:</b>	6.0 ounce maximum, with .0221 diameter test sleeve
<b>Contact Separating Force:</b>	0.5 ounce minimum, with .0230 diameter test sleeve
<b>Crimp Strength:</b>	5 pound minimum tensile strength
<b>Sealing:</b>	15 PSI per EIA-364-02 at room temperature, 5 minutes with no visible air leaks, positive pressure from wire (back side) of connector. (Body Styles E & H)  30 PSI per EIA-364-02 at room temperature, 5 minutes with no visible air leaks, positive pressure from wire (back side) of connector. (Body Styles K & L)



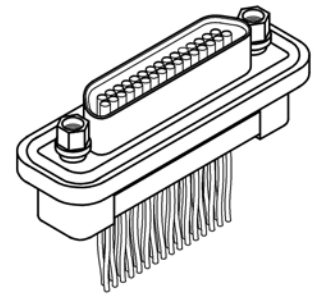
# Rugged Metal I/O (Sealed Connector)

.050"  
9 thru 100 Contacts

**MM**

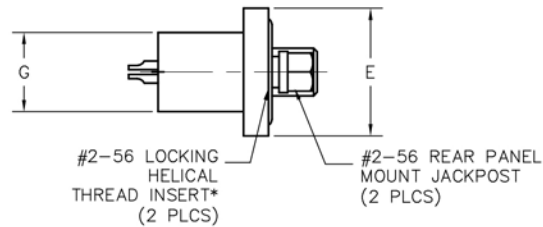
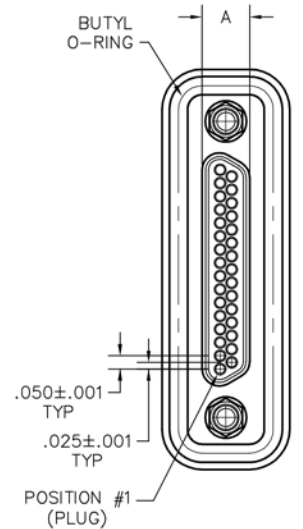
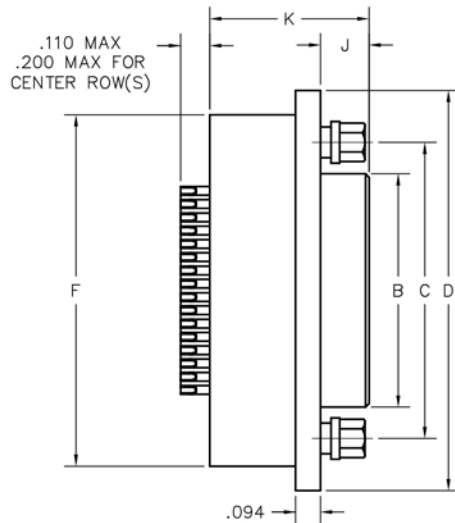
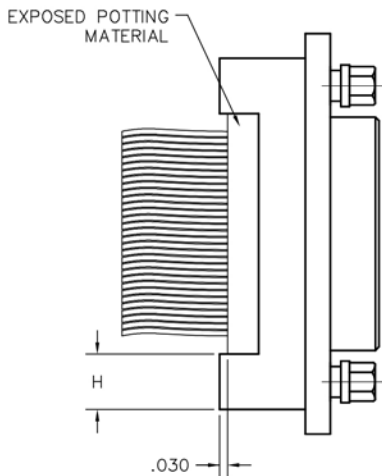


MM-2E2-031-161-26WA  
(PLUG)



MM-2H2-031-261-26WA  
(RECEPTACLE)

MATING MATRIX	
CONNECTOR	MATES WITH
MM-2E...	MK, ML, MM, MN receptacles
MM-2H...	MK, ML, MM, MN plugs
MM-2K...	MK, ML, MM, MN receptacles
MM-2L...	MK, ML, MM, MN plugs



STRANDED WIRE TERMINATION  
(PLUG SHOWN)

SOLDER CUP OR PIGTAIL TERMINATION  
(PLUG WITH SOLDER CUP TERMINATION SHOWN)

DIMENSIONS																
SIZE	CONTACT ROWS	A		B		C	HARDWARE	D	E	F	G	H	J		K	
		PLUG MAX	RCPT MAX	PLUG MAX	RCPT MAX								PLUG	RCPT	PLUG	RCPT
9	2	.185	.251	.334	.400	.565	#2-56 UNC THD	.957	.480	.773	.298	.210	.183	.195	.598	.610
15				.484	.550	.715		1.107		.923						
21				.634	.700	.865		1.257		1.073						
25				.734	.800	.965		1.357		1.173						
31				.884	.950	1.115		1.507		1.323						
37				1.034	1.100	1.265		1.657		1.473						
51	3	.228	.294	.984	1.050	1.215	#4-40 UNC THD	1.657	.523	1.477	.440	.239	.183	.195	.598	.610
69				1.284	1.350	1.515		1.957		1.777						
100				1.384	1.508	1.800		2.383		.600						

\*\* = SHELL ACCEPTS .200 MAX #2-56 SCREW LENGTH (.295 MAX #4-40 SCREW LENGTH).



PLUG: MM-2E2-031-161-26WA

RECEPTACLE: MM-2H2-031-261-26WA

XX	XXX	XXX	XXX	XXXX
SERIES	SIZE	HARDWARE & WIRING		
BODY		CONTACTS		

PLUG

**SERIES**

MM .050" Rugged Metal I/O Connector

**BODY**

- 2 2-Row (Sizes 9 thru 37)
- 3 3-Row (Sizes 51 thru 69)
- 4 4-Row (Size 100)

- BODY STYLE:**
- E Plug, straight, rear panel mount. Sealed to 15 PSI pressure differential.
  - K Plug, straight, rear panel mount. Sealed to 30 PSI pressure differential.

*All seal ratings are in the unmated condition*

- BODY MATERIAL:**
- 2 Polyphenylene Sulfide with electroless nickel shell
  - 3 Polyphenylene Sulfide with electrodeposited cadmium shell
  - 4 Polyphenylene Sulfide with hard anodized black shell

**SIZE**

XXX 009, 015, 021, 025, 031, 037, 051, 069, 100

**CONTACTS**

- TYPE CONTACTS/TERMINATIONS:**
- 11 Pin, straight, solder cup
  - 14 Pin, straight, .500" pigtails (.018 dia)
  - 16 Pin, straight, stranded wire

- PLATING OPTIONS:**
- 1 50 μ" Au contacts (stranded wire)
  - 3 50 μ" Au contacts; Au terminations (solder cup, pigtail)
  - 5 50 u" Au contacts; Sn/Pb alloy terminations (pigtail)
  - 7 50 u" Au contacts; SAC305 terminations (pigtail)

**HARDWARE & WIRING**

- STYLE OF HARDWARE:**
- 00 None
  - 24 Two fixed jacknuts, rear panel mount, .040" panel thickness (64\*)
  - 26 Two fixed jacknuts, rear panel mount, .060" panel thickness (66\*)
  - 28 Two fixed jacknuts, rear panel mount, .070" panel thickness (68\*)
  - 29 Two fixed jacknuts, rear panel mount, .080" panel thickness (69\*)
- WIRING:**
- 00 None (solder cup and pigtail only)
  - XX For wiring codes, see page MA-3 & MA-4

**NOTES**

See page MA-10 for rear panel mounting dimensions.  
See page MA-7 for hardware dimensions.  
See Product Technical Bulletin #43 for soldering to solder cups.

RECEPTACLE

**SERIES**

MM .050" Rugged Metal I/O Connector

**BODY**

- 2 2-Row (Sizes 9 thru 37)
- 3 3-Row (Sizes 51 thru 69)
- 4 4-Row (Size 100)

- BODY STYLE:**
- H Receptacle, straight, rear panel mount, with fluorosilicone interfacial seal. Sealed to 15 PSI pressure differential.
  - L Receptacle, straight, rear panel mount, with fluorosilicone interfacial seal. Sealed to 30 PSI pressure differential.

*All seal ratings are in the unmated condition*

- BODY MATERIAL:**
- 2 Polyphenylene Sulfide with electroless nickel shell
  - 3 Polyphenylene Sulfide with electrodeposited cadmium shell
  - 4 Polyphenylene Sulfide with hard anodized black shell

**SIZE**

XXX 009, 015, 021, 025, 031, 037, 051, 069, 100

**CONTACTS**

- TYPE CONTACTS/TERMINATIONS:**
- 21 Socket, straight, solder cup
  - 24 Socket, straight, .500" pigtails (.018 dia)
  - 26 Socket, straight, crimped wire

- PLATING OPTIONS:**
- 1 50 μ" Au contacts (stranded wire)
  - 3 50 μ" Au contacts; Au terminations (solder cup, pigtail)
  - 5 50 u" Au contacts; Sn/Pb alloy terminations (pigtail)
  - 7 50 u" Au contacts; SAC305 terminations (pigtail)

**HARDWARE & WIRING**

- STYLE OF HARDWARE:**
- 00 None
  - 24 Two fixed jacknuts, rear panel mount, .040" panel thickness (64\*)
  - 26 Two fixed jacknuts, rear panel mount, .060" panel thickness (66\*)
  - 28 Two fixed jacknuts, rear panel mount, .070" panel thickness (68\*)
  - 29 Two fixed jacknuts, rear panel mount, .080" panel thickness (69\*)
- WIRING:**
- 00 None (solder cup and pigtail only)
  - XX For wiring codes, see page MA-3 & MA-4

**NOTES**

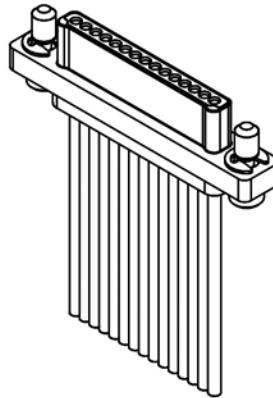
See page MA-10 for rear panel mounting dimensions.  
See page MA-7 for hardware dimensions.  
See Product Technical Bulletin #43 for soldering to solder cups.

\* = Use numbers or letters in parenthesis when ordering size 100.  
 = Option not RoHS compliant

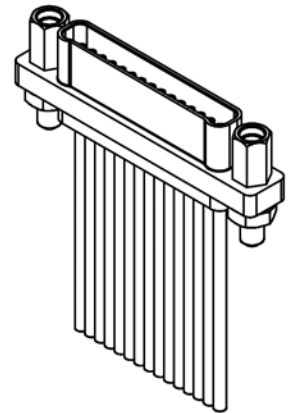
## Cable to Cable (1 Row)

**.050"**  
**4 thru 25 Contacts**

**MM**

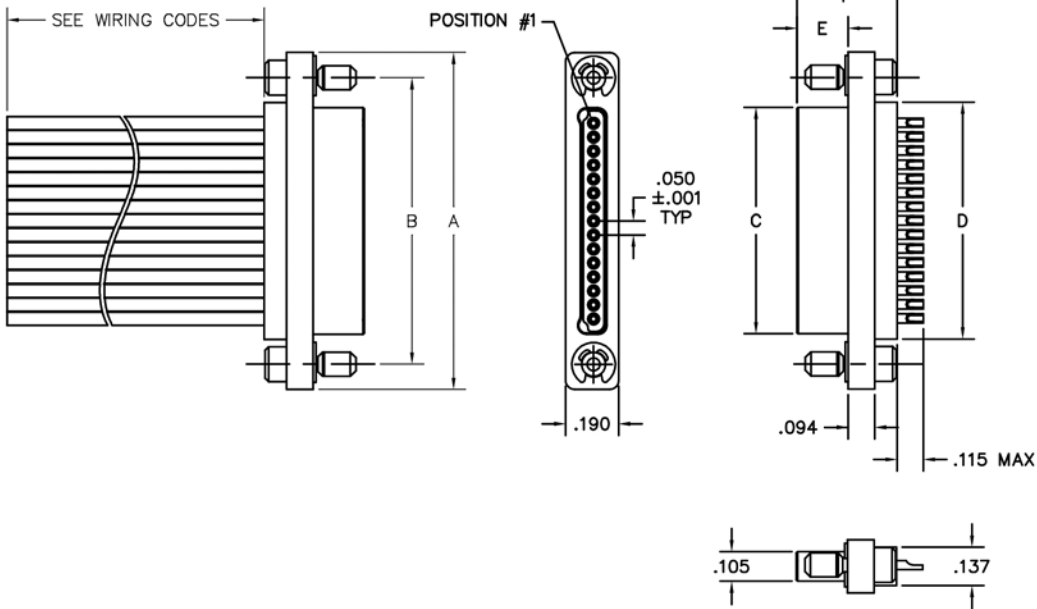


MM-112-015-161-41WQ  
(PLUG)



MM-122-015-261-22WQ  
(RECEPTACLE)

MATING MATRIX	
CONNECTOR	MATES WITH
MM-11...	MM-12, MK-16, MK-18 receptacles
MM-12...	MM-11, MK-15, MK-17 plugs



PLUG SHOWN

SIZE	DIMENSIONS								HARDWARE	
	A	B	C		D	E		F		
			PLUG MAX	RCPT MAX		PLUG MAX	RCPT MAX	PLUG MAX		RCPT MAX
4	.655	.475	.260	.297	.297	.186	.198	.358	.370	#2-56 UNC THD (Ø.092 THRU)
5	.705	.525	.310	.347	.347					
6	.755	.575	.360	.397	.397					
9	.905	.725	.510	.547	.547					
12	1.055	.875	.660	.697	.697					
15	1.205	1.025	.810	.847	.847					
21	1.505	1.325	1.110	1.147	1.147					
25	1.705	1.525	1.310	1.347	1.347					



**PLUG:** MM-112-006-113-2200  
**RECEPTACLE:** MM-122-006-2A3-4100  
XX-XXX-XXX-XXX-XXXX-XXX  
 |     |     |     |     |  
 BODY CONTACTS OPTIONS  
 SERIES     SIZE     HARDWARE

**PLUG**

**RECEPTACLE**

**SERIES**

MM .050" Rugged Metal I/O Connector  
(MM mates to MK & MM)

**SERIES**

MM .050" Rugged Metal I/O Connector  
(MM mates to MK & MM)

**BODY**

- 1 1-Row (Sizes 4 thru 25)
- BODY STYLE:
- 1 Plug, straight
- BODY MATERIAL:
- 2 Electroless nickel shell w/ PPS insert
- 3 Electrodeposited cadmium shell w/ PPS insert
- 5 Stainless Steel shell w/ PPS insert
- A Pure Electro-Deposited Aluminum
- K Zinc Nickel Plating
- T Nickel Polymer Plating

**BODY**

- 1 1-Row (Sizes 4 thru 25)
- BODY STYLE:
- 2 Receptacle, straight
- BODY MATERIAL:
- 2 Electroless nickel shell w/ PPS insert
- 3 Electrodeposited cadmium shell w/ PPS insert
- 5 Stainless Steel shell w/ PPS insert
- A Pure Electro-Deposited Aluminum
- K Zinc Nickel Plating
- T Nickel Polymer Plating

**SIZE**

XXX 004, 005, 006, 009, 012, 015, 021, 025

**SIZE**

XXX 004, 005, 006, 009, 012, 015, 021, 025

**CONTACTS**

- TYPE CONTACTS/TERMINATIONS:
- 11 Pin, straight, 26 awg solder cup
  - 1A Pin, straight, 24 awg solder cup
  - 12 Pin, straight, 0.150" pigtails (.018 dia)
  - 13 Pin, straight, 0.250" pigtails (.018 dia)
  - 14 Pin, straight, 0.500" pigtails (.018 dia)
  - 16 Pin, straight, crimped wire
- PLATING OPTIONS:
- 1 50 u" Au contacts (Crimped Wire)
  - 3 50 u" Au contacts; Au terminations (solder cup, pigtail)
  - 5 50 u" Au contacts; Sn/Pb alloy terminations (pigtail)
  - 7 50 u" Au contacts; SAC305 terminations (pigtail)

**CONTACTS**

- TYPE CONTACTS/TERMINATIONS:
- 21 Skt, straight, 26 awg solder cup
  - 2A Skt, straight, 24 awg solder cup
  - 22 Skt, straight, 0.150" pigtails (.018 dia)
  - 23 Skt, straight, 0.250" pigtails (.018 dia)
  - 24 Skt, straight, 0.500" pigtails (.018 dia)
  - 26 Skt, straight, crimped wire
- PLATING OPTIONS:
- 1 50 u" Au contacts (Crimped Wire)
  - 3 50 u" Au contacts; Au terminations (solder cup, pigtail)
  - 5 50 u" Au contacts; Sn/Pb alloy terminations (pigtail)
  - 7 50 u" Au contacts; SAC305 terminations (pigtail)

**HARDWARE**

- STYLE OF HARDWARE:
- 00 None
  - 22 Two fixed jacknut assemblies
  - 41 Two turning jackscrews, allen head, retaining ring
  - 45 Two turning jackscrews, allen head, captivated\*\*

**HARDWARE**

- STYLE OF HARDWARE:
- 00 None
  - 22 Two fixed jacknut assemblies
  - 41 Two turning jackscrews, allen head, retaining ring
  - 45 Two turning jackscrews, allen head, captivated\*\*

**WIRING**

XX For wiring codes, see page MA-3 & MA-4

**WIRING**

XX For wiring codes, see page MA-3 & MA-4

**OPTIONS**

900 Interfacial Seal

\*\* = Captive hardware is factory installed and non-removable.  
 = Option not RoHS compliant

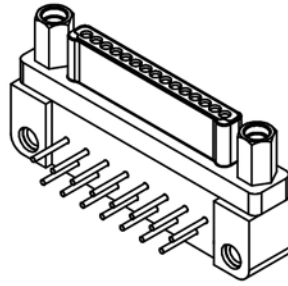




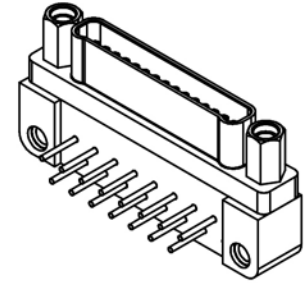
# Right Angle Boardmount (1 Row)

**.050"**  
**4 thru 25 Contacts**

**MK**

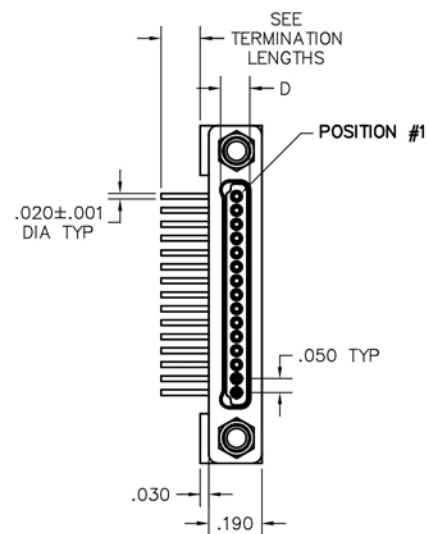
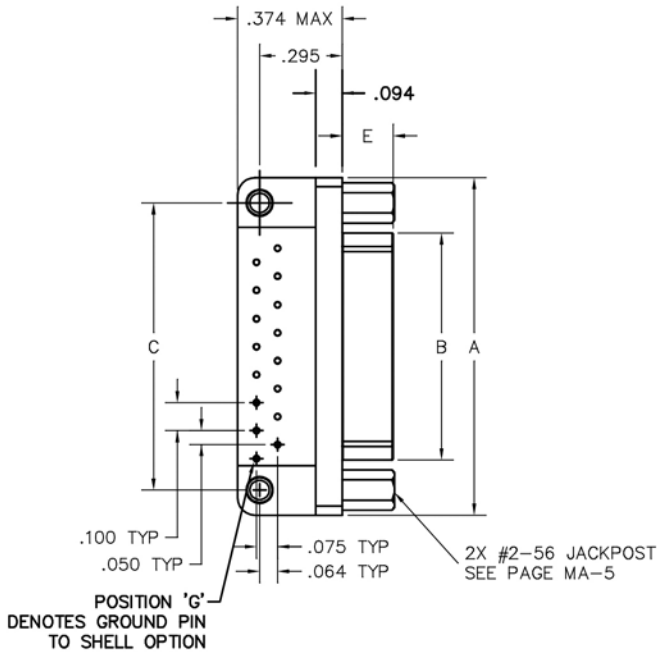


MK-152-015-325-220S  
(PLUG)



MK-162-015-435-220S  
(RECEPTACLE)

MATING MATRIX	
CONNECTOR	MATES WITH
MK-15...	MM-12, MK-18 receptacles
MK-16...	MM-11, MK-17 plugs



PLUG SHOWN

SIZE	DIMENSIONS								MOUNTING HOLE
	A	B		C	D		E		
		PLUG MAX	RCPT MAX		PLUG MAX	RCPT MAX	PLUG MAX	RCPT MAX	
4	.655	.260	.297	.475	.110	.142	.186	.198	#2-56 CLEARANCE THRU OR #2-56 UNC THREADED INSERT
5	.705	.310	.347	.525					
6	.755	.360	.397	.575					
9	.905	.510	.547	.725					
12	1.055	.660	.697	.875					
15	1.205	.810	.847	1.025					
21	1.505	1.110	1.147	1.325					
25	1.705	1.310	1.347	1.525					

**PLUG:** MK-152-006-325-220S  
**RECEPTACLE:** MK-162-006-425-220S  
XX-XXX-XXX-XXX-XXXX-XXX  
 |        |        |        |  
 SERIES    SIZE    CONTACTS    OPTIONS  
 |        |        |        |  
 SERIES    SIZE    HARDWARE

**PLUG**

**SERIES**

MK .050" Rugged Metal Right Angle PTH Connector  
(MK mates to MK & MM)

**BODY**

- 1 1-Row (Sizes 4 thru 25)  
   BODY STYLE:  
 5 Plug, right angle, standard footprint, with mounting holes  
   BODY MATERIAL:  
 2 Electroless nickel shell w/ PPS insert  
 3 Electrodeposited cadmium shell w/ PPS insert   
 5 Stainless Steel shell w/ PPS insert  
 A Pure Electro-Deposited Aluminum  
 K Zinc Nickel Plating  
 T Nickel Polymer Plating

**SIZE**

XXX 004, 005, 006, 009, 012, 015, 021, 025

**CONTACTS**

- TYPE CONTACTS/TERMINATIONS:
- 32 Pin, right angle, pcb leads, .109"
  - 33 Pin, right angle, pcb leads, .140"
  - 34 Pin, right angle, pcb leads, .172"
  - A2 Pin, right angle, pcb leads, .109" w/ ground pin option
  - A3 Pin, right angle, pcb leads, .140" w/ ground pin option
  - A4 Pin, right angle, pcb leads, .172" w/ ground pin option
- PLATING OPTIONS:
- 3 50 u" Au contacts; Au terminations
  - 5 50 u" Au contacts; Sn/Pb alloy terminations
  - 7 50 u" Au contacts; SAC305 terminations

**HARDWARE**

- STYLE OF HARDWARE:
- 00 None
  - 22 Two fixed jacknut assemblies
- POLARIZATION:
- 0S Standard body polarization

**OPTIONS**

- 0B7 Threaded inserts, standard body polarization
- 900 Interfacial Seal
- 0B7 Threaded inserts and interfacial sealing gasket, standard body polarization

= Option not RoHS compliant

**RECEPTACLE**

**SERIES**

MK .050" Rugged Metal Right Angle PTH Connector  
(MM mates to MK & MM)

**BODY**

- 1 1-Row (Sizes 4 thru 25)  
   BODY STYLE:  
 6 Receptacle, right angle, standard footprint, with mounting holes  
   BODY MATERIAL:  
 2 Electroless nickel shell w/ PPS insert  
 3 Electrodeposited cadmium shell w/ PPS insert   
 5 Stainless Steel shell w/ PPS insert  
 A Pure Electro-Deposited Aluminum  
 K Zinc Nickel Plating  
 T Nickel Polymer Plating

**SIZE**

XXX 004, 005, 006, 009, 012, 015, 021, 025

**CONTACTS**

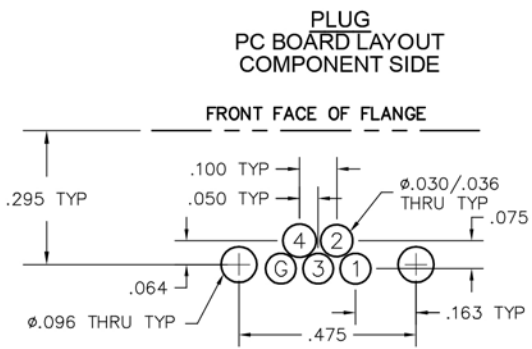
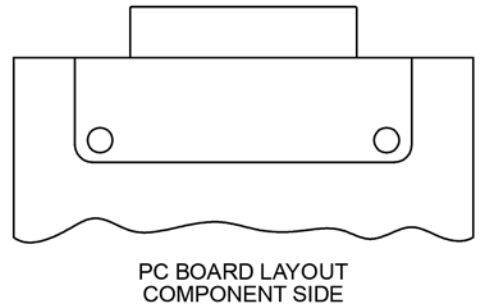
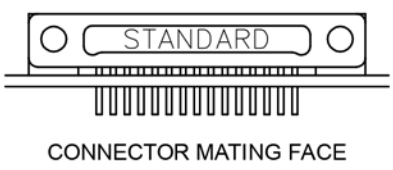
- TYPE CONTACTS/TERMINATIONS:
- 43 Socket, right angle, pcb leads, .109"
  - 44 Socket, right angle, pcb leads, .140"
  - 45 Socket, right angle, pcb leads, .172"
  - B3 Socket, right angle, pcb leads, .109" w/ ground pin option
  - B4 Socket, right angle, pcb leads, .140" w/ ground pin option
  - B5 Socket, right angle, pcb leads, .172" w/ ground pin option
- PLATING OPTIONS:
- 3 50 u" Au contacts; Au terminations
  - 5 50 u" Au contacts; Sn/Pb alloy terminations
  - 7 50 u" Au contacts; SAC305 terminations

**HARDWARE**

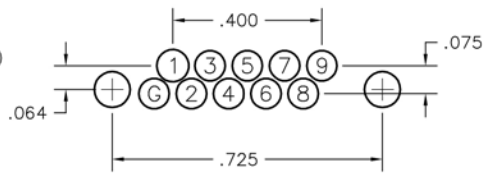
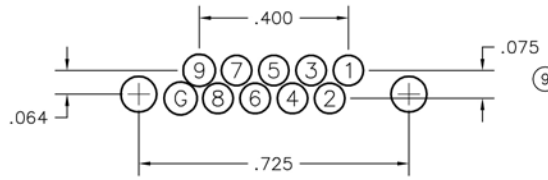
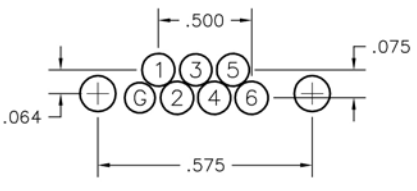
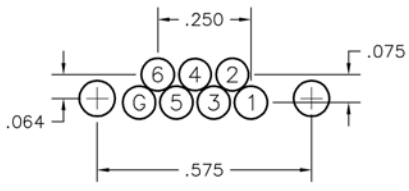
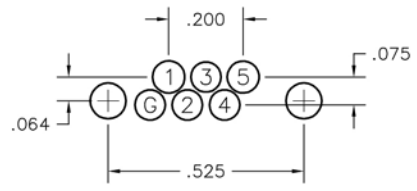
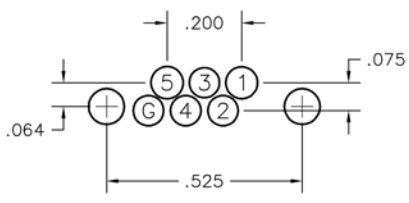
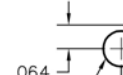
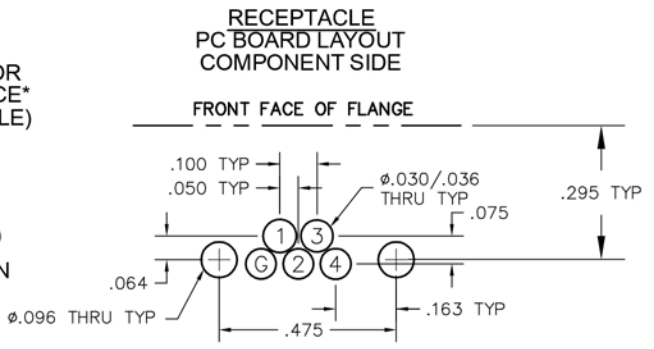
- STYLE OF HARDWARE:
- 00 None
  - 22 Two fixed jacknut assemblies
- POLARIZATION:
- 0S Standard body polarization

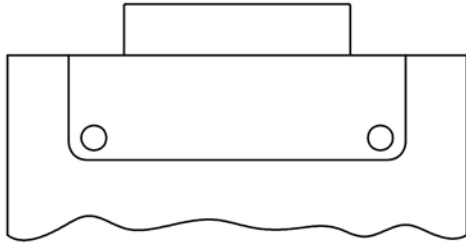
## Recommended PC Board Layout

RIGHT ANGLE  
Standard Polarization  
Pos 4 thru 9



CONNECTOR  
MATING FACE\*  
(RECEPTACLE)





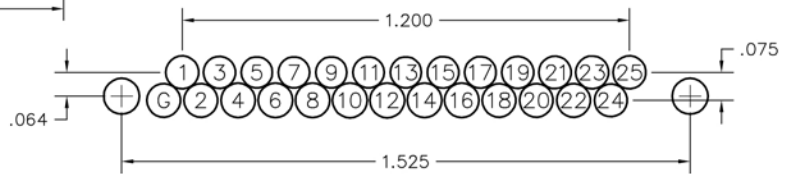
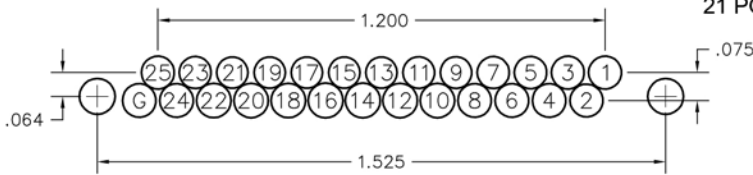
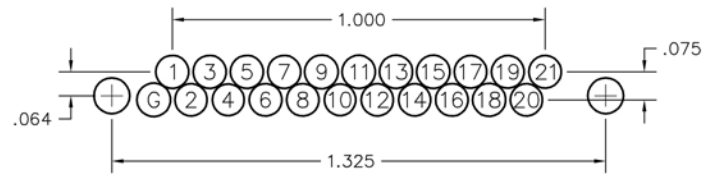
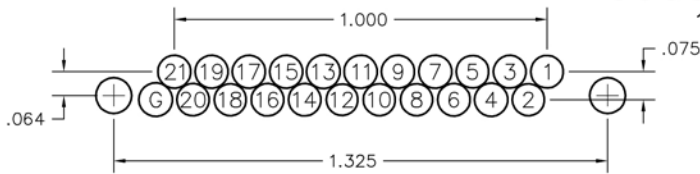
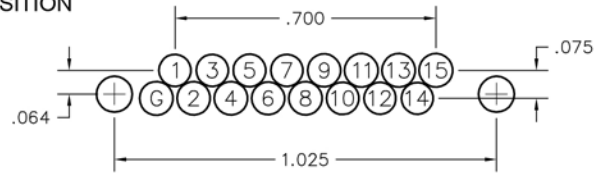
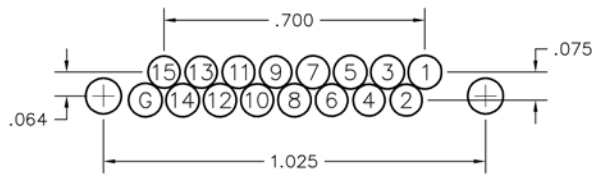
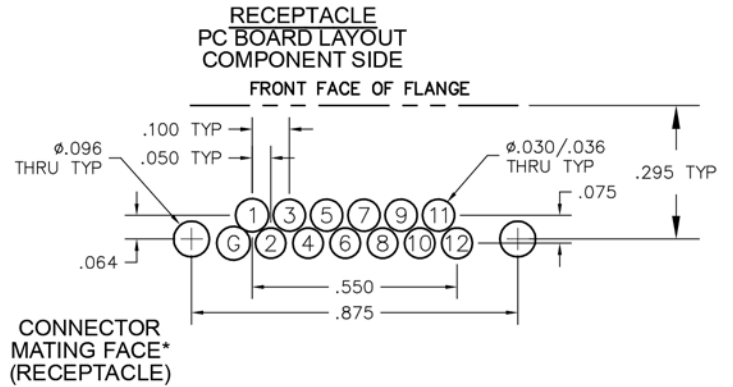
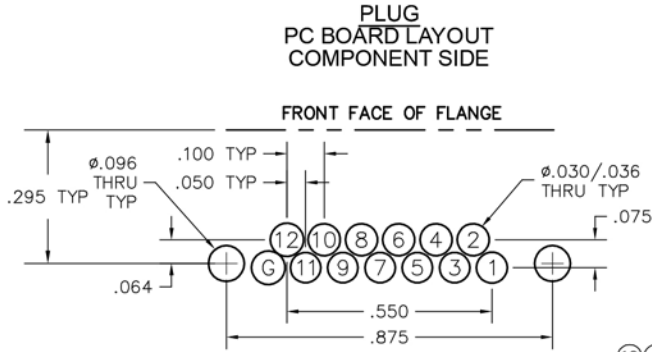
PC BOARD LAYOUT  
COMPONENT SIDE



CONNECTOR MATING FACE

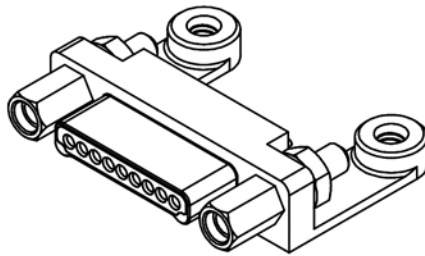
## Recommended PC Board Layout

RIGHT ANGLE  
Standard Polarization  
Pos 12 thru 25

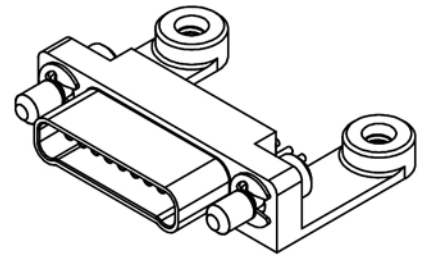


## Horizontal Surface Mount (1 Row) .050" 4 thru 25 Contacts

**MK**

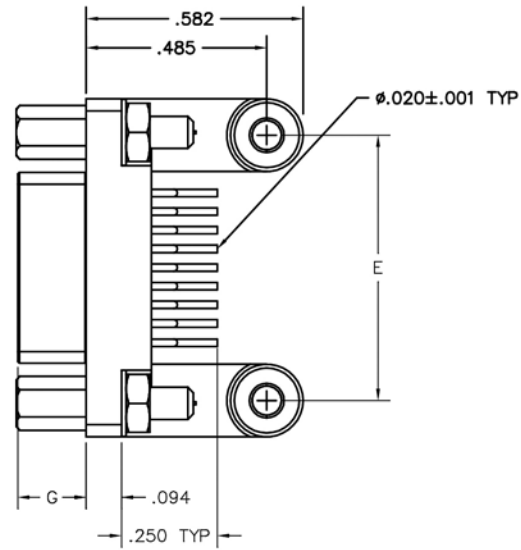
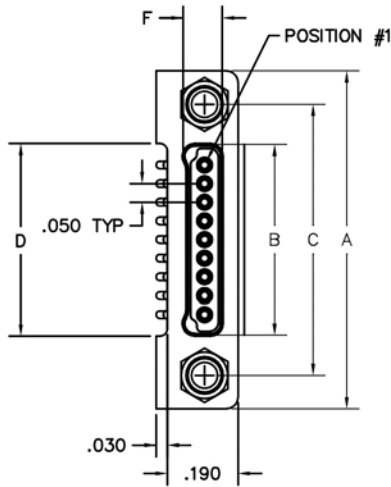


MK-172-009-175-220S  
(PLUG)

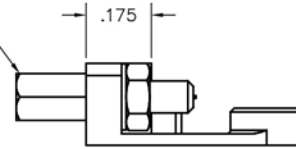


MK-182-009-275-410S  
(RECEPTACLE)

MATING MATRIX	
CONNECTOR	MATES WITH
MK-17...	MM-12, MK-18 receptacles
MK-18...	MM-11, MK-17 plugs



2X #2-56 JACKPOST  
SEE PAGE MA-5



PLUG SHOWN

SIZE	DIMENSIONS										
	A	B		C	D	E	F		G		MOUNTING HOLE
		PLUG MAX	RCPT MAX				PLUG MAX	RCPT MAX			
4	.655	.260	.297	.475	.265	.460					#2-56 THREAD THRU
5	.705	.310	.347	.525	.315	.510					
6	.755	.360	.397	.575	.365	.560					
9	.905	.510	.547	.725	.515	.710					
12	1.055	.660	.697	.875	.665	.860	.110	.142	.186	.198	
15	1.205	.810	.847	1.025	.815	1.010					
21	1.505	1.110	1.147	1.325	1.115	1.310					
25	1.705	1.310	1.347	1.525	1.315	1.510					



**PLUG:** MK-172-006-175-220S  
**RECEPTACLE:** MK-182-006-275-410S  
XX-XXX-XXX-XXX-XXXX-XXX  
 |    |    |    |    |  
 BODY CONTACTS OPTIONS  
 SERIES    SIZE    HARDWARE

**PLUG**

**RECEPTACLE**

**SERIES**

MK .050" Rugged Metal Horizontal SMT Connector  
(MK mates to MK & MM)

**SERIES**

MK .050" Rugged Metal Horizontal SMT Connector  
(MK mates to MK & MM)

**BODY**

- 1 1-Row (Sizes 4 thru 25)  
  BODY STYLE:
- 7 Plug, Horizontal SMT  
  BODY MATERIAL:
- 2 Electroless nickel shell w/ PPS insert
- 3 Electrodeposited cadmium shell w/ PPS insert
- 5 Stainless Steel shell w/ PPS insert
- A Pure Electro-Deposited Aluminum
- K Zinc Nickel Plating
- T Nickel Polymer Plating

**BODY**

- 1 1-Row (Sizes 4 thru 25)  
  BODY STYLE:
- 8 Receptacle, Horizontal SMT  
  BODY MATERIAL:
- 2 Electroless nickel shell w/ PPS insert
- 3 Electrodeposited cadmium shell w/ PPS insert
- 5 Stainless Steel shell w/ PPS insert
- A Pure Electro-Deposited Aluminum
- K Zinc Nickel Plating
- T Nickel Polymer Plating

**SIZE**

XXX 004, 005, 006, 009, 012, 015, 021, 025

**SIZE**

XXX 004, 005, 006, 009, 012, 015, 021, 025

**CONTACTS**

- TYPE CONTACTS/TERMINATIONS:
- 17 Pin, surface mount
- PLATING OPTIONS:
- 3 50 u" Au contacts; Au terminations
- 5 50 u" Au contacts; Sn/Pb alloy terminations
- 7 50 u" Au contacts; SAC305 terminations

**CONTACTS**

- TYPE CONTACTS/TERMINATIONS:
- 27 Socket, surface mount
- PLATING OPTIONS:
- 3 50 u" Au contacts; Au terminations
- 5 50 u" Au contacts; Sn/Pb alloy terminations
- 7 50 u" Au contacts; SAC305 terminations

**HARDWARE**

- STYLE OF HARDWARE:
- 00 None
- 22 Two fixed jacknut assemblies
- 41 Two turning jackscrews, allen head, retaining ring
- POLARIZATION:
- 0S Standard body polarization

**HARDWARE**

- STYLE OF HARDWARE:
- 00 None
- 22 Two fixed jacknut assemblies
- 41 Two turning jackscrews, allen head, retaining ring
- POLARIZATION:
- 0S Standard body polarization

**OPTIONS**

= Option not RoHS compliant

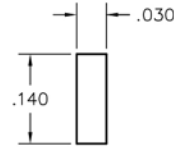
900 Interfacial Seal

## Recommended PC Board Layout

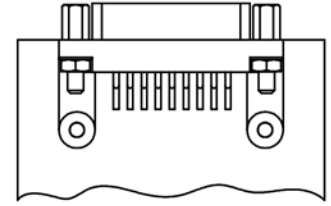
Horizontal SMT  
1 ROW  
Pos 4 thru 9



CONNECTOR MATING FACE

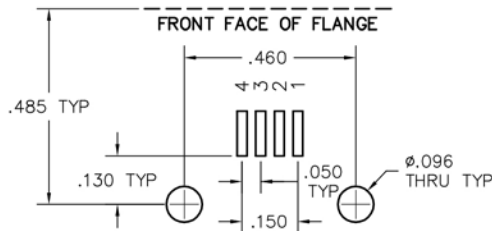


FOOTPRINT/PAD CONFIGURATION



PC BOARD LAYOUT COMPONENT SIDE

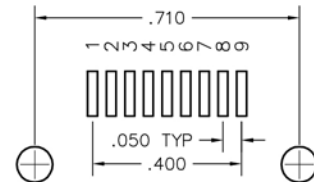
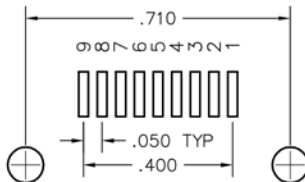
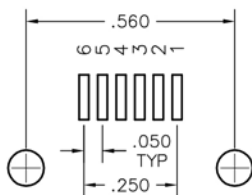
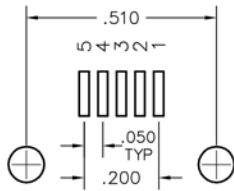
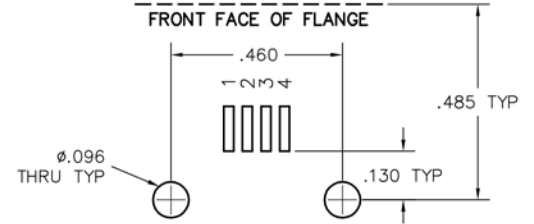
PLUG  
PC BOARD LAYOUT COMPONENT SIDE



CONNECTOR MATING FACE\*  
(RECEPTACLE)

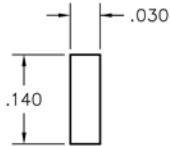


RECEPTACLE  
PC BOARD LAYOUT COMPONENT SIDE





CONNECTOR MATING FACE

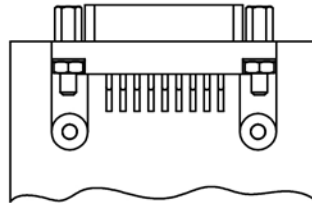


FOOTPRINT/PAD CONFIGURATION

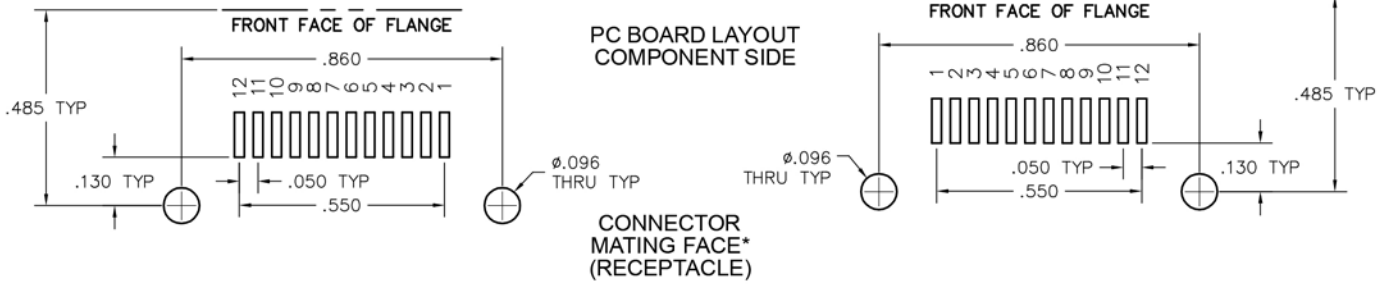
## Recommended PC Board Layout

Horizontal SMT  
1 ROW  
Pos 12 thru 25

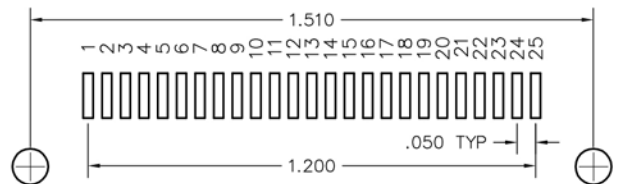
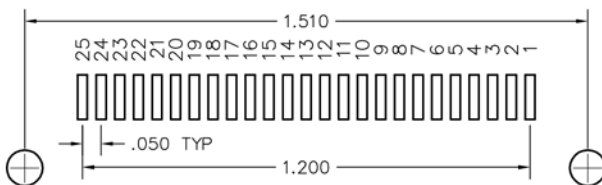
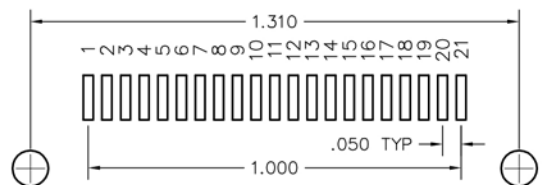
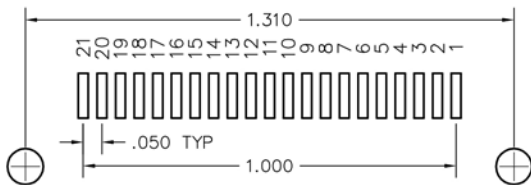
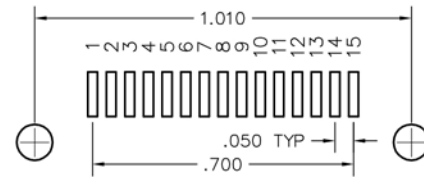
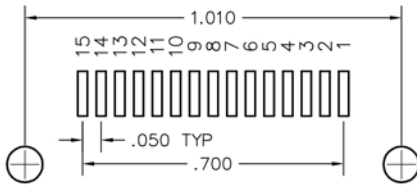
PLUG  
PC BOARD LAYOUT  
COMPONENT SIDE



RECEPTACLE  
PC BOARD LAYOUT  
COMPONENT SIDE



CONNECTOR MATING FACE\* (RECEPTACLE)





**"MHT" SERIES - .050"**  
**High Temperature**



# Contents

## "MHT" Series

### .050" Microminiature PCB and I/O Connectors, High Temperature

MHT-1	Contents	
MHT-2	Specifications	
MHT-3	Performance	
MHT-4	Part number description	
<b>Micro-D, High Temperature, Cable to Cable Connectors (Metal)</b>		
MHT-5	MMHT - MMHT	Rugged
MHT-7	MQHT - MQHT	Low profile
<b>Micro-D, High Temperature, Board to Cable Connectors (Metal)</b>		
MHT-9, 11	MKHT - MMHT	Rugged right angle, narrow footprint
MHT-13	MKHT	Board layouts - right angle, narrow footprint
MHT-15, 17	MSHT - MQHT	Low profile right angle, narrow footprint
MHT-19	MSHT	Board layouts - right angle, narrow footprint
MHT-21	MTHT - MTHT	Low Profile right angle, radius, four mounting holes
MHT-23	MTHT	Board layouts - right angle, radius, four mounting holes

## Specifications

### Materials and Finishes \*

<b>Contacts:</b>	Pins: Copper based alloy selected for high temperature applications Sockets: Brass per ASTM B121 / B121M or ASTM B16 / B16M or ASTM B453
<b>Contact Finish:</b>	Gold plate per ASTM B488
<b>Shells:</b>	Aluminum Alloy 6061-T6 per SAE AMS-QQ-A-250/11 or 6061-T6511 per SAE AMS-QQ-A-200/8 Electroless Nickel per SAE AMS2404, Class 3, 500 $\mu$ " min
<b>Molded Insulators:</b>	High temperature thermoplastic
<b>Embedment:</b>	High temperature epoxy
<b>Jackscrews, Jackposts and Nuts:</b>	Corrosion resistant steel per ASTM A320 or ASTM A484 / A484M and ASTM A582 / A582M Passivated per SAE AMS2700
<b>Clips and Washers:</b>	Corrosion resistant steel per ASME 18.24 or NASM35333 (For reference only: ASME 18.24 CRS per ASTM A693 and NASM35333 CRS per ASTM A240) Passivated per ASME 18.24 or NASM35333 (For reference only: ASME 18.24 and NASM35333 passivated per SAE AMS2700)
<b>Interfacial Seal Gaskets:</b>	Fluorosilicone per SAE AMS-R-25988
<b>Tolerances:</b>	Unless otherwise specified: Fractions = $\pm 1/64$ " Decimals = $\pm .010$ " Angles = $\pm 5^\circ$ Wire lengths: insulated/stranded = $+1.0"/-0.0$ " uninsulated/solid = $+0.2"/-0.0$ "

Note: AirBorn can manufacture special configurations for your exact specifications.

\* = Reference the above listed specifications or an equivalent industry standard when applicable



## Performance Reference MIL-DTL-83513

AirBorn "M" Series meets or exceeds MIL-DTL-83513 Performance Specifications

<b>Contact Rating:</b>	3-amperes maximum
<b>Solderability:</b>	Terminals (except crimp) tested in accordance with MIL-STD-202, Method 208
<b>Wire Size:</b>	Stranded #24, #26, #28 AWG or solid #25 AWG standard (consult factory for other sizes and types)
<b>Test Voltage:</b>	600 V, RMS, 60 Hz
<b>Operating Temperature:</b>	-55° C to +205° C
<b>Insulation Resistance:</b>	5,000 megohms minimum @ 500 VDC
<b>Durability:</b>	500 connector mating cycles
<b>Salt Spray:</b>	Mated connectors tested in accordance with MIL-STD-1344, Method 1001, Test Condition B
<b>Humidity:</b>	Mated connectors tested in accordance with MIL-STD-1344, Method 1002, Type II (except steps 7a and 7b)
<b>Thermal Shock:</b>	Tested to the temperature extremes of MIL-STD-1344, Method 1003, Test Condition A (except step 3, temperature shall be 205° C)
<b>Contact Resistance:</b>	0.065 volt maximum drop @ 2.5 amps (.026 ohms)
<b>Contact Engaging Force:</b>	6.0 ounce maximum, with .0221 diameter test sleeve
<b>Contact Separating Force:</b>	0.5 ounce minimum, with .0230 diameter test sleeve
<b>Crimp Strength:</b>	5 pound minimum tensile strength

## Part Number Description

Each part number consists of at least five elements: series, body description, size (number of contacts), type of contacts, and type of hardware. A sixth element is added whenever special modifications or options are available.

Each catalog page shows the choices available for each of these elements. By selecting one option from each category on the page, you can build a set of connectors to meet your requirements.

Each element is identified by a combination of letters and/or numbers in fixed field lengths, and separated by a hyphen (-). Each space must be filled in to complete the number. When the size, for example, is less than 100, indicate as 009, 051, etc.

### Series:

This will always be a four letter designator which will identify the connector series. All .050" connectors begin with the letter "M". The second letter designates the various styles of .050" connectors. "HT" designates high temperature.

### Body:

Each digit of the Body Designator will normally identify (1) the number of rows, (2) the style of body, and (3) the body materials. The three digit number to identify the body consists of one digit from each group.

### Size:

The size is determined by the number of contacts in the connector, and is an integral part of the part number. Order only sizes shown on the catalog page unless otherwise noted.

### Contacts:

Each page also identifies all contact options for a given connector. The first two digits designate the type of contacts and terminations; the third digit designates the plating option.

### Hardware:

The hardware designator is four digits; two for style of hardware and two for polarization or wiring instruction. Follow the choices for each connector.

### Special Instructions (Options):

Special instructions are referenced by a three digit number added to the end of the part number. The last three digits are included only when applicable. AirBorn will provide individual code numbers as needed.

### Note:

Each page is as comprehensive as possible. However, if you do not find a particular connector size or option, please contact the factory for further assistance.



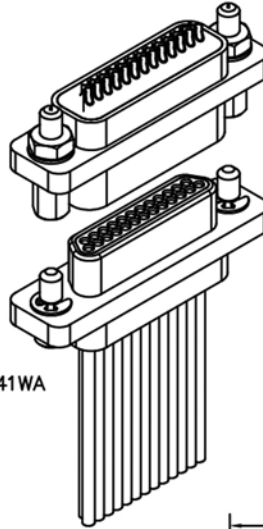
# Cable to Cable

**.050"**

**9 thru 100 Contacts**

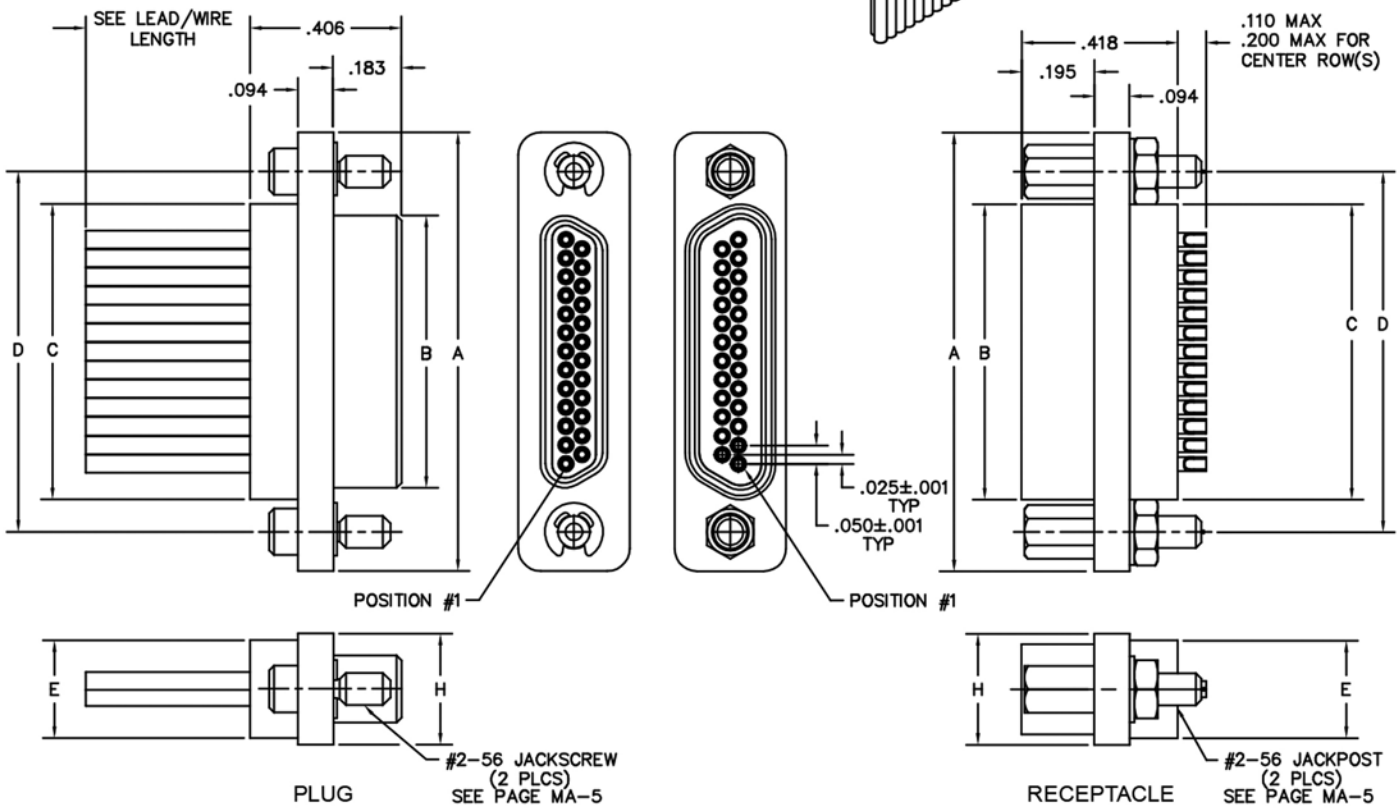
**Rugged Metal  
High Temperature**

**MMHT**



MMHT-223-025-2A3-2200  
(METAL)

MMHT-212-025-161-41WA  
(METAL)



SIZE	CONTACT ROWS	DIMENSIONS							
		A	B		C	D	E	H	HARDWARE
			PLUG MAX	RCPT MAX					
9	2	.775	.334	.400	.390	.565	.270	.298	#2-56 UNC THD (.092 DIA THRU)
15		.925	.484	.550	.540	.715			
21		1.075	.634	.700	.690	.865			
25		1.175	.734	.800	.790	.965			
31		1.325	.884	.950	.940	1.115			
37		1.475	1.034	1.100	1.090	1.265			
51	3	1.425	.984	1.050	1.040	1.215	.310	.341	#4-40 UNC THD (.147 DIA THRU)
100	4	2.160	1.384	1.508	1.432	1.800	.360	.384	



PLUG: MMHT-212-031-161-41WA  
 RECEPTACLE: MMHT-222-031-2G3-4500  
 XXXX-XXX-XXX-XXX-XXXX

PLUG		RECEPTACLE	
<b>SERIES</b>		<b>SERIES</b>	
MMHT .050" Rugged Metal I/O Connector (MMHT mates with MMHT & MKHT receptacles)		MMHT .050" Rugged Metal I/O Connector (MMHT mates with MMHT & MKHT plugs)	
<b>BODY</b>		<b>BODY</b>	
2 2-Row (Sizes 9 thru 51****)	2 2-Row (Sizes 9 thru 51****)	3 3-Row (Size 51 & 69****)	3 3-Row (Size 51 & 69****)
3 3-Row (Size 51 & 69****)	4 4-Row (Size 100)	4 4-Row (Size 100)	
<b>BODY STYLE:</b>		<b>BODY STYLE:</b>	
1 Plug, straight, with ears	2 Receptacle, straight, with ears and interfacial seal High temperature.		
<b>BODY MATERIAL:</b>		<b>BODY MATERIAL:</b>	
2 High temperature thermoplastic with electroless nickel shell	2 High temperature thermoplastic with electroless nickel shell		
<b>SIZE</b>		<b>SIZE</b>	
XXX 009, 015, 021, 025, 031, 037, 051, 100		XXX 009, 015, 021, 025, 031, 037, 051, 100	
<b>CONTACTS</b>		<b>CONTACTS</b>	
<b>TYPE CONTACTS/TERMINATIONS:</b>		<b>TYPE CONTACTS/TERMINATIONS:</b>	
11 Pin, straight, 26 awg solder cup	21 Socket, straight, 26 awg solder cup	2A Socket, straight, 24 awg solder cup	
1A Pin, straight, 24 awg solder cup	2D Socket, straight, .109" Lead Length (.018 dia) SEE NOTE 1	2E Socket, straight, .125" Lead Length (.018 dia)	
1D Pin, straight, .109" Lead Length (.018 dia) SEE NOTE 1	2F Socket, straight, .140" Lead Length (.018 dia)	22 Socket, straight, .150" Lead Length (.018 dia)	
1E Pin, straight, .125" Lead Length (.018 dia) SEE NOTE 1	2G Socket, straight, .156" Lead Length (.018 dia)	2H Socket, straight, .172" Lead Length (.018 dia)	
1F Pin, straight, .140" Lead Length (.018 dia) SEE NOTE 1	2J Socket, straight, .187" Lead Length (.018 dia)	23 Socket, straight, .250" Lead Length (.018 dia)	
12 Pin, straight, .150" Lead Length (.018 dia) SEE NOTE 1	2K Socket, straight, .375" Lead Length (.018 dia)	2L Socket, straight, .500" Lead Length (.018 dia)	
1G Pin, straight, .156" Lead Length (.018 dia) SEE NOTE 1	2M Socket, straight, 1.000" Lead Length (.018 dia)	24 Socket, straight, .500" Lead Length (.018 dia) SEE NOTE 1	
1H Pin, straight, .172" Lead Length (.018 dia) SEE NOTE 1	25 Socket, straight, 1.000" Lead Length (.018 dia) SEE NOTE 1	26 Socket, straight, crimped wire	
1J Pin, straight, .187" Lead Length (.018 dia) SEE NOTE 1			
13 Pin, straight, .250" Lead Length (.018 dia) SEE NOTE 1			
1K Pin, straight, .375" Lead Length (.018 dia) SEE NOTE 1			
14 Pin, straight, .500" Lead Length (.018 dia) SEE NOTE 1			
15 Pin, straight, 1.000" Lead Length (.018 dia) SEE NOTE 1			
16 Pin, straight, crimped wire			
<b>PLATING OPTIONS:</b>		<b>PLATING OPTIONS:</b>	
1 50 μ" Au contacts (crimp wire)	1 50 μ" Au contacts (crimp wire)	3 50 μ" Au contacts (solder cup, pigtail)	3 50 μ" Au contacts (solder cup, pigtail)
3 50 μ" Au contacts (solder cup, pigtail)			
<b>HARDWARE</b>		<b>HARDWARE</b>	
<b>STYLE OF HARDWARE:</b>		<b>STYLE OF HARDWARE:</b>	
00 None	00 None	22 Two fixed jacknut assemblies (62°)	22 Two fixed jacknut assemblies (62°)
22 Two fixed jacknut assemblies (62°)	41 Two turning jackscrews, allen head, retaining ring (81°)	41 Two turning jackscrews, allen head, retaining ring (81°)	
41 Two turning jackscrews, allen head, retaining ring (81°)	42 Two long turning jackscrews, allen head, retaining ring (82°)	42 Two long turning jackscrews, allen head, retaining ring (82°)	
42 Two long turning jackscrews, allen head, retaining ring (82°)	43 Two turning jackscrews, slot head, retaining ring (83°)	43 Two turning jackscrews, slot head, retaining ring (83°)	
43 Two turning jackscrews, slot head, retaining ring (83°)	44 Two long turning jackscrews, slot head, retaining ring (84°)	44 Two long turning jackscrews, slot head, retaining ring (84°)	
44 Two long turning jackscrews, slot head, retaining ring (84°)	45 Two turning jackscrews, allen head, captivated** (85°)	45 Two turning jackscrews, allen head, captivated** (85°)	
45 Two turning jackscrews, allen head, captivated** (85°)			
<b>POLARIZATION / WIRING</b>		<b>POLARIZATION / WIRING</b>	
00 None	00 None	XX For wiring codes, see page MA-3 & MA-4	XX For wiring codes, see page MA-3 & MA-4
XX For wiring codes, see page MA-3 & MA-4			

\* = Use numbers or letters in parenthesis when ordering size 100.  
 \*\* = Captive hardware is factory installed and non-removable.

NOTE 1 = The leads on these contacts are soft copper suitable for forming.



# Cable to Cable

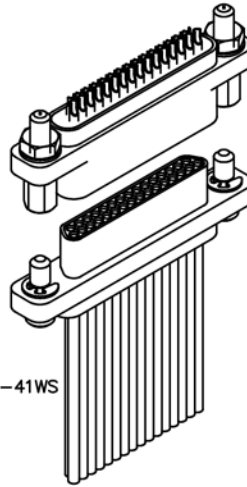
**.050"**

**9 thru 51 Contacts**

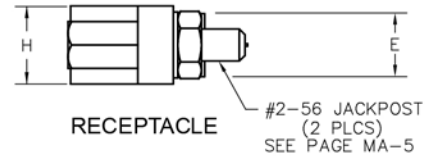
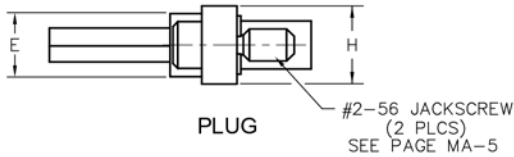
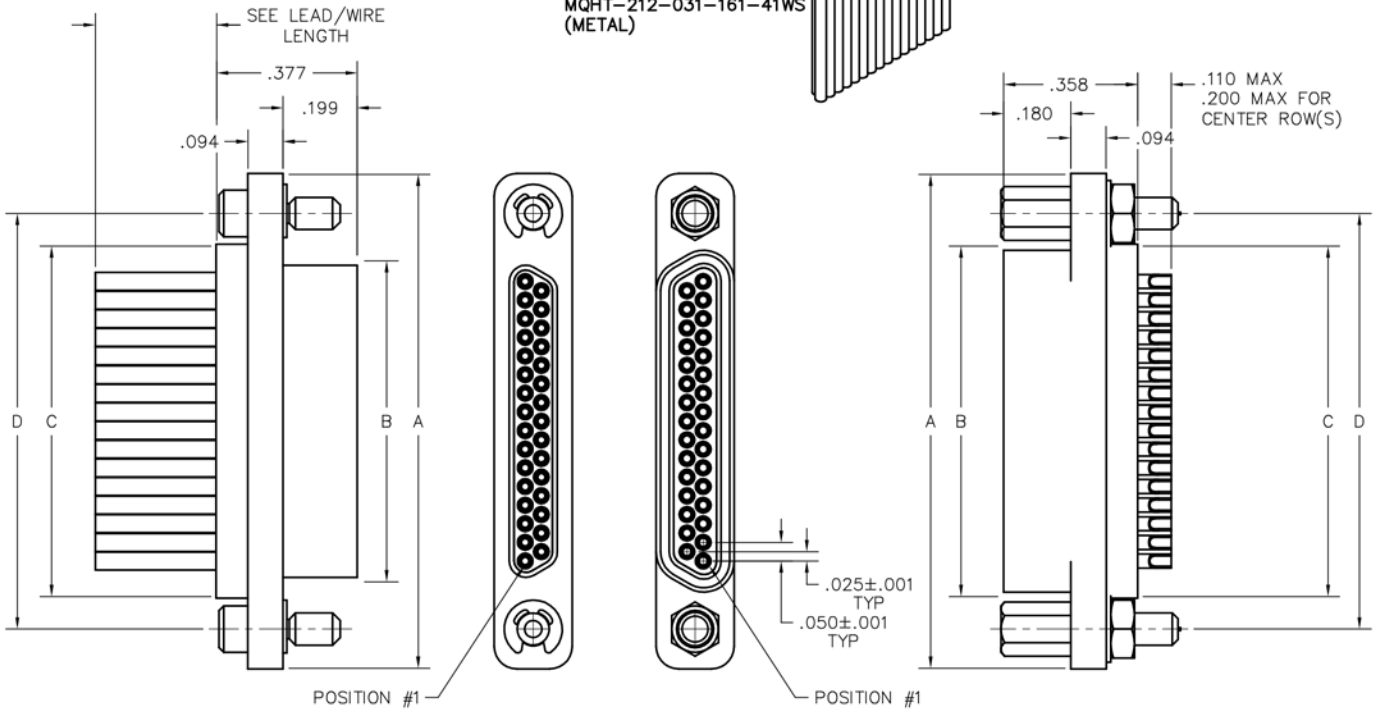
**Low Profile Metal  
High Temperature**

**MQHT**

MQHT-222-031-2A3-2200  
(METAL)



MQHT-212-031-161-41WS  
(METAL)



SIZE	CONTACT ROWS	DIMENSIONS							
		A	B		C	D	E	H	HARDWARE
			PLUG MAX	RCPT MAX					
9	2	.778	.292	.378	.398	.565	.173	.208	#2-56 UNC THD (.092 DIA THRU)
15		.928	.442	.528	.548	.715			
21		1.078	.592	.678	.698	.865			
25		1.178	.692	.778	.798	.965			
31		1.328	.842	.928	.948	1.115			
37		1.478	.992	1.078	1.098	1.265			
51	3	1.428	.942	1.028	1.048	1.215	.220	.250	





**PLUG:** MQHT-212-031-161-41WS  
**RECEPTACLE:** MQHT-222-031-2G3-4500

<b>PLUG</b>		<b>RECEPTACLE</b>	
<b>SERIES</b>		<b>SERIES</b>	
MQHT .050" Low Profile Metal I/O Connector (MQHT mates with MQHT & MSHT receptacles)		MQHT .050" Low Profile Metal I/O Connector (MQHT mates with MQHT & MSHT receptacles)	
<b>BODY</b>		<b>BODY</b>	
2 2-Row (Sizes 9 thru 37)	2 2-Row (Sizes 9 thru 37)	3 3-Row (Size 51)	3 3-Row (Size 51)
<b>BODY STYLE:</b>		<b>BODY STYLE:</b>	
1 Plug, straight, with ears. High Temperature.	2 Receptacle, straight, with ears. High temperature.		
<b>BODY MATERIAL:</b>		<b>BODY MATERIAL:</b>	
2 High temperature thermoplastic with electroless nickel shell	2 High temperature thermoplastic with electroless nickel shell		
<b>SIZE</b>		<b>SIZE</b>	
XXX 009, 015, 021, 025, 031, 037, 051		XXX 009, 015, 021, 025, 031, 037, 051	
<b>CONTACTS</b>		<b>CONTACTS</b>	
<b>TYPE CONTACTS/TERMINATIONS:</b>		<b>TYPE CONTACTS/TERMINATIONS:</b>	
11 Pin, straight, 26 awg solder cup	21 Socket, straight, 26 awg solder cup	1A Pin, straight, 24 awg solder cup	2A Socket, straight, 24 awg solder cup
1D Pin, straight, .109" Lead Length (.018 dia) SEE NOTE 1	2D Socket, straight, .109" Lead Length (.018 dia)	1E Pin, straight, .125" Lead Length (.018 dia) SEE NOTE 1	2E Socket, straight, .125" Lead Length (.018 dia)
1F Pin, straight, .140" Lead Length (.018 dia) SEE NOTE 1	2F Socket, straight, .140" Lead Length (.018 dia)	1G Pin, straight, .150" Lead Length (.018 dia) SEE NOTE 1	2G Socket, straight, .150" Lead Length (.018 dia)
12 Pin, straight, .156" Lead Length (.018 dia) SEE NOTE 1	2G Socket, straight, .156" Lead Length (.018 dia)	1H Pin, straight, .172" Lead Length (.018 dia) SEE NOTE 1	2H Socket, straight, .172" Lead Length (.018 dia)
1J Pin, straight, .187" Lead Length (.018 dia) SEE NOTE 1	2J Socket, straight, .187" Lead Length (.018 dia)	1K Pin, straight, .250" Lead Length (.018 dia) SEE NOTE 1	2K Socket, straight, .250" Lead Length (.018 dia)
13 Pin, straight, .375" Lead Length (.018 dia) SEE NOTE 1	2L Socket, straight, .375" Lead Length (.018 dia)	14 Pin, straight, .500" Lead Length (.018 dia) SEE NOTE 1	2L Socket, straight, .500" Lead Length (.018 dia)
15 Pin, straight, 1.000" Lead Length (.018 dia) SEE NOTE 1	2M Socket, straight, .500" Lead Length (.018 dia) SEE NOTE 1	16 Pin, straight, crimped wire	2N Socket, straight, 1.000" Lead Length (.018 dia) SEE NOTE 1
<b>PLATING OPTIONS:</b>		<b>PLATING OPTIONS:</b>	
1 50 μ" Au contacts (crimp wire)	1 50 μ" Au contacts (crimp wire)	3 50 μ" Au contacts: 10 μ" Au terminations (solder cup, pigtail)	3 50 μ" Au contacts: 10 μ" Au terminations (solder cup, pigtail)
<b>HARDWARE</b>		<b>HARDWARE</b>	
<b>STYLE OF HARDWARE:</b>		<b>STYLE OF HARDWARE:</b>	
00 None	00 None	22 Two fixed jacknut assemblies	22 Two fixed jacknut assemblies
41 Two turning jackscrews, allen head, retaining ring	41 Two turning jackscrews, allen head, retaining ring	42 Two long turning jackscrews, allen head, retaining ring	42 Two long turning jackscrews, allen head, retaining ring
43 Two turning jackscrews, slot head, retaining ring	43 Two turning jackscrews, slot head, retaining ring	44 Two long turning jackscrews, slot head, retaining ring	44 Two long turning jackscrews, slot head, retaining ring
45 Two turning jackscrews, allen head, captivated*	45 Two turning jackscrews, allen head, captivated*		
<b>POLARIZATION / WIRING</b>		<b>POLARIZATION / WIRING</b>	
00 None	00 None	XX For wiring codes, see page MA-3 & MA-4	XX For wiring codes, see page MA-3 & MA-4

\* = Captive hardware is factory installed and non-removable.

NOTE 1 = The leads on these contacts are soft copper suitable for forming.



# Board (Narrow Footprint) to Cable

**.050"**

9 thru 100 Contacts

**Rugged Board Mount**

**High Temperature**

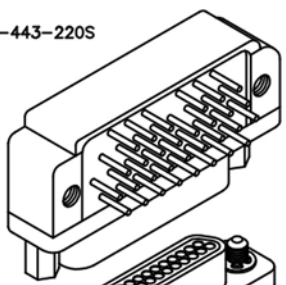
**MKHT**

**Rugged Cable**

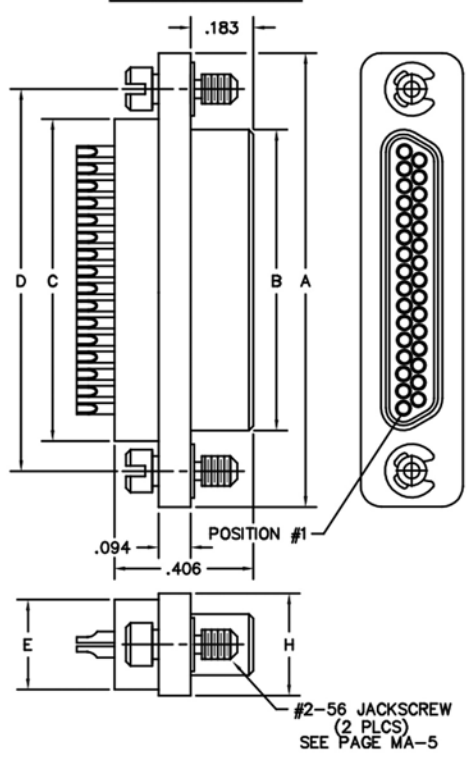
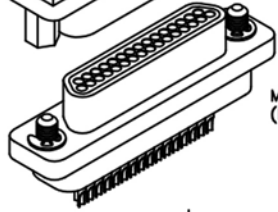
**High Temperature**

**MMHT**

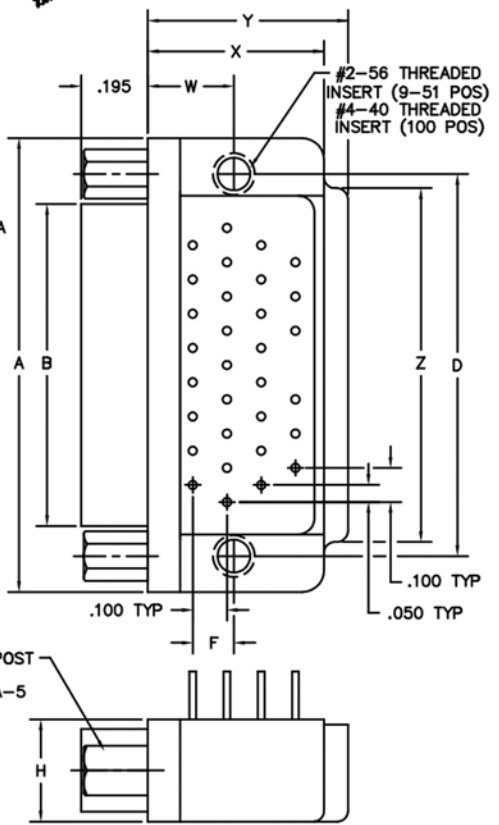
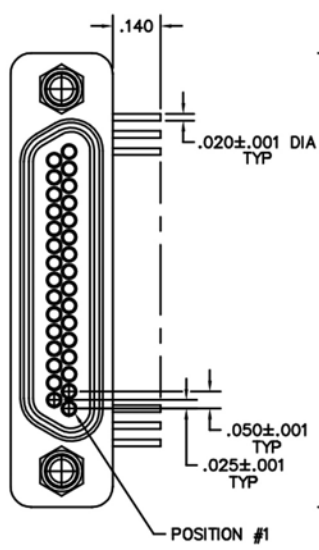
MKHT-262-031-443-220S  
(METAL)



MMHT-212-031-113-4300  
(METAL)



PLUG



RECEPTACLE

SIZE	CONTACT ROWS	DIMENSIONS											HARDWARE	
		A	B		C	D	E	F	H	W	X MAX	Y MAX		Z
		PLUG MAX	RCPT MAX			POTTING WELL MAX								
9	2	.775	.334	.400	.390	.270	.120	.298	.250	.420	.420	1.175	.775	
15		.925	.484	.550	.540								.715	.925
21		1.075	.634	.700	.690								.865	1.075
25		1.175	.734	.800	.790								.965	1.175
31		1.325	.884	.950	.940								1.115	1.325
37		1.475	1.034	1.100	1.090	1.265		.450	.520	1.180				
51	3	1.425	.984	1.050	1.040	1.215	.310	.150	.341	.300	.430	.650	1.220	#2-56 UNC THD
100	4	2.160	1.384	1.508	1.432	1.800	.360	.200	.384	.400	.590	1.000	1.810	



PLUG: MMHT- 212 - 031 - 113 - 4300  
 RECEPTACLE: MKHT- 262 - 031 - 443 - 220S  
 XXXX - XXX - XXX - XXX - XXXX

PLUG		RECEPTACLE	
<b>SERIES</b>			
MMHT .050" Rugged Metal I/O Connector (MMHT mates with MMHT & MKHT receptacles)		MKHT .050" Rugged Metal PC Board Mount Connector (MKHT mates with MMHT plugs)	
<b>BODY</b>			
2 2-Row (Sizes 9 thru 37)	2 2-Row (Sizes 9 thru 37)	3 3-Row (Size 51)	3 3-Row (Size 51)
4 4-Row (Size 100)	4 4-Row (Size 100)		
BODY STYLE: 1 Plug, straight, with ears. High temperature.		BODY STYLE: 6 Receptacle, right angle, narrow footprint, w/ threaded inserts and interfacial seal. High temperature.	
BODY MATERIAL: 2 High temperature thermoplastic with electroless nickel shell		BODY MATERIAL: 2 High temperature thermoplastic with electroless nickel shell	
<b>SIZE</b>			
XXX 009, 015, 021, 025, 031, 037, 051, 100		XXX 009, 015, 021, 025, 031, 037, 051, 100	
<b>CONTACTS</b>			
TYPE CONTACTS/TERMINATIONS: 11 Pin, straight, solder cup 14 Pin, straight, .500" pigtails (.018 dia) 15 Pin, straight, 1.000" pigtails (.018 dia) 16 Pin, straight, crimped wire		TYPE CONTACTS/TERMINATIONS: 43 Socket, right angle, dip solder, .109" x .020" dia 44 Socket, right angle, dip solder, .140" x .020" dia 45 Socket, right angle, dip solder, .172" x .020" dia	
PLATING OPTIONS: 1 50 μ" Au contacts (crimp wire) 3 50 μ" Au contacts: 10 μ" Au terminations (solder cup, pigtail)		PLATING OPTIONS: 3 50 μ" Au contacts: 10 μ" Au terminations	
<b>HARDWARE</b>			
STYLE OF HARDWARE: 00 None 41 Two turning jackscrews, allen head, retaining ring (81*) 42 Two long turning jackscrews, allen head, retaining ring (82*) 43 Two turning jackscrews, slot head, retaining ring (83*) 44 Two long turning jackscrews, slot head, retaining ring (84*) 45 Two turning jackscrews, allen head, captivated** (85*)		STYLE OF HARDWARE: 00 None 22 Two fixed jacknut assemblies (62*)	
POLARIZATION / WIRING: 00 None XX For wiring codes, see page MA-3 & MA-4		POLARIZATION / WIRING 0S Standard body polarization	

\* = Use number in parenthesis when ordering size 100.  
 \*\* = Captive hardware is factory installed and non-removable.

MKHT-252-031-335-220S  
(METAL)

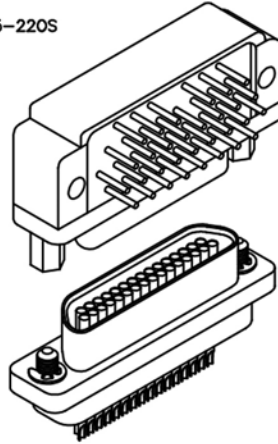
## Board (Narrow Footprint) to Cable .050"

9 thru 100 Contacts

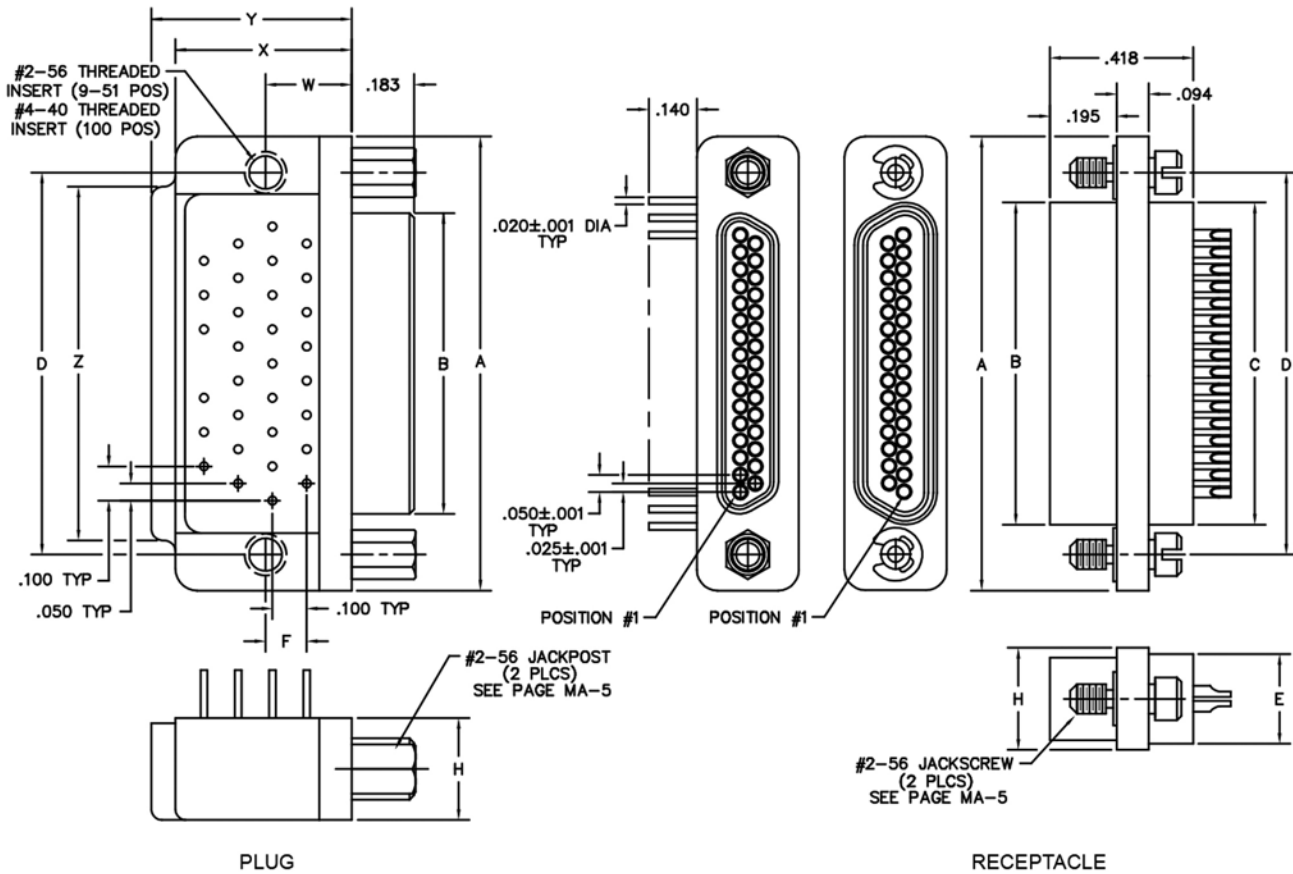
**Rugged Board Mount**      **Rugged Cable**  
**High Temperature**      **High Temperature**

**MKHT**

**MMHT**



MMHT-222-031-213-4100  
(METAL)



SIZE	CONTACT ROWS	DIMENSIONS											HARDWARE	
		A	B		C	D	E	F	H	W	X MAX	Y MAX		Z
		PLUG MAX	RCPT MAX			POTTING WELL MAX								
9	2	.775	.334	.400	.390	.565	.270	.020	.298	.250	.420	.420	.775	#2-56 UNC THD
15		.925	.484	.550	.540	.715							.925	
21		1.075	.634	.700	.690	.865							1.075	
25		1.175	.734	.800	.790	.965							1.175	
31		1.325	.884	.950	.940	1.115							1.325	
37		1.475	1.034	1.100	1.090	1.265							1.475	
51	3	1.425	.984	1.050	1.040	1.215	.310	.150	.341	.300	.430	.650	1.220	#4-40 UNC THD
100	4	2.160	1.384	1.508	1.432	1.800	.360	.200	.384	.400	.590	1.000	1.810	



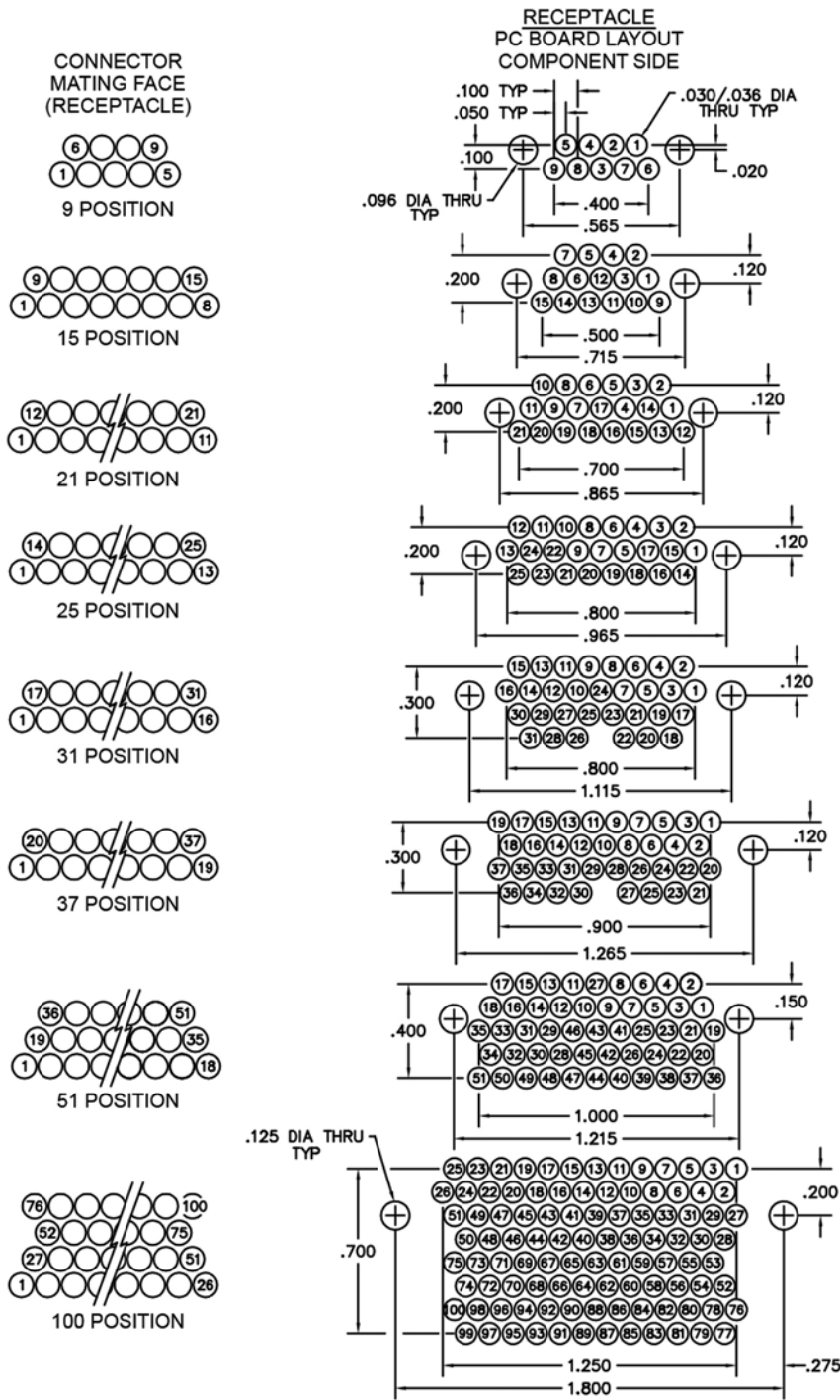
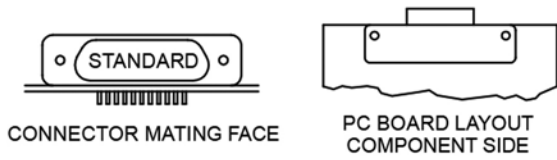
**PLUG:** MKHT-252-031-335-220S  
**RECEPTACLE:** MMHT-222-031-213-4100  
 XXXX-XXX-XXX-XXX-XXXX-XXX

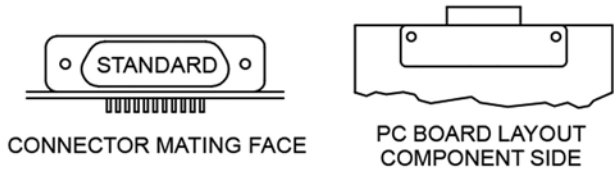
PLUG		RECEPTACLE	
<b>SERIES</b>			
MKHT .050" Rugged Metal PC Board Mount Connector (MKHT mates with MMHT receptacles)		MMHT .050" Rugged Metal I/O Connector (MMHT mates with MKHT & MMHT plugs)	
<b>BODY</b>			
2 2-Row (Sizes 9 thru 37)	2 2-Row (Sizes 9 thru 37)	3 3-Row (Size 51)	3 3-Row (Size 51)
3 3-Row (Size 51)	4 4-Row (Size 100)	4 4-Row (Size 100)	
<b>BODY STYLE:</b> 5 Plug, right angle, narrow footprint, w/ threaded inserts. High temperature.		<b>BODY STYLE:</b> 2 Receptacle, straight, with ears. High temperature.	
<b>BODY MATERIAL:</b> 2 High temperature thermoplastic with electroless nickel shell		<b>BODY MATERIAL:</b> 2 High temperature thermoplastic with electroless nickel shell	
<b>SIZE</b>			
XXX 009, 015, 021, 025, 031, 037, 051, 100		XXX 009, 015, 021, 025, 031, 037, 051, 100	
<b>CONTACTS</b>			
<b>TYPE CONTACTS/TERMINATIONS:</b> 32 Pin, right angle, dip solder, .109" 33 Pin, right angle, dip solder, .140" 34 Pin, right angle, dip solder, .172"		<b>TYPE CONTACTS/TERMINATIONS:</b> 21 Socket, straight, solder cup 24 Socket, straight, .500" pigtails (.018 dia) 25 Socket, straight, 1.000" pigtails (.018 dia) 26 Socket, straight, crimped wire	
<b>PLATING OPTIONS:</b> 3 50 μ" Au contacts: 10 μ" Au terminations		<b>PLATING OPTIONS:</b> 1 50 μ" Au contacts (crimp wire) 3 50 μ" Au contacts: 10 μ" Au terminations (solder cup, pigtail)	
<b>HARDWARE</b>			
<b>STYLE OF HARDWARE:</b> 00 None 22 Two fixed jacknut assemblies (62*)		<b>STYLE OF HARDWARE:</b> 00 None 41 Two turning jackscrews, allen head, retaining ring (81*) 42 Two long turning jackscrews, allen head, retaining ring (82*) 43 Two turning jackscrews, slot head, retaining ring (83*) 44 Two long turning jackscrews, slot head, retaining ring (84*) 45 Two turning jackscrews, allen head, captivated** (85*)	
<b>POLARIZATION / WIRING:</b> 0S Standard body polarization		<b>POLARIZATION / WIRING:</b> 00 None XX For wiring codes, see page MA-3 & MA-4	
<b>OPTIONS</b>			
		900 Interfacial sealing gasket	

\* = Use number in parenthesis when ordering size 100.  
 \*\* = Captive hardware is factory installed and non-removable.

## Recommended PC Board Layout

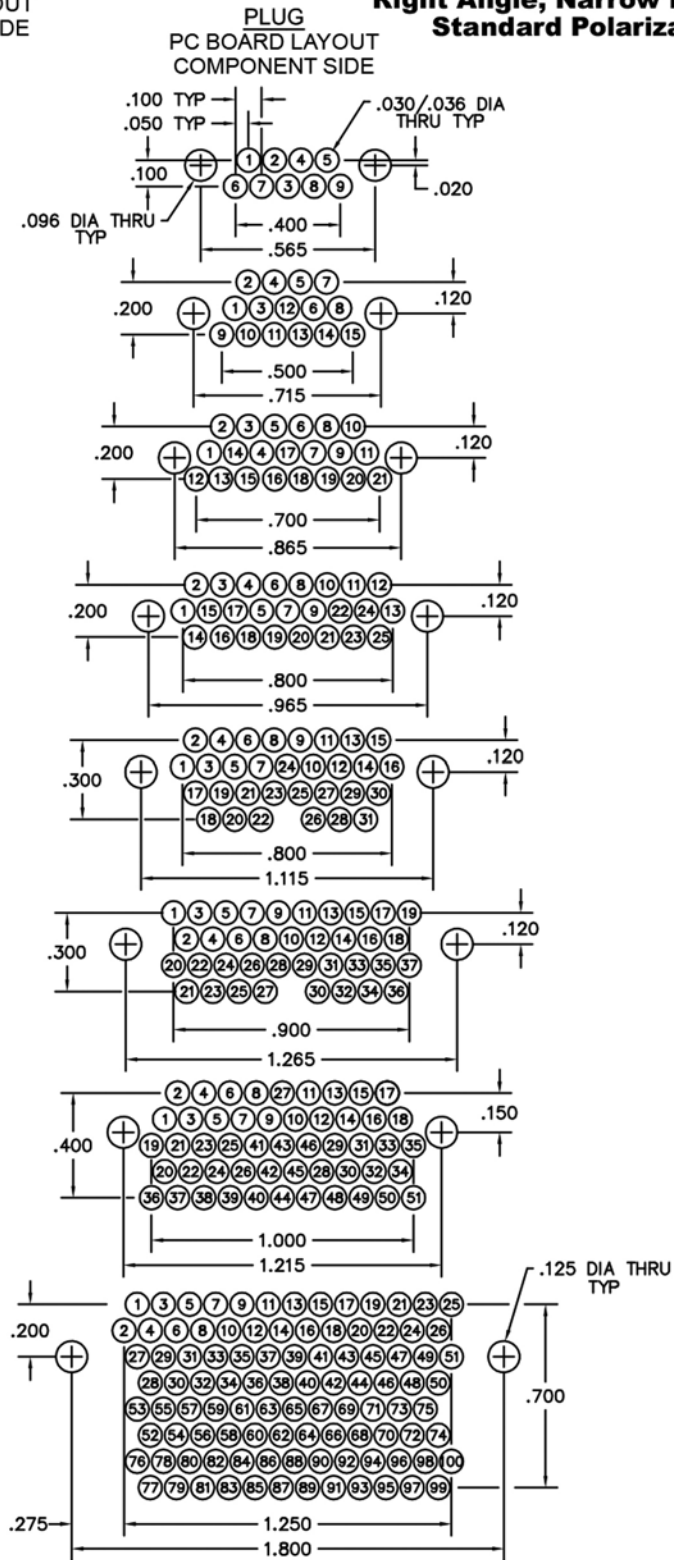
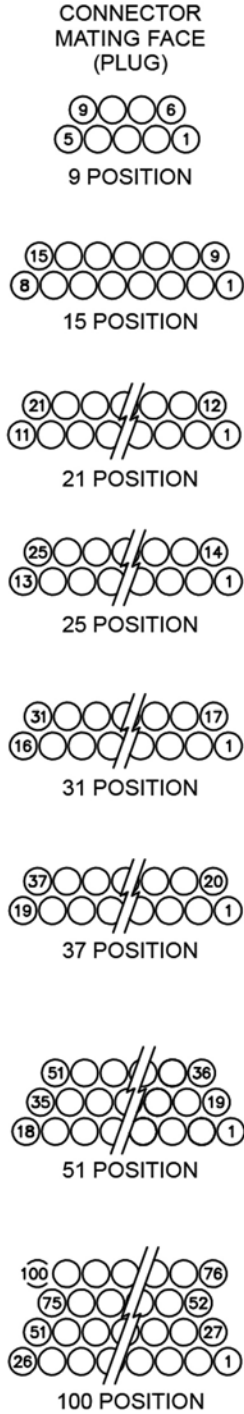
Right Angle, Narrow Footprint  
Standard Polarization





# Recommended PC Board Layout

Right Angle, Narrow Footprint  
Standard Polarization





**Board (Narrow Footprint) to Cable**  
**.050"**

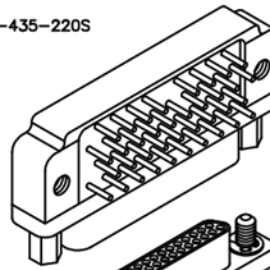
9 thru 51 Contacts  
**Low Profile Board Mount**  
**High Temperature**

**MSHT**

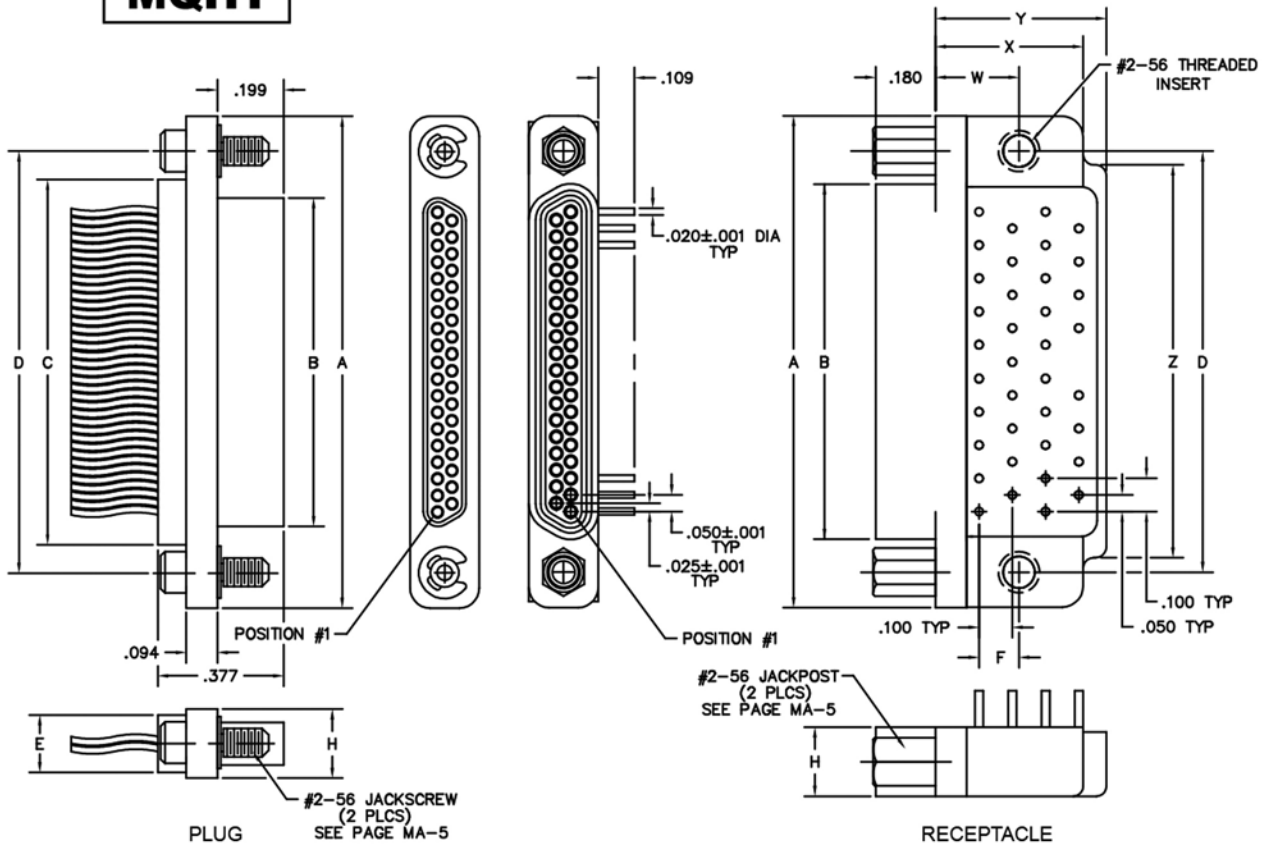
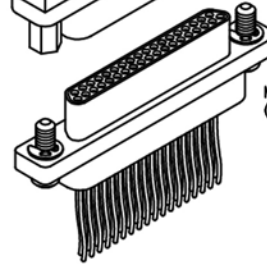
**Low Profile Cable**  
**High Temperature**

**MQHT**

MSHT-262-037-435-220S  
(METAL)



MQHT-212-037-161-41WS  
(METAL)



SIZE	CONTACT ROWS	DIMENSIONS											HARDWARE
		A	B		C	D	E	F	H	W	X	Y	
		PLUG MAX	RCPT MAX			POTTING WELL MAX				MAX	MAX		
9	2	.778	.292	.378	.398	.565	.173	.120	.208	.250	.420	.420	.775
15		.928	.442	.528	.548	.715							.925
21		1.078	.592	.678	.698	.865							1.075
25		1.178	.692	.778	.798	.965							1.175
31		1.328	.842	.928	.948	1.115							1.320
37	1.478	.992	1.078	1.098	1.265	1.470	.520	1.180					
51	3	1.428	.942	1.028	1.048	1.215	.220	.150	.250	.300	.425	.650	1.220





**PLUG:** MQHT-212-037-161-41WS  
**RECEPTACLE:** MSHT-262-037-433-220S  
 XXXX-XXX-XXX-XXX-XXXX

**PLUG**

**RECEPTACLE**

<b>SERIES</b>	
MQHT .050" Low Profile Metal I/O Connector (MQHT mates with MQHT & MSHT receptacles)	MSHT .050" Low Profile Metal PC Board Mount Connector (MSHT mates with MQHT plugs)
<b>BODY</b>	
2 2-Row (Sizes 9 thru 37) 3 3-Row (Size 51)	2 2-Row (Sizes 9 thru 37) 3 3-Row (Size 51)
<b>BODY STYLE:</b> 1 Plug, straight, with ears. High temperature.	<b>BODY STYLE:</b> 6 Receptacle, right angle, narrow footprint, w/ threaded inserts. High temperature.
<b>BODY MATERIAL:</b> 2 High temperature thermoplastic with electroless nickel shell	<b>BODY MATERIAL:</b> 2 High temperature thermoplastic with electroless nickel shell
<b>SIZE</b>	
XXX 009, 015, 021, 025, 031, 037, 051	XXX 009, 015, 021, 025, 031, 037, 051
<b>CONTACTS</b>	
<b>TYPE CONTACTS/TERMINATIONS:</b> 11 Pin, straight, solder cup 14 Pin, straight, .500" pigtails (.018 dia) 15 Pin, straight, 1.000" pigtails (.018 dia) 16 Pin, straight, crimped wire	<b>TYPE CONTACTS/TERMINATIONS:</b> 43 Socket, right angle, dip solder, .109" x .020" dia 44 Socket, right angle, dip solder, .140" x .020" dia 45 Socket, right angle, dip solder, .172" x .020" dia
<b>PLATING OPTIONS:</b> 1 50 μ" Au contacts (crimp wire) 3 50 μ" Au contacts: 10 μ" Au terminations (solder cup, pigtail)	<b>PLATING OPTIONS:</b> 3 50 μ" Au contacts: 10 μ" Au terminations
<b>HARDWARE</b>	
<b>STYLE OF HARDWARE:</b> 00 None 41 Two turning jackscrews, allen head, retaining ring 42 Two long turning jackscrews, allen head, retaining ring 43 Two turning jackscrews, slot head, retaining ring 44 Two long turning jackscrews, slot head, retaining ring 45 Two turning jackscrews, allen head, captivated*	<b>STYLE OF HARDWARE:</b> 00 None 22 Two fixed jacknut assemblies
<b>POLARIZATION / WIRING:</b> 00 None XX For wiring codes, see page MA-3 & MA-4	<b>POLARIZATION / WIRING:</b> 0S Standard body polarization

\* = Captive hardware is factory installed and non-removable.



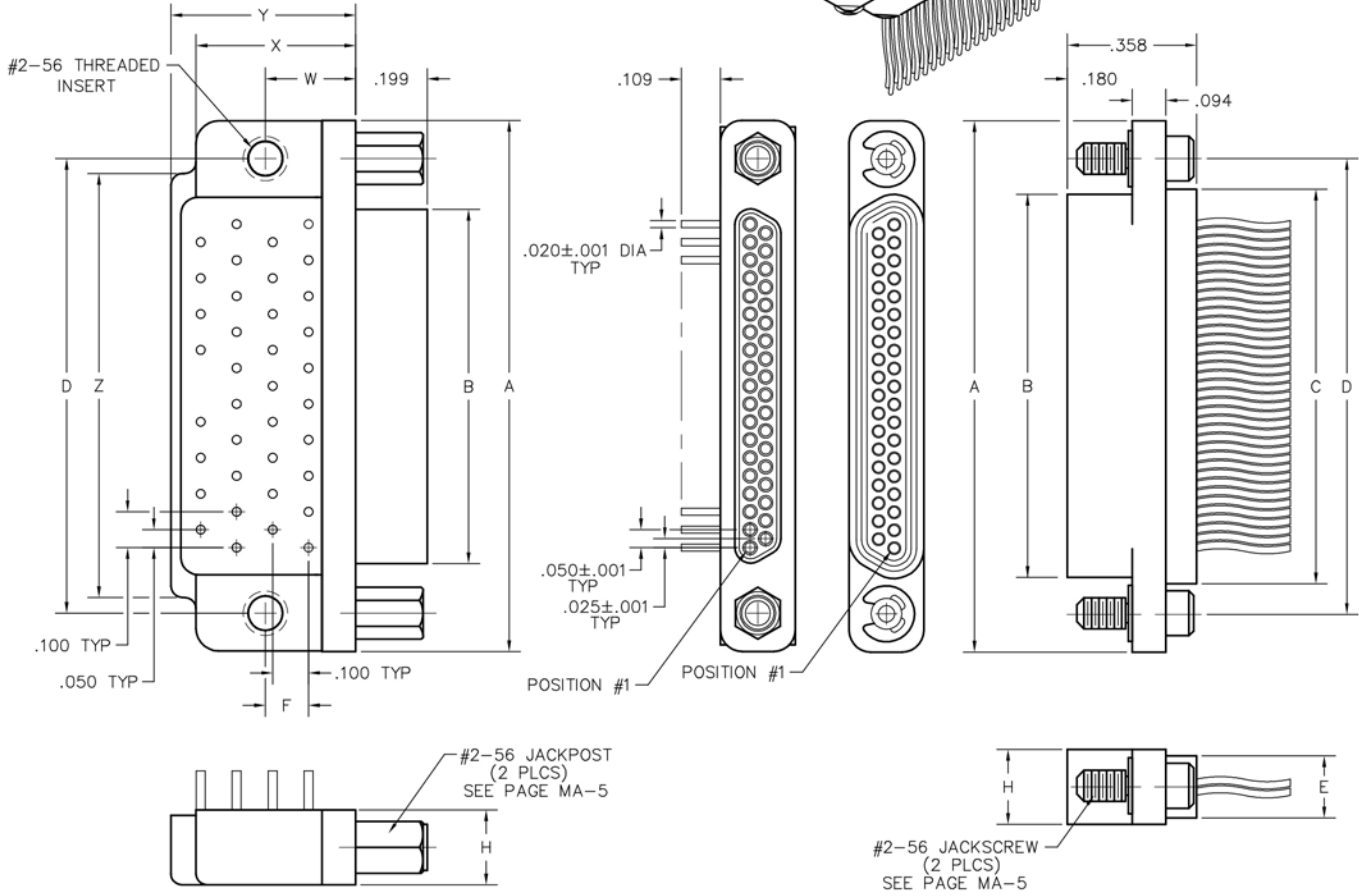
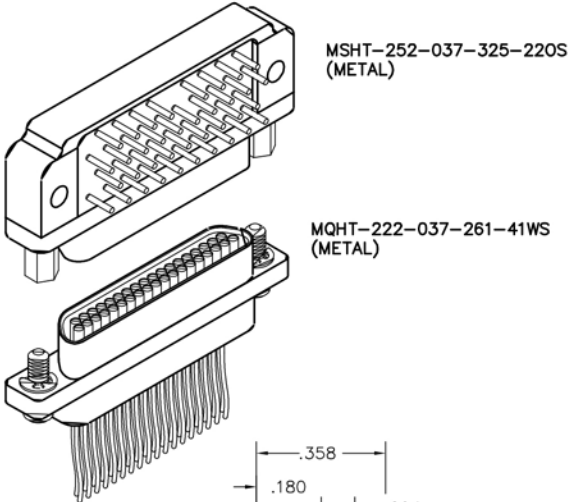
# Board (Narrow Footprint) to Cable

.050"  
9 thru 51 Contacts

Low Profile Board Mount    Low Profile Cable  
High Temperature            High Temperature

**MSHT**

**MQHT**



PLUG

RECEPTACLE

DIMENSIONS															
SIZE	CONTACT ROWS	A	B		C	D	E		F	H	W	X MAX	Y MAX	Z	HARDWARE
			PLUG MAX	RCPT MAX			POTTING WELL MAX								
9	2	.778	.292	.378	.398	.565	.173	.120	.020	.208	.250	.420	.420	.775	#2-56 UNC THD
15		.928	.442	.528	.548	.715								.925	
21		1.078	.592	.678	.698	.865								1.075	
25		1.178	.692	.778	.798	.965								1.175	
31		1.328	.842	.928	.948	1.115								1.080	
37		1.478	.992	1.078	1.098	1.265								1.180	
51	3	1.428	.942	1.028	1.048	1.215	.220	.150	.250	.300	.425	.650	1.220		



**PLUG:** MSHT-252-037-323-220S  
**RECEPTACLE:** MQHT-222-037-261-41WS  
 XXXX-XXX-XXX-XXX-XXXX

**PLUG**

**RECEPTACLE**

**SERIES**

MSHT .050" Low Profile Metal PC Board Mount Connector (MSHT mates with MQHT receptacles)	MQHT .050" Low Profile Metal I/O Connector (MQHT mates with MQHT & MSHT plugs)
--	--

**BODY**

2 2-Row (Sizes 9 thru 37)	2 2-Row (Sizes 9 thru 37)
3 3-Row (Size 51)	3 3-Row (Size 51)

<b>BODY STYLE:</b> 5 Plug, right angle, narrow footprint, w/ threaded inserts. High temperature.	<b>BODY STYLE:</b> 2 Receptacle, straight, with ears. High temperature.
---	--

<b>BODY MATERIAL:</b> 2 High temperature thermoplastic with electroless nickel shell	<b>BODY MATERIAL:</b> 2 High temperature thermoplastic with electroless nickel shell
---	---

**SIZE**

XXX 009, 015, 021, 025, 031, 037, 051	XXX 009, 015, 021, 025, 031, 037, 051
---------------------------------------	---------------------------------------

**CONTACTS**

<b>TYPE CONTACTS/TERMINATIONS:</b> 32 Pin, right angle, dip solder, .109" 33 Pin, right angle, dip solder, .140" 34 Pin, right angle, dip solder, .172"	<b>TYPE CONTACTS/TERMINATIONS:</b> 21 Socket, straight, solder cup 24 Socket, straight, .500" pigtails (.018 dia) 25 Socket, straight, 1.000" pigtails (.018 dia) 26 Socket, straight, crimped wire
--	---

<b>PLATING OPTIONS:</b> 3 50 μ" Au contacts: 10 μ" Au terminations	<b>PLATING OPTIONS:</b> 1 50 μ" Au contacts (crimp wire) 3 50 μ" Au contacts: 10 μ" Au terminations (solder cup, pigtail)
---	---

**HARDWARE**

<b>STYLE OF HARDWARE:</b> 00 None 22 Two fixed jacknut assemblies	<b>STYLE OF HARDWARE:</b> 00 None 41 Two turning jackscrews, allen head, retaining ring 42 Two long turning jackscrews, allen head, retaining ring 43 Two turning jackscrews, slot head, retaining ring 44 Two long turning jackscrews, slot head, retaining ring 45 Two turning jackscrews, allen head, captivated*
---	--

<b>POLARIZATION / WIRING:</b> 0S Standard body polarization	<b>POLARIZATION / WIRING</b> 00 None XX For wiring codes, see page MA-3 & MA-4
--	--

\* = Captive hardware is factory installed and non-removable.

## Recommended PC Board Layout

Right Angle, Narrow Footprint  
Standard Polarization



CONNECTOR MATING FACE



PC BOARD LAYOUT  
COMPONENT SIDE

CONNECTOR  
MATING FACE  
(RECEPTACLE)



9 POSITION



15 POSITION



21 POSITION



25 POSITION



31 POSITION

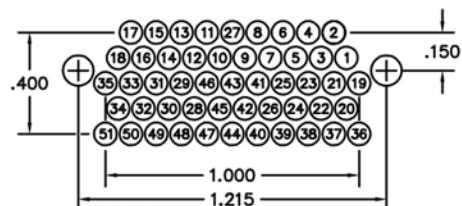
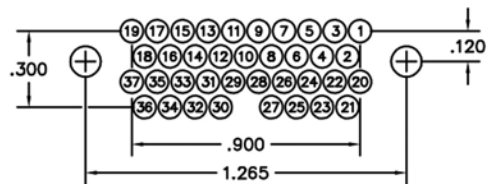
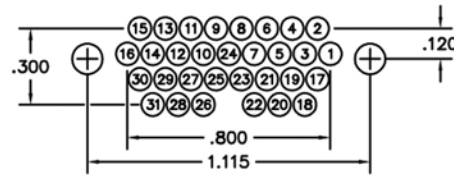
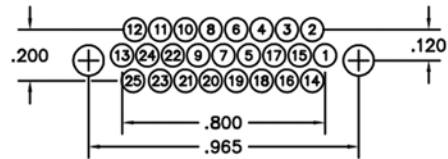
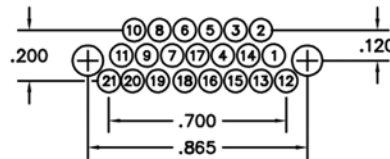
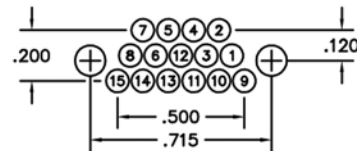
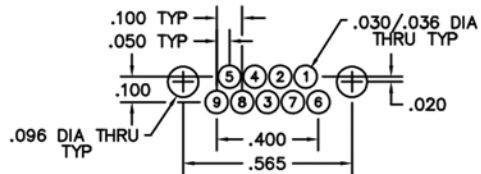


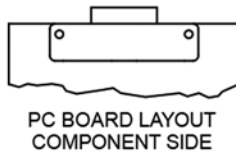
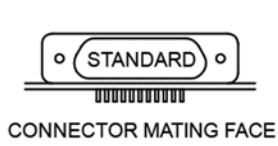
37 POSITION



51 POSITION

RECEPTACLE  
PC BOARD LAYOUT  
COMPONENT SIDE

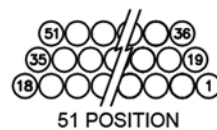
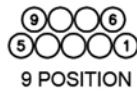




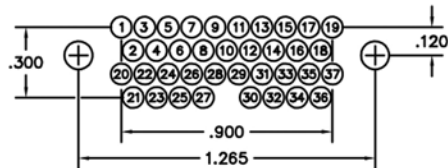
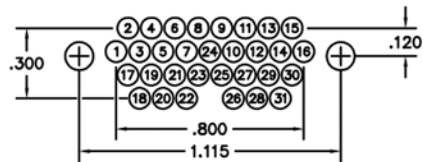
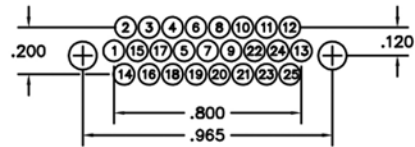
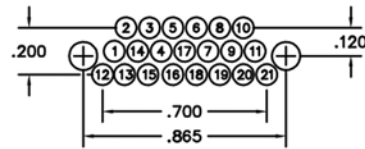
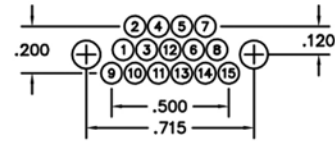
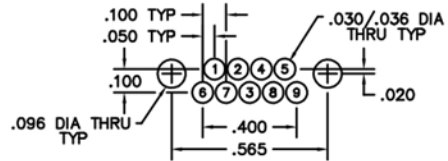
## Recommended PC Board Layout

Right Angle, Narrow Footprint  
Standard Polarization

CONNECTOR MATING FACE (PLUG)



PLUG PC BOARD LAYOUT COMPONENT SIDE





# Cable to Board

**.050"**

9 thru 51 Contacts

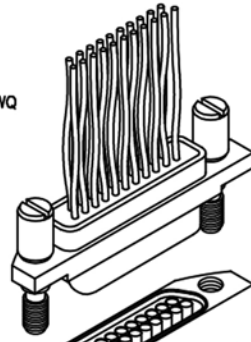
**Low Profile Cable  
High Temperature**

**MTHT**

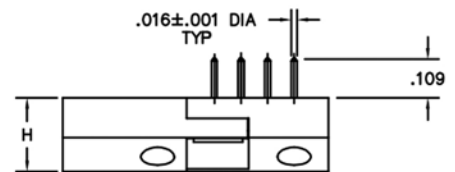
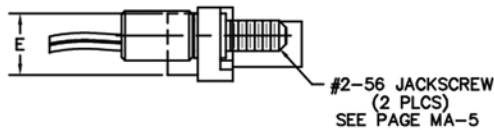
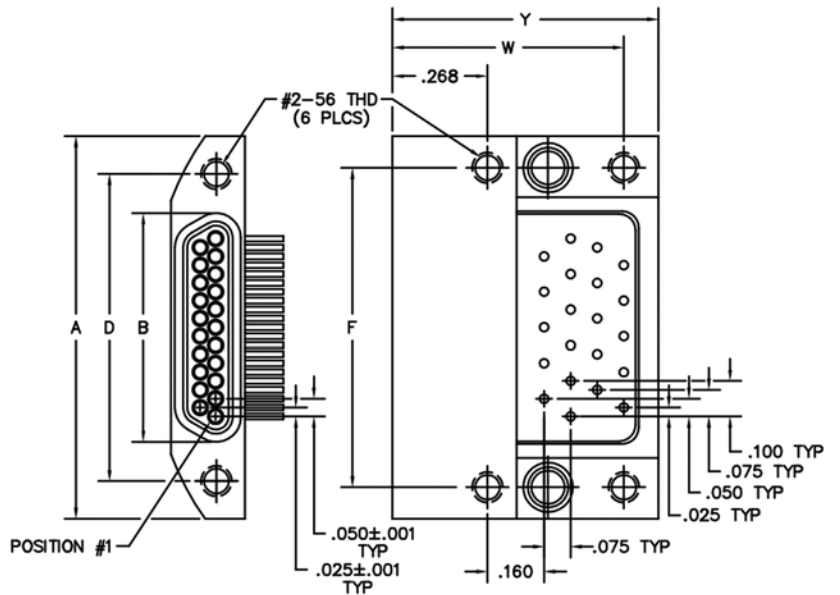
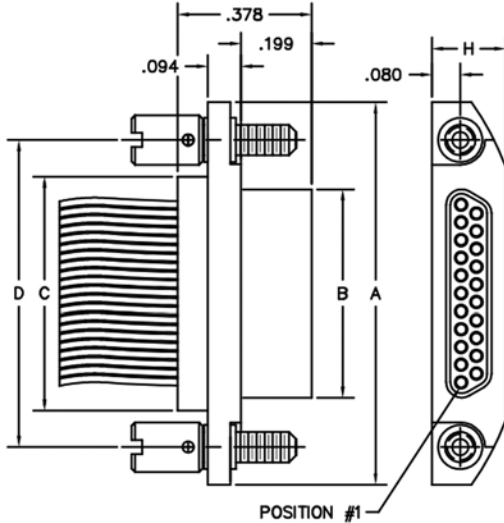
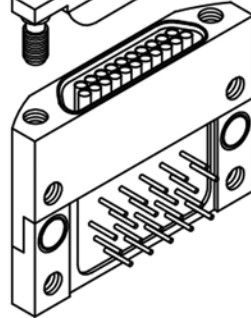
**Low Profile Board Mount  
High Temperature**

**MTHT**

MHT-212-021-161-43WQ  
(METAL)



MHT-2E2-021-433-000S  
(METAL)



PLUG

RECEPTACLE

SIZE	CONTACT ROWS	DIMENSIONS										
		A	B		C	D	E POTTING WELL MAX	F	H	HARDWARE	W	Y
			PLUG MAX	RCPT MAX								
9	2	.778	.292	.378	.398	.565	.173	.600	.208	#2-56 UNC THD (.092 DIA THRU)	.608	.690
15		.928	.442	.528	.548	.715		.750				
21		1.078	.592	.678	.698	.865		.900				
25		1.178	.692	.778	.798	.965		1.000				
31		1.328	.842	.928	.948	1.115		1.150				
37		1.478	.992	1.078	1.098	1.265		1.300				
51	3	1.428	.942	1.028	1.048	1.215	.220	1.250	.250		.728	.825



**PLUG:** MTHT-212-021-161-43WQ  
**RECEPTACLE:** MTHT-2E2-021-433-000S  
 XXXX-XXX-XXX-XXX-XXXX

<b>PLUG</b>		<b>RECEPTACLE</b>	
<b>SERIES</b>			
MTHT .050" Low Profile Metal I/O Connector (MTHT mates with MTHT receptacles)		MTHT .050" Low Profile Metal PC Board Mount Connector (MTHT mates with MTHT plugs)	
<b>BODY</b>			
2 2-Row (Sizes 9 thru 37)	3 3-Row (Size 51)	2 2-Row (Sizes 9 thru 37)	3 3-Row (Size 51)
<b>BODY STYLE:</b> 1 Plug, straight, with ears. Low profile, radius. High temperature.		<b>BODY STYLE:</b> E Receptacle, right angle, with four mounting holes. Low profile, radius. High temperature.	
<b>BODY MATERIAL:</b> 2 High temperature thermoplastic with electroless nickel shell		<b>BODY MATERIAL:</b> 2 High temperature thermoplastic with electroless nickel shell	
<b>SIZE</b>			
XXX 009, 015, 021, 025, 031, 037, 051		XXX 009, 015, 021, 025, 031, 037, 051	
<b>CONTACTS</b>			
<b>TYPE CONTACTS/TERMINATIONS:</b> 11 Pin, straight, solder cup 14 Pin, straight, .500" pigtails (.018 dia) 15 Pin, straight, 1.000" pigtails (.018 dia) 16 Pin, straight, crimped wire		<b>TYPE CONTACTS/TERMINATIONS:</b> 43 Socket, right angle, gold plated, .109" x .016" dia 44 Socket, right angle, gold plated, .140" x .016" dia 45 Socket, right angle, gold plated, .172" x .016" dia	
<b>PLATING OPTIONS:</b> 1 50 μ" Au contacts (crimp wire) 3 50 μ" Au contacts: 10 μ" Au terminations (solder cup, pigtail)		<b>PLATING OPTIONS:</b> 3 50 μ" Au contacts: 10 μ" Au terminations	
<b>HARDWARE</b>			
<b>STYLE OF HARDWARE:</b> 00 None 41 Two turning jackscrews, allen head 43 Two turning jackscrews, slot head		<b>STYLE OF HARDWARE:</b> 00 Integrated jacknuts	
<b>POLARIZATION / WIRING:</b> 00 None XX For wiring codes, see page MA-3 & MA-4		<b>POLARIZATION / WIRING:</b> 0S Standard body polarization	



CONNECTOR MATING FACE

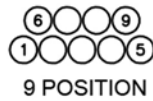


PC BOARD LAYOUT COMPONENT SIDE

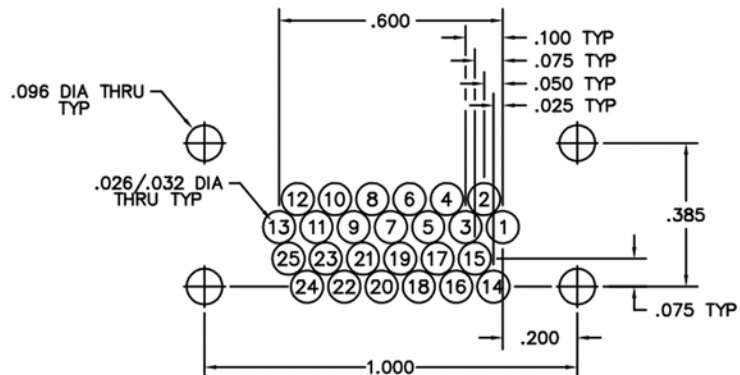
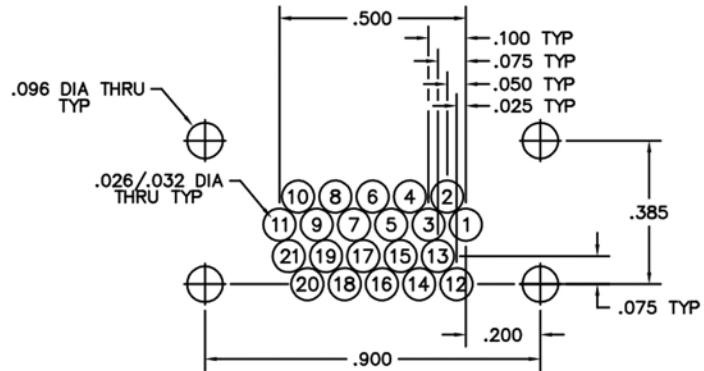
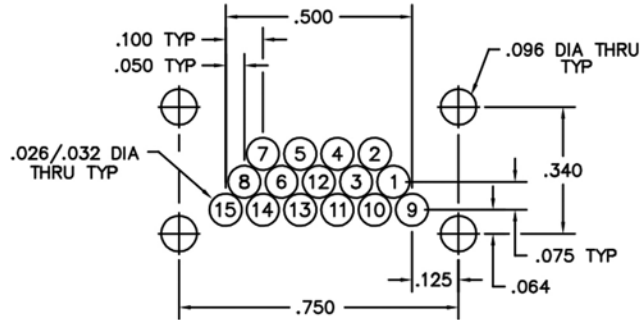
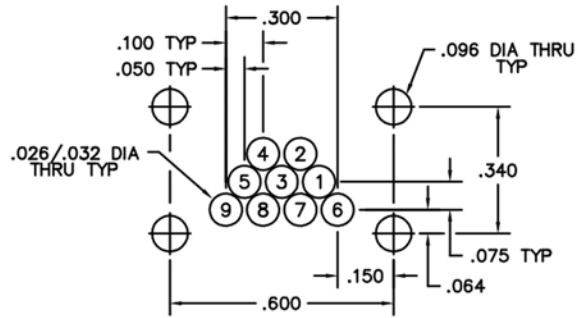
## Recommended PC Board Layout

Low Profile, Right Angle  
Standard Polarization

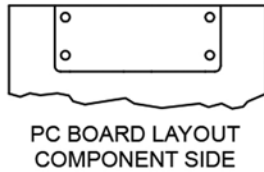
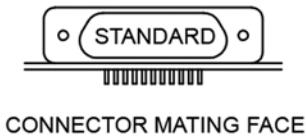
CONNECTOR MATING FACE (RECEPTACLE)



RECEPTACLE  
PC BOARD LAYOUT  
COMPONENT SIDE

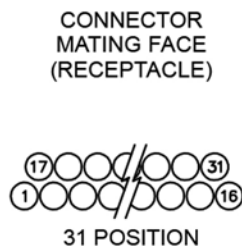




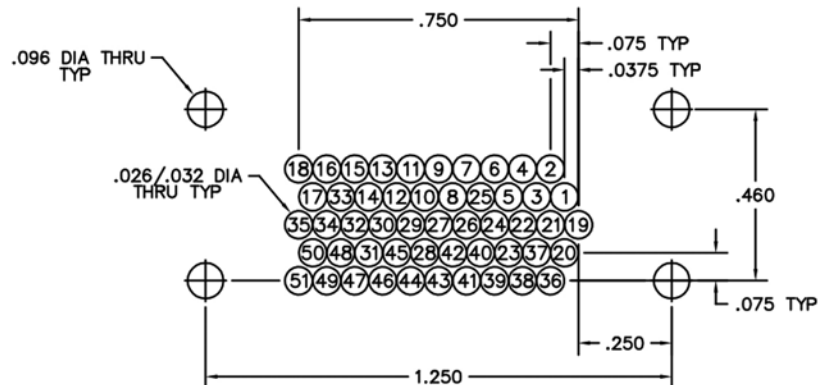
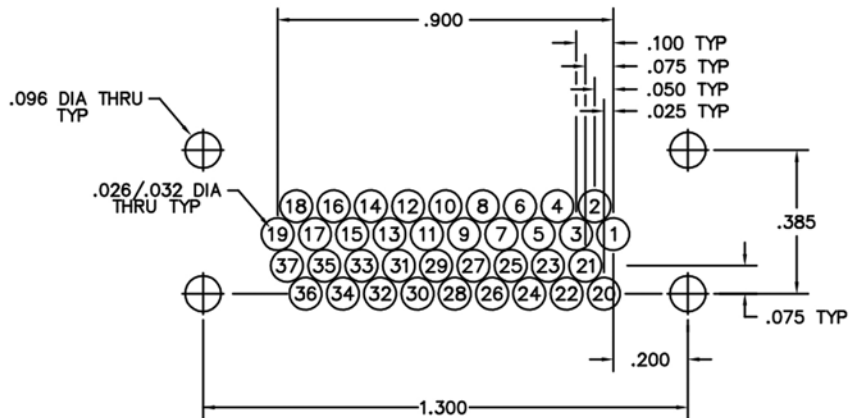
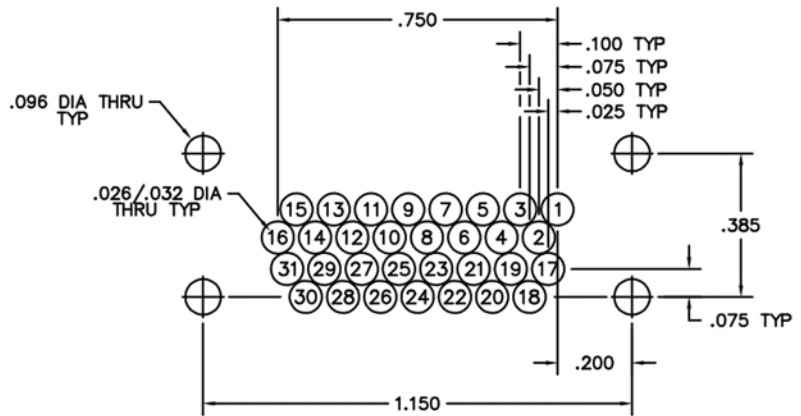


## Recommended PC Board Layout

Low Profile, Right Angle Standard Polarization



RECEPTACLE  
PC BOARD LAYOUT  
COMPONENT SIDE





## **"M" SERIES ACCESSORIES**



# Contents

## "M" Series

### Hardware, Contacts and Accessories

#### Wire Codes, Contacts and Hardware

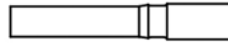
- MA-2 Contacts, contact positions and connector polarization
- MA-3, MA-4 Wire codes (24 awg, 26 awg, 28 awg and twisted pairs)
- MA-5 Hardware - MM, MN, MP, MQ, MMHT and MQHT
- MA-6 Keying hardware
- MA-7 Hardware - MM, MQ, EMI and Rear Panel Mount (MM and MK)
- MA-8 Hardware - Miscellaneous

#### Accessories

- MA-11 Connector savers, rugged (metal - MQ and plastic - MN)
- MA-13 Connector savers, low profile (metal - MQ and plastic - MN)
- MA-15 EMI/RFI backshells, straight exit, rugged (metal - MM)
- MA-17 EMI/RFI backshells, 45° exit, rugged (metal - MM)
- MA-19 EMI/RFI backshells, 90° exit, rugged (metal - MM)
- MA-21 EMI/RFI backshells, straight exit, low profile (metal - MQ)
- MA-23 Dust covers, rugged (metal - MD)
- MA-25 ESD dust covers, rugged and low profile (plastic - MD)
- MA-26 O-rings and gaskets
- MA-27 Rear Panel Mount Hardware
- MA-28 Panel cut-outs, MM connectors with grounding fingers



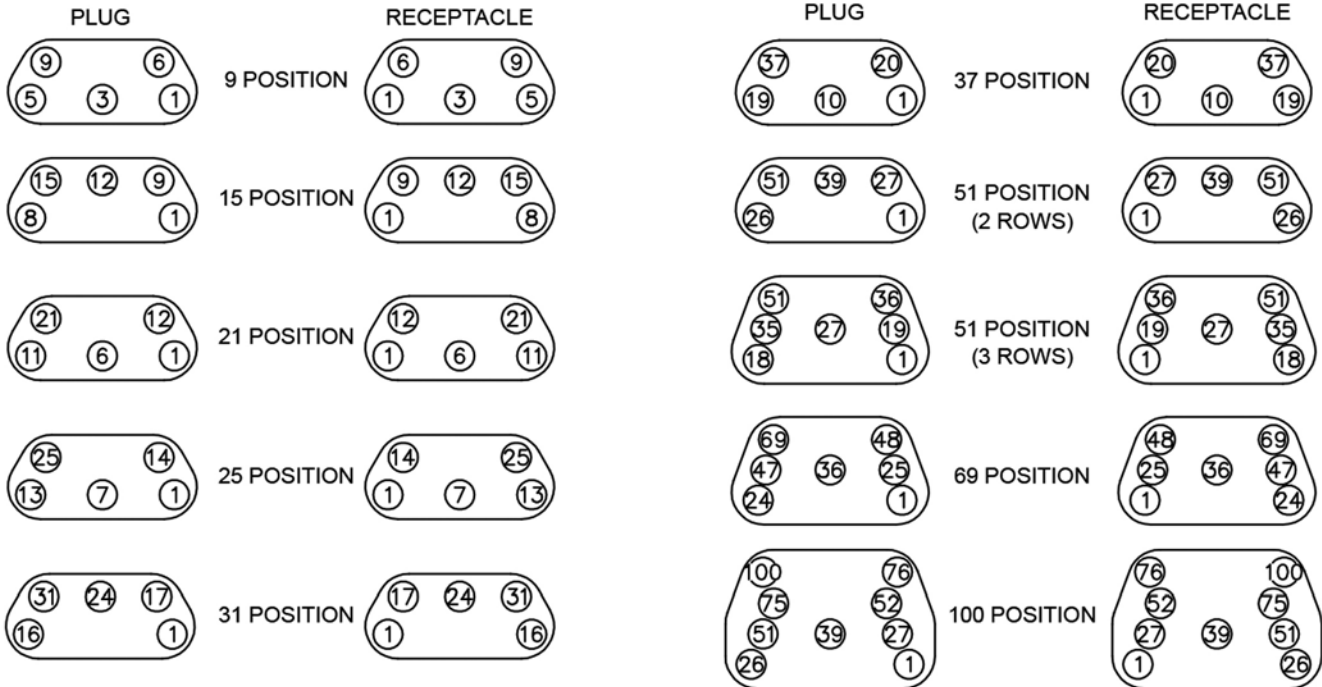
PIN CONTACT  
WITH CRIMP BARREL



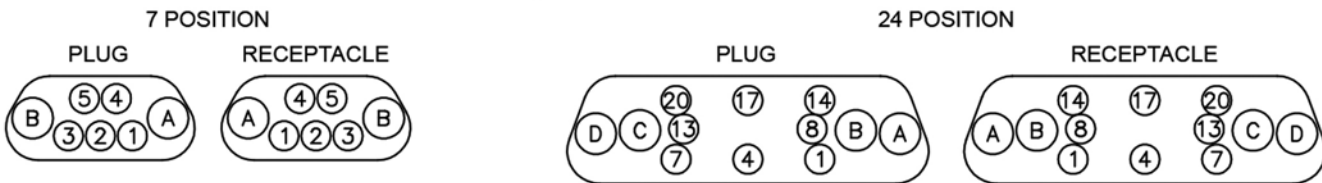
SOCKET CONTACT  
WITH CRIMP BARREL

## Contacts

## Contact Positions



## Hybrid Connectors



Note: Numbers indicate corner and centermost contacts. Views shown are mating face.

## Connector Polarization



Note: Polarization option applies to PC board mounted, right angle connectors.  
(Series MK, ML, MR & MS)  
Only standard polarization option applies to PC board mounted, right angle,  
high temperature connectors. (Series MKHT, MSHT & MTHT)



## Wire Codes

### NEMA HP3-EXBEB (Formerly M16878/4-24 TFE 7 strand)

	6"	12"	18"	24"	30"	36"	42"	48"	54"	60"	66"	72"	84"	96"	108"	120"
MIL-STD-681*	WA	WB	WC	UD	UE	WD	UG	UH	UJ	UK	UL	UM	UN	UP	UQ	UR
WHITE	WE	WF	WG	VD	VE	WH	VG	VH	VJ	VK	VL	VM	VN	VP	VQ	VR
YELLOW	WJ	WK	WL			WM										

### NEMA HP3-EXBDB (Formerly M16878/4-26 TFE 7 strand)

	6"	12"	18"	24"	30"	36"	42"	48"	54"	60"	66"	72"	84"	96"	108"	120"
MIL-STD-681*	WN	WP	WQ	YD	YE	WR	YG	YH	YJ	YK	YL	YM	YN	YP	YQ	YR
WHITE	WS	WT	WU	ZD	ZE	WV	ZG	ZH	ZJ	ZK	ZL	ZM	ZN	ZP	ZQ	ZR
YELLOW	WW	WX	WY			WZ										

### NEMA HP3-EXBCB (Formerly M16878/4-28 TFE 7 strand)

	6"	12"	18"	24"	30"	36"	42"	48"	54"	60"	66"	72"	84"	96"	108"	120"
MIL-STD-681*	XA	XB	XC	1D	1E	XD	1G	1H	1J	1K	1L	1M	1N	1P	1Q	1R
WHITE	XE	XF	XG	2D	2E	XH	2G	2H	2J	2K	2L	2M	2N	2P	2Q	2R
YELLOW	XJ	XK	XL			XM										

### TWISTED PAIR per NEMA WC27500-XXRC2U00 (SAE AS22759/11)

	6"	12"	18"	24"	30"	36"	42"	48"	54"	60"	66"	72"	84"	96"	108"	120"
24 AWG	AA	AB	AC	AD	AE	AF	AG	AH	AJ	AK	AL	AM	AN	AP	AQ	AR
26 AWG	BA	BB	BC	BD	BE	BF	BG	BH	BJ	BK	BL	BM	BN	BP	BQ	BR

### TWISTED PAIR per NEMA WC27500-XXSC2U00 (SAE AS22759/33)\*\*\* ☒

	6"	12"	18"	24"	30"	36"	42"	48"	54"	60"	66"	72"	84"	96"	108"	120"
24 AWG	JA	JB	JC	JD	JE	JF	JG	JH	JJ	JK	JL	JM	JN	JP	JQ	JR
26 AWG	KA	KB	KC	KD	KE	KF	KG	KH	KJ	KK	KL	KM	KN	KP	KQ	KR

For twisted pair wire connect charts, see page MA-9  
 Twisted pair wire not available on MA, MC or Hybrid connectors

\* = Connectors with more than 100 contacts will repeat color code after 100 colors.

\*\*\* = Per M83513, corrosion has been experienced on connectors that are pre-wired with 22759/33 and stored in sealed environments.  
 Caution should be exercised when using this wire.

☒ = Option not RoHS compliant



## Wire Codes

### SAE AS22759/11-24

	6"	12"	18"	24"	30"	36"	42"	48"	54"	60"	66"	72"	84"	96"	108"	120"
M83513**	5A	5B	5C	5D	5E	5F	5G	5H	5J	5K	5L	5M	5N	5P	5Q	5R
MIL-STD-681*	CA	CB	CC	CD	CE	CF	CG	CH	CJ	CK	CL	CM	CN	CP	CQ	CR
WHITE	DA	DB	DC	DD	DE	DF	DG	DH	DJ	DK	DL	DM	DN	DP	DQ	DR

### SAE AS22759/11-26

	6"	12"	18"	24"	30"	36"	42"	48"	54"	60"	66"	72"	84"	96"	108"	120"
M83513**	6A	6B	V1	6D	6E	V2	6G	6H	6J	6K	6L	Y6	6N	6P	6Q	6R
MIL-STD-681*	X3	X4	W3	ED	EE	W4	EG	EH	EJ	EK	EL	EM	EN	EP	EQ	ER
WHITE	X1	X2	W1	FD	FE	W2	FG	FH	FJ	FK	FL	Y5	FN	FP	FQ	FR

### SAE AS22759/33-24\*\*\* ☒

	6"	12"	18"	24"	30"	36"	42"	48"	54"	60"	66"	72"	84"	96"	108"	120"
M83513**	LA	LB	LC	LD	LE	LF	LG	LH	LJ	LK	LL	LM	LN	LP	LQ	LR
WHITE	MA	MB	MC	MD	ME	MF	MG	MH	MJ	MK	ML	MM	MN	MP	MQ	MR

### SAE AS22759/33-26\*\*\* ☒

	6"	12"	18"	24"	30"	36"	42"	48"	54"	60"	66"	72"	84"	96"	108"	120"
M83513**	NA	NB	Y3	ND	NE	Y4	NG	NH	NJ	NK	NL	Y8	NN	NP	NQ	NR
WHITE	PA	PB	Y1	PD	PE	Y2	PG	PH	PJ	PK	PL	Y7	PN	PP	PQ	PR

\* = Connectors with more than 100 contacts will repeat color code after 100 colors.

\*\* = Wire colors per M83513 are ten solid colors repeating.

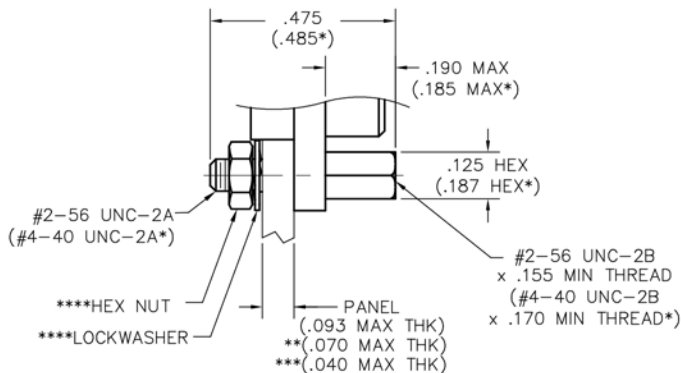
\*\*\* = Per M83513, corrosion has been experienced on connectors that are pre-wired with 22759/33 and stored in sealed environments.

Caution should be exercised when using this wire.

☒ = Option not RoHS compliant

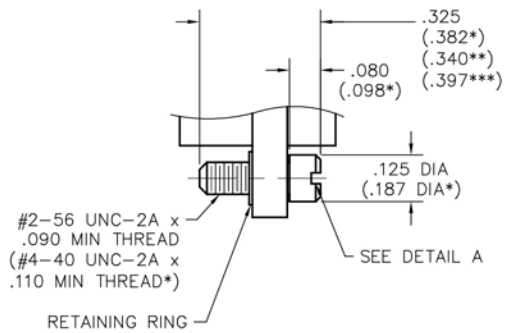
# Hardware

## MM - MN - MQ - MP - MMHT - MQHT Jacking Hardware



**JACKPOST ASSEMBLY**

#2-56 JACKPOST	00-000-000-000-2200
#4-40 JACKPOST	00-000-000-000-6200
<u>FOR RECEPTACLES WITH GROUNDING FINGERS</u>	
#2-56 JACKPOST	00-000-000-000-2200-0G7
#4-40 JACKPOST	00-000-000-000-6200-0G7

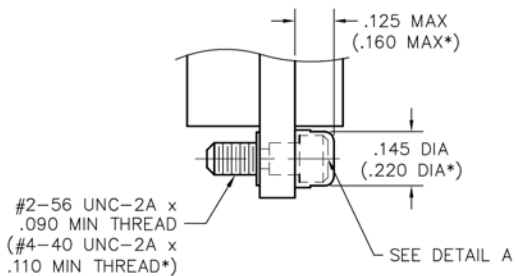


**SHORT TURNING  
JACKSCREW ASSEMBLY**

#2-56 JACKSCREW, ALLEN HEAD	00-000-000-000-4100
#2-56 JACKSCREW, SLOT HEAD	00-000-000-000-4300
#4-40 JACKSCREW, ALLEN HEAD	00-000-000-000-8100
#4-40 JACKSCREW, SLOT HEAD	00-000-000-000-8300

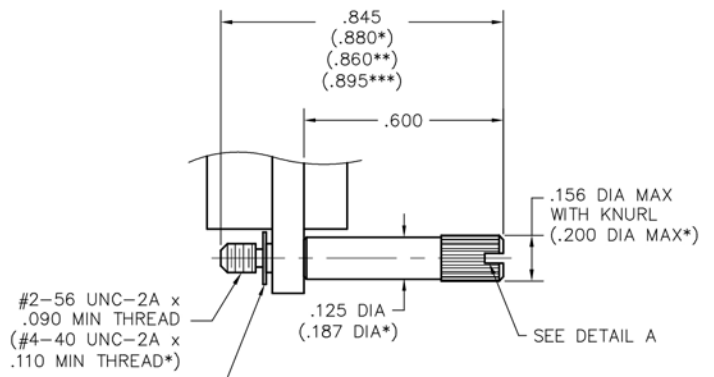
FOR RECEPTACLES WITH GROUNDING FINGERS

#2-56 JACKSCREW, ALLEN HEAD	00-000-000-000-4100-0G7
#2-56 JACKSCREW, SLOT HEAD	00-000-000-000-4300-0G7
#4-40 JACKSCREW, ALLEN HEAD	00-000-000-000-8100-0G7
#4-40 JACKSCREW, SLOT HEAD	00-000-000-000-8300-0G7



**SHORT CAPTIVE  
JACKSCREW ASSEMBLY**

JACKSCREW, ALLEN HEAD  
FACTORY INSTALLED ONLY

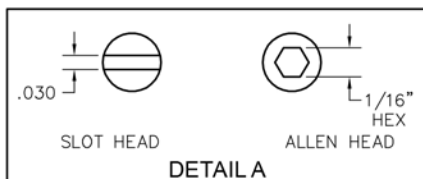


**LONG TURNING  
JACKSCREW ASSEMBLY**

#2-56 JACKSCREW, ALLEN HEAD	00-000-000-000-4200
#2-56 JACKSCREW, SLOT HEAD	00-000-000-000-4400
#4-40 JACKSCREW, ALLEN HEAD	00-000-000-000-8200
#4-40 JACKSCREW, SLOT HEAD	00-000-000-000-8400

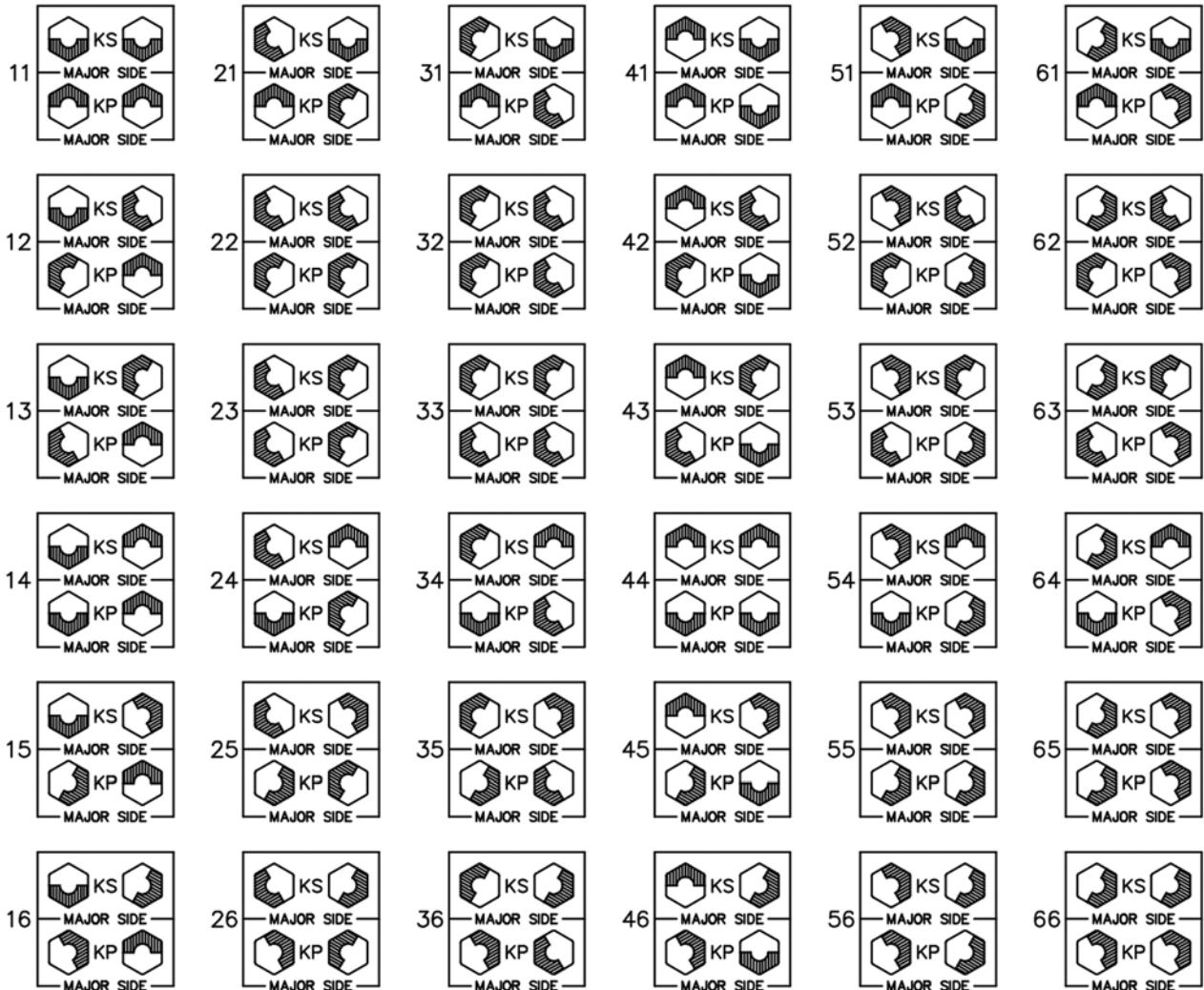
FOR RECEPTACLES WITH GROUNDING FINGERS

#2-56 JACKSCREW, ALLEN HEAD	00-000-000-000-4200-0G7
#2-56 JACKSCREW, SLOT HEAD	00-000-000-000-4400-0G7
#4-40 JACKSCREW, ALLEN HEAD	00-000-000-000-8200-0G7
#4-40 JACKSCREW, SLOT HEAD	00-000-000-000-8400-0G7



\* = Dimensions for 100 position connectors  
 \*\* = Applies to #2-56 hardware for receptacles with grounding fingers  
 \*\*\* = Applies to #4-40 hardware for receptacles with grounding fingers  
 \*\*\*\* = Hardware for Receptacles with Grounding Fingers will come with a flat washers, lockwashers, and spanner nuts

## Polarized Keying Hardware

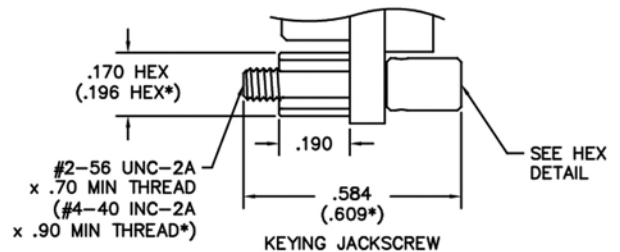
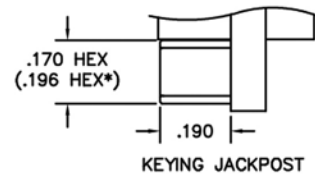
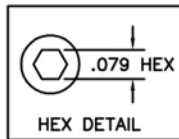
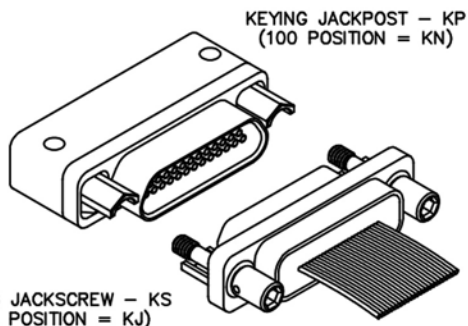


Select the appropriate two digit number above and include as the last two digits of the hardware code in the part number.  
(Keying hardware is factory installed and non-removable).

Example:

MM-213-025-161-99WA-KS11

MK-263-025-435-990S-KP11

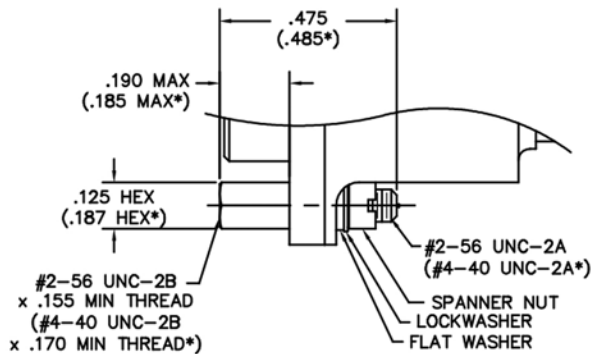


\* = Dimensions for 100 position connectors



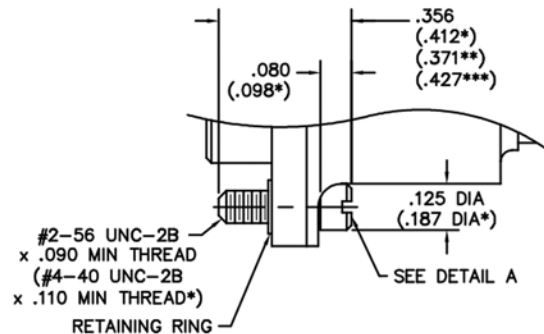
# Hardware

## MM - MQ I/O with EMI/RFI Backshell



JACKPOST ASSEMBLY

- #2-56 JACKPOST 00-000-000-000-2200-01G
- #4-40 JACKPOST 00-000-000-000-6200-04A

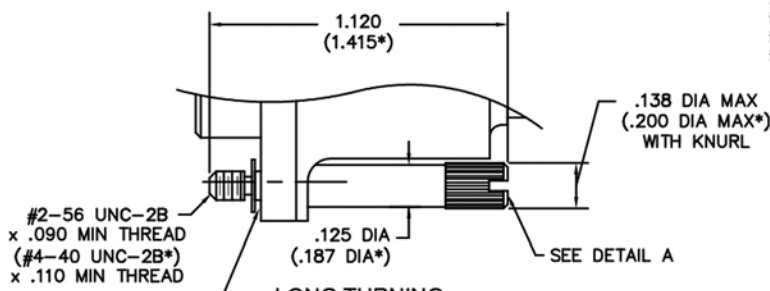


SHORT TURNING  
JACKSCREW ASSEMBLY

- #2-56 JACKSCREW, ALLEN HEAD 00-000-000-000-4100-01G
- #2-56 JACKSCREW, SLOT HEAD 00-000-000-000-4300-01G
- #4-40 JACKSCREW, ALLEN HEAD 00-000-000-000-8100-04A
- #4-40 JACKSCREW, SLOT HEAD 00-000-000-000-8300-04A

FOR RECEPTACLES WITH GROUNDING FINGERS

- #2-56 JACKSCREW, ALLEN HEAD 00-000-000-000-4100-0FZ
- #2-56 JACKSCREW, SLOT HEAD 00-000-000-000-4300-0FZ
- #4-40 JACKSCREW, ALLEN HEAD 00-000-000-000-8100-0FZ
- #4-40 JACKSCREW, SLOT HEAD 00-000-000-000-8300-0FZ

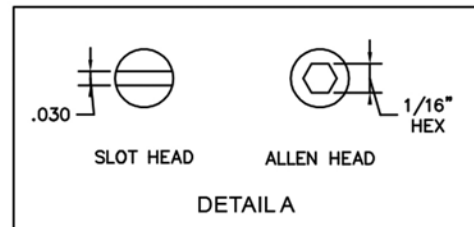


LONG TURNING  
JACKSCREW ASSEMBLY

- #2-56 JACKSCREW, SLOT HEAD 00-000-000-000-4400-01G
- #4-40 JACKSCREW, SLOT HEAD 00-000-000-000-8400-04A

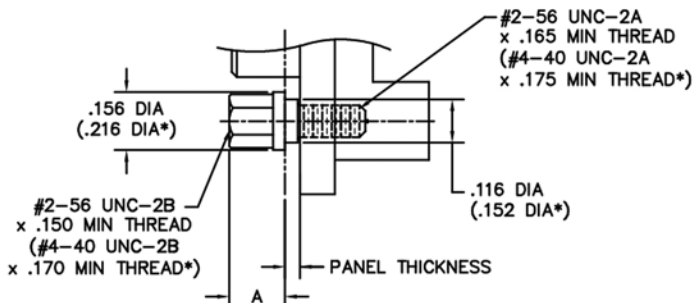
FOR RECEPTACLES WITH GROUNDING FINGERS

- #2-56 JACKSCREW, SLOT HEAD 00-000-000-000-4400-0FZ
- #4-40 JACKSCREW, SLOT HEAD 00-000-000-000-8400-0FZ



\* = Dimensions for #4-40 hardware (100 position connectors)  
 \*\* = Applies to #2-56 hardware for receptacles with grounding fingers  
 \*\*\* = Applies to #4-40 hardware for receptacles with grounding fingers

## MM - MK Rear Panel Mount Jackposts for Body Styles "A", "C", "E", "H", "K", and "L"

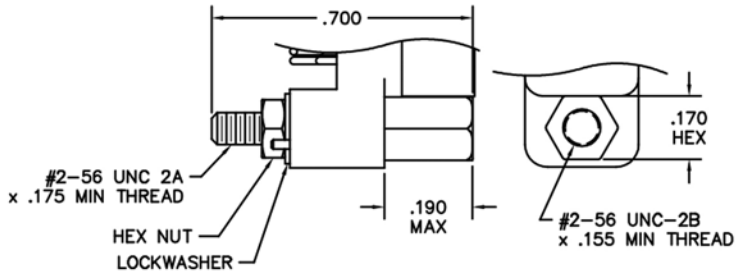


PANEL THK	THREAD SIZE	PART NUMBER	A MAX
.040	#2-56	MM-000-000-000-2400-0D1	.150
.060		MM-000-000-000-2600-0D3	.130
.070		MM-000-000-000-2800-0D5	.120
.080		MM-000-000-000-2900-0D7	.110
.040		MM-000-000-000-6400-0D2	.150
.060	#4-40	MM-000-000-000-6600-0D4	.130
.070		MM-000-000-000-6800-0D6	.120
.080		MM-000-000-000-6900-0D8	.110

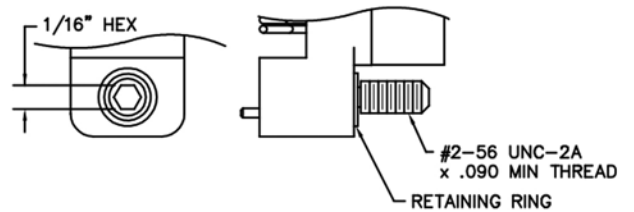
\* = Dimensions for 100 position connectors

## Hardware

### MK Vertical SMT

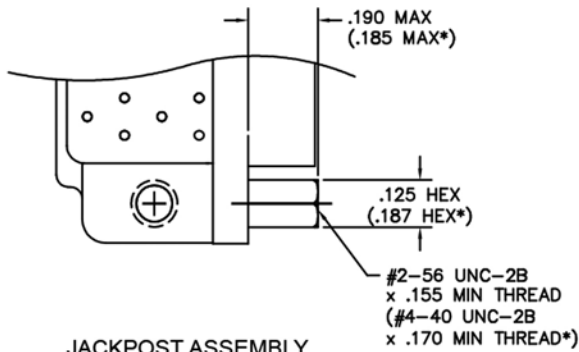


JACKPOST ASSEMBLY  
FACTORY INSTALLED ONLY



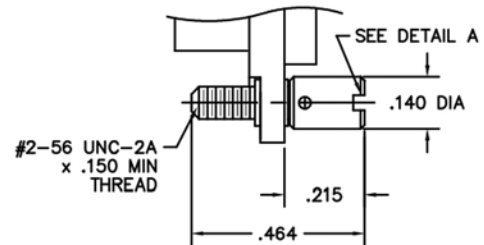
TURNING JACKSCREW ASSEMBLY  
FACTORY INSTALLED ONLY

### MK - MS MKHT - MSHT



JACKPOST ASSEMBLY  
CONSULT FACTORY

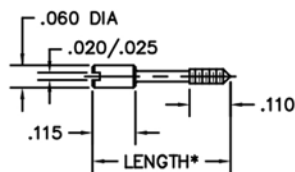
### MTHT



JACKSCREW ASSEMBLY  
FACTORY INSTALLED ONLY

\* = Dimensions for 100 position connectors

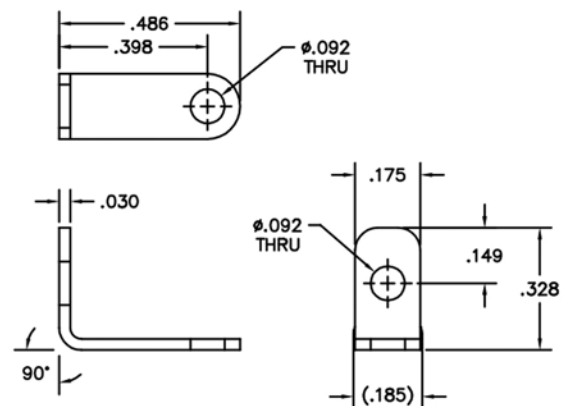
### MA



1 MM LOCKSCREW  
FOR MA STRIP CONNECTORS

\* .370 LONG CDG10492  
\* .465 LONG CDG10493

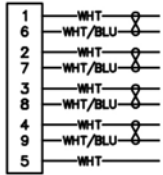
### Mounting Bracket



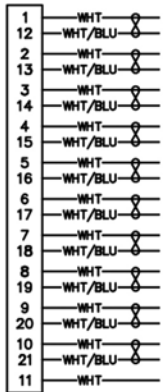
CDG12633 - 2 EACH

## Twisted Pair Wire Connect Charts

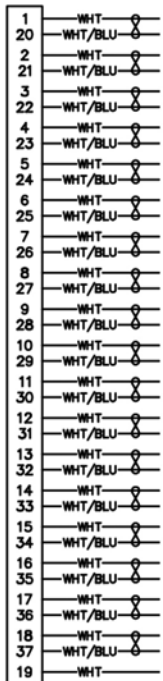
### 9 POSITION



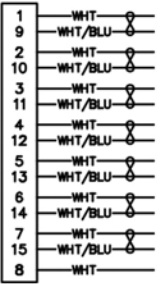
### 21 POSITION



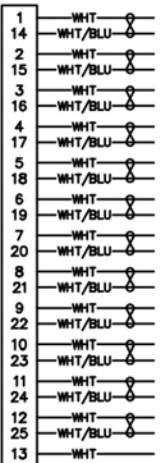
### 37 POSITION



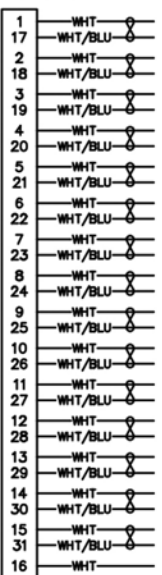
### 15 POSITION



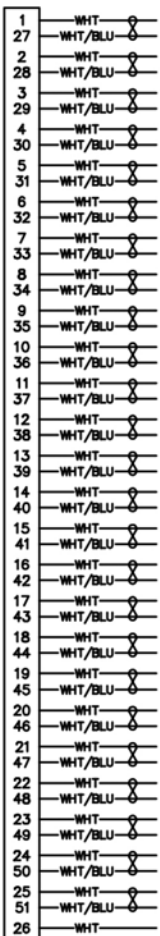
### 25 POSITION



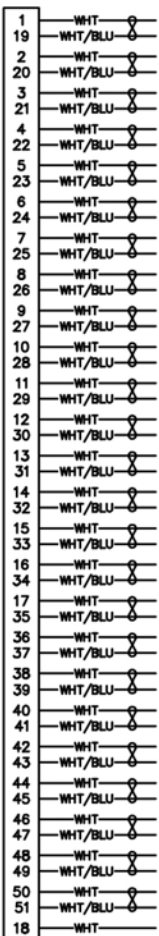
### 31 POSITION



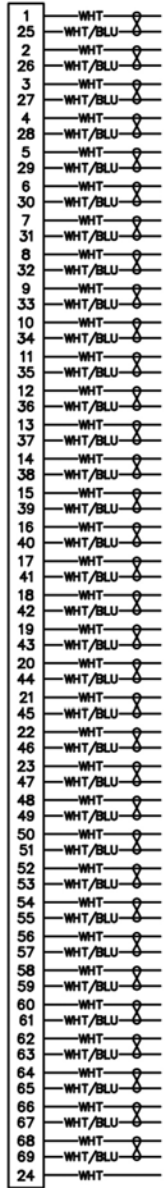
### 51 POSITION 2 rows



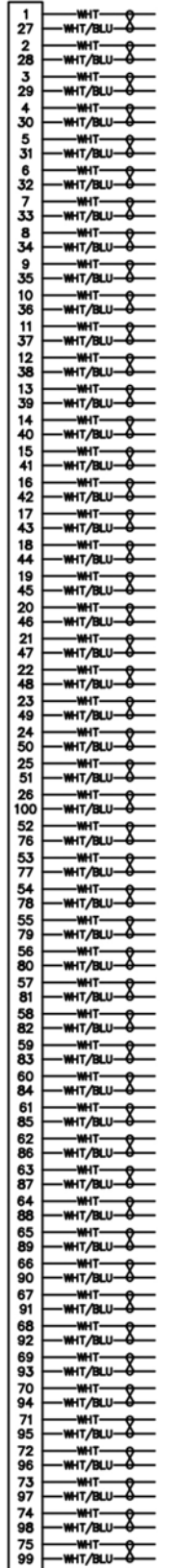
### 51 POSITION 3 rows



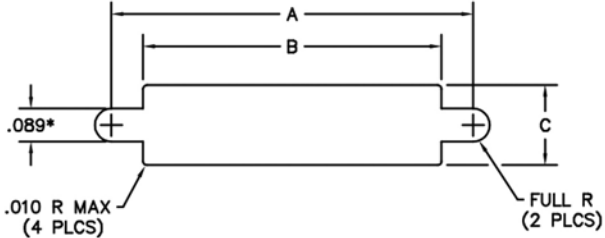
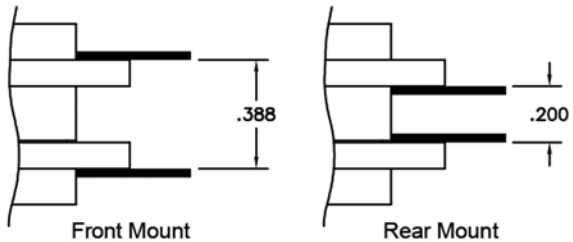
### 69 POSITION



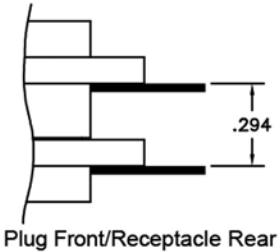
### 100 POSITION



### Panel Mounting Dimensions



\* = .118 FOR 100 POSITION CONNECTOR



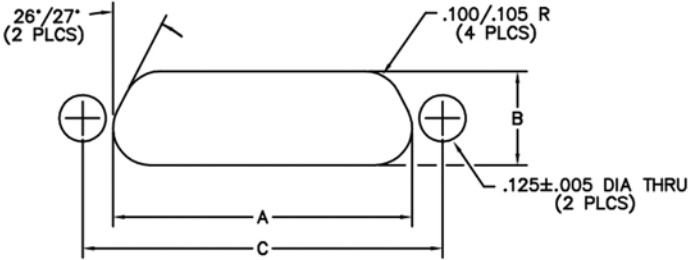
MOUNTING DIMENSIONS

DIMENSIONS					
CONTACT ROWS	SIZE	A +.004 -.000	B +.005 -.000	C +.004 -.000	
				MP, MQ, MR, MS MQHT, MSHT	MK, ML, MM, MN MKHT, MMHT
2	9	.570	.400	.215	.273
	15	.720	.550		
	21	.870	.700		
	25	.970	.800		
	31	1.120	.950		
	37	1.270	1.100		
3	51	1.620	1.450	.256	.311
	69	1.520	1.350		
4	100	1.805	1.435	—	.383

### Panel Mounting Dimensions for Rear Panel Mount Connectors

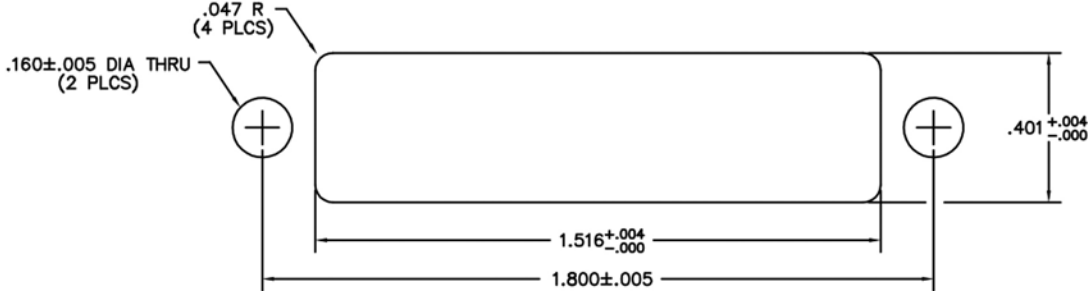
RUGGED METAL  
MM, MN, MK, ML  
SIZES: 9 - 69

DIMENSIONS			
SIZE	A +.004 -.000	B +.005 -.000	C ±.005
9	.401	.252	.565
15	.551		.715
21	.701		.865
25	.801		.965
31	.951		1.115
37	1.101		1.265
51	1.451	.295	1.615
51	1.051		1.215
69	1.351		1.515



LOW PROFILE  
MQ, MP, MS, MR  
SIZES: 9 - 51

DIMENSIONS			
SIZE	A +.004 -.000	B +.005 -.000	C ±.005
9	.379	.219	.565
15	.529		.715
21	.679		.865
25	.779		.965
31	.929		1.115
37	1.079		1.265
51	1.029	.261	1.215



RUGGED METAL  
MM, MN, MK, ML  
SIZE 100

## Connector Saver

**.050"**

**9 thru 100 Contacts**

**Rugged Metal**

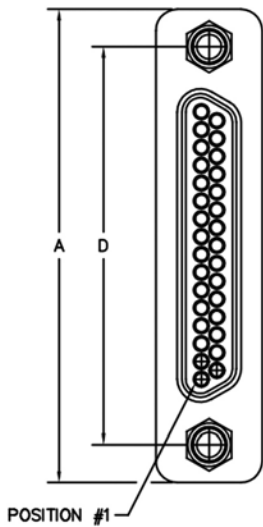
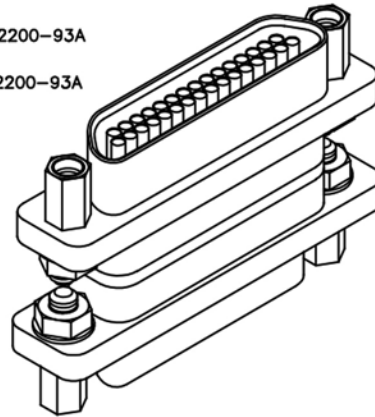
**MM**

**Rugged Plastic**

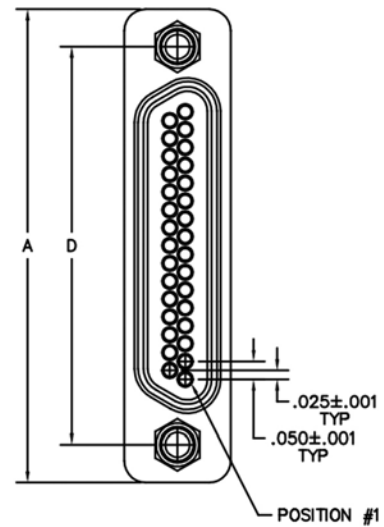
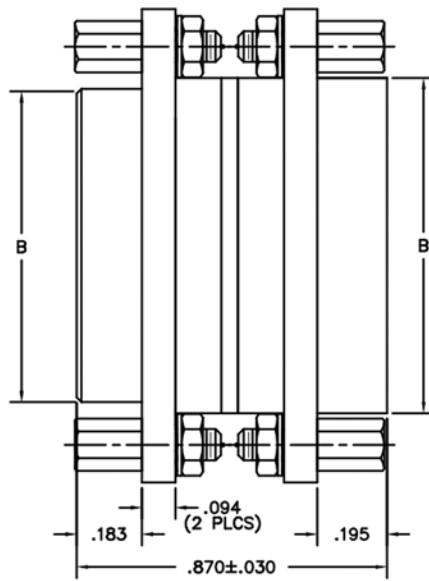
**MN**

MM-212-031-143-2200-93A  
(METAL)

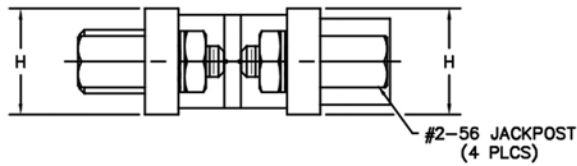
MN-211-031-143-2200-93A  
(PLASTIC)



PLUG



RECEPTACLE



SIZE	CONTACT ROWS	A	B		D	H	HARDWARE
			PLUG MAX	RCPT MAX			
9	2	.775	.334	.400	.565	.298	#2-56 UNC THD (.092 DIA THRU)
15		.925	.484	.550	.715		
21		1.075	.634	.700	.865		
25		1.175	.734	.800	.965		
31		1.325	.884	.950	1.115		
37		1.475	1.034	1.100	1.265		
51**	3	1.825	1.384	1.450	1.615	.341	#4-40 UNC THD (.147 DIA THRU)
51		1.425	.984	1.050	1.215		
69***		1.725	1.284	1.350	1.515		
100	4	2.160	1.384	1.508	1.800	.384	#4-40 UNC THD (.147 DIA THRU)

\*\* = 2 ROW, 51 POSITION CONNECTORS ARE AVAILABLE IN METAL ONLY (NON MIL-SPEC INTERFACE)

\*\*\* = 69 POSITION CONNECTORS ARE AVAILABLE IN METAL ONLY.

PLUG/RECEPTACLE: MM-212-031-143-2200-93A  
 MN-211-031-143-2200-93A  
 XX-XXX-XXX-XXX-XXXX-XXX

**SERIES**

MM .050" Rugged Metal  
 MN .050" Rugged Plastic

**BODY**

- 2 2-Row (Sizes 9 thru 51\*\*)
- 3 3-Row (Size 51 & 69\*\*\*)
- 4 4-Row (Size 100)

**BODY STYLE:**

- 1 Plug/Receptacle, straight with mounting ears, receptacle includes interfacial sealing gasket

**BODY MATERIAL:**

- 1 Polyphenylene Sulfide (MN only)
- 2 Polyphenylene Sulfide with electroless nickel shell
- 3 Polyphenylene Sulfide with electrodeposited cadmium shell
- 4 Polyphenylene Sulfide with hard anodized black shell

**SIZE**

XXX 009, 015, 021, 025, 031, 037, 051\*\*, 069\*\*\*, 100

**CONTACTS**

**TYPE CONTACTS/TERMINATIONS:**

- 14 Pin/Socket, straight

**PLATING OPTIONS:**

- 3 50 μ" Au contacts: 10 μ" Au terminations

**HARDWARE**

**STYLE OF HARDWARE:**

- 00 None
- 22 Two fixed jacknut assemblies (62\*)
- JA Turning jackpost with retaining ring, uninstalled (PA\*)
- JP Turning jackpost, internal thread on plug side (PP\*)
- JS Turning jackpost, internal thread on receptacle side (PS\*)

**POLARIZATION / WIRING:**

- 00 None

**SPECIAL DESIGNATORS**

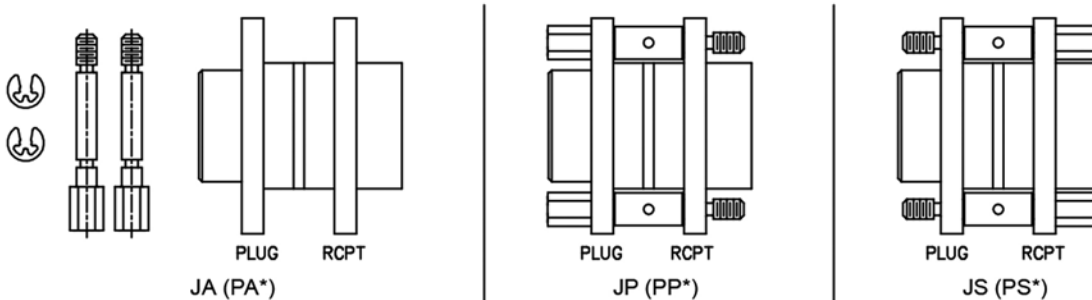
93A Connector saver designator

\* = Use number in parenthesis when ordering size 100.

\*\* = 2 row, 51 position connectors are available in metal only (non mil-spec interface)

\*\*\* = 69 position connectors are available in metal only.

= Option not RoHS compliant





# Connector Saver

**.050"**

**9 thru 51 Contacts**

**Low Profile Metal**

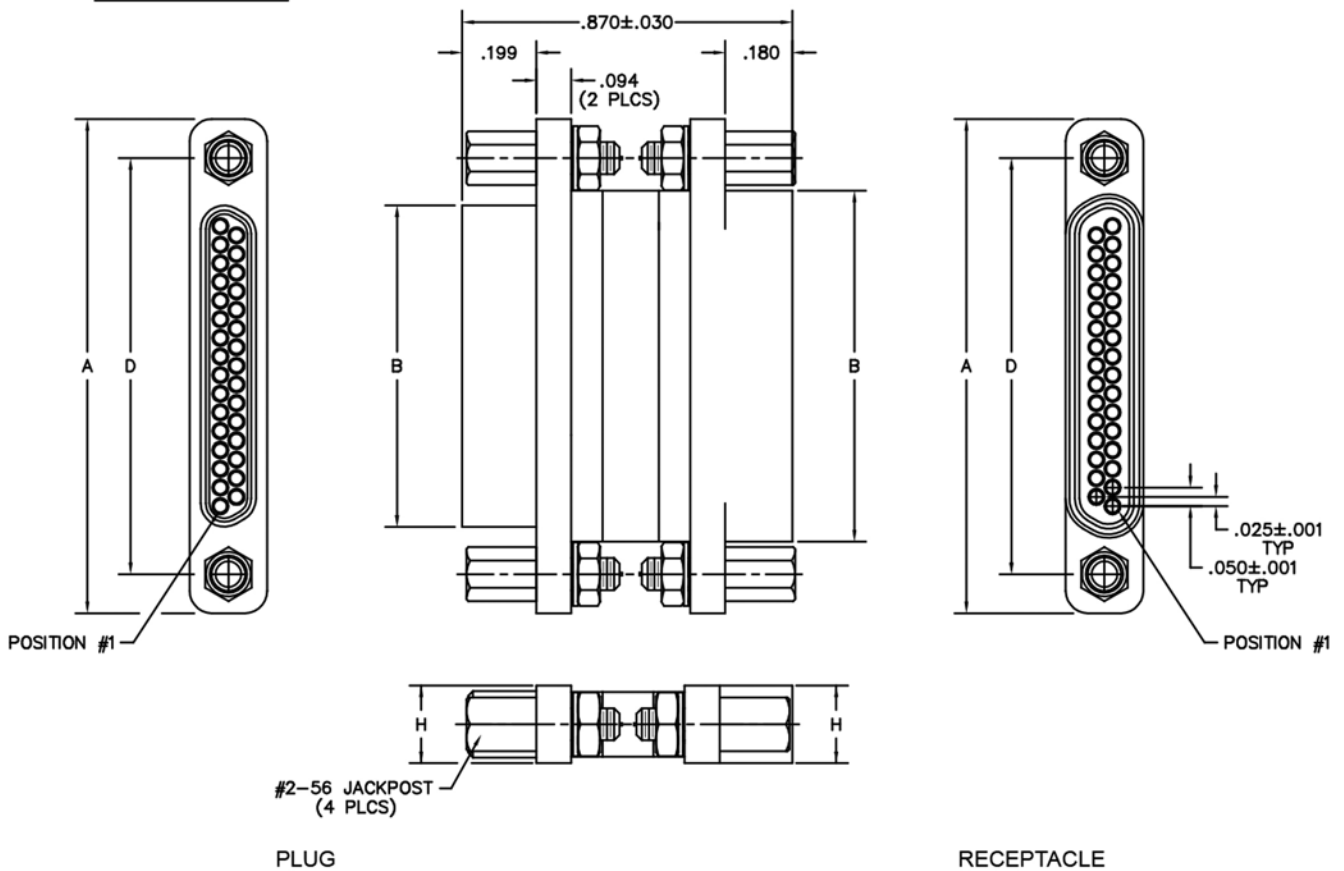
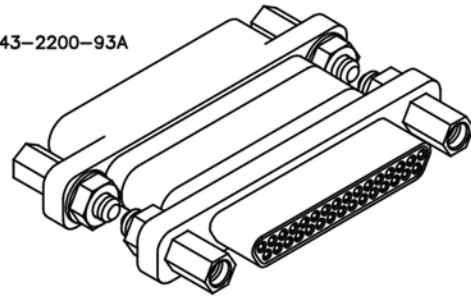
**MQ**

**Low Profile Plastic**

**MP**

MQ-212-031-143-2200-93A  
(METAL)

MP-211-031-143-2200-93A  
(PLASTIC)



SIZE	CONTACT ROWS	DIMENSIONS				H $\pm .005$	HARDWARE
		A	B		D		
			PLUG MAX	RCPT MAX			
9	2	.778	.292	.378	.565	.208	#2-56 UNC THD (.092 DIA THRU)
15		.928	.442	.528	.715		
21		1.078	.592	.678	.865		
25		1.178	.692	.778	.965		
31		1.328	.842	.928	1.115		
37	3	1.478	.992	1.078	1.265	.250	
51		1.428	.942	1.028	1.215		

PLUG/RECEPTACLE: MQ- 212- 031- 143- 2200- 93A  
 MP- 211- 031- 143- 2200- 93A  
 XX- XXX- XXX- XXX- XXXX- XXX

**SERIES**

MQ .050" Low Profile Metal  
 MP .050" Low Profile Plastic

**BODY**

- 2 2-Row (Sizes 9 thru 37)
- 3 3-Row (Size 51)

**BODY STYLE:**

- 1 Plug/Receptacle, straight with mounting ears

**BODY MATERIAL:**

- 1 Polyphenylene Sulfide (MN only)
- 2 Polyphenylene Sulfide with electroless nickel shell
- 3 Polyphenylene Sulfide with electrodeposited cadmium shell
- 4 Polyphenylene Sulfide with hard anodized back shell

**SIZE**

XXX 009, 015, 021, 025, 031, 037, 051

**CONTACTS**

**TYPE CONTACTS/TERMINATIONS:**

- 14 Pin/Socket, straight

**PLATING OPTIONS:**

- 3 50 μ" Au contacts: 10 μ" Au terminations

**HARDWARE**

**STYLE OF HARDWARE:**

- 00 None
- 22 Two fixed jacknut assemblies
- JA Turning jackpost with retaining ring, uninstalled
- JP Turning jackpost, internal thread on plug side
- JS Turning jackpost, internal thread on receptacle side

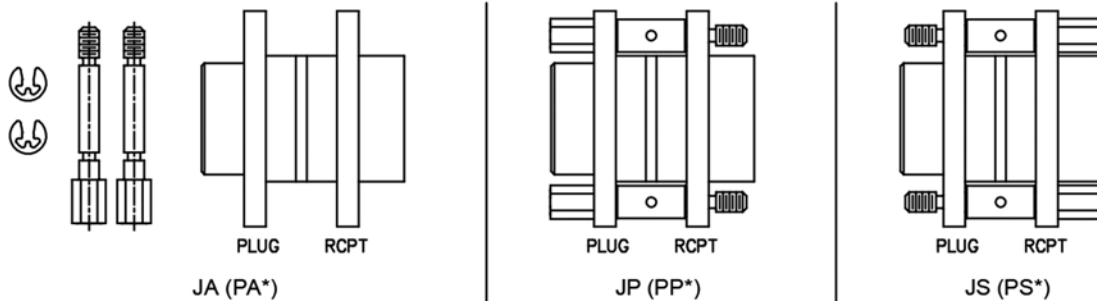
**POLARIZATION / WIRING:**

- 00 None

**SPECIAL DESIGNATORS**

93A Connector saver designator

= Option not RoHS compliant



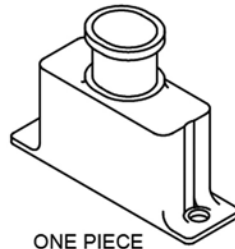


## EMI/RFI Straight Backshells

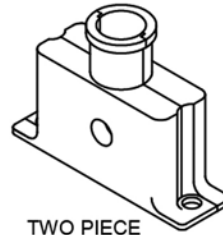
**.050"**  
**9 thru 100 Contacts**

**Rugged Metal**

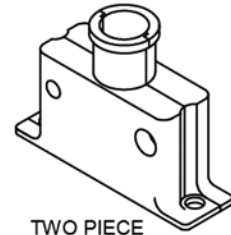
**MM**



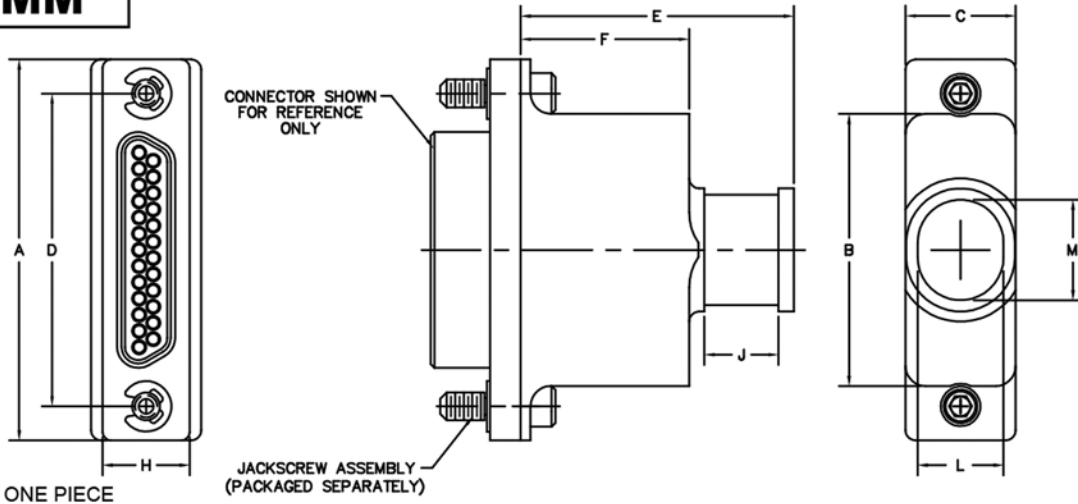
ONE PIECE  
(POSITIONS 9-100)



TWO PIECE  
(POSITIONS 9 & 15)



TWO PIECE  
(POSITIONS 21-100)



DIMENSIONS												
SIZE	CONTACT ROWS	A	B	C	D	E	F	H	J	L	M	HARDWARE
9	2	.775	.440	.340	.565	.843	.520	.298	.229	SEE TABLE A ON PART# SHT		#2-56 UNC THD (.092 DIA THRU)
15		.925	.590		.715							
21		1.075	.740		.865							
25		1.175	.840		.965							
31		1.325	.990		1.115							
37		1.475	1.140		1.265							
51	3	1.825	1.490	.380	1.615	.933	.610	.341				
51		1.425	1.090		1.215							
69		1.725	1.390		1.515							
100	4	2.160	1.522	.430	1.800	.953	.630	.384				#4-40 UNC THD (.147 DIA THRU)

TWO PIECE

DIMENSIONS												
SIZE	CONTACT ROWS	A	B	C	D	E	F	H	J	L	M	HARDWARE
9	2	.775	.480	.340	.565	.843	.520	.298	.229	SEE TABLE B ON PART# SHT		#2-56 UNC THD (.092 DIA THRU)
15		.925	.630		.715							
21		1.075	.780		.865							
25		1.175	.880		.965							
31		1.325	1.030		1.115							
37		1.475	1.180		1.265							
51	3	1.825	1.530	.380	1.615	.933	.610	.341				
51		1.425	1.130		1.215							
69		1.725	1.430		1.515							
100	4	2.160	1.528	.430	1.800	.953	.630	.384				#4-40 UNC THD (.147 DIA THRU)



RUGGED: MM-252-031-000-4100  
 XX-XXX-XXX-XXX-XXXX-XXX

**SERIES**

MM .050" Rugged Metal Backshell

**BODY**

- 2 2-Row (Sizes 9 thru 51)
- 3 3-Row (Sizes 51 & 69)
- 4 4-Row (Size 100)

**BODY STYLE:**

- 3 Straight, one piece
- 5 Straight, two piece\*\*\*

**BODY MATERIAL:**

- 2 Aluminum, with electroless nickel plating
- 3 Aluminum, with electrodeposited cadmium
- 4 Aluminum, with hard anodized black plating

**SIZE**

XXX 009, 015, 021, 025, 031, 037, 051, 069, 100

**EXIT**

- 000 Standard exit, see Table A
- AAA Large exit, see Table A\*\*
- BBB Small exit, see Table A\*\*

**HARDWARE**

**STYLE OF HARDWARE:**

- 00 None
- 22 Two fixed jacknut assemblies (62\*)
- 41 Two turning jackscrews, allen head, retaining ring (81\*)
- 43 Two turning jackscrews, slot head, retaining ring (83\*)
- 44 Two long turning jackscrews, slot head, retaining ring (84\*)

**POLARIZATION / WIRING:**

- 00 None

**OPTIONS**

OFZ Required for receptacles with grounding fingers when ordering hardware styles 41, 43, 44, 81, 83, & 84

\* = Use number in parenthesis when ordering size 100.  
 \*\* = Available with Body Style 3 (one piece) only.  
 \*\*\* = Sizes 9 and 15 not recommended for solder cup applications or 24 AWG wire applications.

Stainless steel micro band for shield termination - AirBorn part number CDG10026, shipped with each backshell  
 Band-it application tool - AirBorn part number CDG10027

= Option not ROHS compliant

TABLE A (ONE PIECE)

SIZE	EXIT DIMENSIONS					
	000		AAA		BBB	
	L	M	L	M	L	M
9	—	.188	.265	.310	—	.129
15	—	.230		.458	—	.162
21	.265	.257		.608	—	.188
25		.310		.708	—	.206
31		.330		.858	—	.225
37		.375	1.008	—	.242	
51		.515	1.034	.265	.300	
51	.297	.470	.297	.921	—	.290
69		.620		1.158	.297	.361
100		.344		.688	.344	1.342

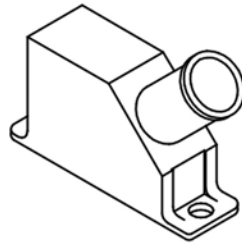
TABLE B (TWO PIECE)

SIZE	EXIT DIMENSIONS	
	000	
	L	M
9	—	.188
15	—	.230
21	.240	.268
25		.325
31		.346
37		.396
51		.554
51	.280	.492
69		.635
100		.711

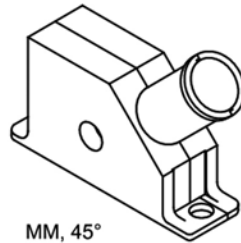


**EMI/RFI 45°  
Backshells**  
**.050"**  
**9 thru 100 Contacts**  
**Rugged Metal**

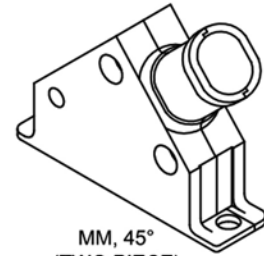
**MM**



MM, 45°  
(ONE PIECE)



MM, 45°  
(TWO PIECE)  
(POSITIONS 9 & 15)



MM, 45°  
(TWO PIECE)  
(POSITIONS 21 - 100)

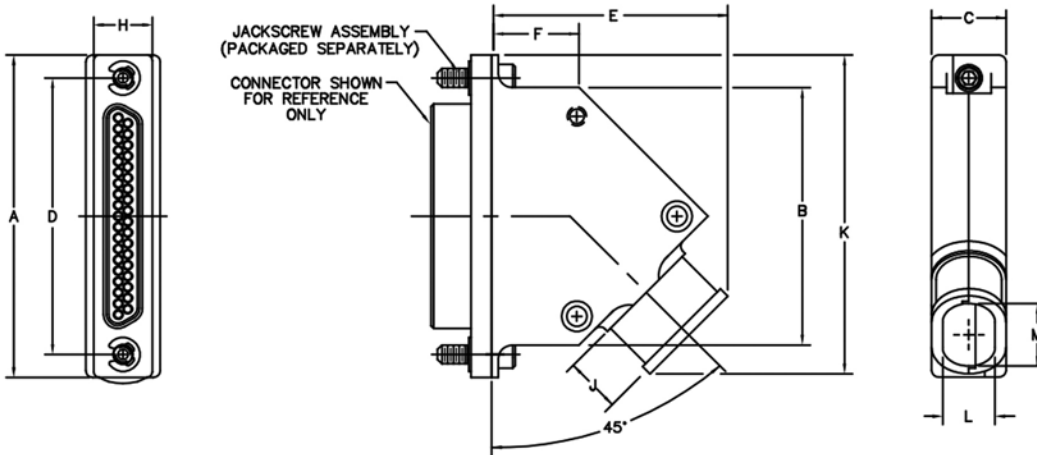
Note: 21 & 25 position, 2 piece backshells use two screw clamping configurations.

MM, 45° (ONE PIECE)

DIMENSIONS													
SIZE	CONTACT ROWS	A	B	C	D	E	F	H	J	K	L	M	HARDWARE
9	2	.775	.440	.340	.565	.696	.500	.298	.229	.804	—	.188	#2-56 UNC THD (.092 DIA THRU)
15		.925	.590		.715	.721	.525			.954	—	.230	
21		1.075	.740		.865	.746	.550			1.103	—	.257	
25		1.175	.840		.965	.796	.600			1.203	—	.310	
31		1.325	.990		1.115	.846	.650			1.353	.265	.330	
37		1.475	1.140		1.265	.921	.725			1.503	—	.375	
51	3	1.825	1.490	.380	1.615	1.144	.950	.341	.229	1.853	—	.510	#4-40 UNC THD (.147 DIA THRU)
51		1.425	1.090		1.215	.946	.750			1.453	.297	.470	
69		1.725	1.390		1.515	1.146	.950			1.753	—	.620	
100	4	2.160	1.522	.430	1.800	1.146	.950	.384	—	2.036	.344	.688	#4-40 UNC THD (.147 DIA THRU)

MM, 45° (TWO PIECE)

DIMENSIONS													
SIZE	CONTACT ROWS	A	B	C	D	E	F	H	J	K	L	M	HARDWARE
9	2	.775	.480	.340	.565	.855	.650	.298	.229	.806	—	.188	#2-56 UNC THD (.092 DIA THRU)
15		.925	.630		.715	.831	.625			.944	—	.230	
21		1.075	.780		.865	.985	.421			1.059	—	.268	
25		1.175	.880		.965	1.031	—			1.159	—	.333	
31		1.325	1.030		1.115	1.046	.400			1.309	.240	.354	
37		1.475	1.180		1.265	1.081				1.459	—	.404	
51	3	1.825	1.530	.380	1.615	1.193	.950	.341	.229	1.809	—	.559	#4-40 UNC THD (.147 DIA THRU)
51		1.425	1.130		1.215	1.233	.625			1.409	.280	.492	
69		1.725	1.430		1.515	1.378	.527			1.703	—	.642	
100	4	2.160	1.522	.430	1.800	1.403	.532	.384	—	1.973	.330	.711	#4-40 UNC THD (.147 DIA THRU)



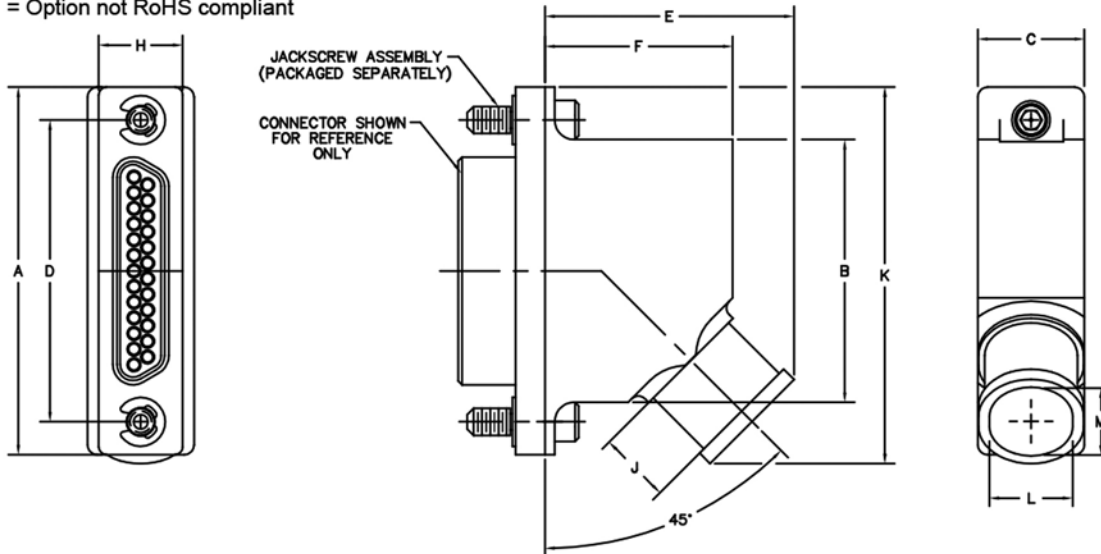
RUGGED: MM-242-031-000-4100  
XX-XXX-XXX-XXX-XXXX-XXX

<b>SERIES</b>	
MM	.050" Rugged Metal Backshell
<b>BODY</b>	
2	2-Row (Sizes 9 thru 51)
3	3-Row (Sizes 51 & 69)
4	4-Row (Size 100)
BODY STYLE:	
4	45°, one piece
6	45°, two piece **
BODY MATERIAL:	
2	Aluminum, with electroless nickel plating
3	Aluminum, with electrodeposited cadmium ☒
4	Aluminum, with hard anodized black plating
<b>SIZE</b>	
XXX	009, 015, 021, 025, 031, 037, 051, 069, 100
<b>CONTACTS</b>	
TYPE CONTACTS/TERMINATIONS:	
000	None
<b>HARDWARE</b>	
STYLE OF HARDWARE:	
00	None
22	Two fixed jacknut assemblies (62*)
41	Two turning jackscrews, allen head, retaining ring (81*)
43	Two turning jackscrews, slot head, retaining ring (83*)
POLARIZATION / WIRING:	
00	None
<b>OPTIONS</b>	
0FZ	Required for receptacles with grounding fingers when ordering hardware styles 41, 43, 81, & 83

\* = Use number in parenthesis when ordering size 100.  
\*\* = Sizes 9 and 15 not recommended for solder cup applications.

Stainless steel micro band for shield termination - AirBorn part number CDG10026  
Band-it application tool - AirBorn part number CDG10027

☒ = Option not RoHS compliant





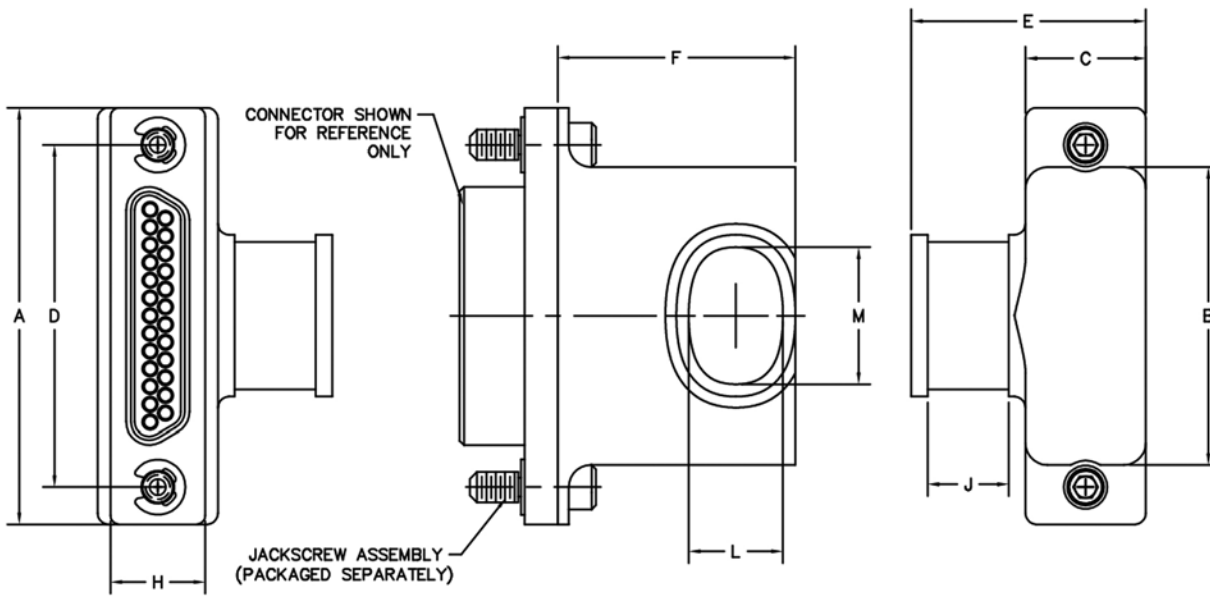
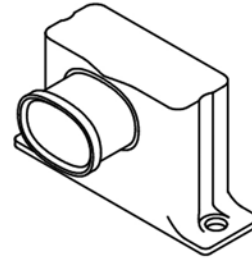
# EMI/RFI 90° Backshells

**.050"**

**9 thru 100 Contacts**

**Rugged Metal**

**MM**



ONE PIECE

DIMENSIONS												
SIZE	CONTACT ROWS	A	B	C	D	E	F	H	J	L	M	HARDWARE
9	2	.775	.440	.340	.565	.663	.671	.298	.229	.266	.268	#2-56 UNC THD (.092 DIA THRU)
15		.925	.590		.715						.311	
21		1.075	.740		.865						.331	
25		1.175	.840		.965						.387	
31		1.325	.990		1.115						.450	
37		1.475	1.140		1.265						.511	
51	1.825	1.490	1.615	.678	.298	.619						
51	1.425	1.090	1.215	.703		.703	.341					
69	3	1.725	1.390	.380	1.515	.753	.749	.384	.344	1.063	#4-40 UNC THD (.147 DIA THRU)	
100	4	2.160	1.522	.430	1.800							

RUGGED: MM-272-031-000-4100  
 XX-XXX-XXX-XXX-XXXX

<b>SERIES</b>	
MM	.050" Rugged Metal Backshell
<b>BODY</b>	
2	2-Row (Sizes 9 thru 51)
3	3-Row (Sizes 51 & 69)
4	4-Row (Size 100)
BODY STYLE:	
7	90°, one piece
BODY MATERIAL:	
2	Aluminum, with electroless nickel plating
3	Aluminum, with electrodeposited cadmium <input checked="" type="checkbox"/>
4	Aluminum, with hard anodized black plating
<b>SIZE</b>	
XXX	009, 015, 021, 025, 031, 037, 051, 069, 100
<b>EXIT</b>	
000	Standard exit**
<b>HARDWARE</b>	
STYLE OF HARDWARE:	
00	None
22	Two fixed jacknut assemblies (62*)
41	Two turning jackscrews, allen head, retaining ring (81*)
43	Two turning jackscrews, slot head, retaining ring (83*)
44	Two long turning jackscrews, slot head, retaining ring (84*)
POLARIZATION / WIRING:	
00	None

\* = Use number in parenthesis when ordering size 100.  
 \*\* = Backshell exits are designed to accomodate 26AWG wire or smaller

Stainless steel micro band for shield termination - AirBorn part number CDG10026, shipped with each backshell  
 Band-it application tool - AirBorn part number CDG10027

= Option not ROHS compliant



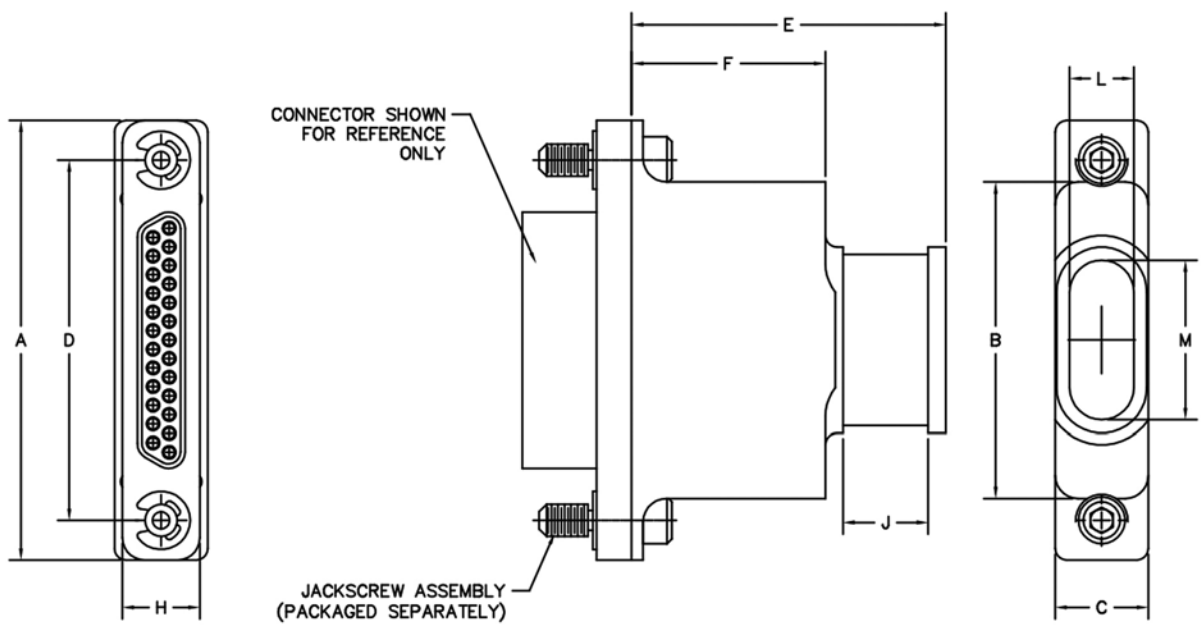
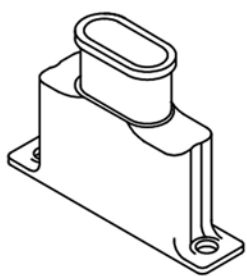
# EMI/RFI Straight Backshells

**.050"**

**9 thru 51 Contacts**

**Low Profile Metal**

**MQ**



ONE PIECE

DIMENSIONS												
SIZE	CONTACT ROWS	A	B	C	D	E	F	H	J	L	M	HARDWARE
9	2	.778	.448	.250	.565	.843	.520	.208	.229	.172	.197	#2-56 UNC THD (.092 DIA THRU)
15		.928	.598		.715						.279	
21		1.078	.748		.865						.339	
25		1.178	.848		.965						.428	
31		1.328	.998		1.115						.462	
37	1.478	1.148	1.265	.531								
51	3	1.428	1.098	.292	1.215	.933	.610	.250		.220	.596	

RUGGED: MQ-232-025-000-4100  
 XX-XXX-XXX-XXX-XXXX

**SERIES**

MQ .050" Low Profile Metal Backshell

**BODY**

- 2 2-Row (Sizes 9 thru 37)
- 3 3-Row (Sizes 51)

**BODY STYLE:**

- 3 Straight, one piece

**BODY MATERIAL:**

- 2 Aluminum, with electroless nickel plating
- 3 Aluminum, with electrodeposited cadmium
- 4 Aluminum, with hard anodized black plating

**SIZE**

XXX 009, 015, 021, 025, 031, 037, 051

**EXIT**

000 Standard exit

**HARDWARE**

**STYLE OF HARDWARE:**

- 00 None
- 22 Two fixed jacknut assemblies
- 41 Two turning jackscrews, allen head, retaining ring
- 43 Two turning jackscrews, slot head, retaining ring
- 44 Two long turning jackscrews, slot head, retaining ring

**POLARIZATION / WIRING:**

- 00 None

Stainless steel micro band for shield termination - AirBorn part number CDG10026, shipped with each backshell  
 Band-it application tool - AirBorn part number CDG10027

= Option not ROHS compliant

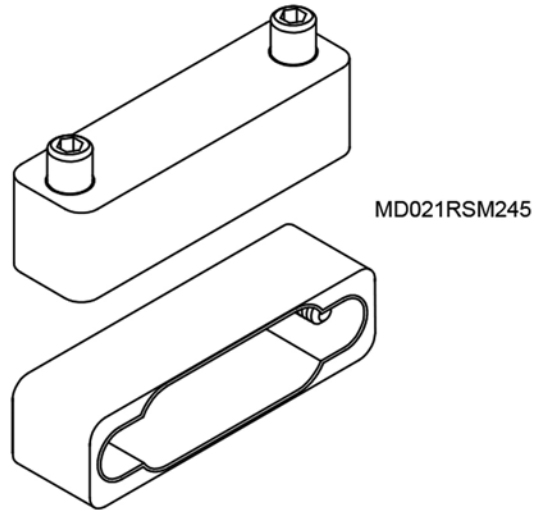


# Dust Covers

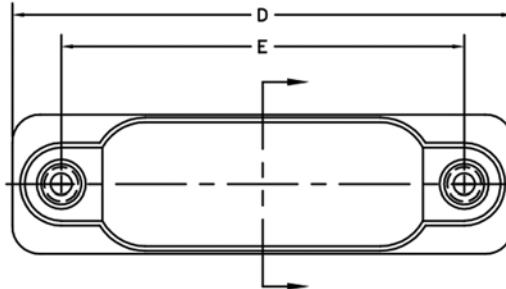
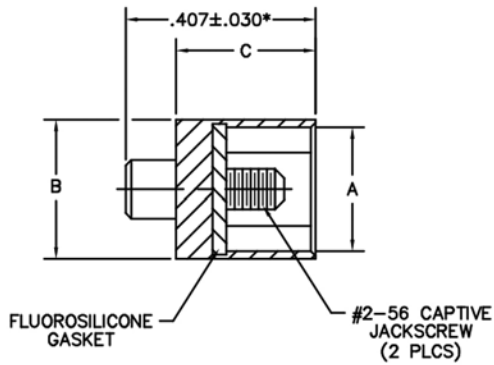
**.050"**  
**9 thru 100 Contacts**

**Rugged Metal**

**MD**



MD021RSM245



DIMENSIONS								
SIZE	A		B		C	D	E	HARDWARE
	PLUG	RCPT	PLUG	RCPT				
9					.299	.775	.565	#2-56 UNC THD
15						.925	.715	
21	.203	.265	.298	.298		1.075	.865	
25						1.175	.965	
31						1.325	1.115	
37						1.475	1.265	
51	.246	.308	.341	.341		1.425	1.215	
69					1.725	1.515		
100					.291	.394	.381	.434

\* = 100 POS DIMENSION .460 ± .030

PLUG	RECEPTACLE	RECEPTACLE: MD	021	RS	M2	45
		XX	XXX	XX	XX	XX
<b>SERIES</b>						
MD .050" Rugged Metal Dust Cover	MD .050" Rugged Metal Dust Cover					
<b>SIZE</b>						
XXX 009, 015, 021, 025, 031, 037, 051, 069, 100	XXX 009, 015, 021, 025, 031, 037, 051, 069, 100					
<b>STYLE</b>						
RP Plug, rugged metal	RS Receptacle, rugged metal					
<b>PLATING</b>						
M2 Electroless nickel	M2 Electroless nickel					
M3 Electrodeposited cadmium <input checked="" type="checkbox"/>	M3 Electrodeposited cadmium <input checked="" type="checkbox"/>					
M4 Hard anodized black	M4 Hard anodized black					
<b>HARDWARE</b>						
STYLE OF HARDWARE:	STYLE OF HARDWARE:					
22 Two integrated jacknuts (62")	22 Two integrated jacknuts (62")					
45 Two turning jackscrews, allen head, captivated** (85")	45 Two turning jackscrews, allen head, captivated** (85")					

\* = Use number in parenthesis when ordering size 100.  
 \*\* = Captive hardware is factory installed and non-removable.

Not for use with rear panel mount connectors  
 Not for use on receptacles with grounding fingers

= Option not RoHS compliant

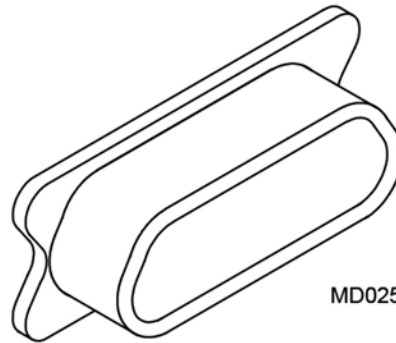
## ESD Dust Covers

**.050"**

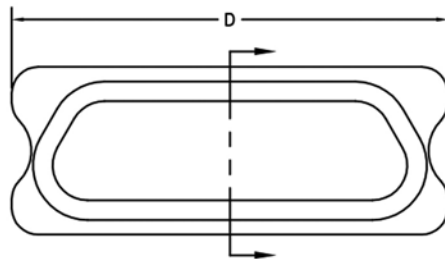
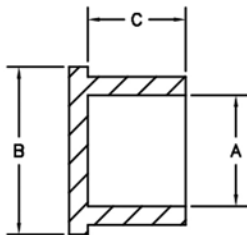
**9 thru 100 Contacts**

**Rugged Metal  
Low Profile Plastic**

**MD**



MD025RS



EXAMPLE: MD025RS  
MDXXXXX

SIZE: \_\_\_\_\_  
R - RUGGED  
L - LOW PROFILE  
P - PLUG  
S - RECEPTACLE

Material: Carbon filled polypropylene  
Static Decay meets MIL-PRF-81705D  
Surface Resistivity per ASTM D 257-99(2005):  $<1.0 \times 10^{12}$  ohms/square

### RUGGED PLASTIC

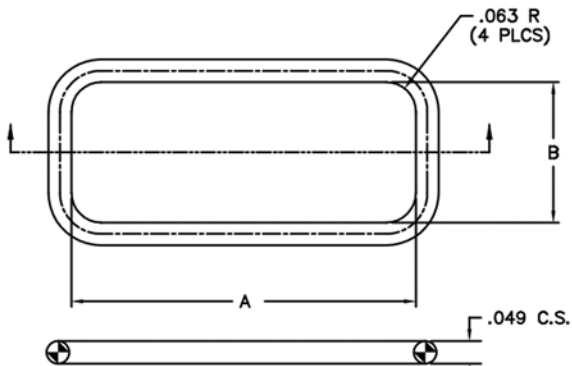
SIZE	CONTACT ROWS	DIMENSIONS								PART NUMBER	
		A		B		C		D		PLUG	RCPT
		PLUG	RCPT	PLUG	RCPT	PLUG	RCPT	PLUG	RCPT		
9	2	.176	.238	.298	.360	.195	.215	.475	.460	MD009RP	MD009RS
15								.625	.610	MD015RP	MD015RS
21								.775	.760	MD021RP	MD021RS
25								.875	.860	MD025RP	MD025RS
31								1.025	1.010	MD031RP	MD031RS
37								1.175	1.160	MD037RP	MD037RS
51								1.525	1.510	MD051RP-2	MD051RS-2
51								1.125	1.110	MD051RP	MD051RS
69	3	.219	.281	.340	.400	1.425	1.410	MD069RP	MD069RS		
100	4	.265	.379	.385	.500	1.500	1.615	MD100RP	MD100RS		

### LOW PROFILE PLASTIC

SIZE	CONTACT ROWS	DIMENSIONS								PART NUMBER	
		A		B		C		D		PLUG	RCPT
		PLUG	RCPT	PLUG	RCPT	PLUG	RCPT	PLUG	RCPT		
9	2	.125	.205	.256	.315	.210	.195	.400	.430	MD009LP	MD009LS
15								.550	.580	MD015LP	MD015LS
21								.700	.730	MD021LP	MD021LS
25								.800	.830	MD025LP	MD025LS
31								.950	.980	MD031LP	MD031LS
37								1.100	1.130	MD037LP	MD037LS
51	3	.168	.247	.298	.360	1.050	1.080	MD051LP	MD051LS		

Not for use on receptacles with grounding fingers

# O-Rings, Fluorosilicone & Butyl

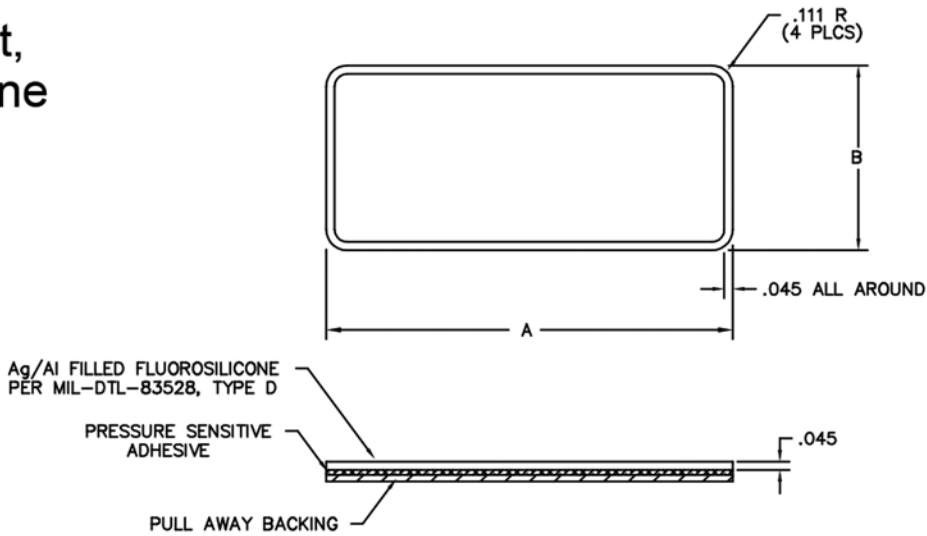


DIMENSIONS (Ref Only)			
SIZE	CONTACT ROWS	A	B
9	2	.739	.301
15		.889	
21		1.039	
25		1.139	
31		1.297	
37		1.439	
51	3	1.439	.344
69		1.731	
100	4	2.159	.421

FLUOROSILICONE	
PART NUMBERS	
SIZE	P/N
9	CDG17148
15	CDG17149
21	CDG17150
25	CDG17151
31	CDG17152
37	CDG17153
51	CDG17154
69	CDG17155
100	CDG17156

BUTYL	
PART NUMBERS	
SIZE	P/N
9	CDG17478
15	CDG17479
21	CDG17480
25	CDG17481
31	CDG17482
37	CDG17483
51	CDG17484
69	CDG17485
100	CDG17486

## EMI Gasket, Fluorosilicone

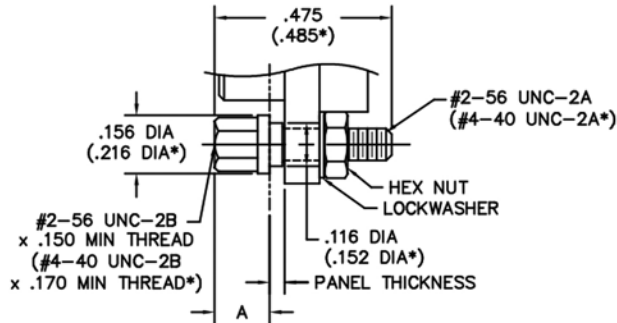


DIMENSIONS (Ref Only)			
SIZE	CONTACT ROWS	A	B
9	2	.872	.395
15		1.022	
21		1.172	
25		1.272	
31		1.422	
37		1.572	
51	3	1.572	.438
69		1.872	
100	4	2.298	.515

PART NUMBERS	
SIZE	P/N
9	CDG15933
15	CDG15934
21	CDG15935
25	CDG15936
31	CDG15937
37	CDG13044
51	CDG15938
69	CDG12978
100	CDG15939

# Hardware

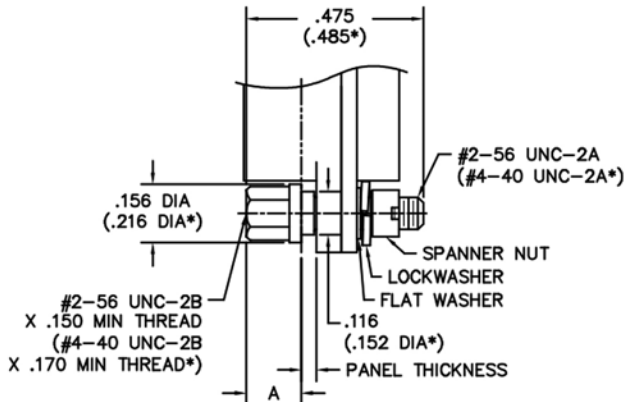
## MM - MN - MQ - MP Rear Panel Mount Hardware for Standard I/O Connectors



PANEL THK	THREAD SIZE	PART NUMBER	A MAX
.040	#2-56	MM-000-000-000-2400-OF4	.150
.050		MM-000-000-000-2500-OF5	.140
.060		MM-000-000-000-2600-OF6	.130
.070		MM-000-000-000-2800-OF7	.120
.080		MM-000-000-000-2900-OF8	.110
.040	#4-40	MM-000-000-000-6400-OF9	.150
.050		MM-000-000-000-6500-0FA	.140
.060		MM-000-000-000-6600-0FB	.130
.070		MM-000-000-000-6800-0FC	.120
.080	MM-000-000-000-6900-0FD	.110	

\* = Dimensions for 100 position connectors

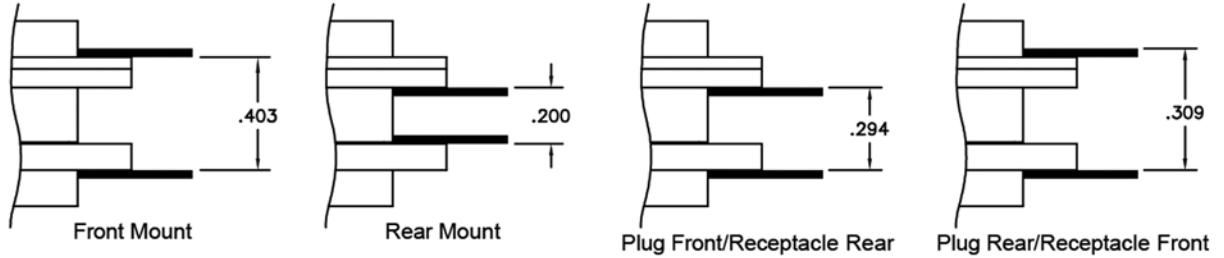
## MM - MN - MQ - MP Rear Panel Mount Hardware for I/O Connectors with Grounding Fingers, Integrated Shield Termination, or I/O with EMI/RFI Backshell



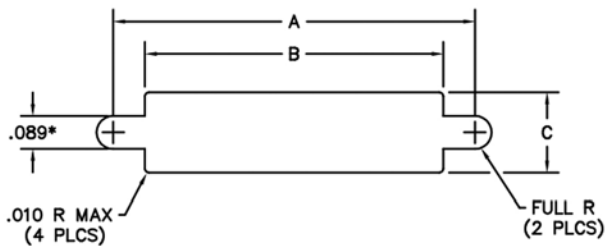
PANEL THK	THREAD SIZE	PART NUMBER	A MAX
.040	#2-56	MM-000-000-000-2400-0G7	.150
.050		MM-000-000-000-2500-0G7	.140
.060		MM-000-000-000-2600-0G7	.130
.070		MM-000-000-000-2800-0G7	.120
.080		MM-000-000-000-2900-0G7	.110
.040	#4-40	MM-000-000-000-6400-0G7	.150
.050		MM-000-000-000-6500-0G7	.140
.060		MM-000-000-000-6600-0G7	.130
.070		MM-000-000-000-6800-0G7	.120
.080	MM-000-000-000-6900-0G7	.110	

\* = Dimensions for 100 position connectors

## Panel Mounting Dimensions for Receptacles With Grounding Fingers



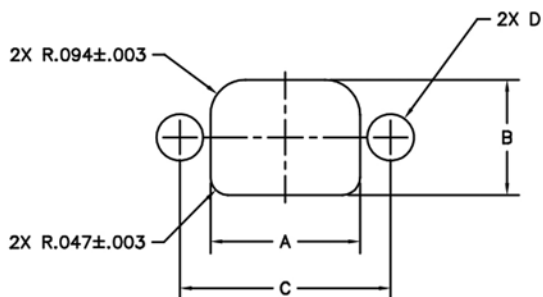
## Front Panel Mounting Receptacles With Grounding Fingers



\* = .118 FOR 100 POSITION CONNECTOR

SIZE	DIMENSIONS			
	A +.004 -.000	B +.005 -.000	C +.004 -.000	
			MP, MQ, MR, MS MQHT, MSHT	MK, ML, MM, MN MKHT, MMHT
9	.570	.400	.215	.273
15	.720	.550		
21	.870	.700		
25	.970	.800		
31	1.120	.950		
37	1.270	1.100	.256	.311
51	1.220	1.050		
69	1.520	1.350		
100	1.805	1.442	—	.383

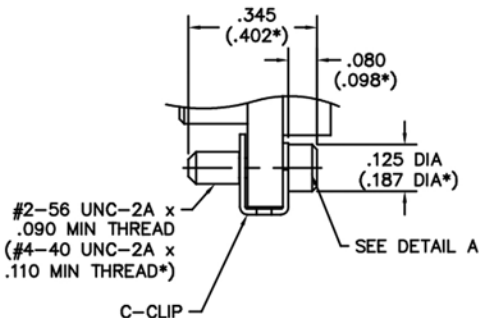
## Rear Panel Mounting Receptacles With Grounding Fingers



SIZE	DIMENSIONS			
	A +.004 -.000	B +.004 -.000	C ±.005	D ±.005 THRU
9	.401	.308	.565	.125
15	.551		.715	
21	.701		.865	
25	.801		.965	
31	.951		1.115	
37	1.101	.351	1.265	.160
51	1.051		1.215	
69	1.351		1.515	
100	1.505	.391	1.800	

# C-Clip Hardware

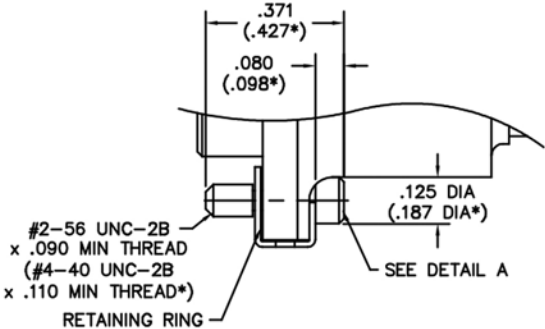
## MM - MN - MQ - MP - MMHT - MQHT Jacking Hardware



SHORT TURNING  
JACKSCREW ASSEMBLY  
C-CLIP RETAINER

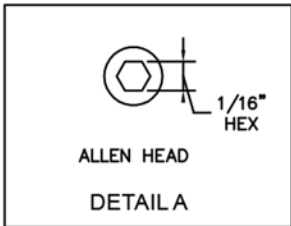
- #2-56 JACKSCREW, ALLEN HEAD 00-000-000-000-4A00
- #4-40 JACKSCREW, ALLEN HEAD 00-000-000-000-8A00

## MM - MQ I/O with EMI/RFI Backshell



SHORT TURNING  
JACKSCREW ASSEMBLY  
C-CLIP RETAINER

- #2-56 JACKSCREW, ALLEN HEAD 00-000-000-000-4A00-01G
- #4-40 JACKSCREW, ALLEN HEAD 00-000-000-000-8A00-04A



\* = Dimensions for #4-40 hardware (100 position connectors)

## **MILITARY CROSS REFERENCE**

















## Military Cross Reference Chart

-- Continued from previous page

### M83513 / 08 (continued)

M83513 / 08-G01	MP-311-051-161-00W1	M83513 / 08-G07	MP-311-051-145-0000	M83513 / 08-G13	MP-311-051-161-00Y5
M83513 / 08-G02	MP-311-051-161-00W2	M83513 / 08-G08	MP-311-051-155-0000	M83513 / 08-G14	MP-311-051-161-00Y6
M83513 / 08-G03	MP-311-051-161-00V1	M83513 / 08-G09	MP-311-051-161-00Y1	M83513 / 08-G15	MP-311-051-161-00Y7
M83513 / 08-G04	MP-311-051-161-00V2	M83513 / 08-G10	MP-311-051-161-00Y2	M83513 / 08-G16	MP-311-051-161-00Y8
M83513 / 08-G05	MP-311-051-143-0000	M83513 / 08-G11	MP-311-051-161-00Y3		
M83513 / 08-G06	MP-311-051-153-0000	M83513 / 08-G12	MP-311-051-161-00Y4		

### M83513 / 09

M83513 / 09-A01	MP-221-009-261-00W1	M83513 / 09-C07	MP-221-021-245-0000	M83513 / 09-E12	MP-221-031-261-00Y4
M83513 / 09-A02	MP-221-009-261-00W2	M83513 / 09-C08	MP-221-021-255-0000	M83513 / 09-E13	MP-221-031-261-00Y5
M83513 / 09-A03	MP-221-009-261-00V1	M83513 / 09-C09	MP-221-021-261-00Y1	M83513 / 09-E14	MP-221-031-261-00Y6
M83513 / 09-A04	MP-221-009-261-00V2	M83513 / 09-C10	MP-221-021-261-00Y2	M83513 / 09-E15	MP-221-031-261-00Y7
M83513 / 09-A05	MP-221-009-243-0000	M83513 / 09-C11	MP-221-021-261-00Y3	M83513 / 09-E16	MP-221-031-261-00Y8
M83513 / 09-A06	MP-221-009-253-0000	M83513 / 09-C12	MP-221-021-261-00Y4		
M83513 / 09-A07	MP-221-009-245-0000	M83513 / 09-C13	MP-221-021-261-00Y5	M83513 / 09-F01	MP-221-037-261-00W1
M83513 / 09-A08	MP-221-009-255-0000	M83513 / 09-C14	MP-221-021-261-00Y6	M83513 / 09-F02	MP-221-037-261-00W2
M83513 / 09-A09	MP-221-009-261-00Y1	M83513 / 09-C15	MP-221-021-261-00Y7	M83513 / 09-F03	MP-221-037-261-00V1
M83513 / 09-A10	MP-221-009-261-00Y2	M83513 / 09-C16	MP-221-021-261-00Y8	M83513 / 09-F04	MP-221-037-261-00V2
M83513 / 09-A11	MP-221-009-261-00Y3			M83513 / 09-F05	MP-221-037-243-0000
M83513 / 09-A12	MP-221-009-261-00Y4	M83513 / 09-D01	MP-221-025-261-00W1	M83513 / 09-F06	MP-221-037-253-0000
M83513 / 09-A13	MP-221-009-261-00Y5	M83513 / 09-D02	MP-221-025-261-00W2	M83513 / 09-F07	MP-221-037-245-0000
M83513 / 09-A14	MP-221-009-261-00Y6	M83513 / 09-D03	MP-221-025-261-00V1	M83513 / 09-F08	MP-221-037-255-0000
M83513 / 09-A15	MP-221-009-261-00Y7	M83513 / 09-D04	MP-221-025-261-00V2	M83513 / 09-F09	MP-221-037-261-00Y1
M83513 / 09-A16	MP-221-009-261-00Y8	M83513 / 09-D05	MP-221-025-243-0000	M83513 / 09-F10	MP-221-037-261-00Y2
		M83513 / 09-D06	MP-221-025-253-0000	M83513 / 09-F11	MP-221-037-261-00Y3
M83513 / 09-B01	MP-221-015-261-00W1	M83513 / 09-D07	MP-221-025-245-0000	M83513 / 09-F12	MP-221-037-261-00Y4
M83513 / 09-B02	MP-221-015-261-00W2	M83513 / 09-D08	MP-221-025-255-0000	M83513 / 09-F13	MP-221-037-261-00Y5
M83513 / 09-B03	MP-221-015-261-00V1	M83513 / 09-D09	MP-221-025-261-00Y1	M83513 / 09-F14	MP-221-037-261-00Y6
M83513 / 09-B04	MP-221-015-261-00V2	M83513 / 09-D10	MP-221-025-261-00Y2	M83513 / 09-F15	MP-221-037-261-00Y7
M83513 / 09-B05	MP-221-015-243-0000	M83513 / 09-D11	MP-221-025-261-00Y3	M83513 / 09-F16	MP-221-037-261-00Y8
M83513 / 09-B06	MP-221-015-253-0000	M83513 / 09-D12	MP-221-025-261-00Y4		
M83513 / 09-B07	MP-221-015-245-0000	M83513 / 09-D13	MP-221-025-261-00Y5	M83513 / 09-G01	MP-321-051-261-00W1
M83513 / 09-B08	MP-221-015-255-0000	M83513 / 09-D14	MP-221-025-261-00Y6	M83513 / 09-G02	MP-321-051-261-00W2
M83513 / 09-B09	MP-221-015-261-00Y1	M83513 / 09-D15	MP-221-025-261-00Y7	M83513 / 09-G03	MP-321-051-261-00V1
M83513 / 09-B10	MP-221-015-261-00Y2	M83513 / 09-D16	MP-221-025-261-00Y8	M83513 / 09-G04	MP-321-051-261-00V2
M83513 / 09-B11	MP-221-015-261-00Y3			M83513 / 09-G05	MP-321-051-243-0000
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M83513 / 09-B13	MP-221-015-261-00Y5	M83513 / 09-E02	MP-221-031-261-00W2	M83513 / 09-G07	MP-321-051-245-0000
M83513 / 09-B14	MP-221-015-261-00Y6	M83513 / 09-E03	MP-221-031-261-00V1	M83513 / 09-G08	MP-321-051-255-0000
M83513 / 09-B15	MP-221-015-261-00Y7	M83513 / 09-E04	MP-221-031-261-00V2	M83513 / 09-G09	MP-321-051-261-00Y1
M83513 / 09-B16	MP-221-015-261-00Y8	M83513 / 09-E05	MP-221-031-243-0000	M83513 / 09-G10	MP-321-051-261-00Y2
		M83513 / 09-E06	MP-221-031-253-0000	M83513 / 09-G11	MP-321-051-261-00Y3
M83513 / 09-C01	MP-221-021-261-00W1	M83513 / 09-E07	MP-221-031-245-0000	M83513 / 09-G12	MP-321-051-261-00Y4
M83513 / 09-C02	MP-221-021-261-00W2	M83513 / 09-E08	MP-221-031-255-0000	M83513 / 09-G13	MP-321-051-261-00Y5
M83513 / 09-C03	MP-221-021-261-00V1	M83513 / 09-E09	MP-221-031-261-00Y1	M83513 / 09-G14	MP-321-051-261-00Y6
M83513 / 09-C04	MP-221-021-261-00V2	M83513 / 09-E10	MP-221-031-261-00Y2	M83513 / 09-G15	MP-321-051-261-00Y7
M83513 / 09-C05	MP-221-021-243-0000	M83513 / 09-E11	MP-221-031-261-00Y3	M83513 / 09-G16	MP-321-051-261-00Y8
M83513 / 09-C06	MP-221-021-253-0000				

### M83513 / 10

M83513 / 10-A01CN	MK-2R3-009-325-000S	M83513 / 10-A01NT	MK-2R2-009-325-000S-0B7	M83513 / 10-A02CN	MK-2R3-009-335-000S
M83513 / 10-A01CP	MK-2R3-009-325-220S	M83513 / 10-A01NW	MK-2R2-009-325-220S-0B7	M83513 / 10-A02CP	MK-2R3-009-335-220S
M83513 / 10-A01CT	MK-2R3-009-325-000S-0B7	M83513 / 10-A01PN	MK-2R5-009-325-000S	M83513 / 10-A02CT	MK-2R3-009-335-000S-0B7
M83513 / 10-A01CW	MK-2R3-009-325-220S-0B7	M83513 / 10-A01PP	MK-2R5-009-325-220S	M83513 / 10-A02CW	MK-2R3-009-335-220S-0B7
M83513 / 10-A01NN	MK-2R2-009-325-000S	M83513 / 10-A01PT	MK-2R5-009-325-000S-0B7	M83513 / 10-A02NN	MK-2R2-009-335-000S
M83513 / 10-A01NP	MK-2R2-009-325-220S	M83513 / 10-A01PW	MK-2R5-009-325-220S-0B7	M83513 / 10-A02NP	MK-2R2-009-335-220S









Military Cross Reference Chart

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M83513 / 13 (continued)

Table with 3 columns: Part Number, Description, and Part Number. Lists various military connector part numbers and their descriptions, such as M83513 / 13-B01CN, M83513 / 13-C02NT, etc.











## Military Cross Reference Chart

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### M83513 / 22 (continued)

M83513 / 22-C03NW	MK-212-021-145-2200-0B7	M83513 / 22-D03PP	MK-215-025-145-2200	M83513 / 22-E03PW	MK-215-031-145-2200-0B7
M83513 / 22-C03PN	MK-215-021-145-0000	M83513 / 22-D03PT	MK-215-025-145-0000-0B7	M83513 / 22-F01CN	MK-213-037-125-0000
M83513 / 22-C03PP	MK-215-021-145-2200	M83513 / 22-D03PW	MK-215-025-145-2200-0B7	M83513 / 22-F01CP	MK-213-037-125-2200
M83513 / 22-C03PT	MK-215-021-145-0000-0B7			M83513 / 22-F01CT	MK-213-037-125-0000-0B7
M83513 / 22-C03PW	MK-215-021-145-2200-0B7			M83513 / 22-F01CW	MK-213-037-125-2200-0B7
		M83513 / 22-E01CN	MK-213-031-125-0000	M83513 / 22-F01NN	MK-212-037-125-0000
		M83513 / 22-E01CP	MK-213-031-125-2200	M83513 / 22-F01NP	MK-212-037-125-2200
		M83513 / 22-E01CT	MK-213-031-125-0000-0B7	M83513 / 22-F01NT	MK-212-037-125-0000-0B7
		M83513 / 22-E01CW	MK-213-031-125-2200-0B7	M83513 / 22-F01NW	MK-212-037-125-2200-0B7
		M83513 / 22-E01NN	MK-212-031-125-0000	M83513 / 22-F01PN	MK-215-037-125-0000
		M83513 / 22-E01NP	MK-212-031-125-2200	M83513 / 22-F01PP	MK-215-037-125-2200
		M83513 / 22-E01NT	MK-212-031-125-0000-0B7	M83513 / 22-F01PT	MK-215-037-125-0000-0B7
		M83513 / 22-E01NW	MK-212-031-125-2200-0B7	M83513 / 22-F01PW	MK-215-037-125-2200-0B7
		M83513 / 22-E01PN	MK-215-031-125-0000	M83513 / 22-F02CN	MK-213-037-135-0000
		M83513 / 22-E01PP	MK-215-031-125-2200	M83513 / 22-F02CP	MK-213-037-135-2200
		M83513 / 22-E01PT	MK-215-031-125-0000-0B7	M83513 / 22-F02CT	MK-213-037-135-0000-0B7
		M83513 / 22-E01PW	MK-215-031-125-2200-0B7	M83513 / 22-F02CW	MK-213-037-135-2200-0B7
		M83513 / 22-E02CN	MK-213-031-135-0000	M83513 / 22-F02NN	MK-212-037-135-0000
		M83513 / 22-E02CP	MK-213-031-135-2200	M83513 / 22-F02NP	MK-212-037-135-2200
		M83513 / 22-E02CT	MK-213-031-135-0000-0B7	M83513 / 22-F02NT	MK-212-037-135-0000-0B7
		M83513 / 22-E02CW	MK-213-031-135-2200-0B7	M83513 / 22-F02NW	MK-212-037-135-2200-0B7
		M83513 / 22-E02NN	MK-212-031-135-0000	M83513 / 22-F02PN	MK-215-037-135-0000
		M83513 / 22-E02NP	MK-212-031-135-2200	M83513 / 22-F02PP	MK-215-037-135-2200
		M83513 / 22-E02NT	MK-212-031-135-0000-0B7	M83513 / 22-F02PT	MK-215-037-135-0000-0B7
		M83513 / 22-E02NW	MK-212-031-135-2200-0B7	M83513 / 22-F02PW	MK-215-037-135-2200-0B7
		M83513 / 22-E02PN	MK-215-031-135-0000	M83513 / 22-F03CN	MK-213-037-145-0000
		M83513 / 22-E02PP	MK-215-031-135-2200	M83513 / 22-F03CT	MK-213-037-145-0000-0B7
		M83513 / 22-E02PT	MK-215-031-135-0000-0B7	M83513 / 22-F03CW	MK-213-037-145-2200-0B7
		M83513 / 22-E02PW	MK-215-031-135-2200-0B7	M83513 / 22-F03NN	MK-212-037-145-0000
		M83513 / 22-E03CN	MK-213-031-145-0000	M83513 / 22-F03NP	MK-212-037-145-0000-0B7
		M83513 / 22-E03CP	MK-213-031-145-2200	M83513 / 22-F03NT	MK-212-037-145-0000-0B7
		M83513 / 22-E03CT	MK-213-031-145-0000-0B7	M83513 / 22-F03NW	MK-212-037-145-2200-0B7
		M83513 / 22-E03CW	MK-213-031-145-2200-0B7	M83513 / 22-F03PN	MK-215-037-145-0000
		M83513 / 22-E03NN	MK-212-031-145-0000	M83513 / 22-F03PP	MK-215-037-145-2200
		M83513 / 22-E03NP	MK-212-031-145-2200	M83513 / 22-F03PT	MK-215-037-145-0000-0B7
		M83513 / 22-E03NT	MK-212-031-145-0000-0B7	M83513 / 22-F03PW	MK-215-037-145-2200-0B7
		M83513 / 22-E03NW	MK-212-031-145-2200-0B7		
		M83513 / 22-E03PN	MK-215-031-145-0000		
		M83513 / 22-E03PP	MK-215-031-145-2200		
		M83513 / 22-E03PT	MK-215-031-145-0000-0B7		

### M83513 / 23

M83513 / 23-G01CN	MK-313-051-125-0000	M83513 / 23-G02CN	MK-313-051-135-0000	M83513 / 23-G03CN	MK-313-051-145-0000
M83513 / 23-G01CP	MK-313-051-125-2200	M83513 / 23-G02CP	MK-313-051-135-2200	M83513 / 23-G03CP	MK-313-051-145-2200
M83513 / 23-G01CT	MK-313-051-125-0000-0B7	M83513 / 23-G02CT	MK-313-051-135-0000-0B7	M83513 / 23-G03CT	MK-313-051-145-0000-0B7
M83513 / 23-G01CW	MK-313-051-125-2200-0B7	M83513 / 23-G02CW	MK-313-051-135-2200-0B7	M83513 / 23-G03CW	MK-313-051-145-2200-0B7
M83513 / 23-G01NN	MK-312-051-125-0000	M83513 / 23-G02NN	MK-312-051-135-0000	M83513 / 23-G03NN	MK-312-051-145-0000
M83513 / 23-G01NP	MK-312-051-125-2200	M83513 / 23-G02NP	MK-312-051-135-2200	M83513 / 23-G03NP	MK-312-051-145-2200
M83513 / 23-G01NT	MK-312-051-125-0000-0B7	M83513 / 23-G02NT	MK-312-051-135-0000-0B7	M83513 / 23-G03NT	MK-312-051-145-0000-0B7
M83513 / 23-G01NW	MK-312-051-125-2200-0B7	M83513 / 23-G02NW	MK-312-051-135-2200-0B7	M83513 / 23-G03NW	MK-312-051-145-2200-0B7
M83513 / 23-G01PN	MK-315-051-125-0000	M83513 / 23-G02PN	MK-315-051-135-0000	M83513 / 23-G03PN	MK-315-051-145-0000
M83513 / 23-G01PP	MK-315-051-125-2200	M83513 / 23-G02PP	MK-315-051-135-2200	M83513 / 23-G03PP	MK-315-051-145-2200
M83513 / 23-G01PT	MK-315-051-125-0000-0B7	M83513 / 23-G02PT	MK-315-051-135-0000-0B7	M83513 / 23-G03PT	MK-315-051-145-0000-0B7
M83513 / 23-G01PW	MK-315-051-125-2200-0B7	M83513 / 23-G02PW	MK-315-051-135-2200-0B7	M83513 / 23-G03PW	MK-315-051-145-2200-0B7















# Military Cross Reference Chart

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## M83513 / 31 (continued)

M83513 / 31-E02NT	MK-242-031-235-0000-0B7	M83513 / 31-F01CN	MK-243-037-225-0000-900	M83513 / 31-F02NT	MK-242-037-235-0000-0B7
M83513 / 31-E02NW	MK-242-031-235-2200-0B7	M83513 / 31-F01CP	MK-243-037-225-2200-900	M83513 / 31-F02NW	MK-242-037-235-2200-0B7
M83513 / 31-E02PN	MK-245-031-235-0000-900	M83513 / 31-F01CT	MK-243-037-225-0000-0B7	M83513 / 31-F02PN	MK-245-037-235-0000-900
M83513 / 31-E02PP	MK-245-031-235-2200-900	M83513 / 31-F01CW	MK-243-037-225-2200-0B7	M83513 / 31-F02PP	MK-245-037-235-2200-900
M83513 / 31-E02PT	MK-245-031-235-0000-0B7	M83513 / 31-F01NN	MK-242-037-225-0000-900	M83513 / 31-F02PT	MK-245-037-235-0000-0B7
M83513 / 31-E02PW	MK-245-031-235-2200-0B7	M83513 / 31-F01NP	MK-242-037-225-2200-900	M83513 / 31-F02PW	MK-245-037-235-2200-0B7
M83513 / 31-E03CN	MK-243-031-245-0000-900	M83513 / 31-F01NT	MK-242-037-225-0000-0B7	M83513 / 31-F03CN	MK-243-037-245-0000-900
M83513 / 31-E03CP	MK-243-031-245-2200-900	M83513 / 31-F01NW	MK-242-037-225-2200-0B7	M83513 / 31-F03CP	MK-243-037-245-2200-900
M83513 / 31-E03CT	MK-243-031-245-0000-0B7	M83513 / 31-F01PN	MK-245-037-225-0000-900	M83513 / 31-F03CT	MK-243-037-245-0000-0B7
M83513 / 31-E03CW	MK-243-031-245-2200-0B7	M83513 / 31-F01PP	MK-245-037-225-2200-900	M83513 / 31-F03CW	MK-243-037-245-2200-0B7
M83513 / 31-E03NN	MK-242-031-245-0000-900	M83513 / 31-F01PT	MK-245-037-225-0000-0B7	M83513 / 31-F03NN	MK-242-037-245-0000-900
M83513 / 31-E03NP	MK-242-031-245-2200-900	M83513 / 31-F01PW	MK-245-037-225-2200-0B7	M83513 / 31-F03NP	MK-242-037-245-2200-900
M83513 / 31-E03NT	MK-242-031-245-0000-0B7	M83513 / 31-F02CN	MK-243-037-235-0000-900	M83513 / 31-F03NT	MK-242-037-245-0000-0B7
M83513 / 31-E03NW	MK-242-031-245-2200-0B7	M83513 / 31-F02CP	MK-243-037-235-2200-900	M83513 / 31-F03NW	MK-242-037-245-2200-0B7
M83513 / 31-E03PN	MK-245-031-245-0000-900	M83513 / 31-F02CT	MK-243-037-235-0000-0B7	M83513 / 31-F03PN	MK-245-037-245-0000-900
M83513 / 31-E03PP	MK-245-031-245-2200-900	M83513 / 31-F02CW	MK-243-037-235-2200-0B7	M83513 / 31-F03PP	MK-245-037-245-2200-900
M83513 / 31-E03PT	MK-245-031-245-0000-0B7	M83513 / 31-F02NN	MK-242-037-235-0000-900	M83513 / 31-F03PT	MK-245-037-245-0000-0B7
M83513 / 31-E03PW	MK-245-031-245-2200-0B7	M83513 / 31-F02NP	MK-242-037-235-2200-900	M83513 / 31-F03PW	MK-245-037-245-2200-0B7

## M83513 / 32

M83513 / 32-G01CN	MK-343-051-225-0000-900	M83513 / 32-G02CN	MK-343-051-235-0000-900	M83513 / 32-G03CN	MK-343-051-245-0000-900
M83513 / 32-G01CP	MK-343-051-225-2200-900	M83513 / 32-G02CP	MK-343-051-235-2200-900	M83513 / 32-G03CP	MK-343-051-245-2200-900
M83513 / 32-G01CT	MK-343-051-225-0000-0B7	M83513 / 32-G02CT	MK-343-051-235-0000-0B7	M83513 / 32-G03CT	MK-343-051-245-0000-0B7
M83513 / 32-G01CW	MK-343-051-225-2200-0B7	M83513 / 32-G02CW	MK-343-051-235-2200-0B7	M83513 / 32-G03CW	MK-343-051-245-2200-0B7
M83513 / 32-G01NN	MK-342-051-225-0000-900	M83513 / 32-G02NN	MK-342-051-235-0000-900	M83513 / 32-G03NN	MK-342-051-245-0000-900
M83513 / 32-G01NP	MK-342-051-225-2200-900	M83513 / 32-G02NP	MK-342-051-235-2200-900	M83513 / 32-G03NP	MK-342-051-245-2200-900
M83513 / 32-G01NT	MK-342-051-225-0000-0B7	M83513 / 32-G02NT	MK-342-051-235-0000-0B7	M83513 / 32-G03NT	MK-342-051-245-0000-0B7
M83513 / 32-G01NW	MK-342-051-225-2200-0B7	M83513 / 32-G02NW	MK-342-051-235-2200-0B7	M83513 / 32-G03NW	MK-342-051-245-2200-0B7
M83513 / 32-G01PN	MK-345-051-225-0000-900	M83513 / 32-G02PN	MK-345-051-235-0000-900	M83513 / 32-G03PN	MK-345-051-245-0000-900
M83513 / 32-G01PP	MK-345-051-225-2200-900	M83513 / 32-G02PP	MK-345-051-235-2200-900	M83513 / 32-G03PP	MK-345-051-245-2200-900
M83513 / 32-G01PT	MK-345-051-225-0000-0B7	M83513 / 32-G02PT	MK-345-051-235-0000-0B7	M83513 / 32-G03PT	MK-345-051-245-0000-0B7
M83513 / 32-G01PW	MK-345-051-225-2200-0B7	M83513 / 32-G02PW	MK-345-051-235-2200-0B7	M83513 / 32-G03PW	MK-345-051-245-2200-0B7

## M83513 / 33

M83513 / 33-H01CN	MK-443-100-225-0000-900	M83513 / 33-H02CN	MK-443-100-235-0000-900	M83513 / 33-H03CN	MK-443-100-245-0000-900
M83513 / 33-H01CP	MK-443-100-225-6200-900	M83513 / 33-H02CP	MK-443-100-235-6200-900	M83513 / 33-H03CP	MK-443-100-245-6200-900
M83513 / 33-H01CT	MK-443-100-225-0000-0B7	M83513 / 33-H02CT	MK-443-100-235-0000-0B7	M83513 / 33-H03CT	MK-443-100-245-0000-0B7
M83513 / 33-H01CW	MK-443-100-225-6200-0B7	M83513 / 33-H02CW	MK-443-100-235-6200-0B7	M83513 / 33-H03CW	MK-443-100-245-6200-0B7
M83513 / 33-H01NN	MK-442-100-225-0000-900	M83513 / 33-H02NN	MK-442-100-235-0000-900	M83513 / 33-H03NN	MK-442-100-245-0000-900
M83513 / 33-H01NP	MK-442-100-225-6200-900	M83513 / 33-H02NP	MK-442-100-235-6200-900	M83513 / 33-H03NP	MK-442-100-245-6200-900
M83513 / 33-H01NT	MK-442-100-225-0000-0B7	M83513 / 33-H02NT	MK-442-100-235-0000-0B7	M83513 / 33-H03NT	MK-442-100-245-0000-0B7
M83513 / 33-H01NW	MK-442-100-225-6200-0B7	M83513 / 33-H02NW	MK-442-100-235-6200-0B7	M83513 / 33-H03NW	MK-442-100-245-6200-0B7
M83513 / 33-H01PN	MK-445-100-225-0000-900	M83513 / 33-H02PN	MK-445-100-235-0000-900	M83513 / 33-H03PN	MK-445-100-245-0000-900
M83513 / 33-H01PP	MK-445-100-225-6200-900	M83513 / 33-H02PP	MK-445-100-235-6200-900	M83513 / 33-H03PP	MK-445-100-245-6200-900
M83513 / 33-H01PT	MK-445-100-225-0000-0B7	M83513 / 33-H02PT	MK-445-100-235-0000-0B7	M83513 / 33-H03PT	MK-445-100-245-0000-0B7
M83513 / 33-H01PW	MK-445-100-225-6200-0B7	M83513 / 33-H02PW	MK-445-100-235-6200-0B7	M83513 / 33-H03PW	MK-445-100-245-6200-0B7

# The AirBorn Advantage

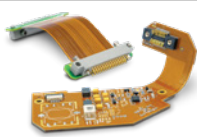
Model-To-Market Solutions



Custom Power Systems



COTS VPX Power Supply Power Blade



Flexible Circuit Assemblies



Cable Assemblies



FUZE Assemblies



Active Optical Assemblies



Rectangular W Series



Rectangular R Series



Micro D M Series



Nano D N Series



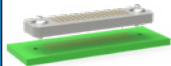
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Modular Hybrid Snergy



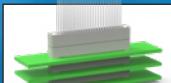
Macro D Rocket



Z Axis Interposer Z Series



High-Speed Micro D microSI



Stackable RC Series



Circulars Series 360



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PowerAmp 13A or 23A



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